

Modular Plug **Application Tooling**

Catalog 1308876 **Issued 04-01**





Plug Style	Tooling Kit*	Base Terminator**†
4- and 6-Position Line	856196-1	1320840-1
8-Position Long Body	856196-2	1320840-1
4-Position Handset	856196-3	1320840-1
6-Position Long Body	856196-4	1320840-1
6-Position Offset	856196-5	1320840-1
8-Position High Performance	1-856196-1	1320840-1
10-Position	856196-6	1320840-1

Purchased separately

Modular Plug Dual Terminator

- Pneumatically powered, foot pedal actuated
- Terminate two connectors at the same time
- Programmable tester Check for shorts and opens as product is terminated. Program tester for individual positions or crossovers.
- Terminate up to 200 dual-ended cables/hr
- Interchangeable die sets Easy changeover die sets for your particular product. Die sets have been designed to terminate all AMP modular plug products
- Steel die sets for long life
- Fully adjustable, primary strain relief, secondary strain relief and contact height
- Lightweight (36 lbs) design makes the press easy to move within work center
- Rental and purchase options available
- Compact size 8" x 8" x 10¹/₂" tall
- 1-year limited warranty
- CE approved version available (1320840-2)
- AMP plugs are UL approved when terminated using this tool and the procedures outlined in CM 409-10010 and IS 408-9743
- Technical requirements
 - Air pressure 80 100 psi
 - Air supply hose 3/16 dia. with 1/8 NPT fitting

^{**} A tooling kit is needed and purchased separately.

^{† -1} for US (110 volt), -2 CE approved



AMP

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Plug Style	Die Set*	Hand Tool and Die Set Combo**
4- and 6-Position Line	853400-8	2-231652-8
8-Position Long Body	853400-1	2-231652-1
4-Position Handset	853400-3	2-231652-3
6-Position Long Body	853400-7	2-231652-7
6-Position Offset	853400-6	2-231652-6
8-Position High Performance	1-853400-0	3-231652-0
10-Position	_	58560-1
Frame only	_	2-231652-0

^{*} If purchased separately, ** With tooling included



Plug Style	Tooling Kit*	Terminator**
Base Machine	N/A	354711-1
4- and 6-Position Line	354714-1	354711-2
8-Position Long Body	354714-2	354711-3
4-Position Handset	354714-3	354711-4
6-Position Long Body	354714-4	354711-5
6-Position Offset	354714-6	354711-7
8-Position High Performance	354714-7	354711-8
10-Position	354714-5	354711-6

^{*} If purchased separately, ** With tooling included

Professional Hand Tool

- Low handle force
- Terminates both strain reliefs and inserts contacts in one motion
- Cuts, strips and terminates
- Ratchet control insures complete termination cycle
- Interchangeable die sets terminate all plugs except 10-position
- AMP plugs are UL approved when terminated using this tool and the procedures outlined in IS 408-9767

Mod Plug Single Terminator

- Terminate up to 250 connectors/hr
- Interchangeable steel die sets terminate all AMP plugs
- Compact, low cost pneumatically designed bench unit
- Independent adjustments for insertion, primary strain relief, and secondary strain relief depths
- Weighs only 13 lbs
- Compact size 3¹/₂" x 8³/₄" x 5¹/₈" Tall
- CE approved
- AMP plugs are UL approved when terminated using this tool and the procedures outlined in IS 408-9919
- Technical requirements
 - Air pressure 80 100 psi
 - Air supply hose ¹/₈ I.D. with ¹/₈ NPT fitting