General Description

The MAX200-MAX211/MAX213 transceivers are designed for RS-232 and V.28 communication interfaces where \pm 12V supplies are not available. On-board charge pumps convert the +5V input to the \pm 10V needed for RS-232 output levels. The MAX201 and MAX209 operate from +5V and +12V, and contain a +12V to -12V charge-pump voltage converter.

The MAX200-MAX211/MAX213 drivers and receivers meet all EIA/TIA-232E and CCITT V.28 specifications at a data rate of 20kbits/sec. The drivers maintain the \pm 5V EIA/TIA-232E output signal levels at data rates in excess of 120kbits/sec when loaded in accordance with the EIA/TIA-232E specification.

The 5 μ W shutdown mode of the MAX200, MAX205, MAX206, and MAX211 conserves energy in battery-powered systems. The MAX213 has an active-low shutdown and an active-high receiver enable control. Two receivers of the MAX213 are active, allowing ring indicator (RI) to be monitored easily using only 75 μ W power.

The MAX211 and MAX213 are available in a 28-pin wide small-outline (SO) package, and a 28-pin shrink small-outline package (SSOP), which occupies only 40% of the area of the SO. The MAX207 is now available in a 24-pin SO package and a 24-pin SSOP. The MAX203 and MAX205 use no external components, and are recommended for applications with limited circuit board space.

Applications

Computers Laptops, Palmtops, Notebooks Battery-Powered Equipment Hand-Held Equipment _Features

Superior to Bipolar:

- ♦ 0.1µF to 10µF External Capacitors
- ♦ 120kbits/sec Data Rate
- 2 Receivers Active in Shutdown Mode (MAX213)
- Small 28-Pin SSOP Package -Uses 60% Less Space than SOIC
- Low-Power Shutdown Current: 1µA
- ♦ Designed for RS-232 and V.28 Applications
- Three-State TTL/CMOS Receiver Outputs

Ordering Information

PART	TEMP. RANGE	PIN-PACKAGE
MAX200CPP	0°C to +70°C	20 Plastic DIP
MAX200CWP	0°C to +70°C	20 Wide SO
MAX200EPP	-40°C to +85°C	20 Plastic DIP
MAX200EWP	-40°C to +85°C	20 Wide SO
MAX201CPD	0°C to +70°C	14 Plastic DIP
MAX201CWE	0°C to +70°C	16 Wide SO
MAX201C/D	0°C to +70°C	Dice*
MAX201EPD	-40°C to +85°C	14 Plastic DIP
MAX201EWE	-40°C to +85°C	16 Wide SO

Ordering Information continued at end of data sheet. *Contact factory for dice specifications.

_Selection Table

Part Number	Power-Supply Voltage (V)	No. of RS-232 Drivers	No. of RS-232 Receivers	No. of Receivers Active in Shutdown	No. of External Capacitors (0.1µF)	Low-Power Shutdown/ TTL Three-State
MAX200	+5	5	0	0	4	Yes/No
MAX201	+5 and +9.0 to +13.2	2	2	0	2	No/No
MAX202	+5	2	2	0	4	No/No
MAX203	+5	2	2	0	None	No/No
MAX204	+5	4	0	0	4	No/No
MAX205	+5	5	5	0	None	Yes/Yes
MAX206	+5	4	3	0	4	Yes/Yes
MAX207	+5	5	3	0	4	No/No
MAX208	+5	4	4	0	4	No/No
MAX209	+5 and +9.0 to +13.2	3	5	0	2	No/Yes
MAX211	+5	4	5	0	4	Yes/Yes
MAX213	+5	4	5	2	4	Yes/Yes

For free samples & the latest literature: http://www.maxim-ic.com, or phone 1-800-998-8800

ABSOLUTE MAXIMUM RATINGS

Vcc
V+
V
Input Voltages
TIN
RIN
Output Voltages
TOUT
ROUT -0.3V to (V _{CC} + 0.3V)
Short-Circuit Duration
TOUT Continuous
Continuous Power Dissipation ($T_A = +70^{\circ}C$)
14-Pin Plastic DIP (derate 10.00mW/°C above +70°C) .800mW
16-Pin Plastic DIP (derate 10.53mW/°C above +70°C) 842mW
16-Pin SO (derate 8.70mW/°C above +70°C)
16-Pin Wide SO (derate 9.52mW/°C above +70°C) 762mW
16-Pin CERDIP (derate 10.00mW/°C above +70°C) 800mW

MAX2C_ 0°C to +70°C
MAX2E
MAX2M
Storage Temperature Range
Lead Temperature (soldering, 10sec)+300°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ELECTRICAL CHARACTERISTICS

 $\begin{array}{l} (MAX202/204/206/208/211/213\,V_{CC}=5V\,\pm10\%,\,MAX200/203/205/207\,V_{CC}=5V\,\pm5\%,\,C\,1-C4=0.1\mu\text{F},\,MAX201/MAX209\,V_{CC}=5V\,\pm10\%,\,V+=9.0V\,to\,\,13.2V,\,T_{A}=T_{MIN}\,to\,T_{MAX}, unless otherwise noted.) \end{array}$

PARAMETER	CON	DITIONS	MIN	TYP	MAX	UNITS
Output Voltage Swing	All transmitter outputs loa	All transmitter outputs loaded with $3k\Omega$ to ground		±8		V
		MAX202, MAX203	8		15	
VCC Power-Supply Current	No load, T _A = +25°C	MAX200, MAX204-MAX208, MAX211, MAX213		11	20	mA
		MAX201, MAX209		0.4	1	
	Noload	MAX201		5	10	
V+ Power-Supply Current	NOIDAD	MAX209		7	15	mA
Shutdown Supply Current	Figure 1, T _A = +25°C	MAX200, MAX205, MAX206, MAX211		1	10	μA
		MAX213		15	50]
Input Logic Threshold Low	TIN, EN, SHDN, EN, SHDN				0.8	V
	TIN EN, SHDN, EN, SHDN		2.0			v
Input Logic Threshold High			2.4		_	
Logic Pull-Up Current	T _{IN} = 0V			15	200	μA
RS-232 Input Voltage Operating Range			-30		+30	V
		Active mode	0.8	1.2		
Receiver Input Threshold Low	$V_{CC} = 5V, T_A = +25^{\circ}C$	Shutdown mode, MAX213, R4, R5	0.6	1.5		V
		Active mode		1.7	2.4	v
Receiver Input Threshold High	V _{CC} = 5V, T _A = +25°C	Shutdown mode, MAX213, R4, R5		1.5	2.4	
RS-232 Input Hysteresis	Vcc = 5V, no hysteresis i	n shutdown	0.2	0.5	1.0	V
RS-232 Input Resistance	Vcc = 5V, TA = +25°C		3	5	7	kΩ

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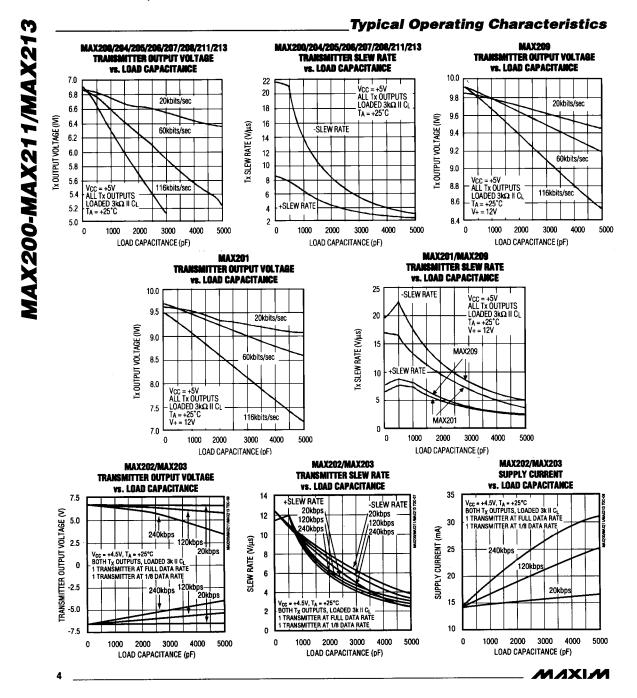
ELECTRICAL CHARACTERISTICS (continued)

 $(MAX202/204/206/208/211/213 V_{CC} = 5V \pm 10\%, MAX200/203/205/207 V_{CC} = 5V \pm 5\%, C1-C4 = 0.1 \mu F, MAX201/MAX209 V_{CC} = 5V \pm 10\%, V + = 9.0V to 13.2V, T_A = T_{MIN} to T_{MAX}, unless otherwise noted.)$

PARAMETER	CONE	DITIONS	MIN	ТҮР	MAX	UNITS
TTL/CMOS Output Voltage Low	I _{OUT} = 3.2mA (MAX201, MAX202, MAX203), I _{OUT} = 1.6mA (all others)				0.4	V
TTL/CMOS Output Voltage High	IOUT = 1.0mA		3.5			V
TTL/CMOS Output Leakage Current	$\overline{EN} = V_{CC}, EN = 0V, 0V \leq$	Rout ≤ Vcc		0.05	±10	μA
Output Enable Time (Figure 2)	MAX205, MAX206, MAX2	09, MAX211, MAX213		600		ns
Output Disable Time (Figure 2)	MAX205, MAX206, MAX2	09, MAX211, MAX213		200		ns
	MAX213	SHDN = 0V, R4, R5		4	40	μs
Receiver Propagation Delay		SHDN = V _{CC}		0.5	10	
	MAX200-MAX211			0.5	10	1
Transmitter Output Resistance	V _{CC} = V+ = V- = 0V, V _{OU}	T = ±2V	300			Ω
Transition Degion Class Data	C _L = 50pF to 2500pF, R _L = $3k\Omega$ to $7k\Omega$, V _{CC} = 5V, T _A = $+25^{\circ}$ C	MAX200, MAX202-MAX211, MAX213	3	5.5	30	V/µs
Transition Region Slew Rate	$V_{CC} = 5V$, $T_A = +25^{\circ}C$ measured from +3V to -3V or -3V to +3V	MAX201		4	30	*/µ3
RS-232 Output Short-Circuit Current				±10	±60	mA
Maximum Data Rate	$R_L = 3k\Omega$ to $7k\Omega$, $C_L = 50pF$ to 1000pF, one transmitter		120			kbps

MAX200-MAX211/MAX213

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Detailed Description

The MAX200-MAX211/MAX213 consist of three sections: charge-pump voltage converters, drivers (transmitters), and receivers. Each section is described in detail below.

+5V to ±10V Dual Charge-Pump Voltage Converter

+5V to ±10V conversion is performed by two chargepump voltage converters (Figure 4). The first uses capacitor C1 to double +5V to +10V, storing +10V on the V+ output filter capacitor, C3. The second charge-pump voltage converter uses capacitor C2 to invert +10V to -10V, storing -10V on the V- output filter capacitor, C4.

The MAX201 and MAX209 include only the V+ to Vcharge-pump, and are intended for applications that have a $V_{CC} = +5V$ supply and a V+ supply in the +9V to +13.2V range.

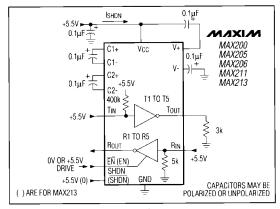
In shutdown mode, V+ is internally connected to VCC by a $1k\Omega$ pull-down resistor and V- is internally connected to ground by a $1k\Omega$ pull-up resistor.

RS-232 Drivers

With VCC = 5V, the typical driver-output voltage swing is \pm 8V when loaded with a nominal 5k Ω RS-232 receiver. The output swing is guaranteed to meet the EIA/TIA-232E and V.28 specifications which call for ±5V minimum output levels under worst-case conditions. These include a minimum $3k\Omega$ load, VCC = 4.5V, and maximum operating temperature. The open-circuit output voltage swing ranges from (V+ - 0.6V) to V-.

+5V +5V 🕨 0.1µF 🛨 0.1µF 0.1µF 0.1µF T ٧ı Vcc C1+ $C1_{\pm}$ MAXIM 0.1µF 0.1µF 0.1µf махім 0.1µF T C1-C1-MAX200-V MAX200-V-H MAX211/ +5V MAX213 C2+ Έ C2+ MAX211/ 0.1µF 0.1µF +5V MAX213 C2-C2-400k 400k Tou Tin Tou ł T1 T0 T5 2500pF T1 T0 T5 50oF Ī ₹3k R1 T0 R1 T0 7k Rout R5 Rout R Ri RIN EN (EN) EN (EN) 0V (5V) 0V (5V) -51 0V (5V) 🕨 SHON (SHON) 0V (5V) -SHDN (SHDN MAXIMUM SLEW-RATE TEST CIRCUIT MINIMUM SLEW-RATE TEST CIRCUIT () ARE FOR MAX213

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0١

+3.5V

+0.8V

+3V

- OUTPUT ENABLE TIME

OUTPUT DISABLE TIME

Figure 1. Shutdown Current Test Circuit

EN INPUT +3V

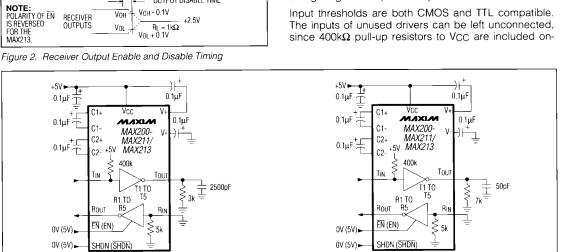
RECEIVER

OUTPUT CL = 150pF

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INPL[®]



C3 :

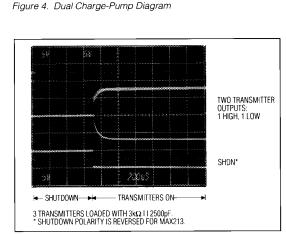
RI+

GND

Vcc

C.2

C1



GND

200kHz

Figure 5. Transmitter Outputs When Exiting Shutdown

chip. Since all drivers invert, the pull-up resistors force the outputs of unused drivers low. The input pull-up resistors typically source 15μ A; therefore, the driver inputs should be driven high or open circuited to minimize power-supply current in shutdown mode.

When in low-power shutdown mode, the driver outputs are turned off and their leakage current is less than 1µA, even if the transmitter output is backdriven between 0V and (Vcc + 6V). Below -0.5V, the transmitter output is diode clamped to ground with a 1k Ω series impedance. The transmitter output is also zener clamped to approximately (Vcc + 6V), with a 1k Ω series impedance.

RS-232 Receivers

GND

The receivers convert RS-232 signals to CMOS logic output levels. Receiver outputs are inverting, maintaining compatibility with driver outputs. The guaranteed receiver input thresholds of 0.8V and 2.4V are significantly tighter than the \pm 3.0V thresholds required by the EIA/TIA-232E specification. This allows receiver inputs to respond to TTL/CMOS logic levels, and improves noise margin for RS-232 levels.

The MAX200–MAX211/MAX213's guaranteed 0.8V threshold (0.6V in shutdown for the MAX213) ensures that receivers shorted to ground will have a logic 1 output. Also, the 5k Ω input resistance to ground ensures that a receiver with its input left open will also have a logic 1 output.

Receiver inputs have approximately 0.5V hysteresis. This provides clean output transitions, even with slow rise and fall time input signals with moderate amounts of noise and ringing. In shutdown, the MAX213 receivers R4 and R5 have no hysteresis.

Shutdown and Enable Control

In shutdown mode, the MAX200/MAX205/MAX206/MAX211/ MAX213 charge pumps are turned off, V+ is pulled down to V_{CC}, V- is pulled to ground, and the transmitter outputs are disabled. This reduces supply current typically to 1 μ A (15 μ A for the MAX213). The time required to exit shutdown is 1ms, as shown in Figure 5.

All receivers except R4 and R5 on the MAX213 are put into a high-impedance state in shutdown mode. The MAX213's R4 and R5 receivers still function in shutdown mode. These two receivers are useful for monitoring external activity while maintaining minimal power consumption.

*/*M/XI*/*/I

The enable control is used to put the receiver outputs into a high-impedance state, so that the receivers can be connected directly to a three-state bus. It has no effect on the RS-232 drivers or on the charge pumps

MAX213 Receiver Operation in Shutdown

During normal operation, the MAX213's receiver propagration delay is typically 1 μ s. When entering shutdown with receivers active, R4 and R5 are not valid until 80µs after SHDN is driven low. In shutdown mode, propagation delays increase to 4µs for a high-to-low or a low-tohigh transition.

When exiting shutdown, all receiver outputs are invalid until the charge pumps reach nominal values (<2ms when using 0.1μ F capacitors).

SHDN	OPERATION STATUS	TRANSMITTERS T1-T5
0	Normal Operation	All Active
1	Shutdown	All High-Z

Table 1a. MAX200 Control Pin Configurations

SHDN	ĒN	OPERATION STATUS	TRANSMITTERS T1-T5	RECEIVERS R1-R5		
0	0	Normal Operation	All Active	All Active		
0	1	Normal Operation	All Active	All High-Z		
1	0	Shutdown	All High-Z	All High-Z		

Table 1b. MAX205/MAX206/MAX211 Control Pin Configurations

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Table 1c. MAX213 Control Pin Configurations

	OPERATION	TRANSMITTERS	RECEIVERS				
SHDN	EN STATUS	EN	STATUS	STATUS	T1-T4	R1-R3	R4, R5
0	0	Shutdown	All High-Z	High-Z	High-Z		
0	1	Shutdown	All High-Z	High-Z	Active*		
1	0	Normal Operation	All Active	High-Z	High-Z		
1	1	Normal Operation	All Active	Active	Active		

* Active = active with reduced performance.

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Applications Information Capacitor Selection

The type of capacitor used is not critical for proper operation. Ceramic capacitors are suggested. To ensure proper RS-232 signal levels over temperature when using 0.1 μ F capacitors, make sure the capacitance value does not degrade excessively as the temperature varies. If in doubt, use capacitors with a larger nominal value. Also observe the capacitors' ESR (effective series resistance) value over temperature, since it will influence the amount of ripple on V+ and V-. To reduce the output impedance at V+ and V-, use larger capacitors (up to 10 μ F). If polarized capacitors are used, obey the polarities shown in Figure 1 and the Pin Configuration diagrams.

Driving Multiple Receivers

Each transmitter is designed to drive a single receiver. Transmitters can be paralleled to drive multiple receivers.

Driver Outputs when Exiting Shutdown

Figure 5 shows two driver outputs exiting shutdown. As they become active, the two driver outputs are shown going to opposite RS-232 levels (one driver input is high, the other is low). Each driver is loaded with $3k\Omega$ in parallel with 2500pF. The driver outputs display no ringing or undesirable transients as they come out of shutdown.

Power-Supply Decoupling

In applications that are sensitive to power-supply noise, decouple V_{CC} to ground with a capacitor of the same value as the charge-pump capacitors.

V+ and V- as Power Supplies

A small amount of power can be drawn from V+ and V-, although this will reduce noise margins.

Power Supplies for MAX201/MAX209

If at power-up, the V+ supply rises after the V_{CC} supply, place a diode (e.g. 1N914) in series with the V+ supply.

PARAMETER	CONDITION	EIA/TIA-232E, V.28 SPECIFICATION
Driver Output Voltage O Level 1 Level Output Level, Max	$\begin{array}{c} 3k\Omega \text{ to } 7k\Omega \text{ load} \\ 3k\Omega \text{ to } 7k\Omega \text{ load} \\ \text{No load} \end{array}$	+5.0V to +15V -5.0V to -15V ±25V
Data Rate	$3k\Omega \le R_L \le 7k\Omega, C_L \le 2500pF$	Up to 20kbits/sec
Receiver Input Voltage O Level 1 Level Input Level, Max		+3.0V to +15V -3.0V to -15V ±25V
Instantaneous Slew Rate, Max	$3k\Omega \le R_L \le 7k\Omega$, $C_L \le 2500pF$	30V/µs
Driver Output Short-Circuit Current, Max		100mA
Transition Date on Driver Outruit	V.28	1ms or 3% of the period
Transition Rate on Driver Output	EIA/TIA-232E	4% of the period
Driver Output Resistance	-2V < V _{OUT} < +2V	300Ω

Table 2. Summary of EIA/TIA-232E, V.28 Specifications

+5V RS-232 Transceivers with 0.1 μF External Capacitors

Table 3. DB9 Cable Connections Commonly Used for EIA/TIA-232E and V.24 Asynchronous Interfaces

PIN	CONNECTION		
1	Received Line Signal Detector, sometimes called Carrier Detect (DCD)	Handshake from DCE	
2	Receive Data (RD)	Data from DCE	
3	Transmit Data (TD)	Data from DTE	
4	Data Terminal Ready	Handshake from DTE	
5	Signal Ground	Reference point for signals	
6	Data Set Ready (DSR)	Handshake from DCE	
7	Request to Send (RTS)	Handshake from DTE	
8	Clear to Send (CTS)	Handshake from DCE	
9	Ring Indicator	Handshake from DCE	

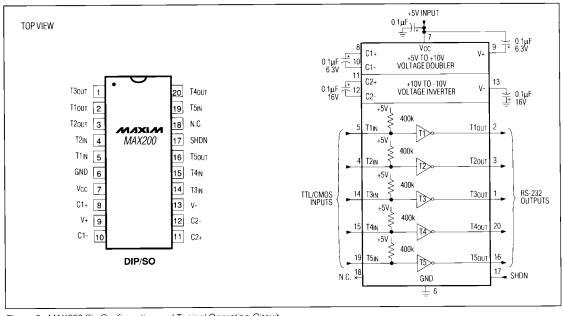
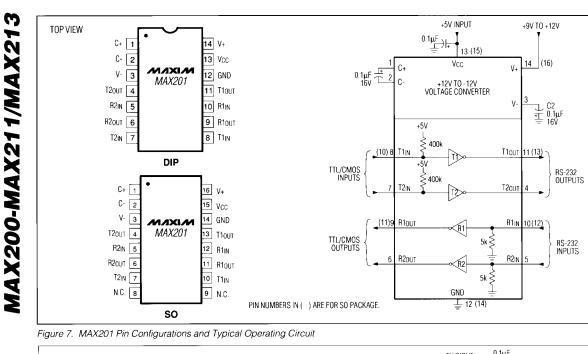


Figure 6. MAX200 Pin Configuration and Typical Operating Circuit

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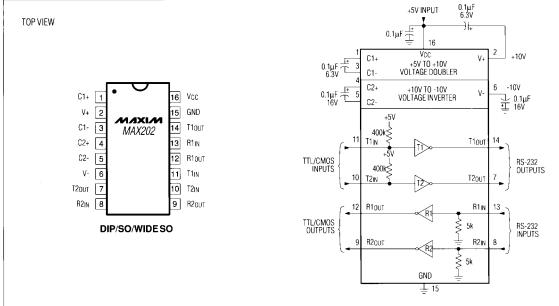


Figure 8. MAX202 Pin Configuration and Typical Operating Circuit

+5V RS-232 Transceivers

with 0.1µF External Capacitors

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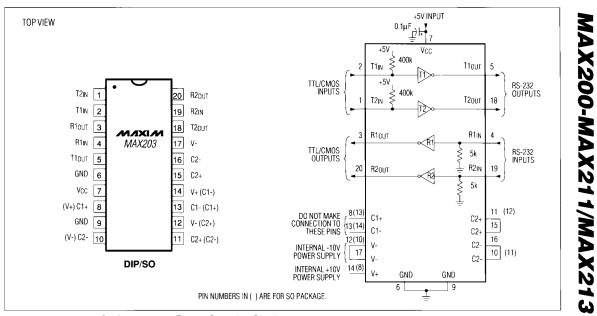


Figure 9. MAX203 Pin Configuration and Typical Operating Circuit

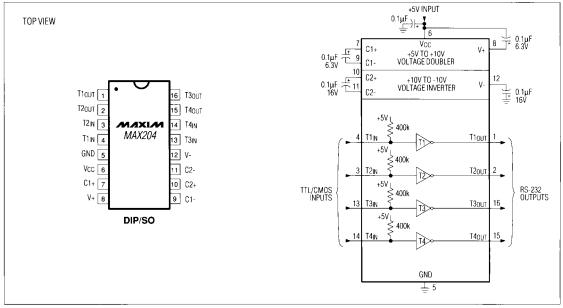


Figure 10. MAX204 Pin Configuration and Typical Operating Circuit

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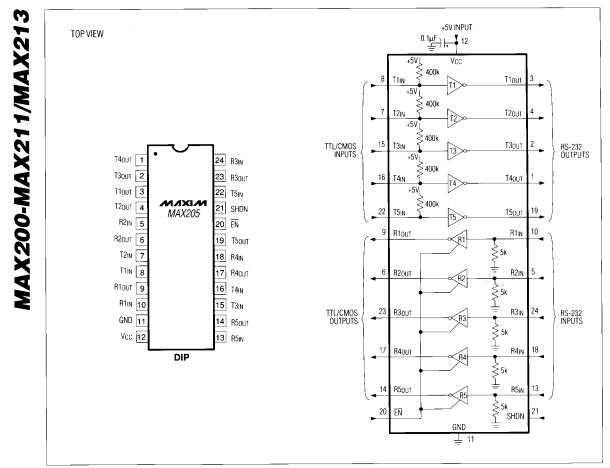


Figure 11. MAX205 Pin Configuration and Typical Operating Circuit

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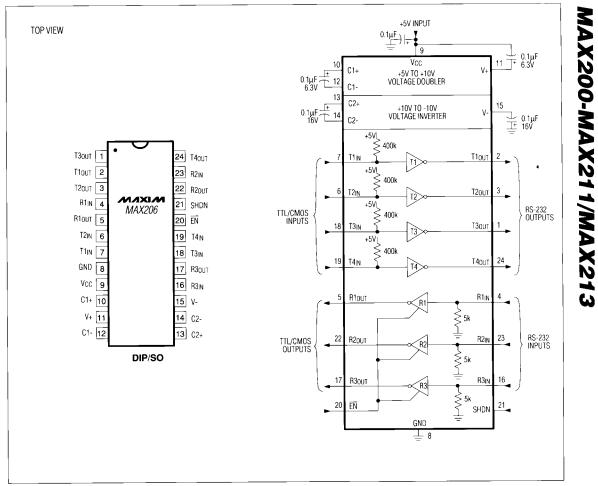


Figure 12. MAX206 Pin Configuration and Typical Operating Circuit

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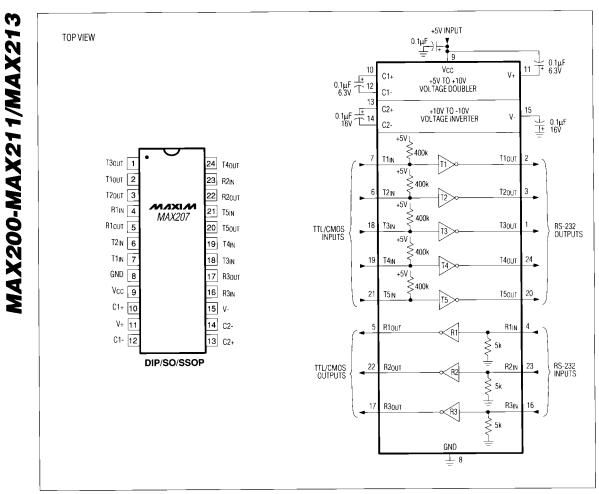
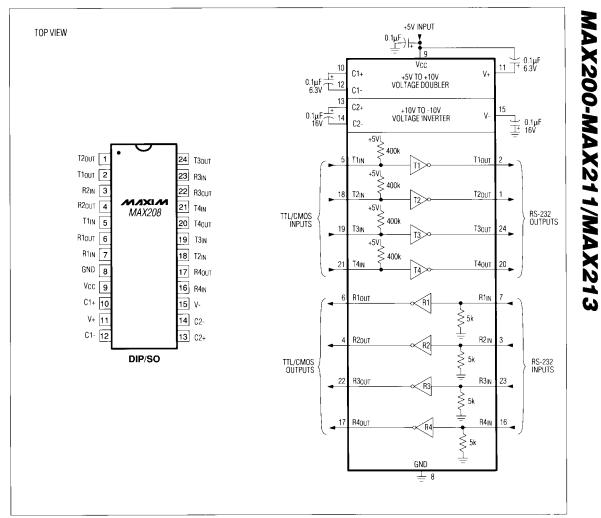


Figure 13. MAX207 Pin Configuration and Typical Operating Circuit

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+5V RS-232 Transceivers with 0.1 μF External Capacitors

Figure 14. MAX208 Pin Configuration and Typical Operating Circuit

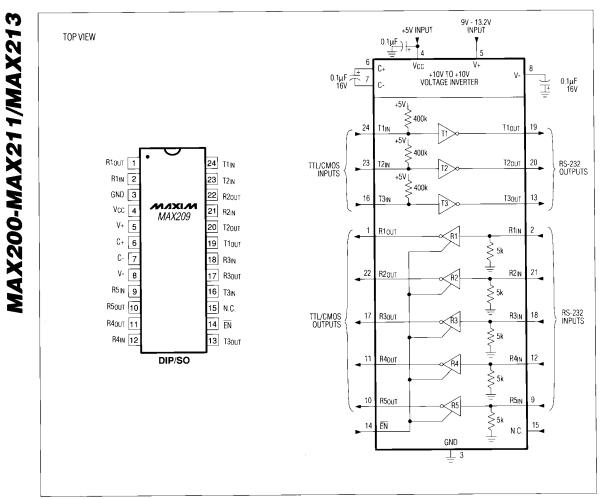
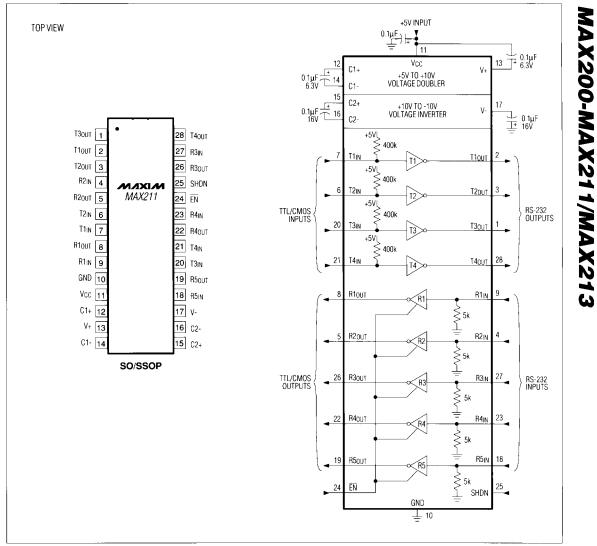


Figure 15. MAX209 Pin Configuration and Typical Operating Circuit

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+5V RS-232 Transceivers with 0.1 μF External Capacitors

Figure 16. MAX211 Pin Configuration and Typical Operating Circuit

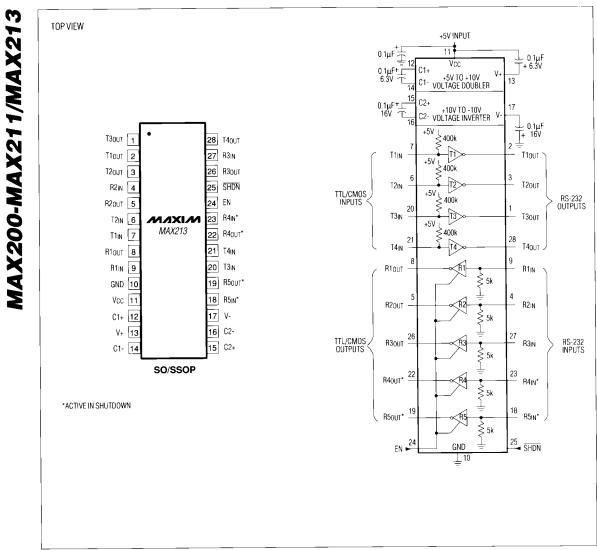


Figure 17. MAX213 Pin Configuration and Typical Operating Circuit

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Orc	dering	Information	(continued
	_		

PART	TEMP. RANGE	PIN-PACKAGE
MAX202CPE	0°C to +70°C	16 Plastic DIP
MAX202CSE	0°C to +70°C	16 Narrow SO
MAX202CWE	0°C to +70°C	16 Wide SO
MAX202C/D	0°C to +70°C	Dice*
MAX202EPE	-40 °C to +85°C	16 Plastic DIP
MAX202ESE	-40 °C to +85°C	16 Narrow SO
MAX202EWE	-40 °C to +85°C	16 Wide SO
MAX203CPP	0°C to +70°C	20 Plastic DIP
MAX203CWP	0°C to +70°C	20 Wide SO
MAX203EPP	-40°C to +85°C	20 Plastic DIP
MAX203EWP	-40°C to +85°C	20 Wide SO
MAX204CPE	0°C to +70°C	16 Plastic DIP
MAX204CWE	0°C to +70°C	16 Wide SO
MAX204C/D	0°C to +70°C	Dice*
MAX204EPE	-40°C to +85°C	16 Plastic Dip
MAX204EWE	-40°C to +85°C	16 Wide SO
MAX205CPG	0°C to +70°C	24 Wide Plastic DIP
MAX205EPG	-40°C to +85°C	24 Wide Plastic DIP
MAX206CNG	0°C to +70°C	24 Narrow Plastic DIP
MAX206CWG	0°C to +70°C	24 Wide SO
MAX206CAG	0°C to +70°C	24 SSOP
MAX206ENG	-40°C to +85°C	24 Narrow Plastic DIP
MAX206EWG	-40°C to +85°C	24 Wide SO
MAX206EAG	-40°C to +85°C	24 SSOP
MAX207CNG	0°C to +70°C	24 Narrow Plastic DIP
MAX207CWG	0°C to +70°C	24 Wide SO
MAX207CAG	0°C to +70°C	24 SSOP
MAX207ENG	-40°C to +85°C	24 Narrow Plastic DIP
MAX207EWG	-40°C to +85°C	24 Wide SO
MAX207EAG	-40°C to +85°C	24 SSOP

Ordering	, Informatio	on (continued)
MAX208CNG	0°C to +70°C	24 Narrow Plastic DIP
MAX208CWG	0°C to +70°C	24 Wide SO
MAX208CAG	0°C to +70°C	24 SSOP
MAX208C/D	0°C to +70°C	Dice*
MAX208ENG	-40°C to +85°C	24 Narrow Plastic DIP
MAX208EWG	-40°C to +85°C	24 Wide SO
MAX208EAG	-40°C to +85°C	24 SSOP
MAX209CNG	0°C to +70°C	24 Narrow Plastic DIF
MAX209CWG	0°C to +70°C	24 Wide SO
MAX209C/D	0°C to +70°C	Dice*
MAX209ENG	-40°C to +85°C	24 Narrow Plastic DIF
MAX209EWG	-40°C to +85°C	24 Wide SO
MAX211CWI	0°C to +70°C	28 Wide SO
MAX211CAI	0°C to +70°C	28 SSOP
MAX211C/D	0°C to +70°C	Dice*
MAX211EWI	-40°C to +85°C	28 Wide SO
MAX211EAI	-40°C to +85°C	28 SSOP
MAX213CWI	0°C to +70°C	28 Wide SO
MAX213CAI	0°C to +70°C	28 SSOP
MAX213C/D	0°C to +70°C	Dice*
MAX213EWI	-40°C to +85°C	28 Wide SO
MAX213EAI	-40°C to +85°C	28 SSOP

* Contact factory for dice specifications.

MAX200-MAX211/MAX213

+5V RS-232 Transceivers with 0.1µF External Capacitors

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MILLIMETERS

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21-0056A

	A	0.068 0.002		0.0	78	1.73			1.99	
	A1			0.0	80	(0.05	0.21		
	В	0.010)	0.0	15	(0.25		0.38	
	С	0.004	4	0.0	68	(0.09		0.20	
	D			SEE	VAR	IAT	TIONS			
	Е	0.20	5	0.2	909	5.20		5.38		
	е	0.0	25	6 BS	c		0.65	BSC		
	Н	0.301		0.3	11		7.65	7.90		
	L	0.02	5	0.0	37	0.63			0.95	
	α	0°		8	Ċ.	0,			8°	
· · · · · · · · · · · · · · · · · · ·										
	DIM	DING			HES	MILLI	LIMETERS			
	Dim	F 1113			MA	X	MIN		MAX	
	D	14	0.	239	0.24	19	6.07		6.33	
	D	16	0.	239	0.24	19	6.07		6.33	
	D	20	0.	278	0.28	39	7.07	Τ	7.33	
	D	24	0.	317	0.32	28	8.07	Ι	8.33	
	D	28	0.397		0.407		10.07	1	10.33	

INCHES

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DIM

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