

International IOR Rectifier

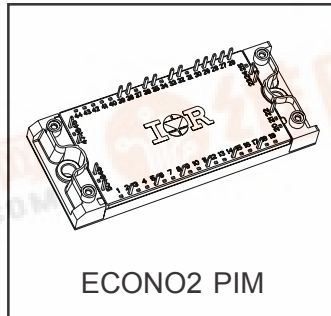
Bulletin I27303 01/07

GB30RF60K

IGBT PIM MODULE

Features

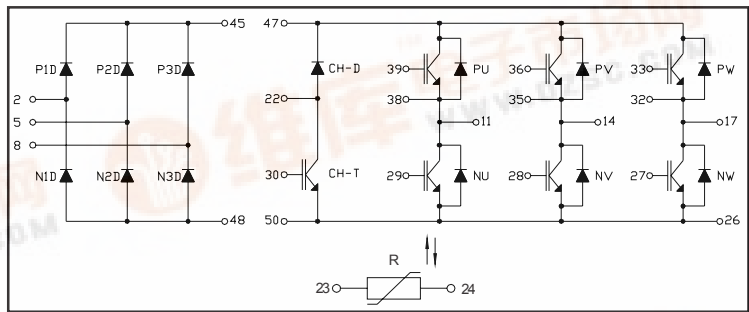
- Low $V_{CE(on)}$ Non Punch Through IGBT Technology
- Low Diode V_F
- 10 μ s Short Circuit Capability
- Square RBSOA
- HEXFRED Antiparallel Diode with Ultrasoft Reverse Recovery Characteristics
- Positive $V_{CE(on)}$ Temperature Coefficient
- Ceramic DBC Substrate
- Low Stray Inductance Design
- TOTALLY LEAD-FREE



$V_{CES} = 600V$
 $I_C = 27A @ T_C=80^\circ C$
 $t_{sc} > 10\mu s @ T_J=150^\circ C$
 $V_{CE(on)} \text{ typ.} = 2.04V$

Benefits

- Benchmark Efficiency for Motor Control
- Rugged Transient Performance
- Low EMI, Requires Less Snubbing
- Direct Mounting to Heatsink
- PCB Solderable Terminals
- Low Junction to Case Thermal Resistance



Absolute Maximum Ratings

| | Parameter | Symbol | Test Conditions | | Ratings | Units |
|-----------------|--|-------------|---|-------------|-------------|------------------|
| Inverter | Collector-to-Emitter Voltage | V_{CES} | | | 600 | V |
| | Gate-to-Emitter Voltage | V_{GES} | | | ± 20 | |
| | Collector Current | I_C | Continuous | 25°C / 80°C | 50 / 27 | A |
| | | | Pulsed | 25°C | 100 | |
| | Diode Maximum Forward Current | I_{FM} | 25°C | | 100 | |
| | Power Dissipation | P_D | One IGBT | 25°C | 129 | W |
| Input Rectifier | Repetitive Peak Reverse Voltage | V_{RRM} | | | 800 | V |
| | Average Output Current | $I_{F(AV)}$ | 50/60Hz sine pulse | 80°C | 30 | A |
| | Surge Current (Non Repetitive) | I_{FSM} | Rated V_{RRM} applied, 10ms, sine pulse | | 310 | |
| | $I^2 t$ (Non Repetitive) | $I^2 t$ | | | 525 | A ² s |
| Brake | Collector-to-Emitter Voltage | V_{CES} | | | 600 | V |
| | Gate-to-Emitter Voltage | V_{GES} | | | ± 20 | |
| | Collector Current | I_C | Continuous | 25°C / 80°C | 30 / 20 | A |
| | | | Pulsed | 25°C | 60 | |
| | Power Dissipation | P_D | One IGBT | 25°C | 100 | W |
| | Repetitive Peak Reverse Voltage | V_{RRM} | | | 600 | V |
| | Maximum Operating Junction Temperature | T_J | | | 150 | °C |
| | Storage Temperature Range | T_{STG} | | | -40 to +125 | |
| | Isolation Voltage | V_{ISOL} | AC (1 min) | | 2500 | V |

Thermal and Mechanical Characteristics

| Parameter | Symbol | Min | Typical | Maximum | Units |
|---|-----------------|-----|---------|---------|-------|
| Junction-to-Case Inverter IGBT Thermal Resistance | $R_{\theta JC}$ | - | - | 0.97 | °C/W |
| Junction-to-Case Inverter FRED Thermal Resistance | | - | - | 1.42 | |
| Junction-to-Case Brake DIODE Thermal Resistance | | - | - | 2.44 | |
| Junction-to-Case Brake IGBT Thermal Resistance | | - | - | 1.25 | |
| Junction-to-Case Input Rectifier Thermal Resistance | | - | - | 1.03 | |
| Case-to-Sink, flat, greased surface | $R_{\theta CS}$ | - | 0.05 | - | |
| Mounting Torque (M5) | | 2.7 | - | 3.3 | Nm |
| Weight | | | 170 | | g |

GB30RF60K

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IOR Rectifier

Electrical Characteristics @ T_J = 25°C (unless otherwise specified)

| | Parameter | Min. | Typ. | Max. | Units | Conditions | |
|---------------------|--------------------------------------|-------------------------------------|------|------|--|--|---|
| Inverter | BV _(CES) | 600 | - | - | V | V _{GE} = 0 I _C = 500μA | |
| IGBT | ΔV _{(BR)CES/ΔT_J} | - | 0.7 | - | V/°C | V _{GE} = 0 I _C = 1mA (25°C - 125°C) | |
| | V _{CE(ON)} | Collector-to-Emitter Voltage | - | 2.04 | 2.65 | V | I _C = 30A V _{GE} = 15V |
| | | | - | 2.60 | 3.62 | | I _C = 50A V _{GE} = 15V |
| | | | - | 2.31 | 2.80 | | I _C = 30A V _{GE} = 15V T _J = 125°C |
| | | | - | 3.01 | 2.77 | | I _C = 50A V _{GE} = 15V T _J = 125°C |
| | V _{GE(th)} | Gate Threshold Voltage | 3.5 | - | 5.5 | | V _{CE} = V _{GE} I _C = 250μA |
| | ΔV _{GE(th)/ΔT_J} | Threshold Voltage temp. coefficient | - | -10 | - | mV/°C | V _{CE} = V _{GE} I _C = 1mA (25°C-125°C) |
| | I _{CES} | Zero Gate Voltage Collector Current | - | - | 100 | μA | V _{GE} = 0 V _{CE} = 600V |
| | | | - | 400 | - | | V _{GE} = 0 V _{CE} = 600V T _J = 125°C |
| | I _{GES} | Gate-to-Emitter Leakage Current | - | - | ±200 | nA | V _{GE} = ±20V |
| | Q _G | Total Gate Charge (turn-on) | - | 105 | 158 | nC | I _C = 30A |
| | Q _{GE} | Gate-to-Emitter Charge (turn-on) | - | 14 | 21 | | V _{CC} = 300V |
| | Q _{GC} | Gate-to-Collector Charge (turn-on) | - | 51 | 76 | | V _{GE} = 15V |
| | E _{ON} | Turn-On Switching Loss | - | 491 | 737 | μJ | I _C = 30A V _{CC} = 300V |
| | E _{OFF} | Turn-Off Switching Loss | - | 223 | 335 | | V _{GE} = 15V R _G = 22Ω L = 200μH |
| | E _{TOT} | Total Switching Loss | - | 714 | 1072 | | T _J = 25°C ¹ |
| | E _{ON} | Turn-On Switching Loss | - | 613 | 920 | μJ | I _C = 30A V _{CC} = 300V |
| | E _{OFF} | Turn-Off Switching Loss | - | 417 | 626 | | V _{GE} = 15V R _G = 22Ω L = 200μH |
| | E _{TOT} | Total Switching Loss | - | 1030 | 1546 | | T _J = 125°C ¹ |
| | t _{d(on)} | Turn-On delay time | - | 132 | 198 | ns | I _C = 30A V _{CC} = 300V |
| t _r | Rise time | - | 33 | 50 | V _{GE} = 15V R _G = 22Ω L = 200μH | | |
| t _{d(off)} | Turn-Off delay time | - | 153 | 229 | T _J = 125°C | | |
| t _f | Fall time | - | 88 | 132 | | | |
| C _{ies} | Input Capacitance | - | 1834 | 2751 | pF | V _{GE} = 0 | |
| C _{oes} | Output Capacitance | - | 459 | 690 | | V _{CC} = 30V | |
| C _{res} | Reverse Transfer Capacitance | - | 54 | 81 | | f = 1Mhz | |
| RBSOA | Reverse Bias Safe Operating Area | FULLSQUARE | | | | T _J = 150°C I _C = 60A R _G = 22Ω V _{GE} = 15V to 0 | |
| SCSOA | Short Circuit Safe Operating Area | 10 | - | - | μs | I _P = 220A to 310A V _{CC} = 300V R _G = 47Ω V _{GE} = 15V to 0 | |
| Inverter Diode | I _{rr} | Diode Peak Rev. Recovery Current | - | 43 | - | A | T _J = 125°C V _{CC} = 300V I _F = 30A L = 200μH V _{GE} = 15V R _G = 22Ω |
| | V _{FM} | Diode Forward Voltage Drop | - | 1.31 | 1.81 | V | I _F = 30A |
| | | | - | 1.52 | 2.40 | | I _F = 50A |
| | | | - | 1.25 | 1.68 | | I _F = 30A T _J = 125°C |
| | | | - | 1.47 | 2.14 | | I _F = 50A T _J = 125°C |

Electrical Characteristics @ T_J = 25°C (unless otherwise specified)

| | | Parameter | Min. | Typ. | Max. | Units | Conditions | | |
|--------------------|--------------------------------------|--|-----------------|----------------------------|---|--|--|------|---|
| Input Rectifier | V _{FM} | Maximum Forward Voltage Drop | - | - | 1.50 | V | I _F = 30A | | |
| | IRM | Maximum Reverse Leakage Current | - | - | 0.2 | mA | T _J = 25°C V _R = 800V | | |
| | | | - | - | 1 | | T _J = 150°C V _R = 800V | | |
| | r _T | Forward Slope Resistance | - | 8.8 | - | mΩ | T _J = 150°C | | |
| V _{F(TO)} | Conduction Thresold Voltage | - | 0.79 | - | V | | | | |
| Brake IGBT | BV _(CES) | Collector-to-Emitter Breakdown Voltage | 600 | - | - | V | V _{GE} = 0 I _C = 500μA | | |
| | ΔV _{(BR)CES/ΔT_J} | Temp. Coefficient of Breakdown Voltage | - | 0.6 | - | V/°C | V _{GE} = 0 I _C = 1mA (25°C - 125°C) | | |
| | V _{CE(ON)} | Collector-to-Emitter Voltage | - | 2.07 | 2.24 | V | I _C = 20A V _{GE} = 15V | | |
| | | | - | 2.51 | 2.71 | | I _C = 30A V _{GE} = 15V | | |
| | | | - | 2.49 | 2.72 | | I _C = 20A V _{GE} = 15V T _J = 125°C | | |
| | | | - | 3.06 | 3.47 | | I _C = 30A V _{GE} = 15V T _J = 125°C | | |
| | V _{GE(th)} | Gate Threshold Voltage | 4 | - | 6 | | V _{CE} = V _{GE} I _C = 250μA | | |
| | ΔV _{GE(th)/ΔT_J} | Thresold Voltage temp. coefficient | - | -10 | - | mV/°C | V _{CE} = V _{GE} I _C = 1mA (25°C-125°C) | | |
| | I _{CES} | Zero Gate Voltage Collector Current | - | - | 100 | μA | V _{GE} = 0 V _{CE} = 600V | | |
| | | | - | 250 | - | | V _{GE} = 0 V _{CE} = 600V T _J = 125°C | | |
| | I _{GES} | Gate-to-Emitter Leakage Current | - | - | ±200 | nA | V _{GE} = ±20V | | |
| | Q _G | Total Gate Charge (turn-on) | - | 48 | 72 | nC | I _C = 15A | | |
| | Q _{GE} | Gate-to-Emitter Charge (turn-on) | - | 11 | 16 | | V _{CC} = 300V | | |
| | Q _{GC} | Gate-to-Collector Charge (turn-on) | - | 30 | 44 | | V _{GE} = 15V | | |
| | E _{ON} | Turn-On Switching Loss | - | 176 | 264 | μJ | I _C = 15A V _{CC} = 300V | | |
| | E _{OFF} | Turn-Off Switching Loss | - | 137 | 207 | | V _{GE} = 15V R _G = 22Ω L = 200μH | | |
| | E _{TOT} | Total Switching Loss | - | 313 | 471 | | T _J = 25°C ¹ | | |
| | E _{ON} | Turn-On Switching Loss | - | 235 | 353 | μJ | I _C = 15A V _{CC} = 300V | | |
| | E _{OFF} | Turn-Off Switching Loss | - | 276 | 416 | | V _{GE} = 15V R _G = 22Ω L = 200μH | | |
| | E _{TOT} | Total Switching Loss | - | 512 | 768 | | T _J = 125°C ¹ | | |
| | t _{d(on)} | Turn-On delay time | - | 87 | 131 | ns | I _C = 15A V _{CC} = 300V | | |
| | t _r | Risetime | - | 24 | 36 | | V _{GE} = 15V R _G = 22Ω L = 200μH | | |
| | t _{d(off)} | Turn-Off delay time | - | 112 | 169 | | T _J = 125°C | | |
| t _f | Falltime | - | 115 | 172 | | | | | |
| C _{ies} | Input Capacitance | - | 901 | 1352 | pF | V _{GE} = 0 | | | |
| C _{oes} | Output Capacitance | - | 263 | 395 | | V _{CC} = 30V | | | |
| C _{res} | Reverse Transfer Capacitance | - | 29 | 44 | | f = 1Mhz | | | |
| RBSOA | Reverse Bias Safe Operating Area | FULLSQUARE | | | | T _J = 150°C I _C = 20A R _G = 22Ω V _{GE} = 15V to 0 | | | |
| SCSOA | Short Circuit Safe Operating Area | 10 | - | - | μs | I _P = 180A to 280A V _{CC} = 300V R _G = 47Ω V _{GE} = 15V to 0 | | | |
| Brake Diode | I _{rr} | Diode Peak Rev. Recovery Current | - | 28 | - | A | V _{CC} = 300V I _F = 15A L = 200μH V _{GE} = 15V to 0 R _G = 22Ω | | |
| | | | V _{FM} | Diode Forward Voltage Drop | - | | 1.61 | 1.71 | I _F = 20A |
| | | | | | - | | 1.79 | 1.99 | I _F = 30A |
| | | | | | - | | 1.57 | 1.66 | I _F = 20A T _J = 125°C |
| - | 1.73 | 1.83 | | | I _F = 30A T _J = 125°C | | | | |
| NTC | R | Resistance | - | 5000 | - | Ω | T _J = 25°C | | |
| | | | - | 4933 | - | | T _J = 100°C | | |
| | B | B Value | - | 3375 | - | K | T _J = 25°C / 50°C | | |

¹ Energy Losses include "tail" and diode reverse recovery

GB30RF60K

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Inverter

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IOR Rectifier

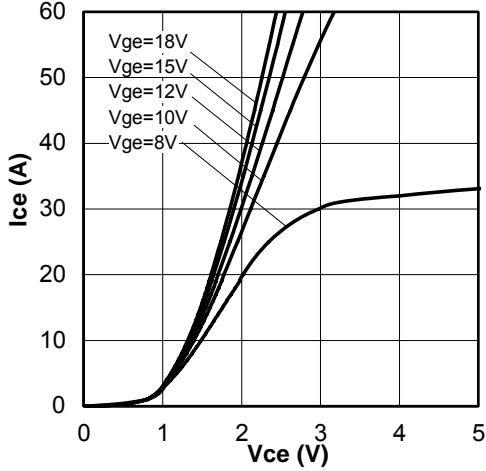


Fig. 1 - Typ. IGBT Output Characteristics
 $T_J = 25^\circ\text{C}$; $t_p = 80\mu\text{s}$

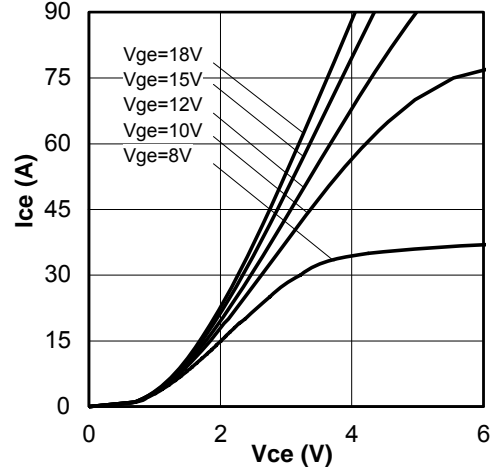


Fig. 2 - Typ. IGBT Output Characteristics
 $T_J = 125^\circ\text{C}$; $t_p = 80\mu\text{s}$

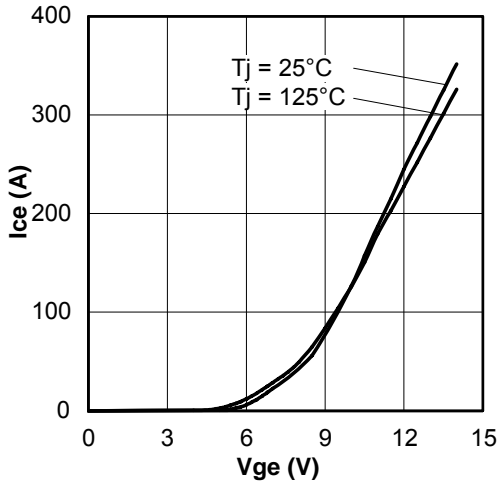


Fig. 3 - Typ. Transfer Characteristics
 $V_{CE} = 50\text{V}$; $t_p = 10\mu\text{s}$

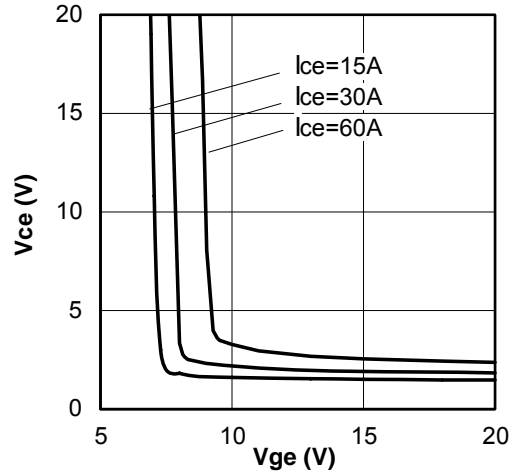


Fig. 4 - Typical V_{CE} vs. V_{GE}
 $T_J = 25^\circ\text{C}$

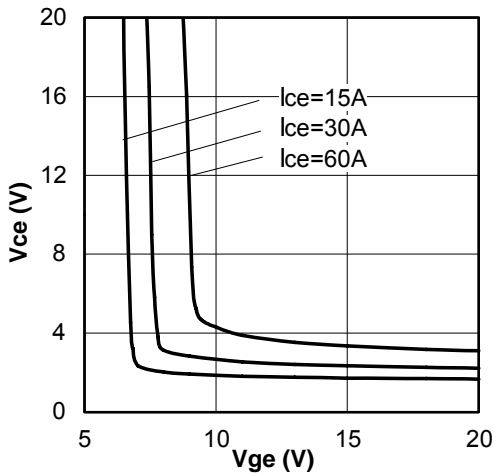


Fig. 5 - Typical V_{CE} vs. V_{GE}
 $T_J = 125^\circ\text{C}$

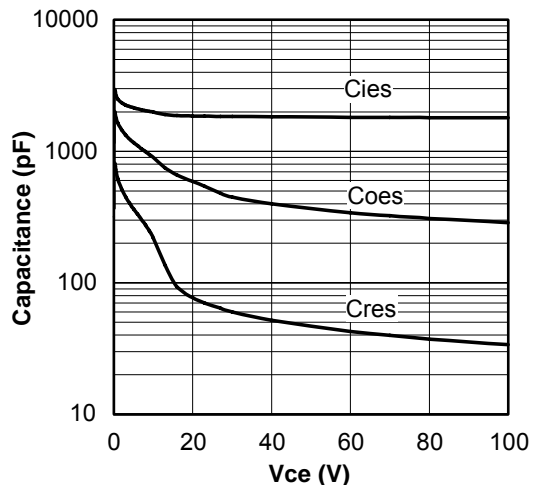


Fig. 6 - Typ. Capacitance vs. V_{CE}
 $V_{GE} = 0$; $f = 1\text{MHz}$

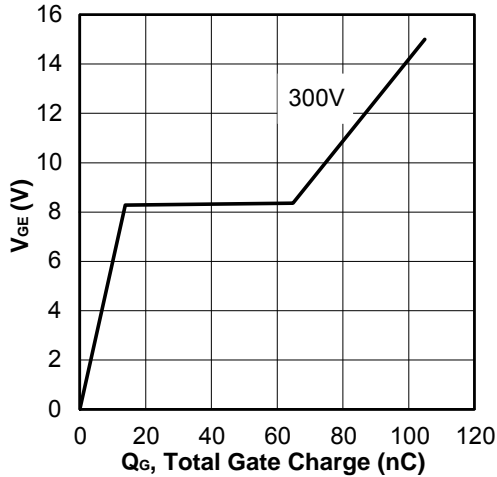


Fig. 7 - Typical Gate Charge vs. V_{GE}
 $I_{CE} = 30A$

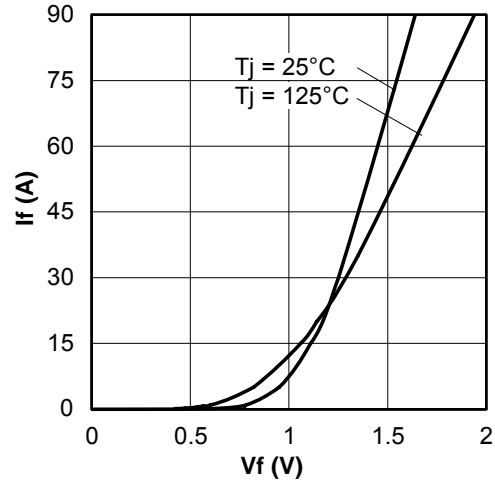


Fig. 8 - Typ. Diode Forward Characteristics
 $t_p = 80\mu s$

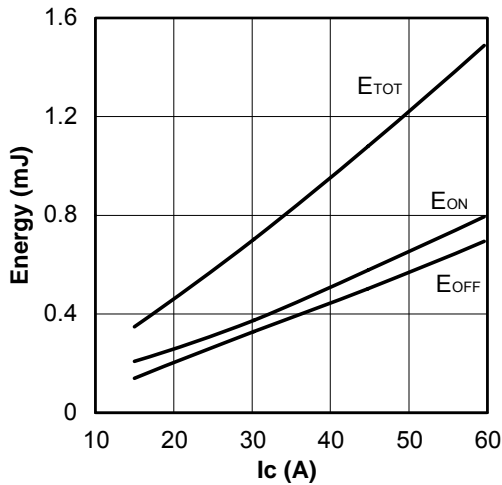


Fig. 9 - Typ. Energy Loss vs. I_C
 $T_J = 125^\circ C$; $L = 200\mu H$; $V_{CE} = 300V$; $R_G = 22\Omega$; $V_{GE} = 15V$

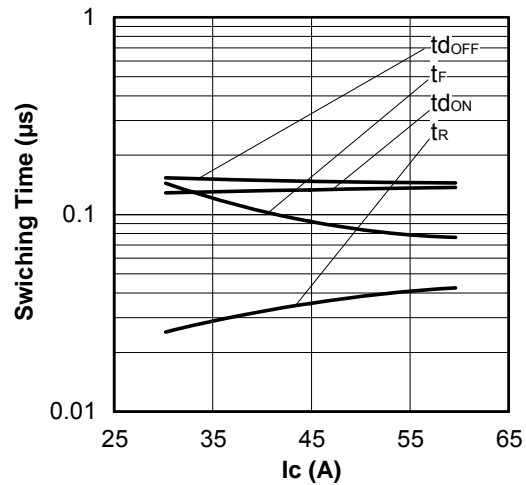


Fig. 10 - Typ. Switching Time vs. I_C
 $T_J = 125^\circ C$; $L = 200\mu H$; $V_{CE} = 300V$; $R_G = 22\Omega$; $V_{GE} = 15V$

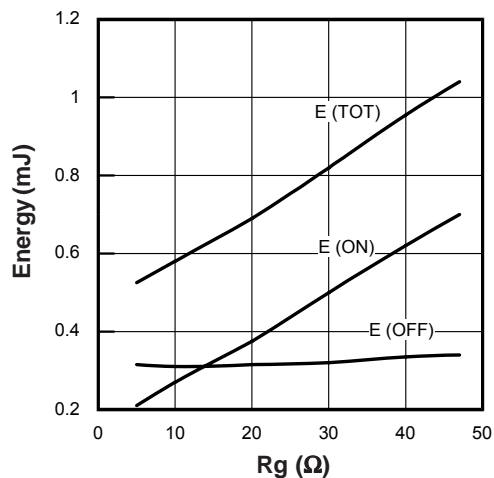


Fig. 11 - Typ. Energy Loss vs. R_G
 $T_J = 125^\circ C$; $L = 200\mu H$; $V_{CE} = 300V$; $I_{CE} = 30A$; $V_{GE} = 15V$

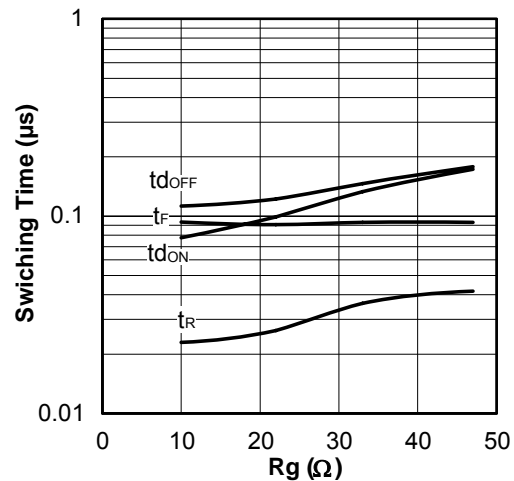


Fig. 12 - Typ. Switching Time vs. R_G
 $T_J = 125^\circ C$; $L = 200\mu H$; $V_{CE} = 300V$; $I_{CE} = 30A$; $V_{GE} = 15V$

Inverter

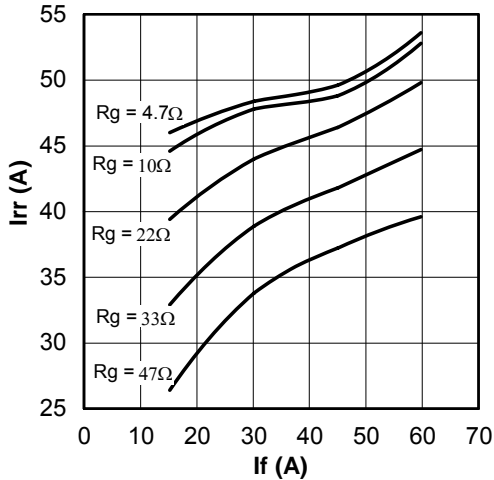


Fig. 13 - Typical Diode I_{RR} vs. I_F
 $T_J = 125^\circ\text{C}$

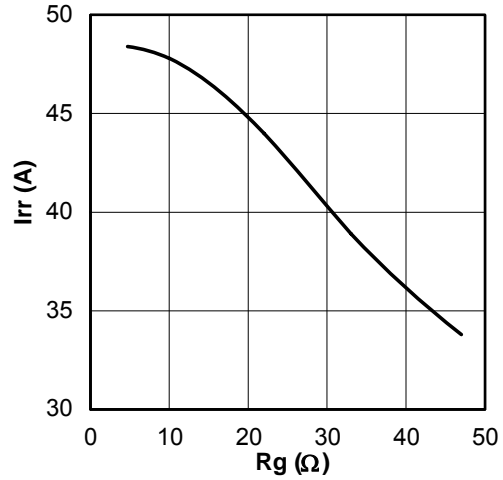


Fig. 14 - Typical Diode I_{RR} vs. R_G
 $T_J = 125^\circ\text{C}$; $I_F = 30\text{A}$

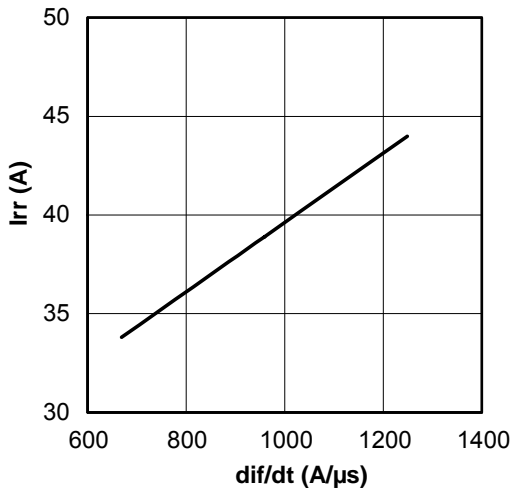


Fig. 15- Typical Diode I_{RR} vs. di_F/dt
 $V_{CC} = 300\text{V}$; $V_{GE} = 15\text{V}$; $I_{CE} = 30\text{A}$; $T_J = 125^\circ\text{C}$

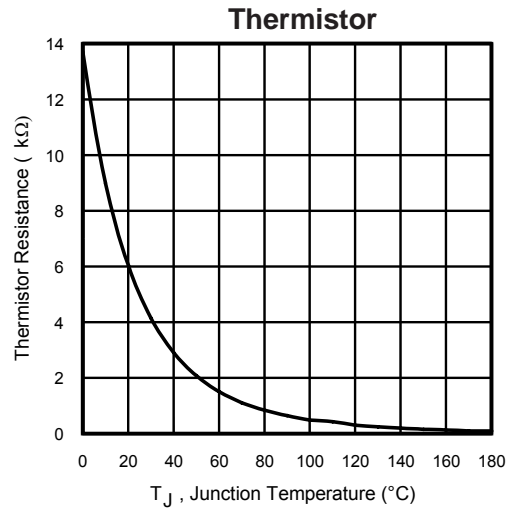


Fig. 16 - Thermistor Resistance vs. Temperature

Input Rectifier

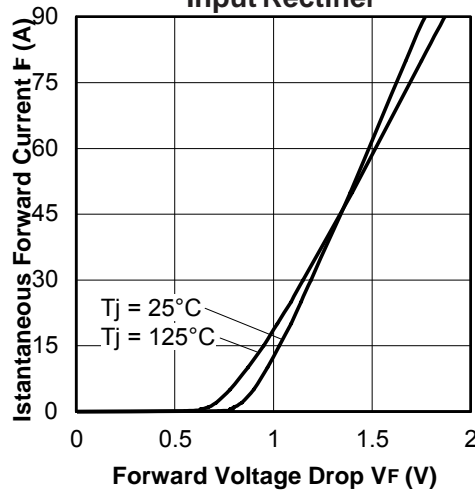


Fig. 17- Typ. Diode Forward Characteristics
 $t_p = 80\mu\text{s}$

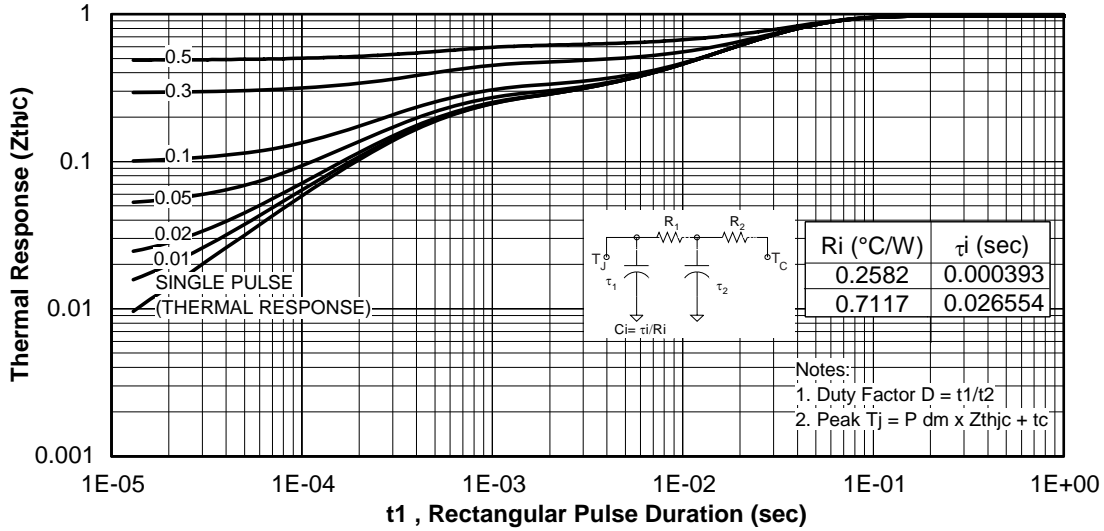


Fig 18. Maximum Transient Thermal Impedance, Junction-to-Case (IGBT)

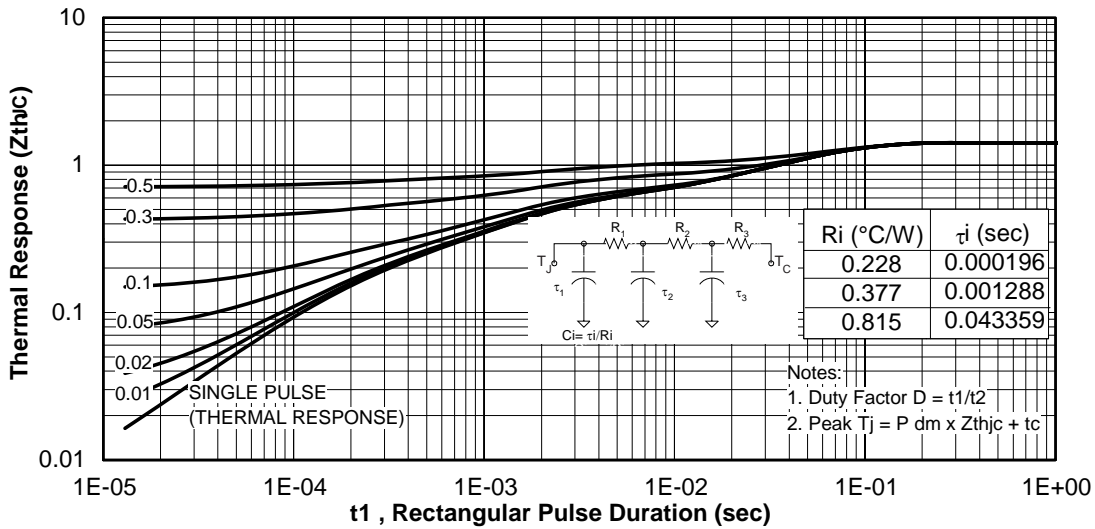


Fig 19. Maximum Transient Thermal Impedance, Junction-to-Case (DIODE)

GB30RF60K

Bulletin I27303 01/07

Brake

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IGOR Rectifier

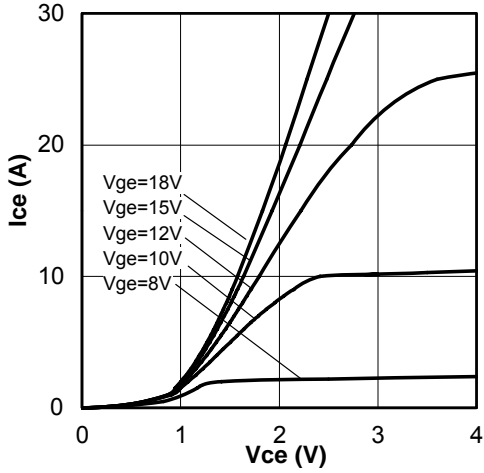


Fig. 20 - Typ. IGBT Output Characteristics
 $T_J = 25^\circ\text{C}$; $t_p = 80\mu\text{s}$

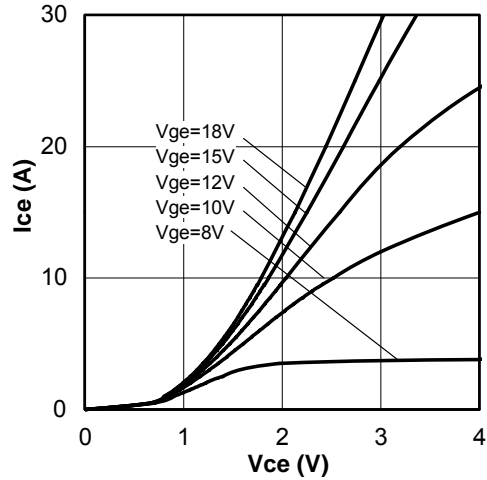


Fig. 21 - Typ. IGBT Output Characteristics
 $T_J = 125^\circ\text{C}$; $t_p = 80\mu\text{s}$

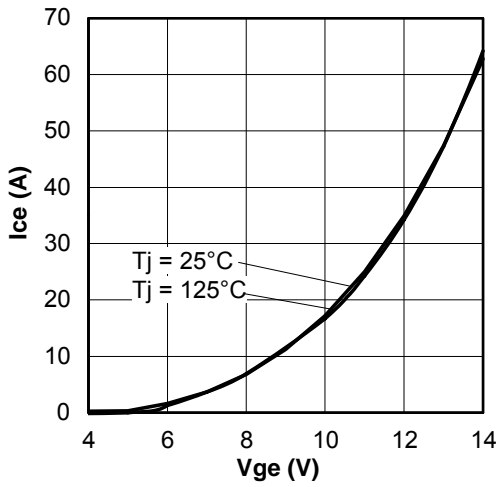


Fig. 22 - Typ. Transfer Characteristics
 $V_{CE} = 50\text{V}$; $t_p = 10\mu\text{s}$

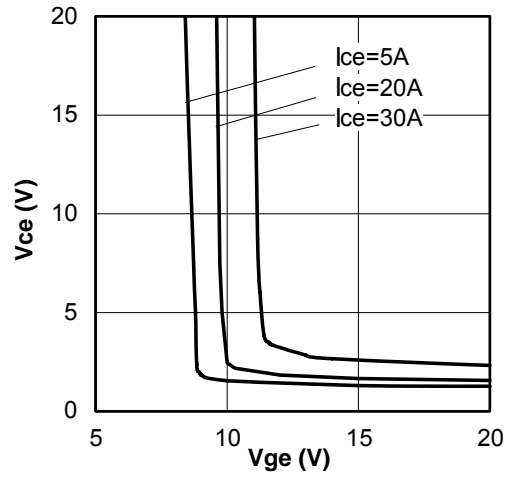


Fig. 23 - Typical V_{CE} vs. V_{GE}
 $T_J = 25^\circ\text{C}$

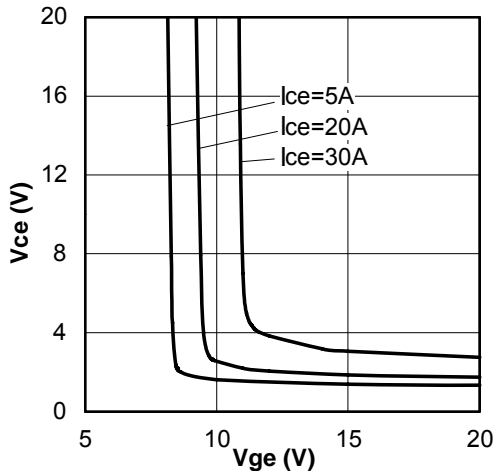


Fig. 24 - Typical V_{CE} vs. V_{GE}
 $T_J = 125^\circ\text{C}$

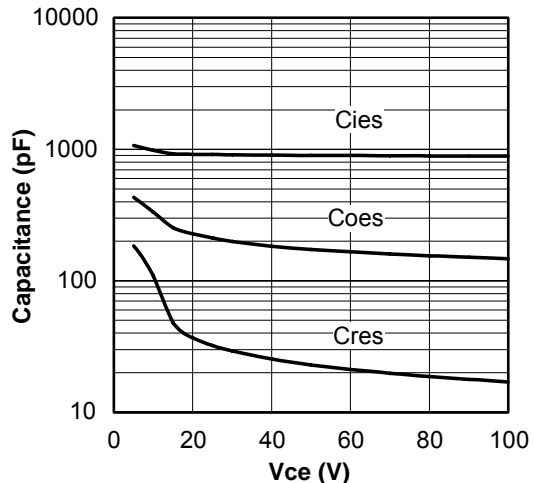


Fig. 25 - Typ. Capacitance vs. V_{CE}
 $V_{GE} = 0$; $f = 1\text{MHz}$

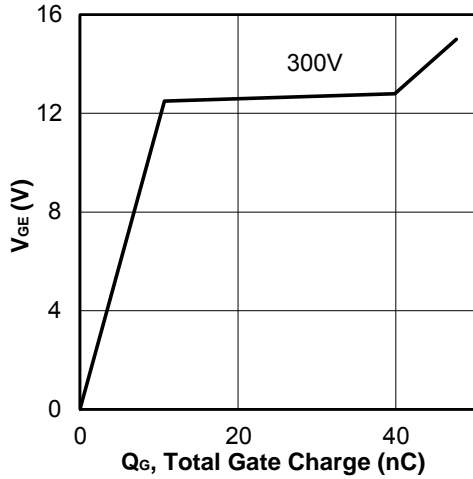


Fig. 26 - Typical Gate Charge vs. V_{GE}
 $I_{CE} = 15A$

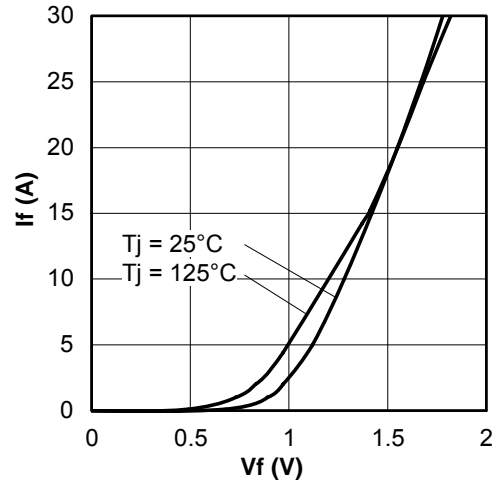


Fig. 27 - Typ. Diode Forward Characteristics
 $t_p = 80\mu s$

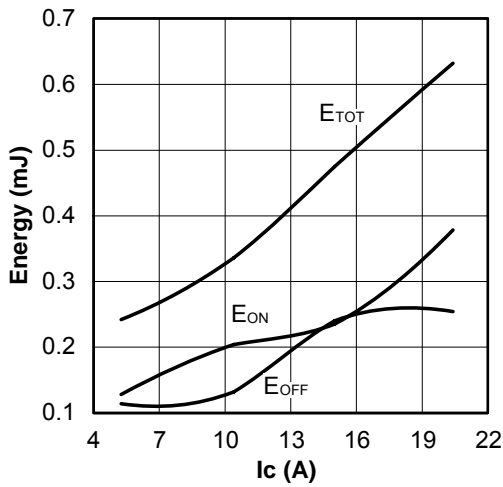


Fig. 28 - Typ. Energy Loss vs. I_C
 $T_J = 125^\circ C$; $L=200\mu H$; $V_{CE}=300V$, $R_G=22\Omega$; $V_{GE}=15V$

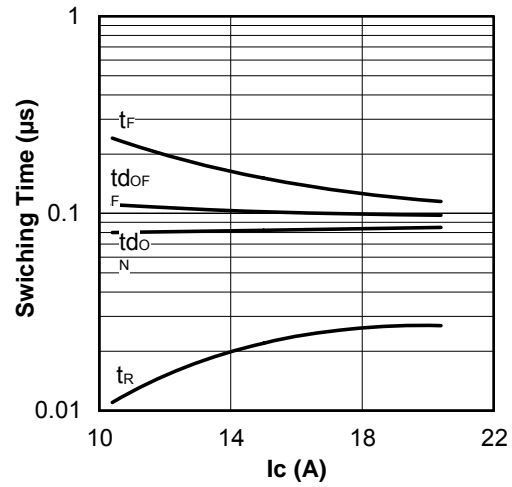


Fig. 29 - Typ. Switching Time vs. I_C
 $T_J = 125^\circ C$; $L=200\mu H$; $V_{CE}=300V$, $R_G=22\Omega$; $V_{GE}=15V$

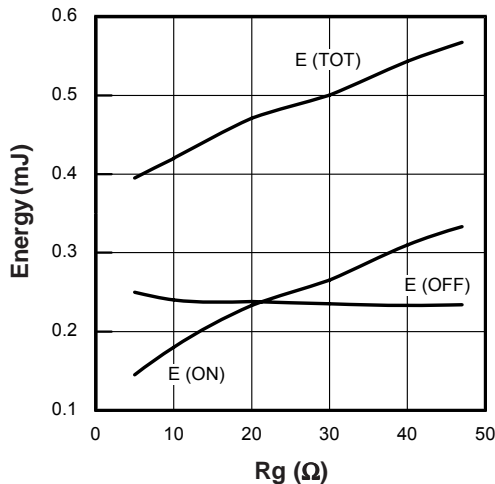


Fig. 30 - Typ. Energy Loss vs. R_G
 $T_J = 125^\circ C$; $L=200\mu H$; $V_{CE}=300V$, $I_{CE}=15A$; $V_{GE}=15V$
 Document Number: 94479

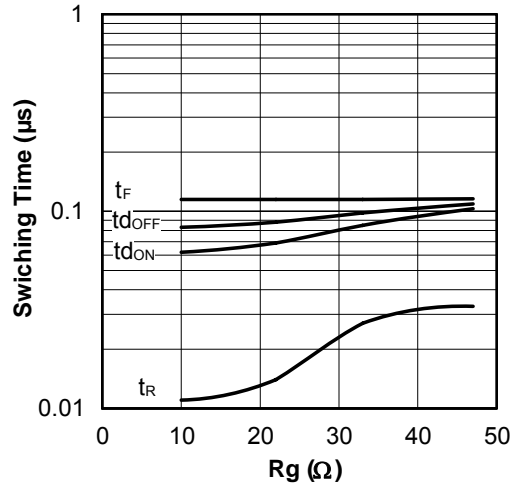


Fig. 31 - Typ. Switching Time vs. R_G
 $T_J = 125^\circ C$; $L=200\mu H$; $V_{CE}=300V$, $I_{CE}=15A$; $V_{GE}=15V$

GB30RF60K

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Brake

International
IOR Rectifier

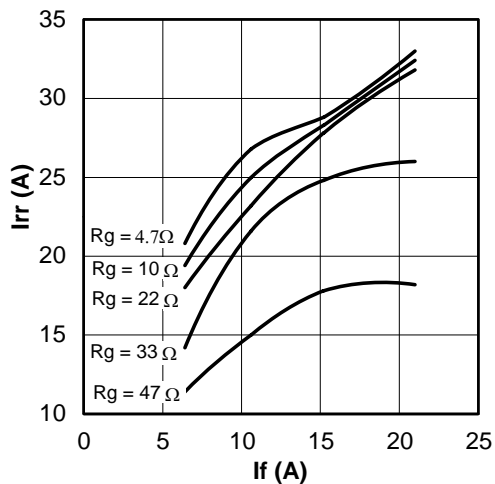


Fig. 32 - Typical Diode I_{RR} vs. I_F
 $T_J = 125^\circ\text{C}$

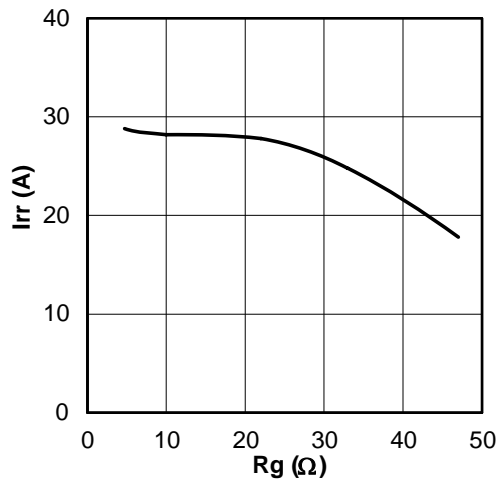


Fig. 33 - Typical Diode I_{RR} vs. R_g
 $T_J = 125^\circ\text{C}$; $I_F = 15\text{A}$

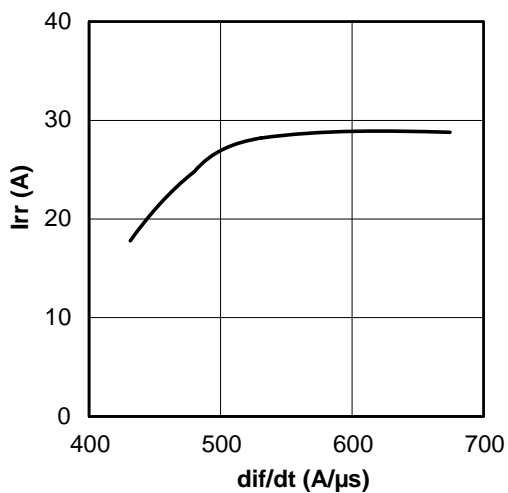


Fig. 34 - Typical Diode I_{RR} vs. di_F/dt
 $V_{CC} = 300\text{V}$; $V_{GE} = 15\text{V}$; $I_{CE} = 15\text{A}$; $T_J = 125^\circ\text{C}$

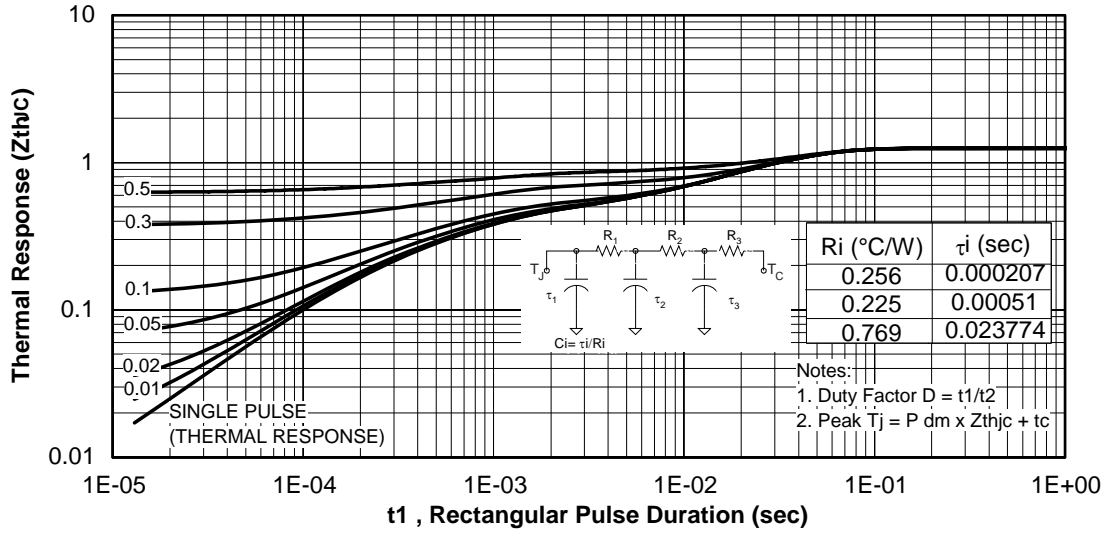


Fig 35. Maximum Transient Thermal Impedance, Junction-to-Case (Brake IGBT)

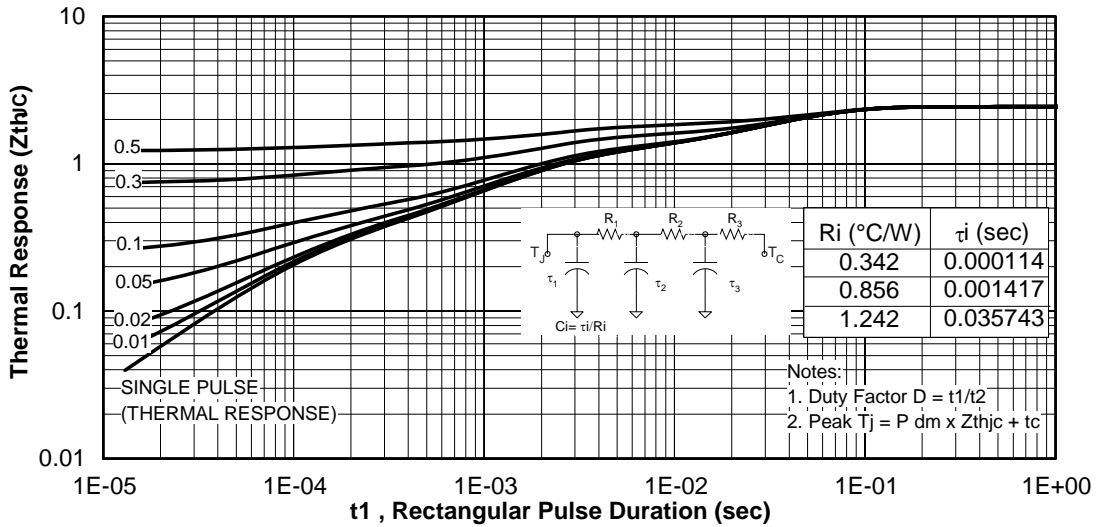


Fig 36. Maximum Transient Thermal Impedance, Junction-to-Case (Brake Diode)

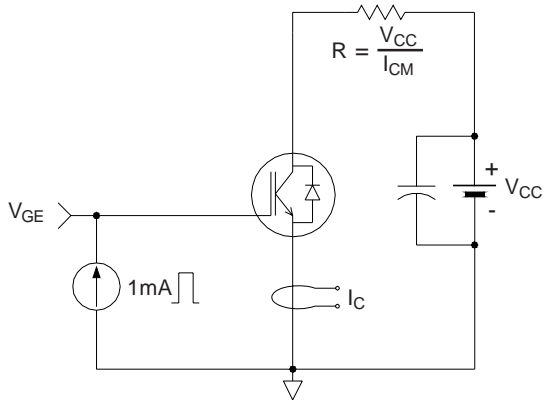


Fig.C.T.1 - Gate Charge Circuit (turn-off)

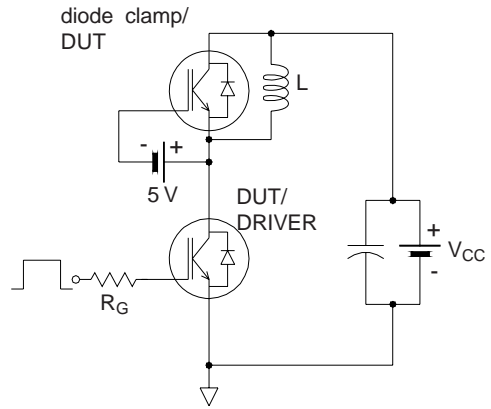


Fig.C.T.2 - RBSOA Circuit

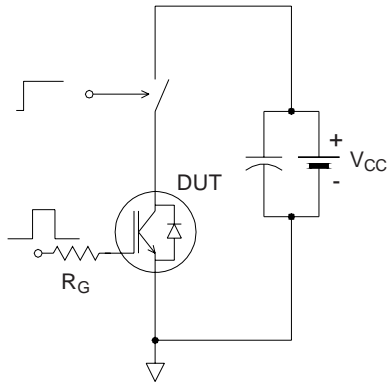


Fig.C.T.3 - S.C. SOA Circuit

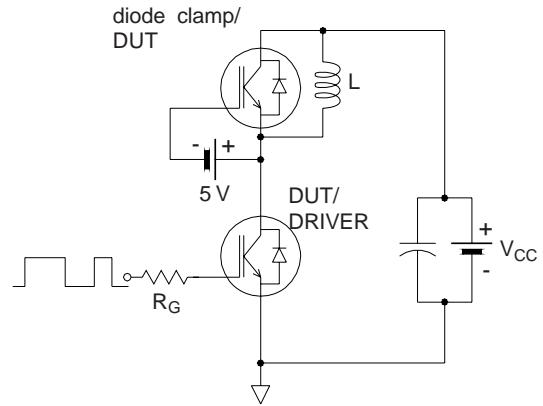


Fig.C.T.4 - Switching Loss Circuit

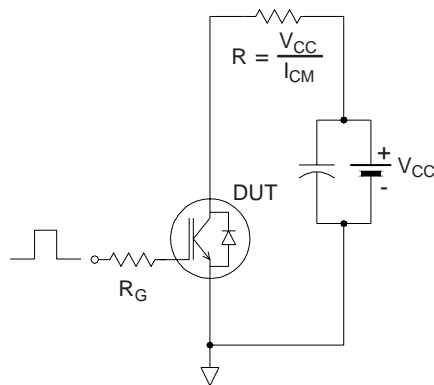


Fig.C.T.5 - Resistive Load Circuit



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