### Axial Lead & Cartridge Fuses 5×20 mm > Time-Lag > 477 Series

Expertise Applied | Answers Delivered

# Applied Answers Delivered

## 查询"04774MXEP"供应商

### ROHS 10 477 Series, 5 x 20 mm, Time-Lag (Slo-Blo®) Fuse





#### **Agency Approvals**

Agency	Agency File Number	Ampere Range		
PS E	Cartridge Certificates: NBK080306-JP1021 A NBK080306-JP1021 B NBK100408-JP1021 A Leaded Certificates: NBK030805-E10480 D NBK030805-E10480 F NBK100408-JP1021 B	1A – 5A 6.3A – 12A 16A 1A – 5A 6.3A – 12A 16A		
3	Cartridge File: No.806815 Leaded File: No.811247	500mA – 8A 500mA – 8A		
<b>FL</b> us	Recognised File: E10480	500mA – 16A(500VA 500mA – 16A(400VD		
VDE	Certificate No.: 40025413	1A & 3.15A(500VAC) 1A & 3.15A(400VDC)		
Œ	"pŦ	500mA – 16A		

#### Description

400Vdc/500Vac rated, 5x20mm, time-lag, surge withstand ceramic body cartridge fuse.

#### Features

- Designed to International
   (IEC) Standards for use
  globally
- Follow the IEC 60127-2,Sheet 5 specification for time-lag fuses
- Available in cartridge and axial lead form
- RoHS compliant and lead-free

#### Applications

High energy and power efficient applications.

	FB 7 750.00							
	Electrical Cha	aracteristics for	Series					
	% of Ampere Rating	Ampere Rating Opening Time						
		.5 – .8	60 minutes, Minimum					
	150%	1 – 3.15	60 minutes, Minimum					
	10070	4 – 6.3	60 minutes, Minimum					
		8 – 16	30 minutes, Minimum					
		.5 – .8	30 minutes, Maximum					
	210%	1 – 3.15	30 minutes, Maximum					
	21078	4 - 6.3	30 minutes, Maximum					
		8 – 16	30 minutes, Maximum					
	0 =	.5 – .8	.25 sec., Min.; 80 sec., Max.					
	275%	1 – 3.15	.75 sec., Min.; 80 sec., Max.					
	27570	4 – 6.3	.75 sec., Min.; 80 sec., Max.					
		8 – 16	.75 sec., Min.; 80 sec., Max.					
		.5 – .8	.05 sec., Min.; 5 sec., Max.					
	400%	1 – 3.15	.095 sec., Min.; 5 sec., Max.					
	40070	4 – 6.3	.15 sec., Min.; 5 sec., Max.					
		8 – 16	.15 sec., Min.; 5 sec., Max.					
	2415. I	.5 – .8	.005 sec., Min.; .15 sec., Max.					
	1000%	1 – 3.15	.01 sec., Min.; .15 sec., Max.					
	100070	4 - 6.3	.01 sec., Min.; .15 sec., Max.					

8-16



.01 sec., Min.; .15 sec., Max.

## **Axial Lead & Cartridge Fuses**

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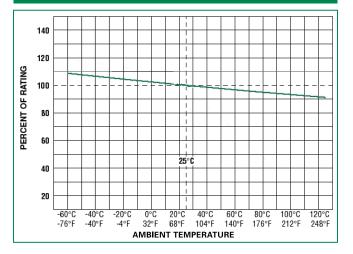
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#### **Electrical Characteristics Specifications by Item**

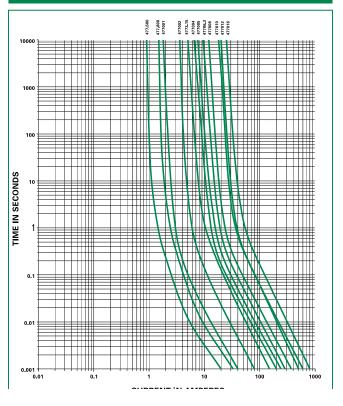
Amp Code	Amp Rating			Vc R	Max Iltage ating		Interrupti	ng Rating	)	Nominal Cold Resistance	Nominal Melting	Þ	Agency A	.pprova	ls
Code		(V)		Voltage (V)		Curre	ent (A)	(Milli-Ohm)	I <sup>2</sup> T (A <sup>2</sup> Sec.)						
		AC	DC	AC	DC	AC	DC			PS E	c Nus	$(\mathbb{Z})$			
.500*	0.5*	500	400	500	400	100	1500	1055.900	0.300		X	X**			
.800*	0.8*	500	400	500	400	100	1500	430.000	0.909		X	X**			
001.*	1*	500	400	500	400	100	1500	139.400	1.800	Х	Х	X**	Х		
002.*	2*	500	400	500	400	100	1500	55.200	9.120	Х	X	X**			
3.15*	3.15*	500	400	500	400	100	1500	27.700	50.109	Х	X	X**	Х		
004.*	4*	500	400	500	400	100	500	17.200	52.480	Х	Х	X**			
005.*	5*	500	400	500	400	100	500	13.700	76.500	Х	X	X**			
06.3	6.3	500	400	500	400	100	500	10.970	121.451	Х	Х	Х			
008.	8	500	400	500	400	100	500	8.305	203.520	Х	Х	Х			
010.	10	500	400	500	400	100	500	4.950	610.000	Х	X				
012.	12	500	400	500	400	100	500	4.730	576.000	Х	X				
016.	16	500	400	500	400	100	400	3.100	1331.200	Х	Х				

\*100A@600Vac interrupting rating witnessed by UL available for 0.5A to 5A with 600Vac markings. Add suffix "MX6EP". Example: 0477004. MX6EP. \*\*Semko approval for 500Vac type only.

#### **Temperature Rerating Curve**



#### Average Time Current Curves



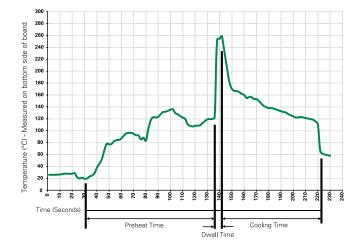


## **Axial Lead & Cartridge Fuses**

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#### Soldering Parameters - Wave Soldering



#### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation		
Preheat:			
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100° C		
Temperature Maximum:	150° C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260° C Maximum		
Solder DwellTime:	2-5 seconds		

#### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350° C +/- 5°C Heating Time: 5 seconds max.

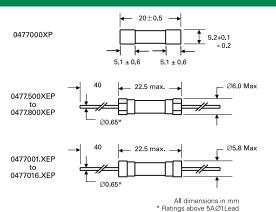
Note: These devices are not recommended for IR or Convection Reflow process.

#### **Product Characteristics**

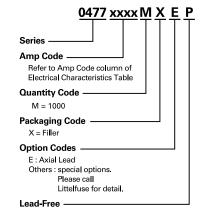
Material	Body: Ceramic Cap: Nickel–plated brass Leads: Tin–plated Copper
Terminal Strength	MIL-STD-202G, Method 211A, Test Condition A
Solderability	Reference IEC 60127 Second Edition 2003-01 Annex A
Product Marking	Cap 1: Brand logo, current and volt- age rating Cap 2: Series and agency approval markings
Packaging	Available in Bulk (M=1000 pcs/pkg)

Operating Temperature	–55°C to +125°C		
Thermal Shock	MIL-STD-202G, Method 107G, Test Condition B: (5 cycles –65°C to +125°C)		
Vibration	MIL-STD-202G, Method 201A		
Humidity	MIL-STD-202G, Method 103B, Test Condition A. high RH (95%) and elevated temperature (40°C) for 240 hours		
Salt Spray	MIL-STD-202G, Method 101D, Test Condition B		

#### Dimensions



### Part Numbering System



#### Packaging

Packaging Option	Packaging Specification	ging Specification Quantity		Reel Size	
477 Series					
Bulk	N/A	1000	MX	N/A	
Bulk	N/A	1000	MXE	N/A	

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Specifications are subject to change without notice. Please refer to www.littelfuse.com/series/477.html for current information.