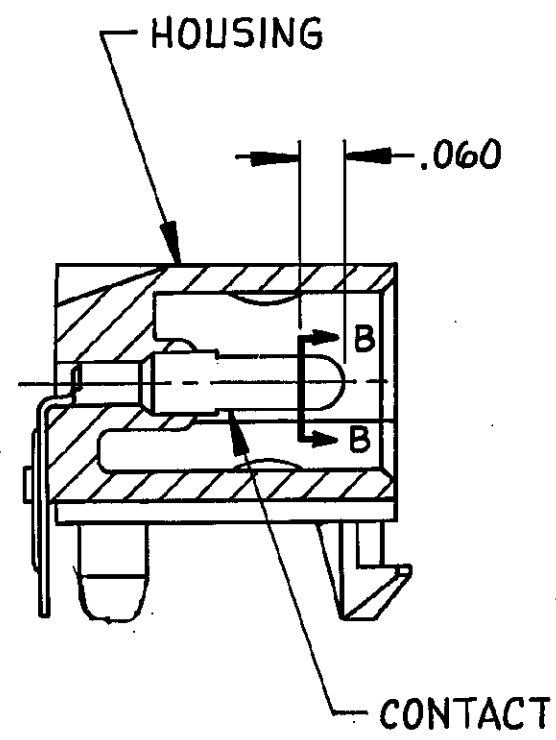
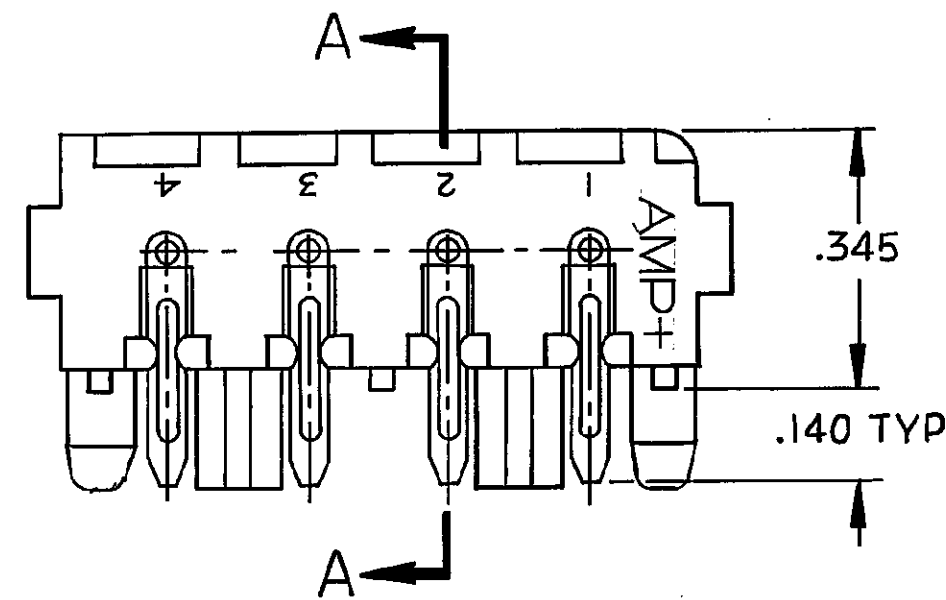
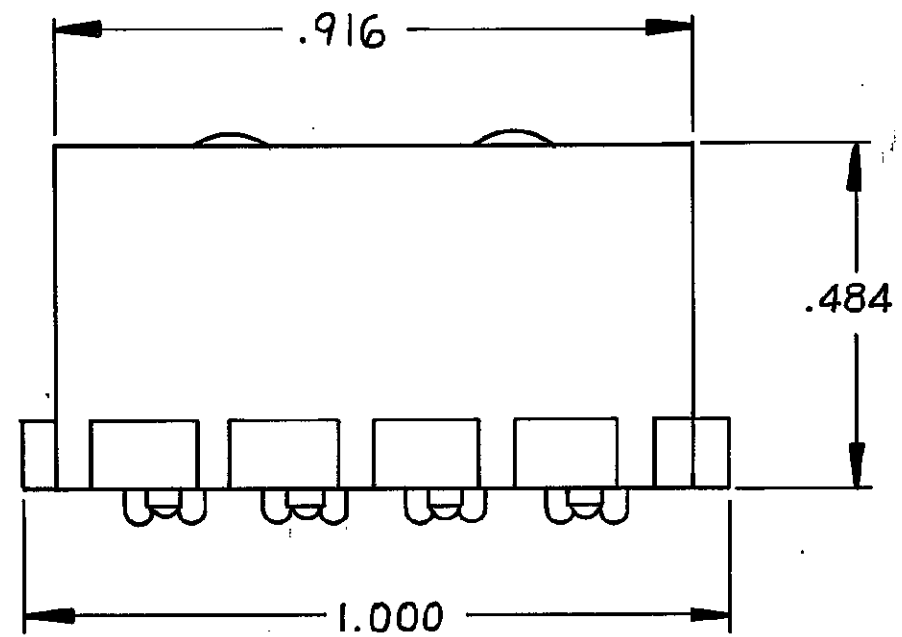
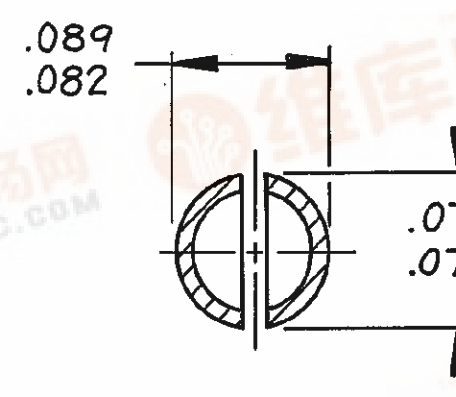
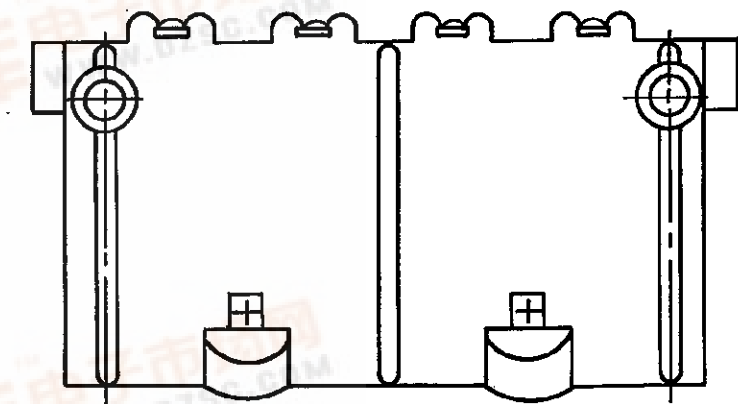
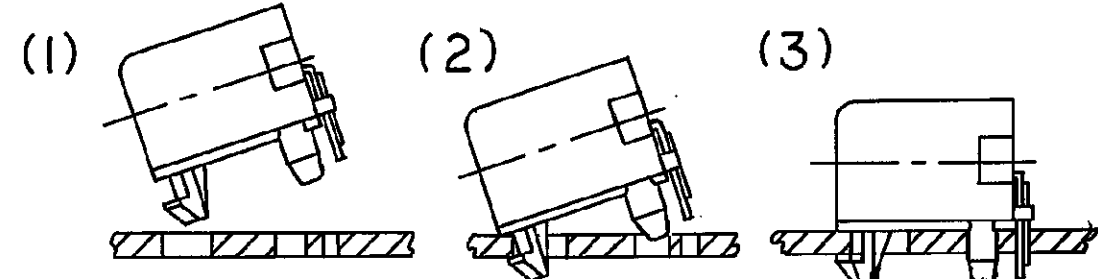




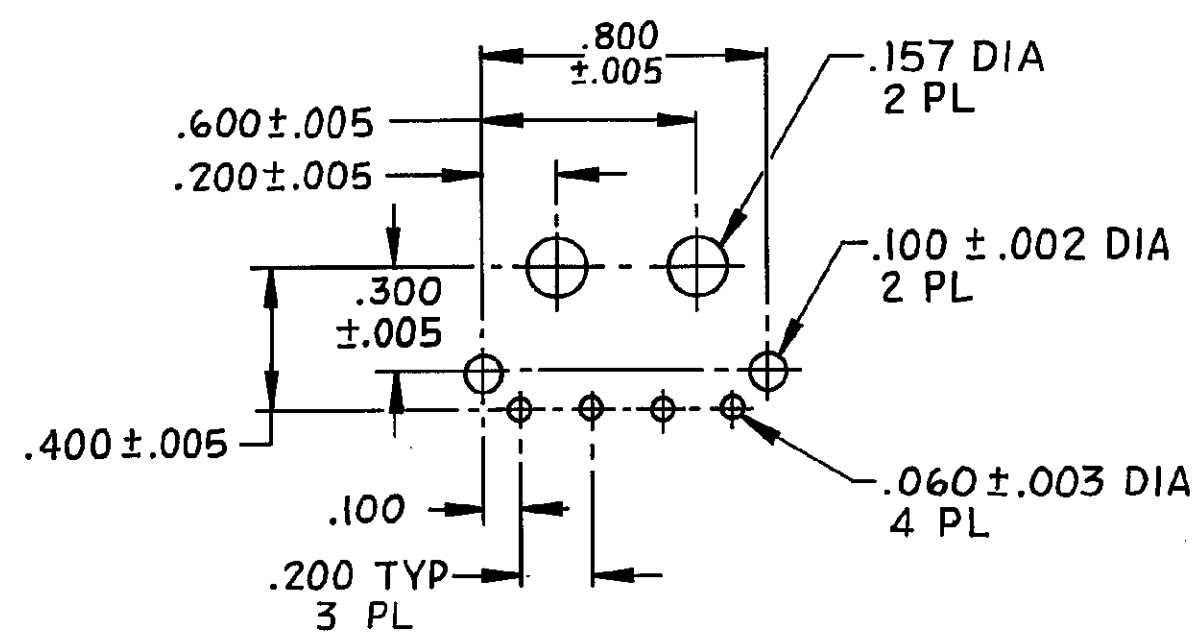
SECTION A-A



SECTION B-B
SCALE 10:1



MOUNTING PROCEDURE



RECOMMENDED LAYOUT
FOR .062 THK P.C. BOARD
SCALE 2-1

- PARTS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-3.
 - RECOMMENDED EXPOSURE TO SOLDER WAVE (490°F) NOT TO EXCEED 5 SECONDS.
- ⚠ MATERIAL-HOUSING: NYLON UL94V-2 (NATURAL).
CONTACT: PHOS BRONZE (PRE-TIN).
- ⚠ MATERIAL-HOUSING: NYLON UL94V-0 (WHITE).
CONTACT: PHOS BRONZE (PRE-TIN).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .015 ANGLES ± .015		CONTRACT NO.	AMP AMP INCORPORATED Harrisburg, Pa. 17105		
MATERIAL		DR. <i>H. Shultz</i> 6-27-84 CHK. <i>M. Jones</i> 6-29-84 APPD. <i>R. Glaser</i> 6-29-84	NAME P.C. HEADER, RIGHT ANGLE MOUNT, COMMERCIAL MATE-N-LOK, 4 CKT		
FINISH		DSGN APPD. OTHER APPD.	SIZE D	FSCM NO. 00779	DRAWING NO. 641737
SEE TABLE		SEE TABLE	SCALE 4-1	SHEET	