Insertion Tool
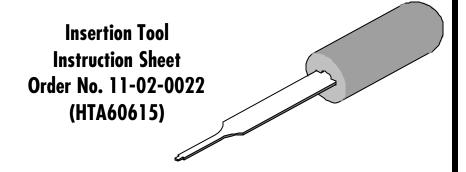## Instruction Sheet
Order No. 11-02-0022
(HTA60615)

This Insertion tool is used for insertion of SL male and female series into housings (70066 and 70107 series). This tool is designed to assure proper seating of terminals and reduce operator fatigue.
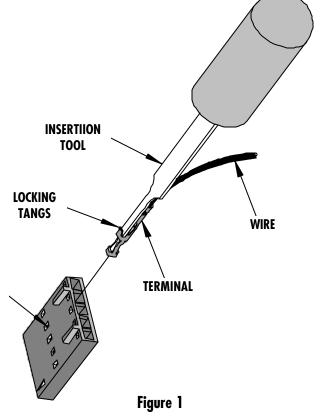
TERMINAL INSERTION:

Individual terminals may be inserted in the housing using this Insertion tool.

1) To properly use this tool, with the flat side facing up, place the step of the tool into the terminal under the locking tangs (See Figure 1). Push the terminal into the housing until the locking tangs are visible through the window. The terminal then should be locked in place.

Optional: The terminal can be partially inserted in the terminal housing first, and then the Insertion tool can be used to firmly seat the terminal.

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INSERTIION TOOL

LOCKING TANGS

WIRE

TERMINAL

WINDOW FOR LOCKING TANGS

Figure 1