

# Full Bridge Power Amplifier

## FEATURES

- Dual Power Operational Amplifiers
- $\pm 2A$  Output Current Guaranteed
- Precision Current Sense Amplifier
- Two Supply Monitoring Inputs
- Parking Function and Under-Voltage Lockout
- Safe Operating Area Protection
- 3V to 35V Operation

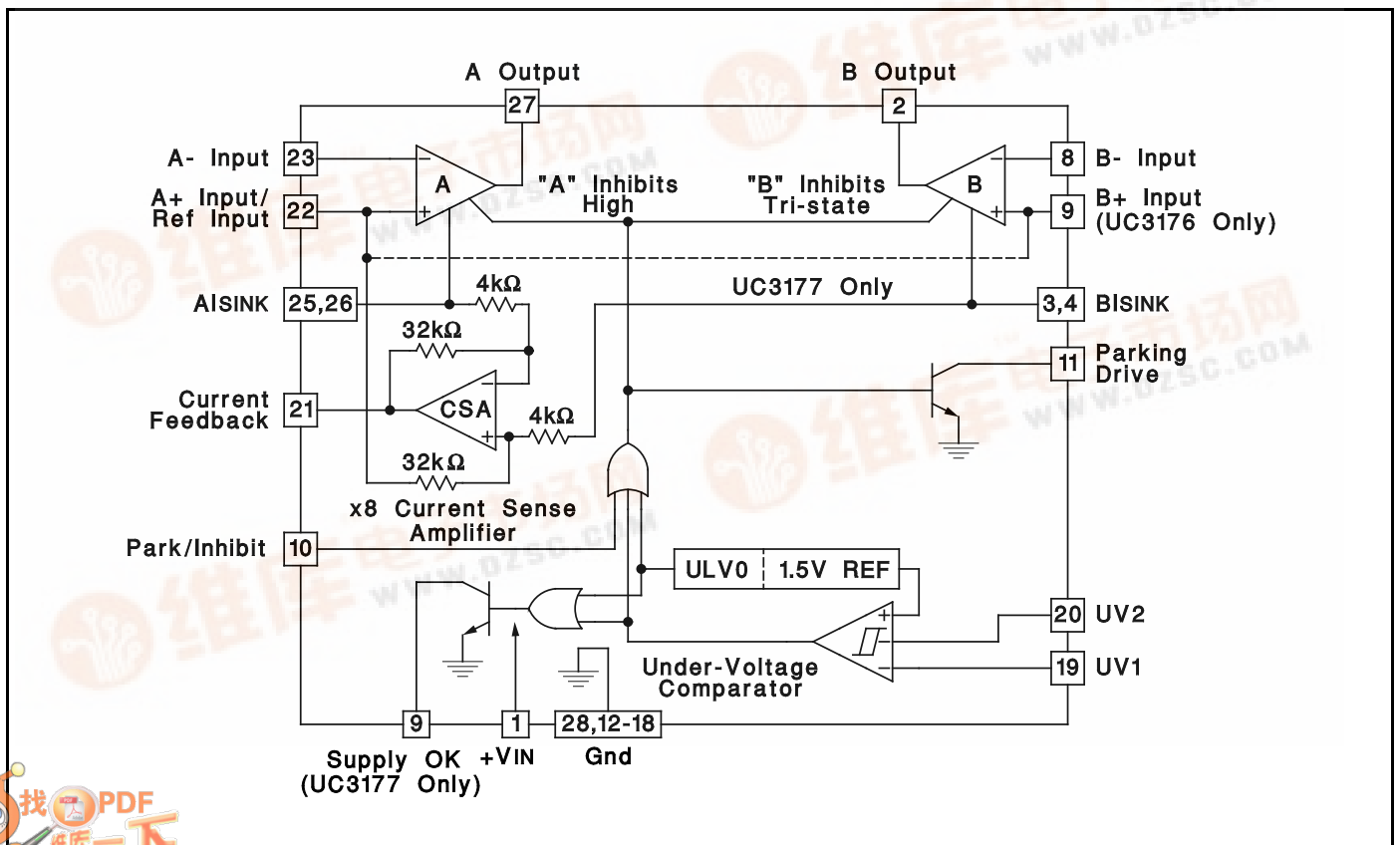
## DESCRIPTION

The UC3176/7 family of full bridge power amplifiers is rated for a continuous output current of 2A. Intended for use in demanding servo applications such as disk head positioning, the onboard current sense amplifier can be used to obtain precision control of load current, or where voltage mode drive is required, a standard voltage feedback scheme can be used. Output stage protection includes foldback current limiting and thermal shut-down, resulting in a very rugged device.

Auxiliary functions on this device include a dual input under-voltage comparator that can be programmed to respond to low voltage conditions on two independent supplies. In response to an under-voltage condition the power Op-Amps are inhibited and a high current, 100mA, open collector drive output is activated. A separate Park/Inhibit command input.

The devices are operational over a 3V to 35V supply range. Internal under-voltage lockout provides predictable power-up and power-down characteristics.

## BLOCK DIAGRAM



**ABSOLUTE MAXIMUM RATINGS (Note 1)**

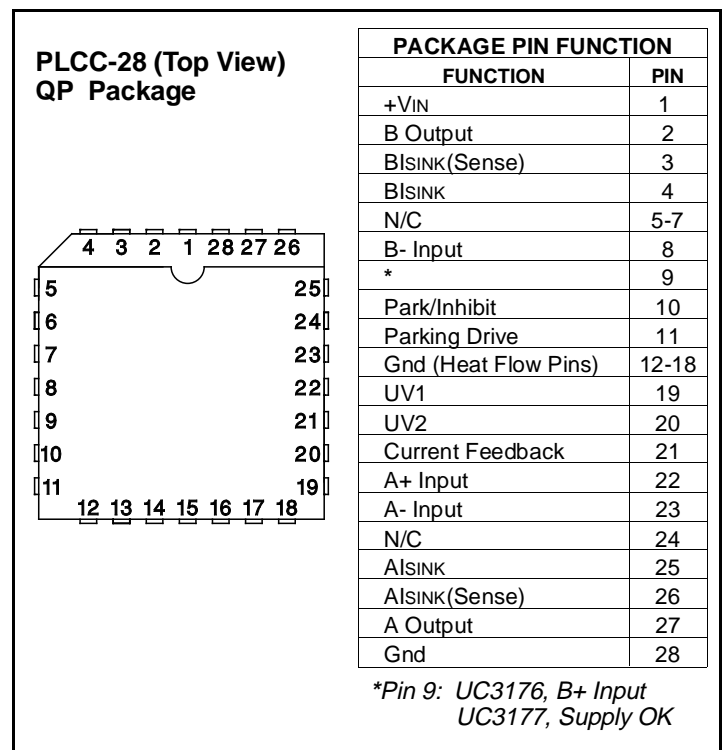
Input Supply voltage, (+VIN) . . . . . 40V  
 Park/Inhibit, UV1 and UV2 inputs (zener clamped)  
     Maximum forced voltage . . . . . -0.3V to 10V  
     Maximum forced current. . . . . ±10mA  
 Other Input Voltages. . . . . -0.3V to +VIN  
 ALSINK and BLSINK Voltages. . . . . -0.3V to 6V  
 Open Collector Output Voltages. . . . . 40V  
 A and B Output Currents (Continuous)  
     Source . . . . . Internally Limited  
     Sink. . . . . 2.5A  
 Total Supply Current (Continuous). . . . . 4A  
 Parking Drive Output Current (Continuous). . . . . 200mA  
 Supply OK Output Current, UC3177 (Continuous) . . . 30mA  
 Operating Junction Temperature . . . . . -55°C to +150°C  
 Power Dissipation at TC = +75°C  
     QP package. . . . . 4W  
 Storage Temperature . . . . . -65°C to +150°C

*Note 1: Unless otherwise indicated, voltages are reference to ground and currents are positive into, negative out of, the specified terminals.*

**THERMAL DATA**

QP package:  
 Thermal Resistance Junction to Leads,  $\theta_{JL}$  . . . . . 15°C/W  
 Thermal Resistance Junction to Ambient,  $\theta_{JA}$  . . . . . 50°C/W

**CONNECTION DIAGRAM**



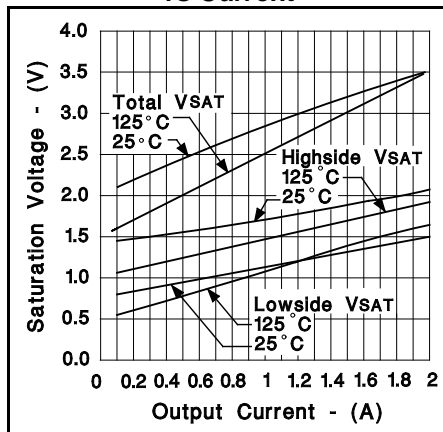
**ELECTRICAL CHARACTERISTICS:** Unless otherwise stated, specifications hold for  $T_A = 0$  to  $70^\circ\text{C}$ ,  $+V_{IN} = 12\text{V}$ ,  $T_A = T_J$ .

| PARAMETER   | TEST CONDITIONS                                   | MIN. | TYP. | MAX. | UNITS |
|---|---|------|------|------|-------|
| <b>Input Supply</b>   |   |      |      |      |       |
| Supply Current  | +VIN = 12V  |      | 18   | 25   | mA    |
|   | +VIN = 35V  |      | 21   | 30   | mA    |
| UVOL Threshold  | +VIN low to high                                  |      | 2.8  | 3.0  | V     |
|   | Threshold Hysteresis                              |      | 220  | 300  | mV    |
| <b>Power, Amplifier, A and B</b>                              |   |      |      |      |       |
| Input Offset Voltage  | VCM = 6V, VOUT = 6V                               |      |      | 8    | mV    |
| Input Bias Current  | VCM = 6V, Except A+ Input                         | -500 | -100 |      | nA    |
| Input Bias Current at A+/Reference Input                      | (A+/Ref - BLSINK)/36kohms; TJ = 25°C              | 23   | 28   | 35   | µA/V  |
| Input Offset Current B Amp (UC3176 Only)                      | VCM = 6V  |      |      | 200  | nA    |
| CMRR  | VCM = 1 to 33V, +VIN = 35V, VOUT = 6V             | 70   | 100  |      | dB    |
| PSRR  | +VIN = 5 to 35V, VCM = 2.5V                       | 70   | 100  |      | dB    |
| Large Signal Voltage Gain                                     | VOUT = 3V, w/IOUT = 1A to VOUT = 9V, w/IOUT = -1A | 1.5  | 4    |      | V/mV  |
| Thermal Feedback  | +VIN = 20V, Pd = 20W at opposite output           |      | 25   | 200  | µV/W  |
| Saturation Voltage  | IOUT = -2A, High Side, TJ = 25°C                  |      | 1.9  |      | V     |
|   | ClOUT = 2A, Low Side, TJ = 25°C                   |      | 1.6  |      | V     |
|   | Total VSAT at 2A, TJ = 25°C                       |      | 3.5  | 3.7  | V     |
| Unity Gain Bandwidth  |   |      | 1    |      | MHz   |
| Slew Rate   |   |      | 1    |      | V/µs  |
| Differential IOUT Sense Error Current in Bridge Configuration | IOUT(A) = -IOUT(B), /IOUT/- /ALSINK - BLSINK/     |      |      |      |       |
|   | IOUT ≤ 200mA                                      |      | 3.0  | 6.0  | mA    |
|   | IOUT ≤ 2A   |      | 5.0  | 10   | mA    |
| High Side Current Limiting                                    | =VIN - VOUT < 12V                                 |      | -2.7 | -2.0 | A     |

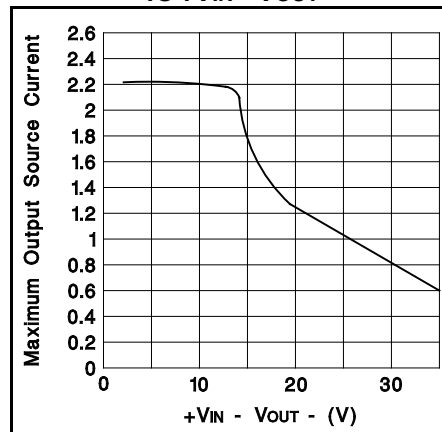
**ELECTRICAL CHARACTERISTICS:** Unless otherwise stated, specifications hold for  $T_A = 0$  to  $70^\circ\text{C}$ ,  $+V_{IN} = 12\text{V}$ ,  $T_A = T_J$ .

| PARAMETER                         | TEST CONDITIONS   | MIN. | TYP.  | MAX. | UNITS                  |
|-----------------------------------|---|------|-------|------|------------------------|
| <b>Current Sense Amplifier</b>    |   |      |       |      |                        |
| Input Offset Voltage              | $V_{CM} = 0\text{V}$ , A+/Ref at 6V                             |      |       | 3    | mV                     |
|                                   | Ref = 2V to 20V, $+V_{IN} = 35$ , change with Ref input voltage |      |       | 600  | $\mu\text{V/V}$        |
| Thermal Gradient Sensitivity      | $+V_{IN} = 20\text{V}$ , Ref = 10V Pd = 20W @ A or B output     |      | 5.0   | 75   | $\mu\text{V/W}$        |
| PSRR                              | Ref = 2.5V, $+V_{IN} = 5$ to 35V                                | 70   | 100   |      | dB                     |
| Gain                              | $ A_{SINK} - B_{SINK}  \leq 0.5\text{V}$                        | 7.8  | 8     | 8.1  | V/V                    |
| Slew Rate                         |   |      | 2     |      | $\text{V}/\mu\text{S}$ |
| 3dB Bandwidth                     |   |      | 1     |      | MHz                    |
| Max Output Current                | $I_{SOURCE} = +V_{IN} - V_{OUT} = 0.5\text{V}$                  | 2.5  | 3.5   |      | mA                     |
| Output Saturation Voltage         | $I_{SOURCE} = 1.5\text{mA}$ , High Side                         |      | 0.15  | 0.30 | V                      |
|                                   | $I_{SINK} = 5\text{mA}$ , Low Side                              |      | 1.4   | 1.7  | V                      |
| <b>Under-Voltage Comparator</b>   |   |      |       |      |                        |
| Threshold Voltage                 | Low to High, other input at 5V                                  | 1.44 | 1.50  | 1.56 | V                      |
|                                   | Threshold Hysteresis  | 50   | 70    | 80   | mV                     |
| Input Current                     | Input = 2V, other input at 5V                                   | -2   | -0.05 |      | $\mu\text{A}$          |
| Supply OK $V_{SAT}$ (UC3177 Only) | $I_{OUT} = 5\text{mA}$  |      |       | 0.45 | V                      |
| Supply OK Leakage (UC3177 Only)   | $V_{OUT} = 35\text{V}$  |      |       | 5    | $\mu\text{A}$          |
| <b>Park/Inhibit</b>               |   |      |       |      |                        |
| Park/Inhibit Thld                 |   | 1.1  | 1.3   | 1.7  | V                      |
| Park/Inhibit Input Current        | At threshold  |      | 60    | 100  | $\mu\text{A}$          |
| Parking Drive Saturation Voltage  | $I_{OUT} = 100\text{mA}$  |      | 0.3   | 0.7  | V                      |
| Parking Drive Leakage             | $V_{OUT} = 35\text{V}$  |      |       | 15   | $\mu\text{A}$          |
| <b>Thermal Shutdown</b>           |   |      |       |      |                        |
| Shutdown Temperature              |   |      | 165   |      | $^\circ\text{C}$       |

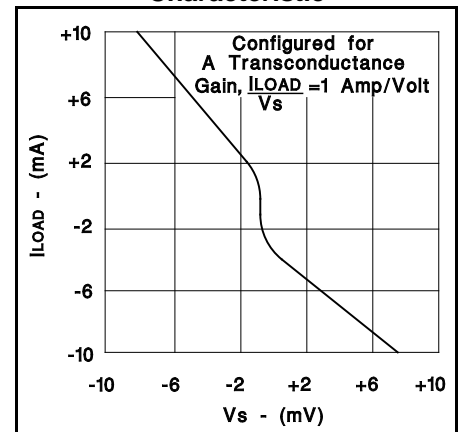
**Output Saturation Voltage vs Current**



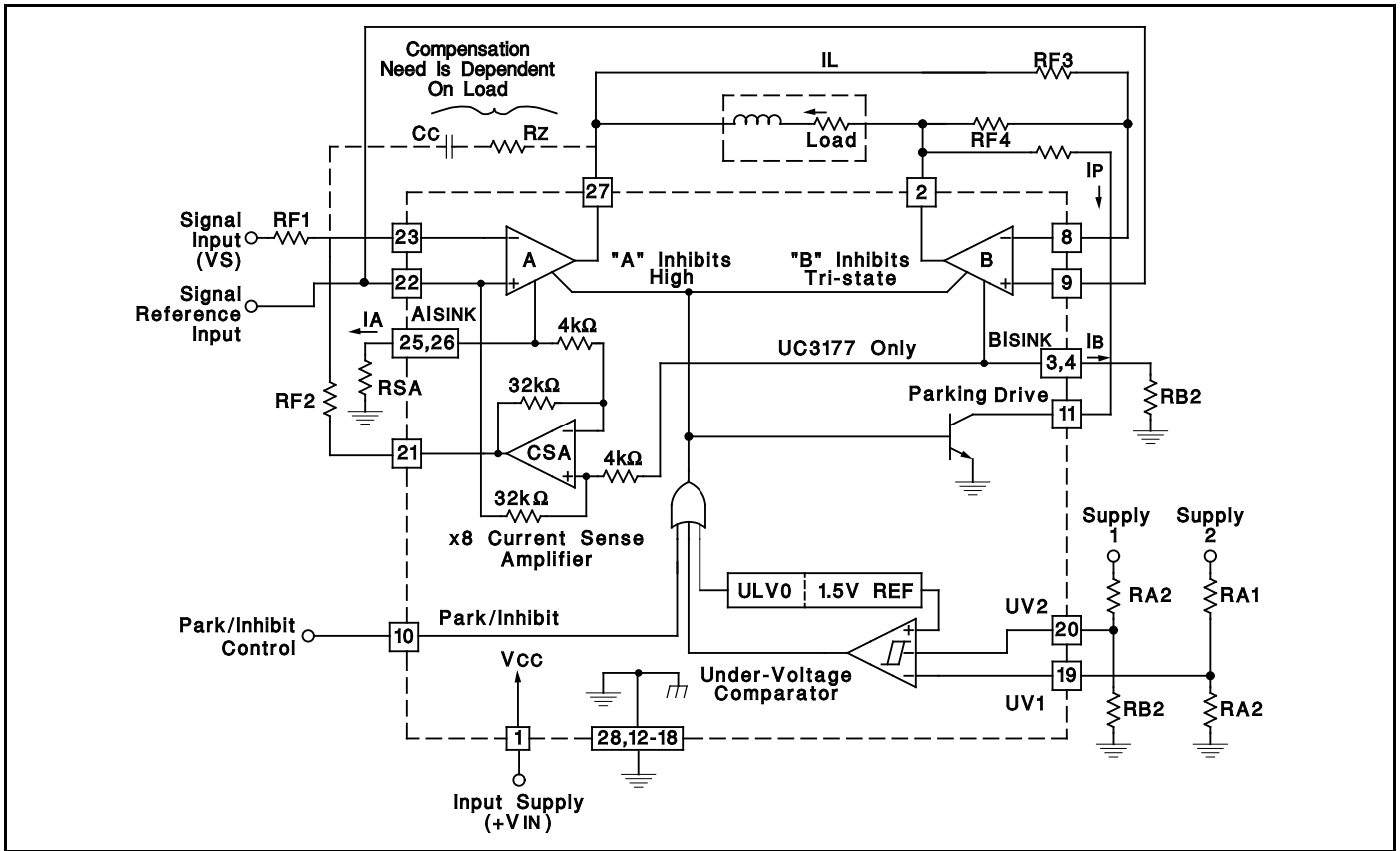
**Maximum Source Current vs  $+V_{IN} - V_{OUT}$**



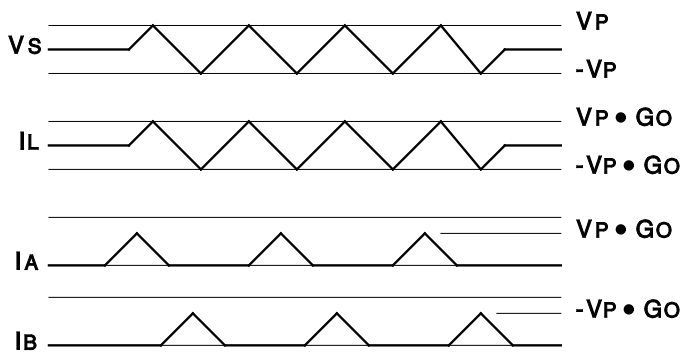
**Crossover Current Error Characteristic**



APPLICATION AND OPERATION INFORMATION



WAVEFORMS FOR ABOVE APPLICATION



DESIGN EQUATIONS

$$\text{Transconductance } (G_O) = \frac{I_L}{V_S} = \frac{R_{F2}}{R_{F1}} \times \left( \frac{1}{8R_S} \right)$$

with:  $R_{SA} = R_{SB}$  and  $R_{F3} = R_{F4}$

$$\text{Parking Current } (I_P) = \frac{V_{IN} - 1.5}{R_P + R_L}$$

where:  $R_L$  = load resistance

Under-Voltage Thresholds, at Supplies  
 High to Low Threshold,  $(V_{LH}) = 1.425 (R_A + R_B)/R_B$   
 Low to High Threshold,  $(V_{HL}) = 1.5 (R_A + R_B)/R_B$

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