**ZILOG**

*PRODUCT SPECIFICATION*

# Z85233
## EMSCC™ ENHANCED MONO SERIAL COMMUNICATION CONTROLLER

## FEATURES

- Deeper Data FIFOs
    - 4-Byte Transmit FIFO
    - 8-Byte Receive FIFO

- Programmable FIFO Interrupt Levels Provide Flexible Interrupt Response

- Many Improvements to Support SDLC/HDLC Transfers:
    - Deactivation of /RTS Pin After Closing Flag
    - Automatic Transmission of the Opening Flag
    - Automatic Reset of Tx Underrun/EOM Latch
    - Complete CRC Reception
    - TxD pin Automatically Forced High with NRZI Encoding when Using Mark Idle
    - Receive FIFO Automatically Unlocked for Special Receive Interrupts when Using the SDLC Status FIFO
    - Back-to-Back Frame Transmission Simplified

- Easier Interface to Popular CPUs

- Fast speeds:
    - 10.0 MHz for Data Rates up to 2.5 Mbit/Sec.
    - 16.384 MHz for Data Rates up to 4.096 Mbit/Sec.
    - 20.0 MHz for Data Rates up to 5.0 Mbit/Sec.

- Improved SDLC Frame Status FIFO

- Low Power CMOS

- New Programmable Features Added with Write Register 7'

- Write Registers: WR3, WR4, WR5, and WR10 are Now Readable

- Read Register 0 Latched During Access

- Software Interrupt Acknowledge Mode

- DPLL Counter Output Available as Jitter-Free Clock Source

- /DTR//REQ Pin Deactivation Time Reduced

- A Full-Duplex Channel with a Crystal Oscillator, Baud Rate Generator, and Digital Phase-Locked Loop.

- Multi-Protocol Operation Under Program Control

- Asynchronous Mode/Synchronous Mode

## GENERAL DESCRIPTION

The Zilog Enhanced Mono Serial Communication Controller, Z85233 EMSCC, is a software compatible CMOS member of the SCC family introduced by Zilog in 1981. The EMSCC is a full-duplex datacommunications controller capable of supporting a wide range of popular protocols. The Z85233 EMSCC is a single channel version (Channel A) of Zilog's Z85230 ESCC. Based on Zilog's unique Superintegration™ Technology, the EMSCC is compatible with designs using Zilog's SCC and ESCC to receive and transmit data. It has many improvements that significantly reduce CPU overhead. The addition of a 4-byte transmit FIFO and an 8-byte receive FIFO significantly reduces the overhead required to provide data to, and get data from, the transmitter and receiver.

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## GENERAL DESCRIPTION (Continued)

The EMSCC also has many features that improve packet handling in SDLC mode. The EMSCC will automatically: transmit a flag before the data, reset the Tx Underrun/EOM latch, force the TxD pin High at the appropriate time when using NRZI encoding, deassert the /RTS pin after the closing flag, and better handle ABORTed frames when using the 10x19 status FIFO. The combination of these features along with the deeper data FIFOs significantly simplifies SDLC driver software.

The CPU hardware interface has been simplified by relieving the data bus setup time requirement and supporting the software generation of the interrupt acknowledge signal (/INTACK). These changes allow an interface with less external logic to many microprocessor families while maintaining compatibility with existing designs. I/O handling of the EMSCC is improved over the SCC with faster response of the /INT and /DTR//REQ pins.

The many enhancements added to the EMSCC permits a system design that increases overall system performance with better data handling and less interface logic (Figure 1).

**Notes:**
All Signals with a preceding front slash, "/", are active Low, e.g., B//W (WORD is active Low); /B/W (BYTE is active Low, only).

Power connections follow conventional descriptions below:

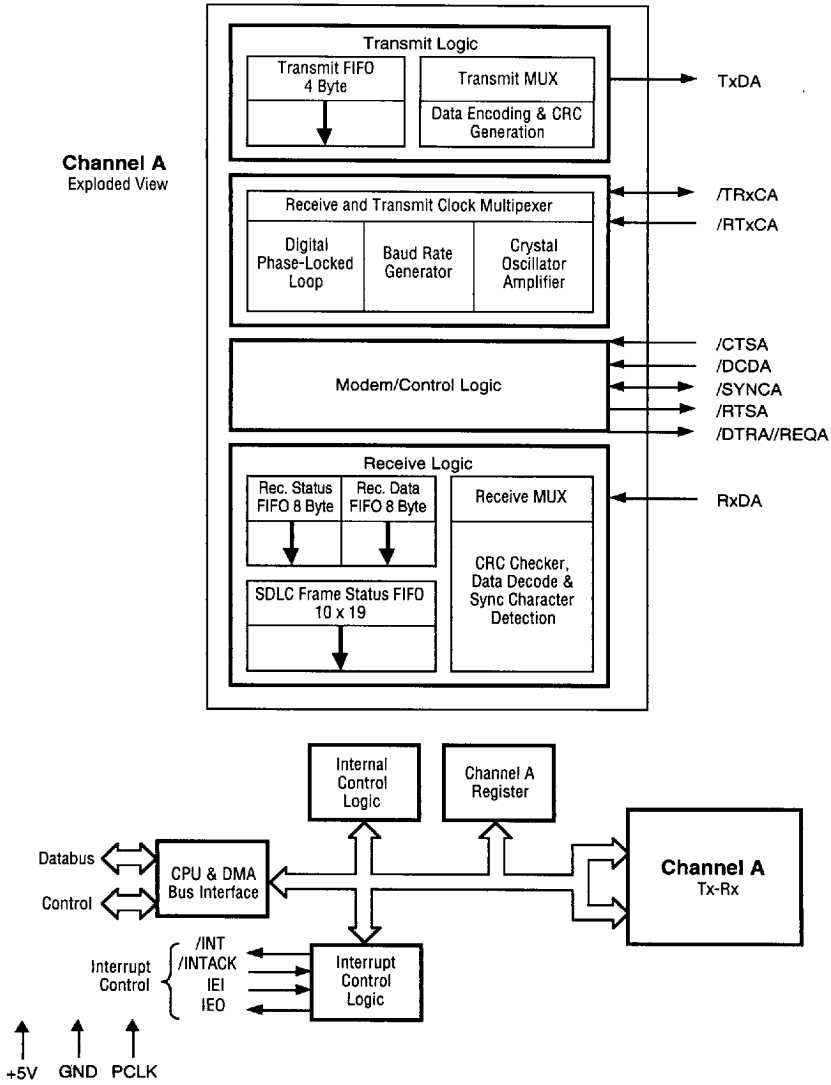| Connection | Circuit | Device |
|---|---|---|
| Power | $V_{cc}$ | $V_{DD}$ |
| Ground | GND | $V_{ss}$ |

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**Figure 1. EMSCC Block Diagram**

# PIN DESCRIPTIONS

The following section describes the Z85233 pin functions. Figure 2 details the pin functions of the EMSCC and Figures 3 and 4 are the pin assignments for the 44-pin PQFP and 44-pin PLCC packages, respectively. The pin electrical characteristics are the same as the Z85230 ESCC. Any unused input pins should be pulled up to the +5V supply.
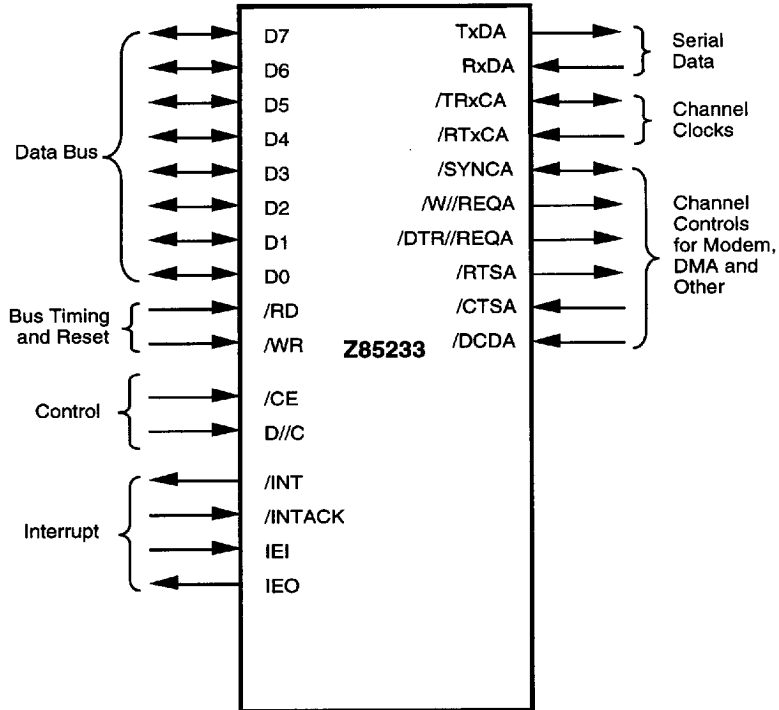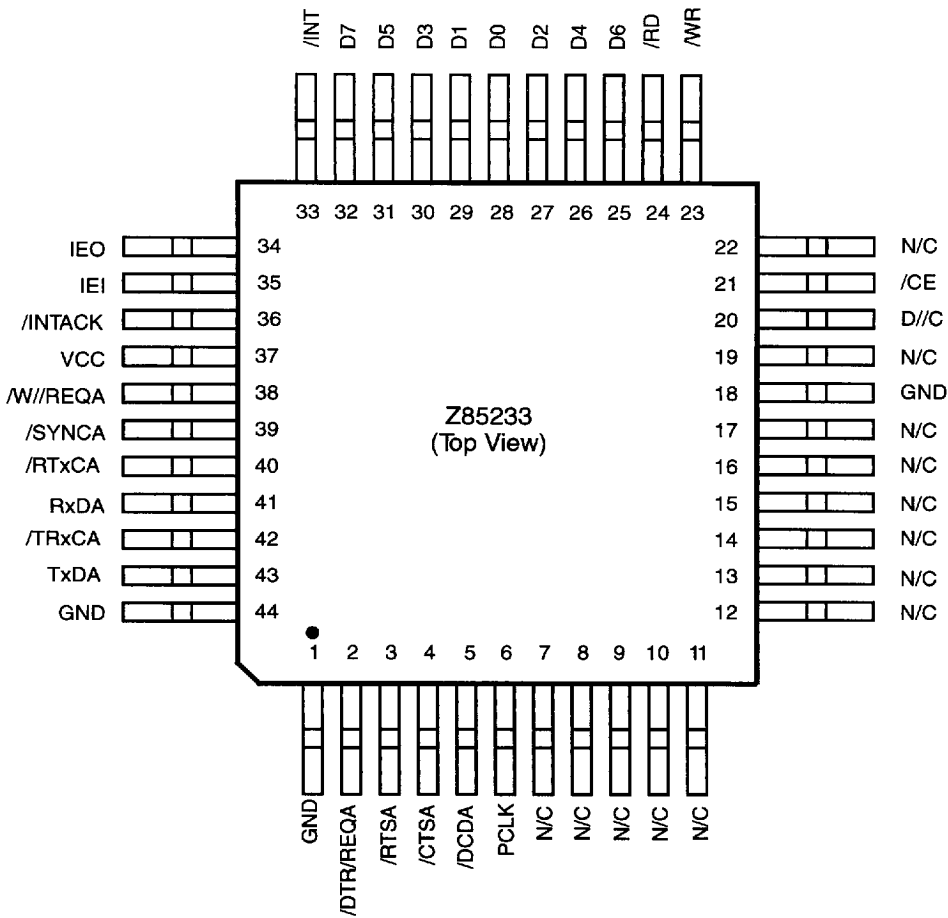


**Figure 2. Z85233 Pin Functions**

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**Figure 3. Z85233 PQFP Pin Assignments**

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## PIN DESCRIPTIONS (Continued)

Top edge pins (left to right): /INT(6), D7(5), D5(4), D3(3), D1(2), D0(1), D2(44), D4(43), D6(42), /RD(41), /WR(40)

| Left side | Pin | | Pin | Right side |
|---|---|---|---|---|
| IEO | 7 | | 39 | N/C |
| IEI | 8 | | 38 | /CE |
| /INTACK | 9 | | 37 | D//C |
| VCC | 10 | | 36 | N/C |
| /W//REQA | 11 | Z85233 (Top View) | 35 | GND |
| /SYNCA | 12 | | 34 | N/C |
| /RTxCA | 13 | | 33 | N/C |
| RxDA | 14 | | 32 | N/C |
| /TRxCA | 15 | | 31 | N/C |
| TxDA | 16 | | 30 | N/C |
| GND | 17 | | 29 | N/C |

Bottom edge pins (left to right): GND(18), /DTR//REQA(19), /RTSA(20), /CTSA(21), /DCDA(22), PCLK(23), N/C(24), N/C(25), N/C(26), N/C(27), N/C(28)
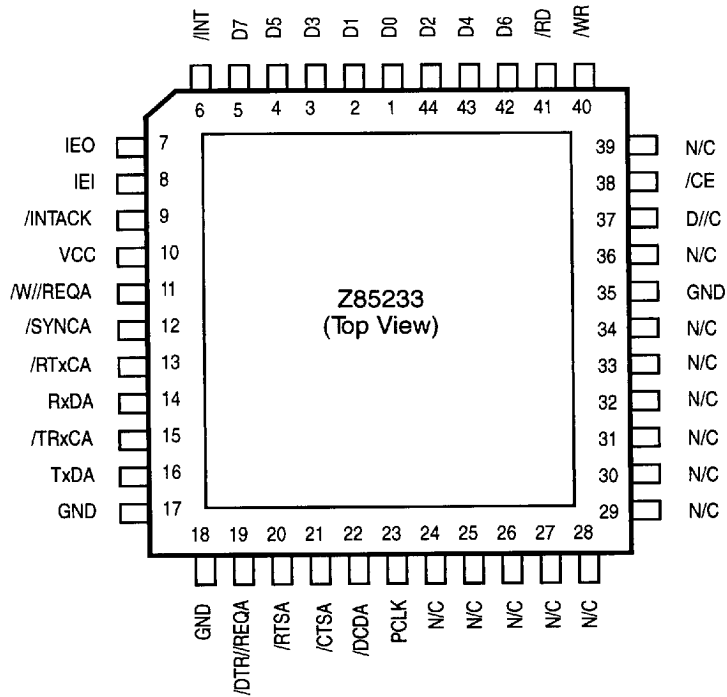
**Figure 4. Z85233 PLCC Pin Assignments**

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## Table 1. QFP Pin Identification

| Pin No. | Symbol | Function | Direction |
|---------|--------|----------|-----------|
| 37 | $V_{CC}$ | Power Supply | Input |
| 1, 18, 37 | GND | Ground | Input |
| 25-32 | D7-D0 | Data Bus | Input/Output |
| 21 | /CE | Chip Enable | Input |
| 20 | D//C | Data/Control Set | Input |
| 24 | /RD | Read | Input |
| 23 | /WR | Write | Input |
| 33 | /INT | Interrupt | Output |
| 36 | /INTACK | Interrupt Acknowledge | Input |
| 35 | IEI | Interrupt Enable In | Input |
| 34 | IEO | Interrupt Enable Out | Output |
| 4 | /CTSA | Clear To Send | Input |
| 5 | /DCDA | Data Carrier Detect | Input |
| 3 | /RTSA | Request To Send | Output |
| 2 | /DTR//REQA | Data Terminal Ready/Request | Output |
| 39 | /SYNCA | Synchronization | Input/Output |
| 38 | W//REQA | Wait/Request | Output |
| 41 | RxDA | Receive Data | Input |
| 40 | /RTxCA | Receive/Transmit Clock | Input |
| 43 | TxDA | Transmit Data | Output |
| 42 | /TRxCA | Transmit/Receive Clock | Input/Output |
| 6 | PCLK | Clock | Input |

## PIN DESCRIPTIONS (Continued)

**Table 1. PLCC Pin Identification** (Continued)

| Pin No. | Symbol | Function | Direction |
|---------|--------|----------|-----------|
| 10 | V$_{cc}$ | Power Supply | Input |
| 17, 18, 35 | GND | Ground | Input |
| 1-5, 42-44 | D7-D0 | Data Bus | Input/Output |
| 38 | /CE | Chip Enable | Input |
| 37 | D//C | Data/Control Set | Input |
| 41 | /RD | Read | Input |
| 40 | /WR | Write | Input |
| 6 | /INT | Interrupt | Output |
| 9 | /INTACK | Interrupt Acknowledge | Input |
| 8 | IEI | Interrupt Enable In | Input |
| 7 | IEO | Interrupt Enable Out | Output |
| 21 | /CTSA | Clear To Send | Input |
| 22 | /DCDA | Data Carrier Detect | Input |
| 20 | /RTSA | Request To Send | Output |
| 19 | /DTR//REQA | Data Terminal Ready/Request | Output |
| 12 | /SYNCA | Synchronization | Input/Output |
| 11 | W//REQA | Wait/Request | Output |
| 14 | RxDA | Receive Data | Input |
| 13 | /RTxCA | Receive/Transmit Clock | Input |
| 16 | TxDA | Transmit Data | Output |
| 15 | /TRxCA | Transmit/Receive Clock | Input/Output |
| 23 | PCLK | Clock | Input |

**/CTSA** *Clear To Send* (input, active Low). This pin functions as transmitter enable if it is programmed for Auto Enable (WR3, D5 = 1). A Low on the input enables the transmitter. If not programmed as Auto Enable, it may be used as a general-purpose input pin. The input is Schmitt-trigger buffered to accommodate a slow rise time input. The EMSCC detects pulses on this input and can interrupt the CPU on both logic level transitions.

**/DCDA** *Data Carrier Detect* (input, active Low). This pin functions as receiver enable if it is programmed for Auto Enable (WR3, D5 = 1); otherwise it is used as a general purpose input pin. The pin is Schmitt-trigger buffered to accommodate a slow rise-time signal. The EMSCC detects pulses on this pin and can interrupt the CPU on both logic level transitions.

**/RTSA** *Request To Send* (output, active Low). The /RTS pin can be used as a general purpose output or with the Auto Enable feature. When used with Auto Enable ON (WR3, D5 = 1) in asynchronous mode, the /RTS pin goes High after the transmitter is empty. When Auto Enable is OFF, the /RTS pin can be used as a general purpose output and it strictly follows the inverse state of the RTS bit (WR5 bit D1).

In SDLC mode, the /RTS pin can be programmed to be deasserted when the closing flag of the message clears the TxD pin if WR7' D2 is set.

**/SYNCA** *Synchronization* (input or output, active Low). This pin can act either as an input, output, or part of the crystal oscillator circuit. In the Asynchronous Receive mode (crystal oscillator option not selected), this pin is an input similar to CTS and DCD. In this mode, transitions on this line affects the state of the Synchronous/Hunt status bits in Read Register 0 but have no other function.

In External Synchronization mode with the crystal oscillator not selected, this line also acts as an input. In this mode, /SYNC must be driven Low for two receive clock cycles after the last bit in the synchronous character is received. Character assembly begins on the rising edge of the receive clock immediately preceding the activation of /SYNC.

In the Internal Synchronization mode (Monosync and Bisync) with the crystal oscillator not selected, this pin acts as an output and is active only during the part of the receive clock cycle in which the synchronous condition is latched. This output is active each time a synchronization pattern is recognized (regardless of character boundaries). In SDLC mode, this pin acts as an output and is valid on receipt of a flag. The /SYNC pin switches from input to output when monosync, bisync, or SDLC is programmed in WR4 and sync modes are enabled.

**/DTR//REQA** *Data Terminal Ready/Request* (output, active Low). This pin is programmed (WR14, D2) to serve either as a general-purpose output or as a DMA Request line. When programmed for the DTR function (WR14, D2 = 0), this output follows the state programmed into the DTR bit of Write Register 5 (WR5, D7). When programmed for Request mode (WR14, D2 = 1), this pin serves as a DMA Request for the transmitter.

When used as a DMA request line, the timing for the deactivation Request can be programmed in the added register Write Register 7' (WR7') bit D4. If this bit is set, the /DTR//Request pin will be deactivated with the same timing as the /W//REQ pin. If WR7' D4 is reset, the deactivation timing of /DTR//REQ pin will be the same as in the Z85C30.

**W//REQA** *Wait/Request* (output, open-drain when programmed for Wait function, driven High or Low when programmed for Ready function). This dual-purpose output may be programmed as a Request line for a DMA controller or as a Wait line which synchronizes the CPU to the EMSCC data rate. The reset state is Wait.

**RxDA** *Receive Data* (input, active High). This input signal receives serial data at standard TTL levels.

**/RTxCA** *Receive/Transmit Clock* (input, active Low). This pin can be programmed to several modes of operation. RTxC may supply the receive clock, the transmit clock, the clock for the baud rate generator, or the clock for the digital phase-locked loop. This pin can also be programmed for use with the SYNC pin as a crystal oscillator. The receive clock may be 1, 16, 32, or 64 times the data rate in asynchronous modes.

**TxDA** *Transmit Data* (output, active High). This output signal transmits serial data at standard TTL levels.

**/TRxCA** *Transmit/Receive Clock* (input or output, active Low). This pin can be programmed in several different modes of operation. TRxC may supply the receive clock or the transmit clock in the input mode or supply the output of the digital phase-locked loop, the crystal oscillator, the baud rate generator, or the transmit clock in the output mode.

**PCLK** *Clock* (input). This is the master EMSCC clock used to synchronize internal signals. PCLK is a TTL level signal. PCLK is not required to have any phase relationship with the master system clock.



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# PIN DESCRIPTIONS (Continued)

**IEI** *Interrupt Enable In* (input, active High). IEI is used with IEO to form an interrupt daisy chain when there is more than one interrupt driven device. A High IEI indicates that no other higher priority device has an interrupt under service or is requesting an interrupt.

**IEO** *Interrupt Enable Out* (output, active High). IEO is High only if IEI is High and the CPU is not servicing the EMSCC interrupt, or the EMSCC is not requesting an interrupt (Interrupt Acknowledge cycle only). IEO is connected to the next lower priority device's IEI input and thus inhibits interrupts from lower priority devices.

**/INT** *Interrupt* (output, open drain, active Low). This signal is activated when the EMSCC requests an interrupt. Note that /INT is an open drain output.

**/INTACK** *Interrupt Acknowledge* (input, active Low). This is a strobe which indicates that an interrupt acknowledge cycle is in progress. During this cycle, the EMSCC interrupt daisy chain is resolved. The device is capable of returning an interrupt vector that may be encoded with the type of interrupt pending. During the acknowledge cycle, if IEI is High, the EMSCC places the interrupt vector on the data bus when /RD goes active. /INTACK is latched by the rising edge of PCLK.

**D7-D0** *Data bus* (bi-directional, tri-state). These lines carry data and commands to and from the EMSCC.

**/CE** *Chip Enable* (input, active Low). This signal selects the EMSCC for a read or write operation.

**/RD** *Read* (input, active Low). This signal indicates a read operation and when the EMSCC is selected, enables the EMSCC's bus drivers. During the Interrupt Acknowledge cycle, /RD gates the interrupt vector onto the bus if the EMSCC is the highest priority device requesting an interrupt.

**/WR** *Write* (input, active Low). When the EMSCC is selected, this signal indicates a write operation. This indicates that the CPU wants to write command bytes or data to the EMSCC write registers. The coincidence of /RD and /WR is interpreted as a reset.

**D//C** *Data/Control Select* (input). This signal defines the type of information transferred to or from the EMSCC. A High means data is being transferred and a Low indicates a command.

**Note:** All ground signals must be connected and must not be left floating.

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## FUNCTIONAL DESCRIPTION

**Architecture.** The architecture of the EMSCC is described from two points of view: as a datacommunication device which transmits and receives data in a wide variety of protocols; and as a microprocessor peripheral in which the EMSCC offers valuable features such as vectored interrupts and DMA support.

The EMSCC's peripheral and datacommunication features are described in the following sections. The block diagram is shown in Figure 1. The details of the communications between the receive and transmit logic to the system bus is shown in Figures 5 and 6. See the ESCC Technical Manual for full details on using the EMSCC.
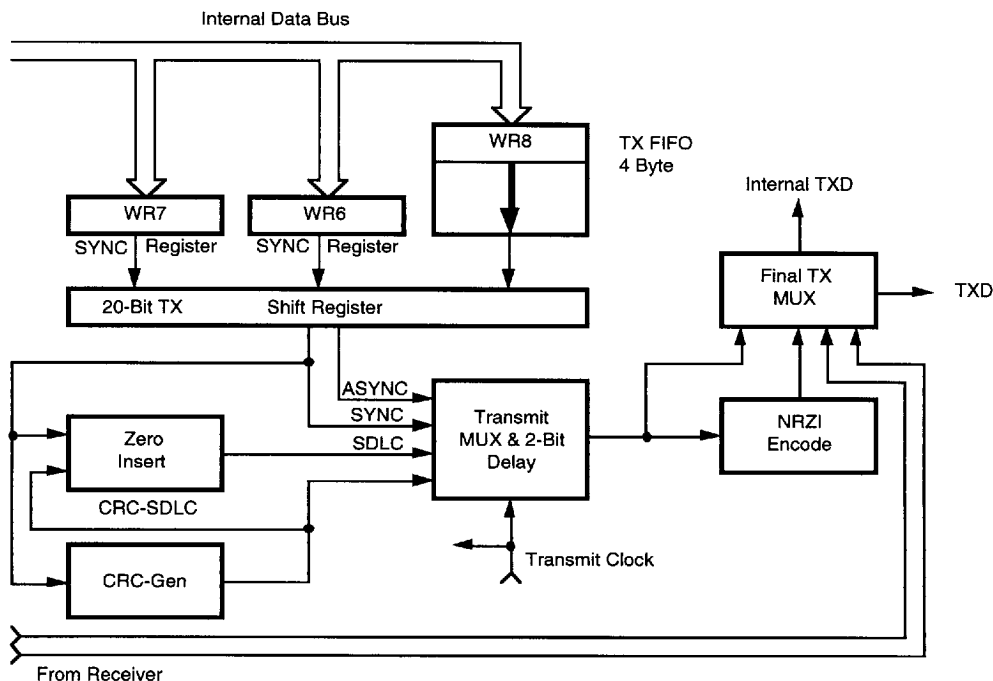


**Figure 5. EMSCC Transmit Data Path**
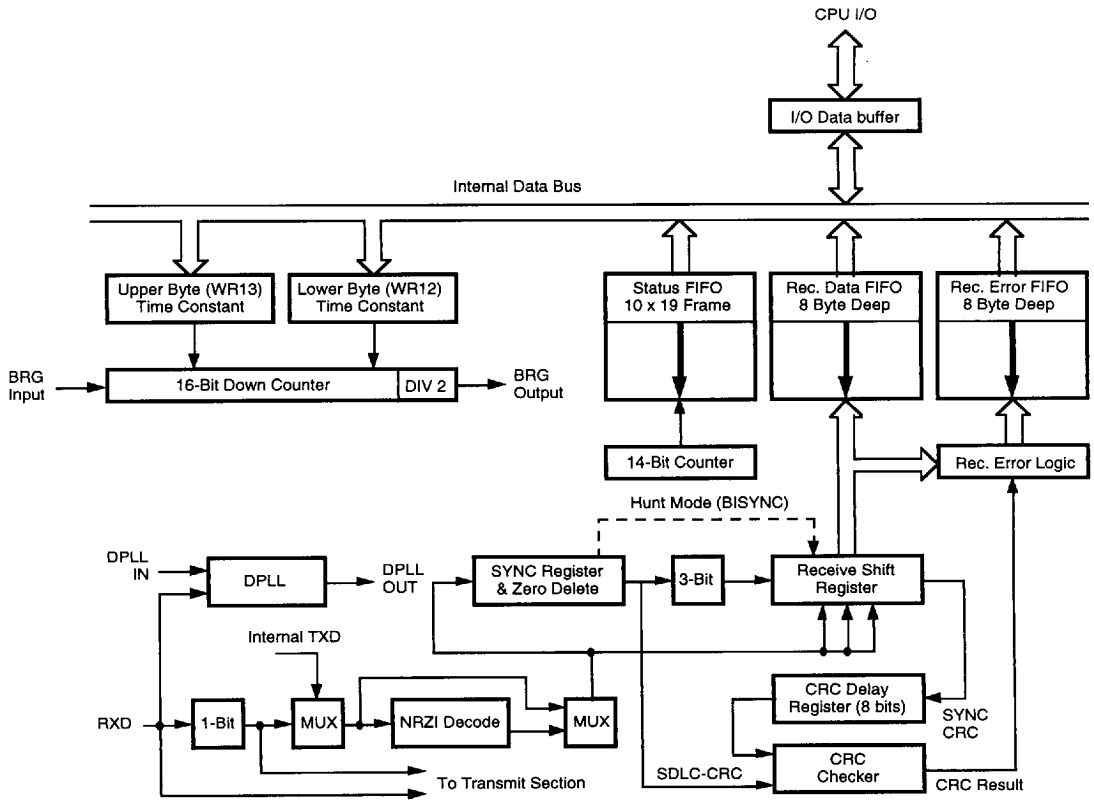
## FUNCTIONAL DESCRIPTION (Continued)

Figure 6. EMSCC Receive Data Path

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## I/O INTERFACE CAPABILITIES

System communication to and from the EMSCC is done through the EMSCC's register set. There are 17 write registers and 15 read registers. Many of the new features on the EMSCC are enabled through a new register in the EMSCC: Write Register 7 Prime (WR7'). This new register can be accessed if bit D0 of WR15 is set. Table 1 lists all of the EMSCC's registers and a brief description of their functions. Throughout this document, the write and read registers are referenced with the following notation: "WR" for Write Register and "RR" for Read Register. For example:

| | |
|---|---|
| WR4 | Write Register 4 |
| RR3 | Read Register 3 |

**Table 2. EMSCC Write and Read Registers**

| Write Register | Functions |
|---|---|
| WR0 | Command Register: Register Pointers, CRC initialization, and resets for various modes. |
| WR1 | Interrupt conditions, Wait/DMA request control. |
| WR2 | Interrupt Vector. |
| WR3 | Receive and miscellaneous control parameters. |
| WR4 | Transmit and Receive parameters and modes. |
| WR5 | Transmit parameters and controls. |
| WR6 | Sync character or SDLC address field. |
| WR7 | Sync character or SDLC flag. |
| WR7' | SDLC enhancements enable (accessed if WR15 D0 is 1). |
| WR8 | Transmit FIFO (4 bytes deep). |
| WR9 | Reset commands and Master INT enable. |
| WR10 | Miscellaneous transmit and receive controls. |
| WR11 | Clock mode control. |
| WR12 | Lower byte of BRG time constant. |
| WR13 | Upper byte of BRG time constant. |
| WR14 | Miscellaneous controls and DPLL commands. |
| WR15 | External interrupt control. |

| Read Register | Functions |
|---|---|
| RR0 | Transmit, Receive and external status. |
| RR1 | Special Receive Condition status bits. |
| RR2 | Unmodified interrupt vector (if VIS = 0). Modified interrupt vector (if VIS = 1). |
| RR3 | Interrupt Pending bits. |
| RR4 | WR4 status (if WR7' D6 = 1). |
| RR5 | WR5 status (if WR7' D6 = 1). |
| RR6 | SDLC Frame LSB Byte Count (if WR15 D2 = 1). |
| RR7 | SDLC Frame 10 x 19 FIFO Status and MSB Byte Count (if WR15 D2 = 1). |
| RR8 | Receive Data FIFO (8 Deep). |
| RR9 | WR3 status (if WR7' D6 = 1). |
| RR10 | Miscellaneous status bits. |
| RR11 | WR10 status (if WR7' D6 = 1). |
| RR12 | Lower Byte of BRG time constant. |
| RR13 | Upper byte of BRG time constant. |
| RR14 | WR7' status (if WR7' D6 = 1). |

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# I/O INTERFACE CAPABILITIES (Continued)

There are three choices to move data into and out of the EMSCC: Polling, Interrupt (vectored and non-vectored), and Block Transfer. The Block Transfer mode can be implemented under CPU or DMA control.

**Polling.** When polling, all interrupts are disabled. Three status registers in the EMSCC are automatically updated whenever any function is performed. For example, end-of-frame in SDLC mode sets a bit in one of these status registers. The purpose of polling is for the CPU to periodically read a status register until the register contents indicate the need for data to be transferred. Only one register needs to be read; depending on its contents, the CPU either writes data, reads data, or continues. Two bits in the register indicate the need for data transfer. An alternative is a poll of the Interrupt Pending register to determine the source of an interrupt. The status for the channel resides in one register.

**Interrupts.** The EMSCC's interrupt structure supports vectored and nested interrupts. The fill levels where the transmit and receive FIFOs interrupt the CPU are programmable. This allows the EMSCC's requests for data transfers to be tuned to the system interrupt response time.

Nested interrupts are supported with the interrupt acknowledge feature (/INTACK pin) of the EMSCC. This allows the CPU to recognize the occurrence of an interrupt, and re-enable higher priority interrupts. Because an INTACK cycle will release the /INT pin from the active state, a higher priority EMSCC interrupt or another higher priority device can interrupt the CPU. When an EMSCC responds to an Interrupt Acknowledge signal (INTACK) from the CPU, an interrupt vector may be placed on the data bus. This vector is written in WR2 and may be read in RR2. To speed interrupt response time, the EMSCC can modify three bits in this vector to indicate status by setting the VIS bit. (WR9, D0); vector read will have status included.

Each of the three sources of interrupts in the EMSCC (Transmit, Receive, and External/Status interrupts) has three bits associated with the interrupt source: Interrupt Pending (IP), Interrupt Under Service (IUS), and Interrupt Enable (IE). Operation of the IE bit is straightforward. If the IE bit is set for a given interrupt source, then that source can request interrupts. The exception is when the MIE (Master Interrupt Enable) bit in WR9 is reset and no interrupts can be requested. The IE bits are write only. The other two bits are related to the interrupt priority chain (Figure 7). As a microprocessor peripheral, the EMSCC may request an interrupt only when no higher priority device is requesting one, e.g., when IEI is High. If the device in question requests an interrupt, it pulls down /INT. The CPU then responds with /INTACK, and the interrupting device places the vector on the data bus.
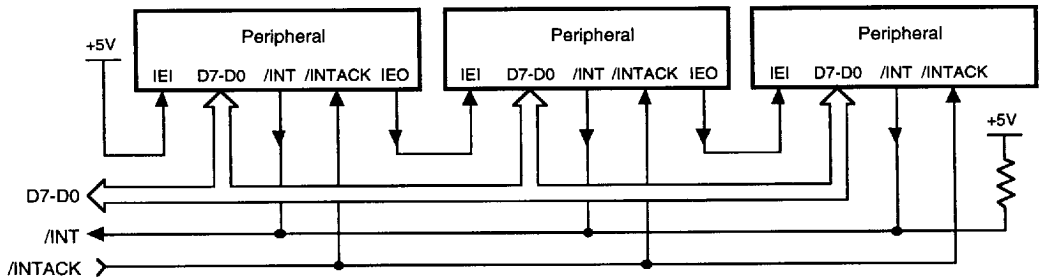


**Figure 7. EMSCC Interrupt Priority Schedule**

The EMSCC can also execute an interrupt acknowledge cycle through software. In some CPU environments it is difficult to create the /INTACK signal with the necessary timing to acknowledge interrupts and allow the nesting of interrupts. In these cases, the /INTACK signal can be created with a software command to the EMSCC. See the Z85233 Enhancements section for more details .

In the EMSCC, the Interrupt Pending (IP) bit signals a need for interrupt servicing. When an IP bit is 1 and the IEI input is High, the /INT output is pulled Low, requesting an interrupt. In the EMSCC, if the IE bit isn't set by enabling interrupts, then the IP for that source is never set. The IP bits are readable in RR3.

The IUS bits signal that an interrupt request is being serviced. If an IUS is set, all interrupt sources of lower priority in the EMSCC and external to the EMSCC are prevented from requesting interrupts. The internal interrupt sources are inhibited by the state of the internal daisy chain, while lower priority devices are inhibited by the IEO output of the EMSCC being pulled Low and propagated to subsequent peripherals. An IUS bit is set during an Interrupt Acknowledge cycle if there are no higher priority devices requesting interrupts.

There are three types of interrupts: Transmit, Receive, and External/Status. Each interrupt type is enabled under program control with Receiver, Transmit, and External/Status interrupts prioritized in that order. When the Transmit interrupt is enabled (WR1 D1 = 1), the occurrence of the interrupt depends on the state of WR7' D5. If this bit is reset, the CPU is interrupted when the top byte of the transmit FIFO becomes empty. If WR7' D5 is set, the CPU is interrupted when the transmit FIFO is completely empty. (This implies that the transmitter must have had a data character written into it so that it can become empty.)

When enabled, the receiver can interrupt the CPU in one of three ways:

1.  Interrupt on First Receive Character or Special Receive Condition.

2.  Interrupt on All Receive Characters or Special Receive Conditions.

3.  Interrupt on Special Receive Conditions Only.

If WR7' bit D3 is set, the Receive character interrupt occurs when there are four bytes available in the receive FIFO. This is most useful in synchronous applications as the data is in consecutive bytes. Interrupt on First Character or Special Condition and Interrupt on Special Condition Only are typically used with the Block Transfer mode. A special Receive Condition is one of the following: receiver overrun, framing error in Asynchronous mode, end-of-frame in SDLC mode and, optionally, a parity error. The Special Receive Condition interrupt is different from an ordinary receive character available interrupt only by the status placed in the vector during the Interrupt Acknowledge cycle. In Interrupt on First Receive Character, an interrupt occurs from Special Receive Conditions any time after the first receive character interrupt.

The main function of the External/Status interrupt is to monitor the signal transitions of the /CTS, /DCD, and /SYNC pins, however, an External/Status interrupt is also caused by a Transmit Underrun condition; a zero count in the baud rate generator; by the detection of a Break (Asynchronous mode), ABORT (SDLC mode) or EOP (SDLC Loop mode) sequence in the data stream. The interrupt caused by the ABORT or EOP has a special feature allowing the EMSCC to interrupt when the ABORT or EOP sequence is detected or terminated. This feature facilitates the proper termination of the current message, correct initialization of the next message, and the accurate timing of the ABORT condition by external logic in SDLC mode. In SDLC Loop mode, this feature allows secondary stations to recognize the primary station wishes to regain control of the loop during a poll sequence.

**CPU/DMA Block Transfer.** The EMSCC provides a Block Transfer mode to accommodate CPU block transfer functions and DMA controllers. The Block Transfer mode uses the /WAIT//REQUEST output in conjunction with the Wait/Request bits in WR1. The /WAIT//REQUEST output can be defined under software control as a WAIT line in the CPU Block Transfer mode or as a REQUEST line in the DMA Block Transfer mode.

To a DMA controller, the EMSCC REQUEST output indicates the EMSCC is ready to transfer data to or from memory. To the CPU, the WAIT line indicates that the EMSCC is not ready to transfer data, thereby requesting that the CPU extend the I/O cycle. The /DTR//REQUEST line allows full-duplex operation under DMA control. The EMSCC can be programmed to deassert the /DTR//REQUEST pin with the same timing as the /WAIT//REQUEST pin if WR7' D4 is set.

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## EMSCC DATA COMMUNICATIONS CAPABILITIES

The EMSCC provides a full-duplex programmable channel
for use in any common asynchronous or synchronous data
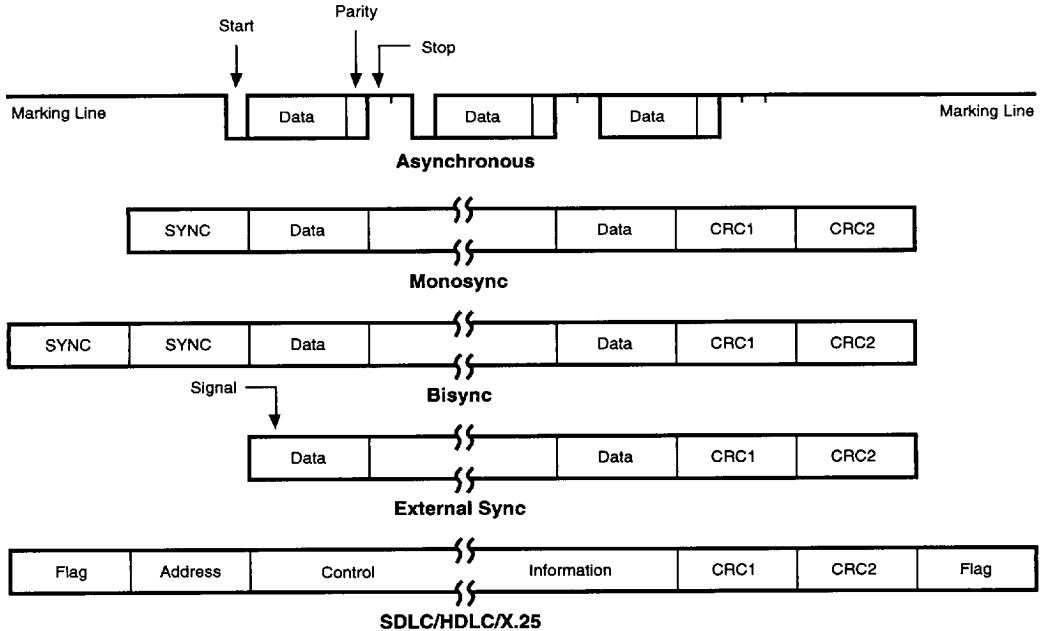communication protocols (Figure 8).



**Figure 8.  Some EMSCC Protocols**

The EMSCC has significant improvements to its data
communication capacity over that of the standard SCC.
The addition of the deeper data FIFOs allows for data to be
moved in strings instead of on a byte-by-byte basis. The
ability to handle data in strings allows for significant im-
provements in data handling, and consequently more
efficient use of bus bandwidth. The programmability of the
INT/DMA level of the FIFOs allows the system designer to
determine fill levels as the FIFO's request the system to
move data. The deeper data FIFOs are accessible regard-
less of the protocol used. They do not need to be enabled.
For more details on these improvements, see the Z85233
Enhancements section of this specification.

**Asynchronous Modes.** Send and Receive is accom-
plished independently on each channel with five to eight
bits per character, plus optional even or odd parity. The
transmitters can supply one, one-and-a-half, or two stop

bits per character and can provide a break output at any
time. The receiver break-detection logic interrupts the
CPU both at the start and at the end of a received break.
Reception is protected from spikes by a transient spike-
rejection mechanism that checks the signal one-half a bit
time after a Low level is detected on the receive data input
(RxDA). If the Low does not persist (e.g., a transient), the
character assembly process does not start.

Framing errors and overrun errors are detected and buff-
ered together with the partial character on which they
occur. Vectored interrupts allow fast servicing or error
conditions using dedicated routines. Furthermore, a built-
in checking process avoids the interpretation of a framing
error as a new start bit: a framing error results in the
addition of one-half a bit time to the point at which the
search for the next start bit begins.

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The EMSCC does not require symmetric transmit and receive clock signals -- a feature allowing use of the wide variety of clock sources. The transmitter and receiver handle data at a rate supplied to the receive and transmit clock inputs. In Asynchronous modes, the SYNC pin may be programmed as an input used for functions such as monitoring a ring indicator.

**Synchronous Modes.** The EMSCC supports both byte-oriented and bit-oriented synchronous communication. Synchronous byte-oriented protocols are handled in several modes. They allow character synchronization with a 6-bit or 8-bit sync character (Monosync), and a 12-bit or 16-bit synchronization pattern (Bisync), or with an external sync signal. Leading sync characters are removed without interrupting the CPU.

Five or 7-bit synchronous characters are detected with 8- or 16-bit patterns in the EMSCC by overlapping the larger pattern across multiple incoming synchronous characters as shown in Figure 9.
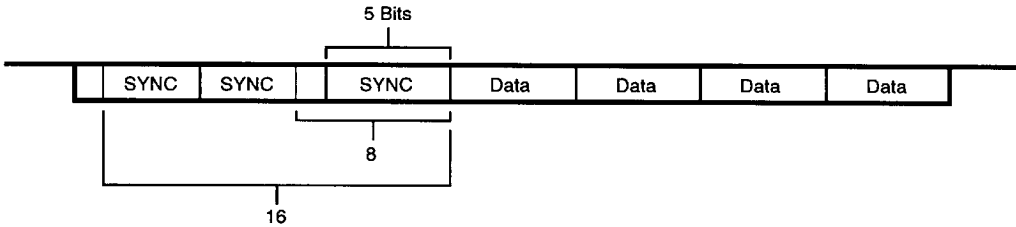


**Figure 9. Detecting 5- or 7-Bit Synchronous Characters**

CRC checking for Synchronous byte oriented modes is delayed by one character time so that the CPU may disable CRC checking on specific characters. This permits the implementation of protocols such as IBM® Bisync.

Both CRC-16 ($X16 + X15 + X2 +1$) and CCITT ($X16 + X12 + X5 +1$) error checking polynomials are supported. Either polynomial may be selected in all Synchronous modes. Users may preset the CRC generator and checker to all 1s or all 0s. The EMSCC also provides a feature that automatically transmits CRC data when no other data is available for transmission. This allows for high-speed transmissions under DMA control, with no need for CPU intervention at the end of a message. When there is no data or CRC to send in Synchronous modes, the transmitter inserts 6-,8-, or 16-bit sync characters, regardless of the programmed character length.

**SDLC Mode.** The EMSCC supports Synchronous bit-oriented protocols, such as SDLC and HDLC, by performing automatic flag sending, zero insertion, and CRC generation. A special command is used to abort a frame in transmission. At the end of a message, the EMSCC automatically transmits the CRC and trailing flag when the transmitter underruns. The transmitter may also be programmed to send an idle line consisting of continuous flag characters or a steady marking condition.

If a transmit underrun occurs in the middle of a message, an external/status interrupt warns the CPU of this status change so that an abort can be issued. The EMSCC may also be programmed to send an abort itself in case of an underrun, relieving the CPU of this task. One to eight bits per character can be sent, allowing reception of a message with no prior information about the character structure in the information field of a frame.

The receiver automatically acquires synchronization on the leading flag of a frame in SDLC or HDLC and provides a synchronization signal on the /SYNC pin (an interrupt can also be programmed). The receiver can be programmed to search for frames addressed by a single byte (or four bits within a byte) of a user-selected address or to a global broadcast address. In this mode, frames not matching either the user-selected or broadcast address are ignored.

The number of address bytes are extended under software control. For receiving data, an interrupt on the first received character, or an interrupt on every character, or on special condition only end-of-frame can be selected. The receiver automatically deletes all 0s inserted by the transmitter during character assembly. CRC is also calculated and is automatically checked to validate frame transmission. At the end of transmission, the status of a received

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## EMSCC DATA COMMUNICATIONS CAPABILITIES (Continued)

frame is available in the status registers. In SDLC mode, the EMSCC must be programmed to use the SDLC CRC polynomial, but the generator and checker may be preset to all 1s or all 0s. The CRC is inverted before transmission and the receiver checks against the bit pattern 0001110100001111.

NRZ, NRZI or FM coding may be used in any 1x mode. The parity options available in Asynchronous modes are available in Synchronous modes.

**SDLC Loop Mode.** The EMSCC supports SDLC Loop mode in addition to normal SDLC. In an SDLC Loop, there is a primary controller station that manages the message traffic flow on the loop and any number of secondary stations. In SDLC Loop mode, the EMSCC performs the functions of a secondary station while an EMSCC operating in regular SDLC mode acts as a controller (Figure 10). SDLC loop mode can be selected by setting WR10 bit D1.
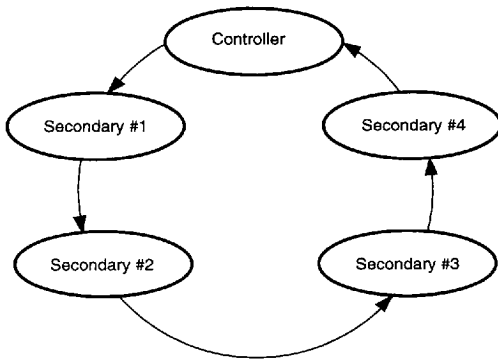


**Figure 10. An SDLC Loop**

A secondary station in an SDLC Loop is always listening to the messages being sent around the loop and, in fact, passes these messages to the rest of the loop by retransmitting them with a one-bit time delay. The secondary station places its own message on the loop only at specific times. The controller signals that secondary stations can transmit messages by sending a special character, called an EOP (End Of Poll), around the loop. The EOP character is the bit pattern 11111110. Because of zero insertion during messages, this bit pattern is unique and easily recognized.

When a secondary station has a message to transmit and recognizes an EOP on the line, it changes the last binary 1 of the EOP to a 0 before transmission. This has the effect of turning the EOP into a flag sequence. The secondary station now places its message on the loop and terminates the message with an EOP. Any secondary stations further down the loop with messages to transmit appends their messages to the message of the first secondary station by the same process. Any secondary stations without messages to send merely echo the incoming message and are prohibited from placing messages on the loop (except upon recognizing an EOP). In SDLC Loop mode, NRZ, NRZI, and FM coding may all be used.

**SDLC FIFO.** The EMSCC's ability to receive high-speed back-to-back SDLC frames is maximized by a 10-bit deep by 19-bit wide status FIFO. When enabled (through WR15, bit D2), it provides the DMA the ability to continue to transfer data into memory so that the CPU can examine the message later. For each SDLC frame, a 14-bit byte count and 5 status/error bits are stored. The byte count and status bits are accessed through Read Registers 6 and 7. Read Registers 6 and 7 are only accessible when the SDLC FIFO is enabled. The 10 x 19 status FIFO is separate from the 8-byte receive data FIFO.

**Baud Rate Generator.** The EMSCC contains a programmable baud rate generator. The generator consists of two 8-bit time constant registers which form a 16-bit time constant, a 16-bit down counter, and a flip-flop on the output producing a square wave. On startup, the flip-flop on the output is set in a High state, the value in the time constant register is loaded into the counter, and the counter starts counting down. The output of the baud rate generator toggles upon reaching 0, the value in the time constant register is loaded into the counter, and the process is repeated. The time constant may be changed at any time, but the new value does not take effect until the next load of the counter.

The output of the baud rate generator may be used as either the transmit clock, the receive clock, or both. It can also drive the digital phase-locked loop (see next section).

If the receive clock or transmit clock is not programmed to come from the TRxC pin, the output of the baud rate generator may be echoed out via the TRxC pin.

The following formula relates the time constant to the baud rate where PCLK or RTxC is the baud rate generator input frequency in Hertz. The clock mode is 1, 16, 32, or 64, as selected in Write Register 4, bits D6 and D7. Synchronous operation modes should select 1 and Asynchronous should select 16, 32, or 64.

$$\text{Time Constant} = \frac{\text{PCLK or RTxC Frequency}}{2(\text{Baud Rate})(\text{Clock Mode})} - 2$$

**Digital Phase-Locked Loop.** The EMSCC contains a Digital Phase-Locked Loop (DPLL) to recover clock information from a data stream with NRZI or FM encoding. The DPLL is driven by a clock that is nominally 32 (NRZI) or 16 (FM) times the data rate. The DPLL uses this clock, along with the data stream, to construct a clock for the data. This clock is then used as the EMSCC receive clock, the transmit clock, or both. When the DPLL is selected as the transmit clock source, it will provide a jitter-free clock output that is the DPLL input frequency divided by the appropriate divisor for the selected encoding technique.

For NRZI encoding, the DPLL counts the 32x clock to create nominal bit times. As the 32x clock is counted, the DPLL is searching the incoming data stream for edges (either 1 to 0, or 0 to 1). Whenever an edge is detected, the DPLL makes a count adjustment (during the next counting cycle), producing a terminal count closer to the center of the bit cell.

For FM encoding, the DPLL still counts from 0 to 31, but with a cycle corresponding to two bit times. When the DPLL is locked, the clock edges in the data stream should occur between counts 15 and 16 and between counts 31 and 0. The DPLL looks for edges only during a time centered on the 15 to 16 counting transition.

The 32x clock for the DPLL can be programmed to come from either the RTxC input or the output of the baud rate generator. The DPLL output may be programmed to be echoed out of the EMSCC via the TRxC pin (if this pin is not being used as an input).

**Data Encoding.** The EMSCC may be programmed to encode and decode the serial data in four different ways (Figure 11). In NRZ encoding, a 1 is represented by a High level and a 0 is represented by a Low level. In NRZI encoding, a 1 is represented by no change in level and a 0 is represented by a change in level. In FM1 (more properly, bi-phase mark), a transition occurs at the beginning of every bit cell. A 1 is represented by an additional transition at the center of the bit cell and a 0 is represented by no additional transition at the center of the bit cell. In FM0 (bi-phase space), a transition occurs at the beginning of every bit cell. A 0 is represented by an additional transition at the center of the bit cell, and a 1 is represented by no additional transition at the center of the bit cell. In addition to these four methods, the EMSCC can be used to decode Manchester (bi-phase level) data by using the DPLL in the FM mode and programming the receiver for NRZ data. Manchester encoding always produces a transition at the center of the bit cell. If the transition is 0 to 1, the bit is a 0. If the transition is 1 to 0, the bit is a 1.

**Auto Echo and Local Loopback.** The EMSCC is capable of automatically echoing everything it receives. This feature is useful mainly in Asynchronous modes, but works in Synchronous and SDLC modes as well. Auto Echo mode (TxD is RxD) is used with NRZI or FM encoding with no additional delay because the data stream is not decoded before retransmission. In Auto Echo mode, the /CTS input is ignored as a transmitter enable (although transitions on this input can still cause interrupts if programmed to do so). In this mode, the transmitter is actually bypassed and the programmer is responsible for disabling transmitter interrupts and /WAIT//REQUEST on transmit.

The EMSCC is also capable of Local Loopback. In this mode, TxD or RxD is just like Auto Echo mode. However, in Local Loopback mode the internal transmit data is tied to the internal receive data and RxD is ignored (except to be echoed out via TxD). The /CTS and /DCD inputs are also ignored as transmit and receive enables. However, transitions on these inputs can still cause interrupts. Local Loopback works in Asynchronous, Synchronous and SDLC modes with NRZ, NRZI or FM coding of the data stream.
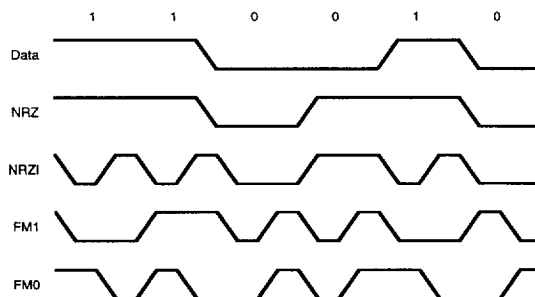


**Figure 11.  Data Encoding Methods**

## NEW FEATURE DESCRIPTION

The following is a detailed description of the enhancements to the Z85233, EMSCC from the standard SCC.

### 4-Byte Deep Transmit FIFO

The EMSCC has a 4-byte transmit buffer with programmable interrupt and DMA request levels. It is not necessary to enable the FIFO as it is always available. The user can choose to have the Transmit Buffer Empty (TBE) interrupt and DMA Request on Transmit be generated either when the top byte of transmit FIFO is empty or only when the FIFO is completely empty. A hardware reset will reset the transmit shift register, flush the transmit FIFO, and set WR7' D5 = 1.

If the transmitter generates the Interrupt or DMA request for data when the top byte of the FIFO is empty (WR7' D5 = 0), the system can allow for a long response time to the data request without underflowing. The interrupt service routine can write one byte and then test RR0 D2 if more data may be written. The DMA Request in this mode will go inactive after each data write and then go active again until the FIFO is filled. The Transmit Buffer Empty status bit (TBE), RR0 bit D2, is set when the top byte of the FIFO is empty. Note that this IS NOT the reset state.

For applications where the frequency of interrupts is important, the transmit interrupt service routine can be optimized by programming the EMSCC to generate the TBE interrupt only when the FIFO is completely empty (WR7' D5 = 1) and then writing four bytes to fill the FIFO. When WR7' D5 = 1, only one DMA request is generated (filling the bottom of the FIFO). However, this may be preferred for some applications where the possible reassertion of the DMA request is not desired. The Transmit Buffer Empty status bit (TBE), RR0 bit D2, is set when the top byte of the FIFO is empty. (Note that WR7' D5 = 1 after a hardware or channel reset.)

### 8-Byte Receive FIFO

The EMSCC has an 8-byte receive FIFO with programmable interrupt levels. The receive character available interrupt is generated as selected by WR7' bit D3. The Receive Character Available bit, RR0 D0, is set when at least one byte is available in the top of the FIFO (independent of WR7' D3). It is not necessary to enable the 8-byte FIFO as it is always available. A hardware or channel reset resets the receive shift register and flushes the receive FIFO.

A DMA Request on Receive, if enabled, is generated whenever one byte is available in the receive FIFO independent of WR7' D3. If more than one byte is available in the FIFO, the /Wait//Request pin goes inactive and then goes active again until the FIFO is emptied.

By resetting WR7' D3 = 0, applications which have a long latency to interrupts can generate the request to read data from the FIFO when one byte is available, and then test the Receive Character Available bit to determine if more data is available.

By setting WR7 D3 = 1, the EMSCC can be programmed to interrupt when the receive FIFO is half full (4 bytes available) and, therefore, allowing the frequency of receive interrupt to be reduced. If WR7' D3 is set, the receive character available interrupt is generated when there are 4 bytes available. Therefore, if the interrupt service routine reads 4 bytes during each routine, the frequency of interrupts is reduced.

If WR7' D3 = 1 and Receive Interrupt on All Characters and Special Conditions is enabled, the receive character available interrupt is generated when four characters are available. However, when a character is detected to have a special condition, a special condition interrupt is generated when the character is loaded into the top four bytes of the FIFO. Therefore, the special condition interrupt service routine should read RR1 before reading the data to determine which byte has the special condition.

### Write Register 7' (7 prime)

A new register, WR7', has been added to the EMSCC to facilitate the programming of six new features. The format of this register is shown in Figure 12.
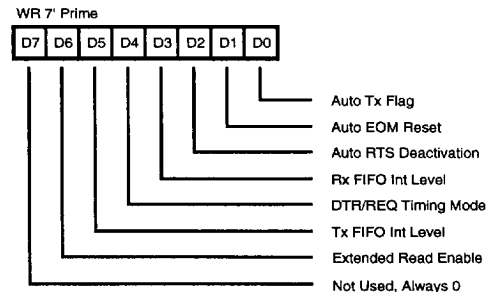


**Figure 12.  Write Register 7' (7 prime)**

WR7' is written to by first setting bit D0 of Write Register 15 (WR15 D0) to one, and then addressing WR7 as normal. All writes to register 7 are to WR7' while WR15 D0 is set. WR15 bit D0 must be reset to 0 to address the sync character register WR7. If bit D6 of WR7' is set, then WR7' can be read by doing a read cycle to RR14. The WR7' features remain enabled until specifically disabled or by a hardware or software reset. Note that bit D5 is set after a reset. All other bits are reset to zero following reset.

9984043 0032454 09T

**Bit 7** *Not used.* This bit must always be written zero (0).

**Bit 6** *Extended Read Enable.* Setting this bit enables the ability to read WR3, WR4, WR5, WR7' and WR10. These registers are read by reading RR9 (WR3), RR4, RR5, RR14 (WR7'), and RR11 (WR10), respectively.

**Bit 5** *Transmit FIFO Interrupt Level.* If this bit is set, the transmit buffer empty interrupt is generated when the transmit FIFO is completely empty. If this bit is reset, the transmit buffer empty interrupt is generated when the top byte of the transmit FIFO is empty. This bit is set following a hardware or channel reset.

In DMA Request on Transmit mode, when using either the /W//REQ or /DTR//REQ pins, the request is asserted when the Tx FIFO is completely empty if WR7' D5 is set. The request is asserted when the top byte of the FIFO is empty if D5 is reset.

**Bit 4** */DTR//REQ timing.* If this bit is set and the /DTR//REQ pin is used for Request mode (WR14 D2 = 1), the deactivation of the /DTR//REQ pin will be identical to the /W//REQ pin as shown in Figure 13. If this bit is reset, the deactivation time is 4TcPc.
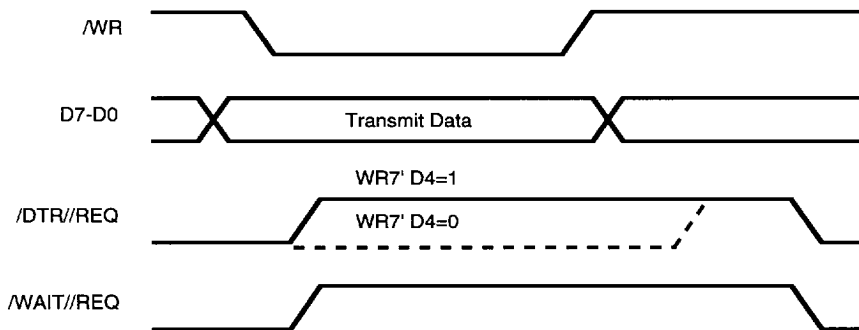


**Figure 13. DMA Request on Transmit Deactivation Timing**

**Bit 3** *Receive FIFO Interrupt Level.* This bit sets the interrupt level of the receive FIFO. If this bit is set, the receive data available bit is asserted when the receive FIFO is half full (4 bytes available). If the Receive FIFO Interrupt Level bit is reset, the receive data available interrupt is generated when a byte reaches the top of the FIFO. See the description of the 8-byte receive FIFO for more details.

**Bit 2** *Automatic /RTS Pin Deassertion.* This bit controls the timing of the deassertion of the /RTS pin in SDLC mode. If this bit is set and WR5 D1 is reset during the transmission of a SDLC frame, the deassertion of the /RTS pin is delayed until the last bit of the closing flag clears the TxD pin. The /RTS pin is pulled High after the rising edge of the transmit clock cycle from the last bit of the closing flag. This implies that the EMSCC should be programmed for "Flag on Underrun" (WR10 D2 = 0) for the /RTS pin to deassert at the

end of the frame. This feature works independently of the programmed transmitter idle state. In synchronous modes other than SDLC, the /RTS pin will immediately follow the state programmed into WR5 D1. When WR7' D2 is reset, the /RTS follows the state of WR5 D1.

**Bit 1** *Automatic EOM Reset.* If this bit is set, the EMSCC automatically resets the Tx Underrun/EOM latch and presets the transmit CRC generator to its programmed preset state (per values set in WR5 D2 and WR10 D7). Therefore, it is not necessary to issue the Reset Tx Underrun/EOM latch command when this feature is enabled.

**Bit 0** *Automatic Tx SDLC Flag.* If this bit is set, the EMSCC will automatically transmit an SDLC flag before transmitting data. This removes the requirement to reset the mark idle bit (WR10 D3) before writing data to the transmitter.

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## NEW FEATURE DESCRIPTION (Continued)

### Modified Data Bus Timing

The EMSCC's latching of the Data Bus has been modified to simplify the CPU interface. The Z85C30 AC Timing parameter #29, Write Data to /WR falling minimum, has been changed for the Z85233 to: /WR falling to Write Data Valid maximum. See the AC Timing Characteristic section for the specified time at each clock speed. The databus must be valid no later than 20 ns after the falling edge of /WR regardless of the system (PCLK) clock rate. The databus hold time, spec #30, remains at 0 ns.

Historically, the SCC has latched the databus on the falling edge of /WR. However, as many CPUs do not guarantee that the databus is valid when the /WR pin goes Low, Zilog has modified the databus timing to allow a maximum delay from the /WR signal going active Low to the latching of the databus.

### Complete CRC Reception in SDLC Mode

In SDLC mode, the entire CRC is clocked into the receive FIFO. The EMSCC completes clocking in the CRC to allow it to be retransmitted, unaltered, or manipulated in software. In the SCC when the closing flag is recognized, the contents of the receive shift register are immediately transferred to the receive FIFO resulting in the last two bits of the CRC being lost. In the EMSCC, it is not necessary to program this feature. When the closing flag is detected, the last two bits of the CRC are clocked into the receive FIFO. In all other synchronous modes, the EMSCC does not clock in the last two CRC bits (same as SCC).

### TxD Forced High in SDLC with NRZI Encoding When Marking Idle

When the EMSCC is programmed for SDLC mode with NRZI data encoding and mark idle (WR10 D6 = 0, D5 = 1,

D3 = 1), the TxD pin is automatically forced High when the transmitter goes to the mark idle state. There are several different ways for the transmitter to go into the idle state. In each of the following cases the TxD pin is forced High when the mark idle condition is reached: data, CRC, flag and idle; data, flag and idle; data, abort (on underrun) and idle; data, abort (command) and idle; idle flag and command to idle mark. The force High feature is disabled when the mark idle bit is reset.

This feature is used in combination with the automatic SDLC opening flag transmission feature, WR7' D0 = 1, to assure that data packets are properly formatted. Therefore, when these features are used together, it is not necessary for the CPU to issue any commands when using the force idle mode in combination with NRZI data encoding. If WR7' D0 is reset, like in the SCC, it is necessary to reset the mark idle bit (WR10 D3) to enable flag transmission before an SDLC packet is transmitted.

### Improved Transmit Interrupt Handling in Synchronous Modes

The EMSCC latches the Transmit Buffer Empty (TBE) interrupt due to the CRC being loaded to the transmit shift register even if the TBE interrupt, due at the last data byte, has not yet been reset. Therefore, the end of a synchronous frame is guaranteed to generate two TBE interrupts even if a reset transmit buffer interrupt command for the data created interrupt is issued after (Time "A" in Figure 14) the CRC interrupt had occurred. In this case, two reset TBE commands are required. The TxIP is latched if the EOM latch has been reset before the end of the frame.
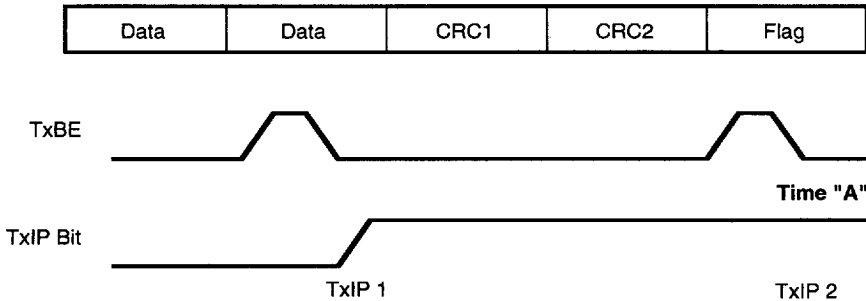
| Data | Data | CRC1 | CRC2 | Flag |
|------|------|------|------|------|

TxBE

Time "A"

TxIP Bit

TxIP 1                     TxIP 2

**Figure 14. TxIP Latching**

## DPLL Counter Tx Clock Source

When DPLL output is selected as the transmit clock source, the DPLL counter output is the DPLL source clock divided by the appropriate divisor for the programmed data encoding format. Therefore, in FM mode (FM0 or FM1), the DPLL counter output is the input frequency divided by 16.

In NRZI mode, the DPLL counter frequency is the input divided by 32. This feature provides a jitter free output and replaces the DPLL transmit clock output being available as the transmit clock source. This has no effect on the use of the DPLL as the receive clock source (Figure 15).
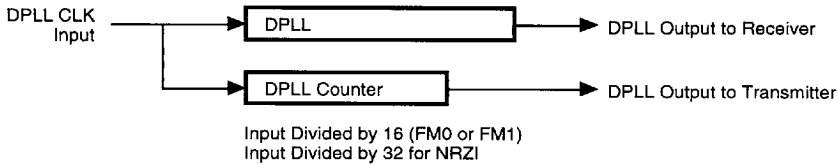
```
DPLL CLK  ────────┐      ┌─────────────┐
   Input          ├─────▶│    DPLL     │────────────▶ DPLL Output to Receiver
                  │      └─────────────┘
                  │      ┌─────────────┐
                  └─────▶│ DPLL Counter│────────────▶ DPLL Output to Transmitter
                         └─────────────┘
```

Input Divided by 16 (FM0 or FM1)
Input Divided by 32 for NRZI

**Figure 15.  DPLL Outputs**

## Read Register 0 Status Latched During Read Cycle

The contents of Read Register 0, RR0, are latched during a read to this register. The EMSCC prevents the contents of RR0 to change while the Read cycle is active. The SCC allows the status of RR0 to change while reading the register and, therefore, it is necessary to read RR0 twice to detect changes that otherwise may be missed. The contents of RR0 are updated after the rising edge of /RD.

## Software Interrupt Acknowledge

The Z85233 interrupt acknowledge cycle can be initiated through software. If Write Register 9 (WR9) bit D5 is set, reading register 2 (RR2) results in an interrupt acknowledge cycle to be executed internally. Like a hardware INTACK cycle, a software acknowledge causes the INT pin to return High, the IEO pin to go Low and set the IUS latch for the highest priority interrupt pending.

Similar to when the hardware INTACK signal can be used, a software acknowledge cycle requires that a Reset Highest IUS command be issued in the interrupt service routine. Whenever an interrupt acknowledge cycle is used, hardware or software, a reset highest IUS command is required.  If Vector Include Status (VIS) is reset (WR9, D0 = 0), and RR2 is read, the vector returned is unmodified. If VIS is set (WR9, D0 = 1), and the vector returned in RR2 is modified to indicate the source of the interrupt, the Non Vector (NV) bits in WR9 are ignored when bit D5 is set to 1.

When the INTACK and IEI pins are not being used, they should be pulled up to $V_{cc}$ through a resistor (10 kOhm typical).

## Fast SDLC Transmit Data Interrupt Response

To more easily facilitate the transmission of back-to-back SDLC frames with a single shared flag between frames, the EMSCC allows data for a second frame to be written to the transmit FIFO after the Tx Underrun/EOM interrupt has occurred. This allows application software more time to write the data to the transmitter while allowing the current frame to be properly concluded with CRC and flag. The SCC historically has required that data not be written to the transmitter until a transmit buffer empty interrupt was generated after the CRC has completed transmission. If data is written to the transmit FIFO after the Transmit Underrun/EOM interrupt and before the transmit buffer empty interrupt, the Automatic EOM Reset feature should be enabled (WR7' D1=1). Consequently, the commands Reset Tx/Underrun EOM latch and Reset Tx CRC Generator should not be used.

## SDLC FIFO Frame Status FIFO Enhancement

When used with a DMA controller, the Z85233 SDLC Frame Status FIFO enhancement maximizes the EMSCC's ability to receive high speed, back-to-back SDLC messages. It minimizes frame overruns due to CPU latencies in responding to interrupts. Additional logic was added to the industry standard SCC consisting of a 10-bit deep by 19-bit wide status FIFO, 14-bit receive byte counter, and control logic as shown in Figure 16. The 10 x 19 bits status FIFO is separate from the 8-byte receive data FIFO.

When the enhancement is enabled, the status in Read Register 1 (RR1) and byte count for the SDLC frame are stored in the 10 x 19-bit status FIFO. This allows the DMA controller to transfer the next frame into memory while the CPU verifies that the message was properly received.

**5**

**NEW FEATURE DESCRIPTION** (Continued)

Summarizing the operation; data is received, assembled, and loaded into the 8-byte FIFO before being transferred to memory by the DMA controller. When a flag is received at the end of an SDLC frame, the frame byte count from the 14-bit counter and five status bits are loaded into the status FIFO for verification by the CPU. The CRC checker is automatically reset in preparation for the next frame which can begin immediately. Since the byte count and status are saved for each frame, the message integrity is verified at a later time. Status information for up to 10 frames is stored before a status FIFO overrun can occur.

If a frame is terminated with an ABORT, the byte count is loaded to the status FIFO and the counter reset for the next frame.

**FIFO Detail.** For a better understanding of details of the FIFO operation, refer to the block diagram in Figure 16.

**Enable/Disable.** This FIFO is implemented so that it is enabled when WR15, bit D2, is set and the EMSCC is in the SDLC/HDLC mode. Otherwise, the status register contents bypass the FIFO and go directly to the bus interface (the FIFO pointer logic is reset either when disabled or via a power-on reset). The FIFO mode is disabled on power-up (WR15 D2 is set to 0 on reset). The effects of backward compatibility on the register set are that RR4 is an image of RR0, RR5 is an image of RR1, RR6 is an image of RR2 and RR7 is an image of RR3. For details on the added registers, refer to Figure 17. The status of the FIFO Enable signal is obtained by reading RR15, bit D2. If the FIFO is enabled, the bit will be set to 1; otherwise, it will be reset.

**Read Operation.** When WR15 bit D2 is set and the FIFO is not empty, the next read to status register RR1 or the additional registers RR7 and RR6, are from the FIFO. Reading status register RR1 causes one location of the FIFO to be emptied, so status is read after reading the byte count, otherwise the count is incorrect. Before the FIFO underflows, it is disabled. In this case, the multiplexer is switched to allow status to read directly from the status register. Reads from RR7 and RR6 contain bits that are undefined. Bit D6 of RR7 (FIFO Data Available) is used to determine if status data is coming from the FIFO or directly from the status register, since it is set to 1 whenever the FIFO is not empty.

Since not all status bits are stored in the FIFO, the All Sent, Parity, and EOF bits bypass the FIFO. The status bits sent through the FIFO are Residue Bits (3), Overrun, and CRC Error.

The sequence for proper operation of the byte count and FIFO logic is to read the registers in the following order: RR7, RR6, and RR1 (reading RR6 is optional). Additional logic prevents the FIFO from being emptied by multiple reads from RR1. The read from RR7 latches the FIFO empty/full status bit (D6) and steers the status multiplexer to read from the EMSCC megacell instead of the status FIFO (since the status FIFO is empty). The read from RR1 allows an entry to be read from the FIFO (if the FIFO was empty, logic was added to prevent a FIFO underflow condition).

**Write Operation.** When the end of an SDLC frame (EOF) has been received and the FIFO is enabled, the contents of the status and byte-count registers are loaded into the FIFO. The EOF signal is used to increment the FIFO. If the FIFO overflows, the RR7 bit D7 (FIFO Overflow) is set to indicate the overflow. This bit and the FIFO control logic is reset by disabling and re-enabling the FIFO control bit (WR15 bit D2). For details of FIFO control timing during an SDLC frame, refer to Figure 18.

**SDLC Status FIFO Anti-Lock Feature.** When the Frame Status FIFO is enabled and the EMSCC is programmed for Special Receive Condition Only (WR1 D4=D3=1), the data FIFO is not locked when a character with End of Frame status is read (Figure 17). When a character with the EOF status is at the top of the FIFO, an interrupt with a vector for receive data is generated. The command Reset Highest IUS must be issued at the end of the interrupt service routine regardless if an interrupt acknowledge cycle had been executed (hardware or software). This allows a DMA to complete transfer of the received frame to memory and then interrupt the CPU that a frame has been completed without locking the FIFO. Since in the Receive Interrupt on Special Condition Only mode, the interrupt vector for receive data is not used, it is used to indicate that the last byte of a frame has been read out the receive FIFO. This eliminates having to read the frame status (CRC and other status is stored in the status FIFO with the frame byte count).

When a character with a special receive condition other than EOF is received (receiver overrun, or parity), a special receive condition interrupt is generated after the character is read from the FIFO and the receive FIFO is locked until the Error Reset command is issued.

## Frame Status FIFO Circuitry

RR1 | SCC Status Reg Residue Bits(3) Overrun, CRC Error | Byte Counter

Reset on Flag Detect
Increment on Byte DET
Enable Count in SDLC

5 Bits     14 Bits

End of Frame Signal
Status Read Comp

FIFO Array
10 Deep by 19 Bits Wide

Tail Pointer
4-Bit Counter

Head Pointer
4-Bit Counter

4-Bit Comparator
Over          Equal

5 Bits     EOF = 1     6 Bits     8 Bits

6-Bit MUX     EN

2 Bits     6 Bits     Bit 7   Bit 6   Bits 5-0     RR6          FIFO Enable
           RR1

**Interface
to SCC**

WR(15) Bit 2
Set Enables
Status FIFO

RR7 D5-D0 + RR6 D7 - D0
Byte Counter Contains 14 bits
for a 16 KByte maximum count.

RR7 D6
FIFO Data available status bit Status Bit set to 1
When reading from FIFO.

RR7 D7
FIFO Overflow Status Bit
MSB pf RR(7) is set on Status FIFO overflow

In SDLC Mode the following definitions apply.

- All Sent bypasses MUX and equals contents of SCC Status Register.
- Parity Bits bypasses MUX and does the same.
- EOF is set to 1 whenever reading from the FIFO.

**Figure 16. SDLC Frame Status FIFO**

## NEW FEATURE DESCRIPTION (Continued)

```
0  1  2  3  4  5  6  7              0  1  2  3  4  5  6  7  0
F  A  D  D  D  D  C  C  F   ••••   F  A  D  D  D  D  C  C  F
```

Internal Byte Strobe
Increments Counter

Internal Byte Strobe
Increments Counter

Don't Load
Counter On
1st Flag
Reset Byte
Counter Here

Reset
Byte Counter
Load Counter
Into FIFO and
Increment PTR

Reset
Byte Counter
Load Counter
Into FIFO And
Increment PTR
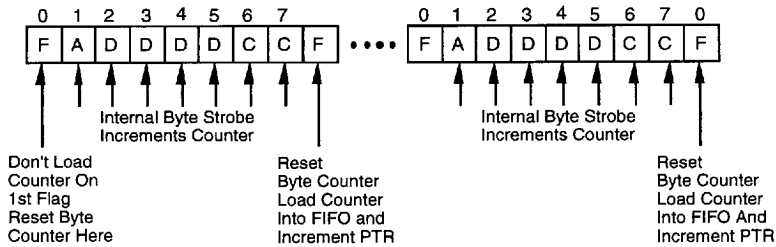
**Figure 17.  SDLC Byte Counting Detail**

## PROGRAMMING

The EMSCC contains write registers which are programmed by the system.

In the EMSCC, the data registers are directly addressed by selecting a High on the D//C pin. With all other registers (with the exception of WR0 and RR0), programming the write registers requires two write operations and reading the read registers requires both a write and a read operation. The first write is to WR0 and contains three bits that point to the selected register. The second write is the actual control word for the selected register, and if the second operation is read, the selected read register is accessed. All of the EMSCC registers, including the data registers, may be accessed in this fashion. The pointer bits are automatically cleared after the read or write operation so that WR0 (or RR0) is addressed again.

**Initialization.** The system program first issues a series of commands to initialize the basic mode of operation. This is followed by other commands to qualify conditions within the selected mode. For example, in the Asynchronous mode, character length, clock rate, number of stop bits, and even or odd parity should be set first. Then the interrupt mode is set, and finally, the receiver and transmitter are enabled.

**Write Registers.** The EMSCC contains 16 write registers (17 counting the transmit buffer).  A new register, WR7', was added to the EMSCC and may be written to if WR15 D0 is set. Figure 18 shows the format of each write register.

**Read Registers.** The EMSCC contains ten read registers 11, counting the receive buffer RR8). Four of these may be read to obtain status information (RR0, RR1, RR10, and RR15). Two registers (RR12 and RR13) are read to learn the baud rate generator time constant. RR2 contains either the unmodified interrupt vector if VIS bit is reset (VIS = 0) or the vector modified by status information if VIS bit is set (if VIS = 1). RR3 contains the Interrupt Pending (IP) bits (Channel A only). RR6 and RR7 contain the information in the SDLC Frame Status FIFO, but is only read when WR15 D2 is set. If WR7' D6 is set, Write Registers WR3, WR4, WR5, WR7', and WR10 can be read as RR9, RR4, RR5, and RR14, respectively. Figure 19 shows the format of each read register.

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# CONTROL REGISTERS

**Write Register 0 (non-multiplexed bus mode)**

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

| 0 | 0 | 0 | Register 0 |
|---|---|---|---|
| 0 | 0 | 1 | Register 1 |
| 0 | 1 | 0 | Register 2 |
| 0 | 1 | 1 | Register 3 |
| 1 | 0 | 0 | Register 4 |
| 1 | 0 | 1 | Register 5 |
| 1 | 1 | 0 | Register 6 |
| 1 | 1 | 1 | Register 7 |
| 0 | 0 | 0 | Register 8 |
| 0 | 0 | 1 | Register 9 |
| 0 | 1 | 0 | Register 10 |
| 0 | 1 | 1 | Register 11 |
| 1 | 0 | 0 | Register 12 |
| 1 | 0 | 1 | Register 13 |
| 1 | 1 | 0 | Register 14 |
| 1 | 1 | 1 | Register 15 |

*

| 0 | 0 | 0 | Null Code |
|---|---|---|---|
| 0 | 0 | 1 | Point High |
| 0 | 1 | 0 | Reset Ext/Status Interrupts |
| 0 | 1 | 1 | Send Abort (SDLC) |
| 1 | 0 | 0 | Enable Int on Next Rx Character |
| 1 | 0 | 1 | Reset Tx Int Pending |
| 1 | 1 | 0 | Error Reset |
| 1 | 1 | 1 | Reset Highest IUS |

| 0 | 0 | Null Code |
|---|---|---|
| 0 | 1 | Reset Rx CRC Checker |
| 1 | 0 | Reset Tx CRC Generator |
| 1 | 1 | Reset Tx Underrun/EOM Latch |

* With Point High Command

**Write Register 1**

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

- Ext Int Enable
- Tx Int Enable
- Parity is Special Condition

| 0 | 0 | Rx Int Disable |
|---|---|---|
| 0 | 1 | Rx Int On First Character or Special Condition |
| 1 | 0 | Int On All Rx Characters or Special Condition |
| 1 | 1 | Rx Int On Special Condition Only |

- WAIT/DMA Request On Receive//Transmit
- /WAIT/DMA Request Function
- WAIT/DMA Request Enable

**Write Register 2**

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

- V0
- V1
- V2
- V3
- V4 } Interrupt Vector
- V5
- V6
- V7

**Write Register 3**

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

- Rx Enable
- Sync Character Load Inhibit
- Address Search Mode (SDLC)
- Rx CRC Enable
- Enter Hunt Mode
- Auto Enables

| 0 | 0 | Rx 5 Bits/Character |
|---|---|---|
| 0 | 1 | Rx 7 Bits/Character |
| 1 | 0 | Rx 6 Bits/Character |
| 1 | 1 | Rx 8 Bits/Character |

**Write Register 4**

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

- Parity Enable
- Parity EVEN//ODD

| 0 | 0 | Sync Modes Enable |
|---|---|---|
| 0 | 1 | 1 Stop Bit/Character |
| 1 | 0 | 1 1/2 Stop Bits/Character |
| 1 | 1 | 2 Stop Bits/Character |

| 0 | 0 | 8-Bit Sync Character |
|---|---|---|
| 0 | 1 | 16-Bit Sync Character |
| 1 | 0 | SDLC Mode (01111110 Flag) |
| 1 | 1 | External Sync Mode |

| 0 | 0 | X1 Clock Mode |
|---|---|---|
| 0 | 1 | X16 Clock Mode |
| 1 | 0 | X32 Clock Mode |
| 1 | 1 | X64 Clock Mode |

5

**Figure 18. Write Register Bit Functions**

## CONTROL REGISTERS (Continued)

Write Register 5

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
|----|----|----|----|----|----|----|----|

Tx CRC Enable
RTS
/SDLC/CRC-16
Tx Enable
Send Break

| | | |
|---|---|---|
| 0 | 0 | Tx 5 Bits(Or Less)/Character |
| 0 | 1 | Tx 7 Bits/Character |
| 1 | 0 | Tx 6 Bits/Character |
| 1 | 1 | Tx 8 Bits/Character |

DTR

Write Register 6

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
|----|----|----|----|----|----|----|----|

| | | | | | | | | |
|-------|-------|-------|-------|-------|-------|-------|-------|----------------------|
| Sync7 | Sync6 | Sync5 | Sync4 | Sync3 | Sync2 | Sync1 | Sync0 | Monosync, 8 Bits |
| Sync1 | Sync0 | Sync5 | Sync4 | Sync3 | Sync2 | Sync1 | Sync0 | Monosync, 6 Bits |
| Sync7 | Sync6 | Sync5 | Sync4 | Sync3 | Sync2 | Sync1 | Sync0 | Bisync, 16 Bits |
| Sync3 | Sync2 | Sync1 | Sync0 | 1 | 1 | 1 | 1 | Bisync, 12 Bits |
| ADR7 | ADR6 | ADR5 | ADR4 | ADR3 | ADR2 | ADR1 | ADR0 | SDLC |
| ADR7 | ADR6 | ADR5 | ADR4 | x | x | x | x | SDLC (Address Range) |

Write Register 7

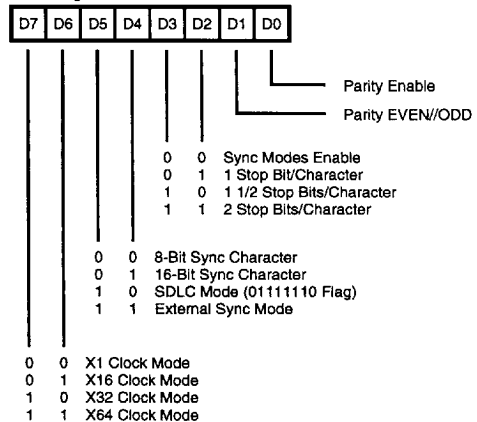| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
|----|----|----|----|----|----|----|----|

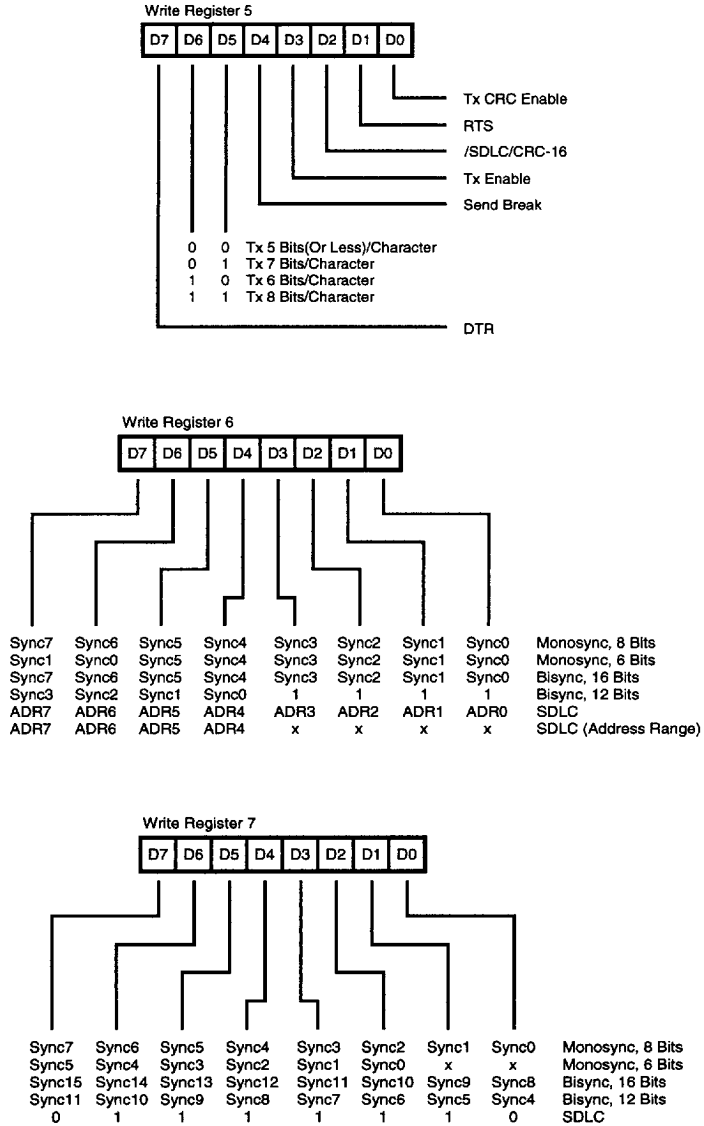| | | | | | | | | |
|--------|--------|--------|--------|--------|--------|-------|-------|-------------------|
| Sync7  | Sync6  | Sync5  | Sync4  | Sync3  | Sync2  | Sync1 | Sync0 | Monosync, 8 Bits |
| Sync5  | Sync4  | Sync3  | Sync2  | Sync1  | Sync0  | x     | x     | Monosync, 6 Bits |
| Sync15 | Sync14 | Sync13 | Sync12 | Sync11 | Sync10 | Sync9 | Sync8 | Bisync, 16 Bits  |
| Sync11 | Sync10 | Sync9  | Sync8  | Sync7  | Sync6  | Sync5 | Sync4 | Bisync, 12 Bits  |
| 0      | 1      | 1      | 1      | 1      | 1      | 1     | 0     | SDLC             |

**Figure 18. Write Register Bit Functions** (Continued)

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**WR 7' Prime**

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

- Auto Tx Flag
- Auto EOM Reset
- Auto RTS Deactivation
- Rx FIFO Int Level
- DTR/REQ Timing Mode
- Tx FIFO Int Level
- Extended Read Enable
- Not Used, Always 0

**Write Register 10**

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

- 6-Bit//8-Bit Sync
- Loop Mode
- Abort//Flag On Underrun
- Mark//Flag Idle
- Go Active On Poll

| 0 | 0 | NRZ |
| 0 | 1 | NRZI |
| 1 | 0 | FM1 (Transition = 1) |
| 1 | 1 | FM0 (Transition = 0) |

- CRC Preset I//O

**Write Register 9**

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

- VIS
- NV
- DLC
- MIE
- Status High//Status Low
- Software INTACK Enable

| 0 | 0 | No Reset |
| 0 | 1 | Not used |
| 1 | 0 | Channel Reset |
| 1 | 1 | Force Hardware Reset |

**Write Register 11**

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

| 0 | 0 | /TRxC Out = Xtal Output |
| 0 | 1 | /TRxC Out = Transmit Clock |
| 1 | 0 | /TRxC Out = BR Generator Output |
| 1 | 1 | /TRxC Out = DPLL Output |

- /TRxC O/I

| 0 | 0 | Transmit Clock = /RTxC Pin |
| 0 | 1 | Transmit Clock = /TRxC Pin |
| 1 | 0 | Transmit Clock = BR Generator Output |
| 1 | 1 | Transmit Clock = DPLL Output |

| 0 | 0 | Receive Clock = /RTxC Pin |
| 0 | 1 | Receive Clock = /TRxC Pin |
| 1 | 0 | Receive Clock = BR Generator Output |
| 1 | 1 | Receive Clock = DPLL Output |

- /RTxC Xtal//No Xtal

**Figure 18. Write Register Bit Functions** (Continued)
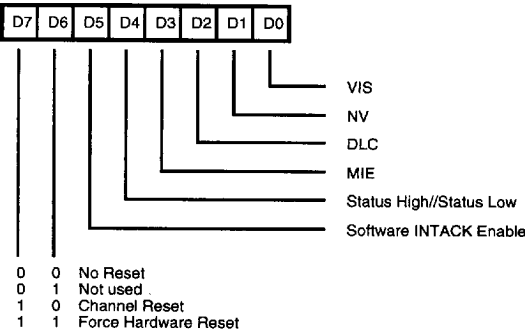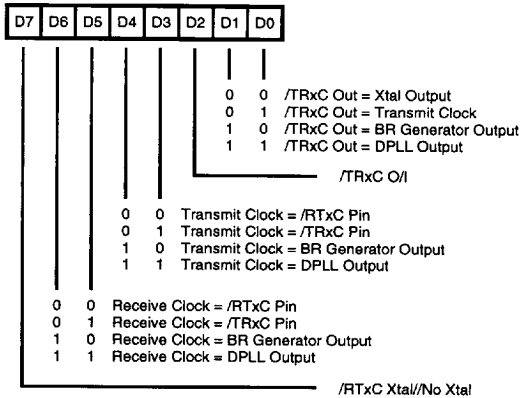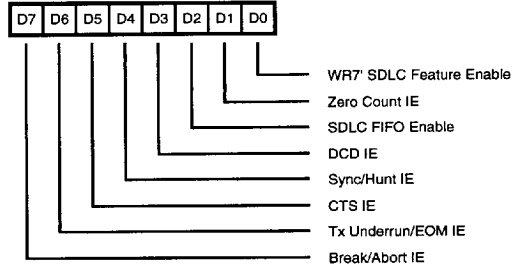
# CONTROL REGISTERS (Continued)

Write Register 12

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

TC0
TC1
TC2
TC3 — Lower Byte of
TC4 — Time Constant
TC5
TC6
TC7

Write Register 13

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

TC8
TC9
TC10
TC11 — Upper Byte of
TC12 — Time Constant
TC13
TC14
TC15

Write Register 14

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

BR Generator Enable
BR Generator Source
/DTR/Request Function
Auto Echo
Local Loopback

| 0 | 0 | 0 | Null Command |
| 0 | 0 | 1 | Enter Search Mode |
| 0 | 1 | 0 | Reset Missing Clock |
| 0 | 1 | 1 | Disable DPLL |
| 1 | 0 | 0 | Set Source = BR Generator |
| 1 | 0 | 1 | Set Source = /RTxC |
| 1 | 1 | 0 | Set FM Mode |
| 1 | 1 | 1 | Set NRZI Mode |

Write Register 15

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

WR7' SDLC Feature Enable
Zero Count IE
SDLC FIFO Enable
DCD IE
Sync/Hunt IE
CTS IE
Tx Underrun/EOM IE
Break/Abort IE

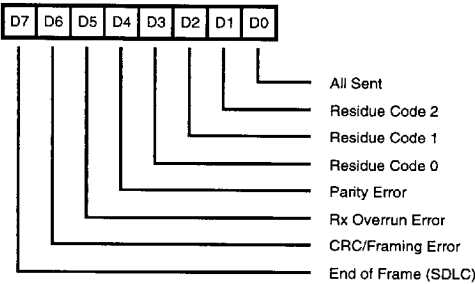**Figure 18.  Write Register Bit Functions** (Continued)

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Read Register 0

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

Rx Character Available
Zero Count
Tx Buffer Empty
DCD
Sync/Hunt
CTS
Tx Underrun/EOM
Break/Abort

Read Register 3

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

0
0
0
Ext/Status IP
Tx IP
Rx IP
0
0

Read Register 1

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

All Sent
Residue Code 2
Residue Code 1
Residue Code 0
Parity Error
Rx Overrun Error
CRC/Framing Error
End of Frame (SDLC)

Read Register 6*

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

BC0
BC1
BC2
BC3
BC4
BC5
BC6
BC7
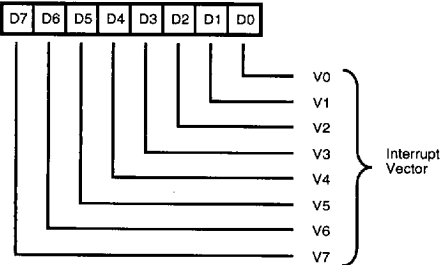
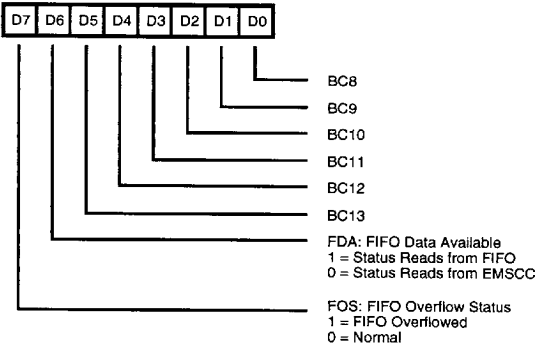*Can only be accessed if the SDLC FIFO enhancement
is enabled (WR15 bit D2 set to 1)

**SDLC FIFO Status and Byte Count (LSB)**

Read Register 2

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

V0
V1
V2
V3    } Interrupt
V4    } Vector
V5
V6
V7

Read Register 7*

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

BC8
BC9
BC10
BC11
BC12
BC13
FDA: FIFO Data Available
1 = Status Reads from FIFO
0 = Status Reads from EMSCC

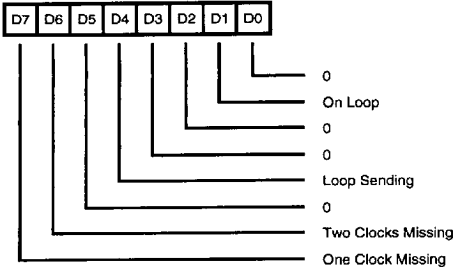FOS: FIFO Overflow Status
1 = FIFO Overflowed
0 = Normal

*Can only be accessed if the SDLC FIFO enhancement
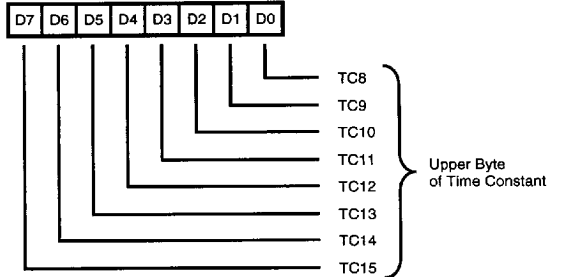is enabled (WR15 bit D2 set to 1)

**SDLC FIFO Status and Byte Count (LSB)**

**Figure 19. Read Register Bit Functions**

9984043 0032465 975
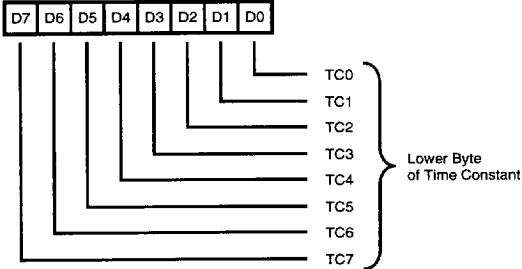
## CONTROL REGISTERS (Continued)

Read Register 10

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

0
On Loop
0
0
Loop Sending
0
Two Clocks Missing
One Clock Missing

Read Register 13

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

TC8
TC9
TC10
TC11
TC12 } Upper Byte of Time Constant
TC13
TC14
TC15

Read Register 12

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

TC0
TC1
TC2
TC3
TC4 } Lower Byte of Time Constant
TC5
TC6
TC7

Read Register 15

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

0
Zero Count IE
SDLC Status FIFO Enable
DCD IE
Sync/Hunt IE
CTS IE
Tx Underrun/EOM IE
Break/Abort IE

**Figure 19. Read Register Bit Functions** (Continued)

9984043 0032466 801
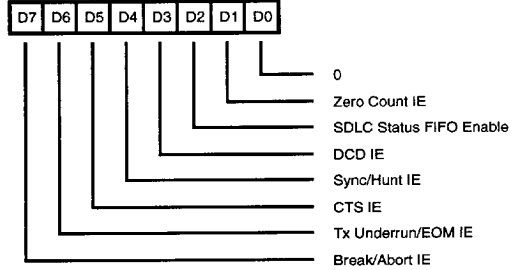
## Z85233 TIMING

The EMSCC generates internal control signals from the /WR and /RD that are related to PCLK. Since PCLK has no phase relationship with /WR and /RD, the circuitry generating the internal control signals provides time for metastable conditions to disappear. This gives rise to a recovery time related to PCLK. The recovery time applies only between bus transactions involving the EMSCC. The recovery time required for proper operation is specified from the falling edge of /WR or /RD in the first transaction involving the EMSCC to the falling edge of /WR or /RD in the second transaction involving the EMSCC. This time must be at least 4 PCLKs regardless of which register or channel is being accessed.

**Read Cycle Timing.** Figure 20 illustrates Read cycle timing. Addresses on D//C and the status on /INTACK must remain stable throughout the cycle. If /CE falls after /RD falls, or if it rises before /RD rises, the effective /RD is shortened.
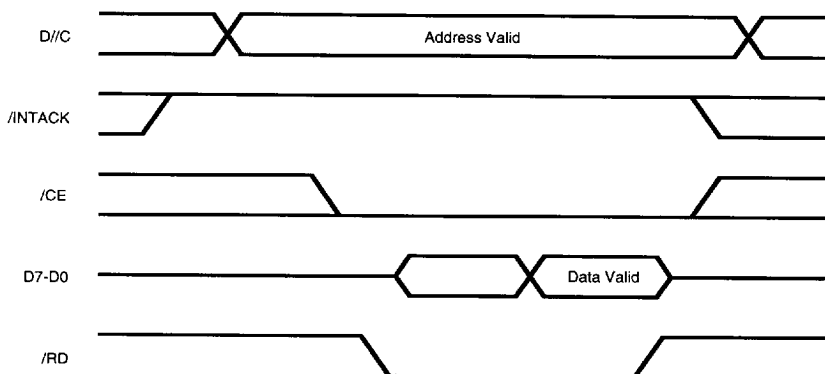


**Figure 20. Read Cycle Timing**

**Write Cycle Timing.** Figure 21 illustrates Write cycle timing. Addresses on D//C and the status on /INTACK must remain stable throughout the cycle. If /CE falls after /WR falls, or if it rises before /WR rises, the effective /WR is shortened. Because many popular CPUs do not guarantee that the databus is valid when /WR is driven Low, the databus timing requirements of the EMSCC have been modified so that the databus does not have to be valid when the /WR pin goes Low. See AC Characteristic #29 for details.
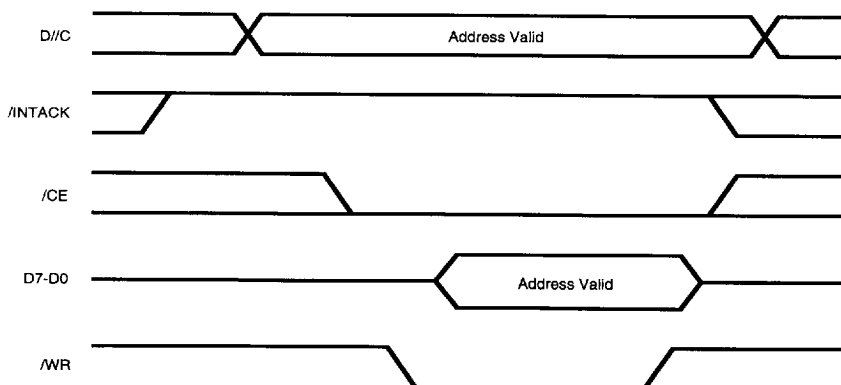


**Figure 21. Write Cycle Timing**

⚡ ZiLOG

## Z85233 TIMING (Continued)

**Interrupt Acknowledge Cycle Timing.** Figure 22 illustrates Interrupt Acknowledge cycle timing. Between the time /INTACK goes Low and the falling edge of /RD, the internal and external IEI/IEO daisy-chains settle. If there is an interrupt pending in the EMSCC and IEI is High when /RD falls, the Acknowledge cycle is intended for the EMSCC. In this case, the EMSCC may be programmed to respond to /RD Low by placing its interrupt vector on D7-D0. It then sets the appropriate Interrupt-Under-Service latch internally. If the external daisy-chain is not used, then AC parameter #38 is required to settle the interrupt priority daisy-chain internal to the EMSCC. If the external daisy-chain is used, the user should follow the equation in AC Characteristics Note 5, for calculating the required daisy-chain settle time.
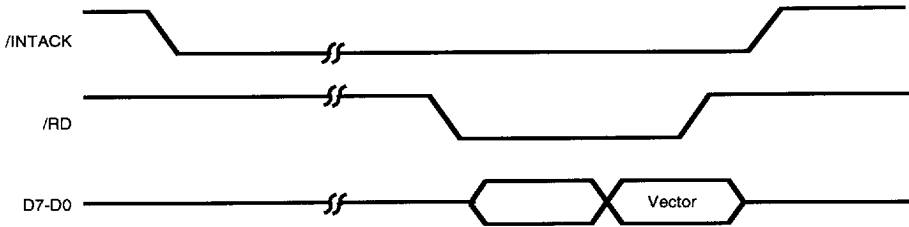


**Figure 22.  Interrupt Acknowledge Cycle Timing**

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## ABSOLUTE MAXIMUM RATINGS

| Symbol | Description | Min | Max | Units |
|--------|-------------|-----|-----|-------|
| $V_{CC}$ | Supply Voltage (*) | −0.3 | +7.0 | V |
| $T_{STG}$ | Storage Temp | −65° | +150° | C |
| $T_A$ | Oper Ambient Temp | | † | C |

**Notes:**
* Voltage on all pins with respect to GND.
† See Ordering Information.

Stresses greater than those listed under Absolute Maximum Ratings may cause permanent damage to the device. This is a stress rating only; operation of the device at any condition above those indicated in the operational sections of these specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

## STANDARD TEST CONDITIONS

The DC Characteristics and capacitance sections below apply for the following standard test conditions, unless otherwise noted. All voltages are referenced to GND. Positive current flows into the referenced pin.

Standard conditions are as follows:

- $+4.50V \leq V_{CC} \leq +5.50V$
- $GND = 0V$
- $T_A$ as specified in Ordering Information
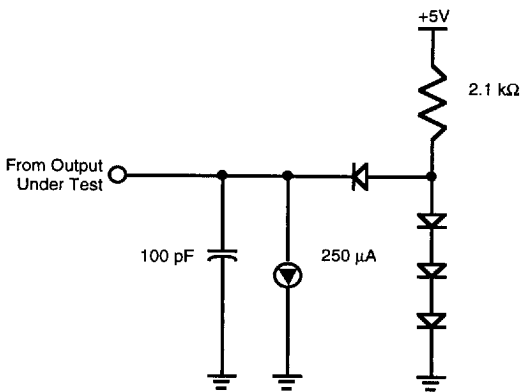


**Figure 23.  Standard Test Load**
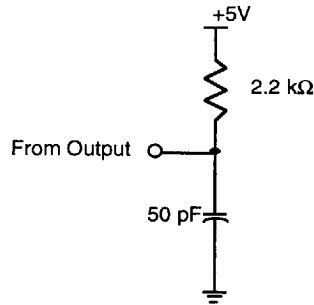


**Figure 24.  Open-Drain Test Load**

## CAPACITANCE

| Symbol | Parameter | Min | Max | Unit | Test Condition |
|--------|-----------|-----|-----|------|----------------|
| $C_{IN}$ | Input Capacitance | | 10 | pF | Unmeasured pins |
| $C_{OUT}$ | Output Capacitance | | 15 | pF | returned to ground. |
| $C_{I/O}$ | Bidirectional Capacitance | | 20 | pF | |

**Note:**
f = 1 MHz, over specified temperature range.

## MISCELLANEOUS
Gate Count - 7000

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## DC CHARACTERISTICS
Z85233

| Symbol | Parameter | Min | Typ | Max | Unit | Condition |
|--------|-----------|-----|-----|-----|------|-----------|
| $V_{IH}$ | Input High Voltage | 2.2 | | $V_{CC}$ +0.3 | V | |
| $V_{IL}$ | Input Low Voltage | -0.3 | | 0.8 | V | |
| $V_{OH1}$ | Output High Voltage | 2.4 | | | V | $I_{OH}$ = -1.6 mA |
| $V_{OH2}$ | Output High Voltage | $V_{CC}$-0.8 | | | V | $I_{OH}$ = -250 μA |
| $V_{OL}$ | Output Low Voltage | | | 0.4 | V | $I_{OL}$ = +2.0 mA |
| $I_{IL}$ | Input Leakage | | | ±10.0 | μA | 0.4 < $V_{IN}$ <+2.4V |
| $I_{OL}$ | Output Leakage | | | ±10.0 | μA | 0.4 < $V_{OUT}$ <+2.4V |
| $I_{CC1}$ | $V_{CC}$ Supply Current | | 4 | 8 (10 MHz) | mA | $V_{CC}$ = 5V $V_{IH}$ = 4.8 $V_{IL}$ = 0.2V |
| | | | 5 | 10 (16 MHz) | mA | Crystal Oscillators off |
| | | | 6 | 12 (20 MHz) | mA | |
| $I_{CC(OSC)}$ | Crystal OSC Current | | 6 | | mA | Current for each OSC in addition to $I_{CC1}$ |

**Notes:**
[1] $V_{CC}$ = 5V ±10% unless otherwise specified, over specified temperature range.
[2] Typical $I_{CC}$ was measured with oscillator off.
[3] No $I_{CC}$(osc) max is specified due to dependency on the external circuit.

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# AC CHARACTERISTICS
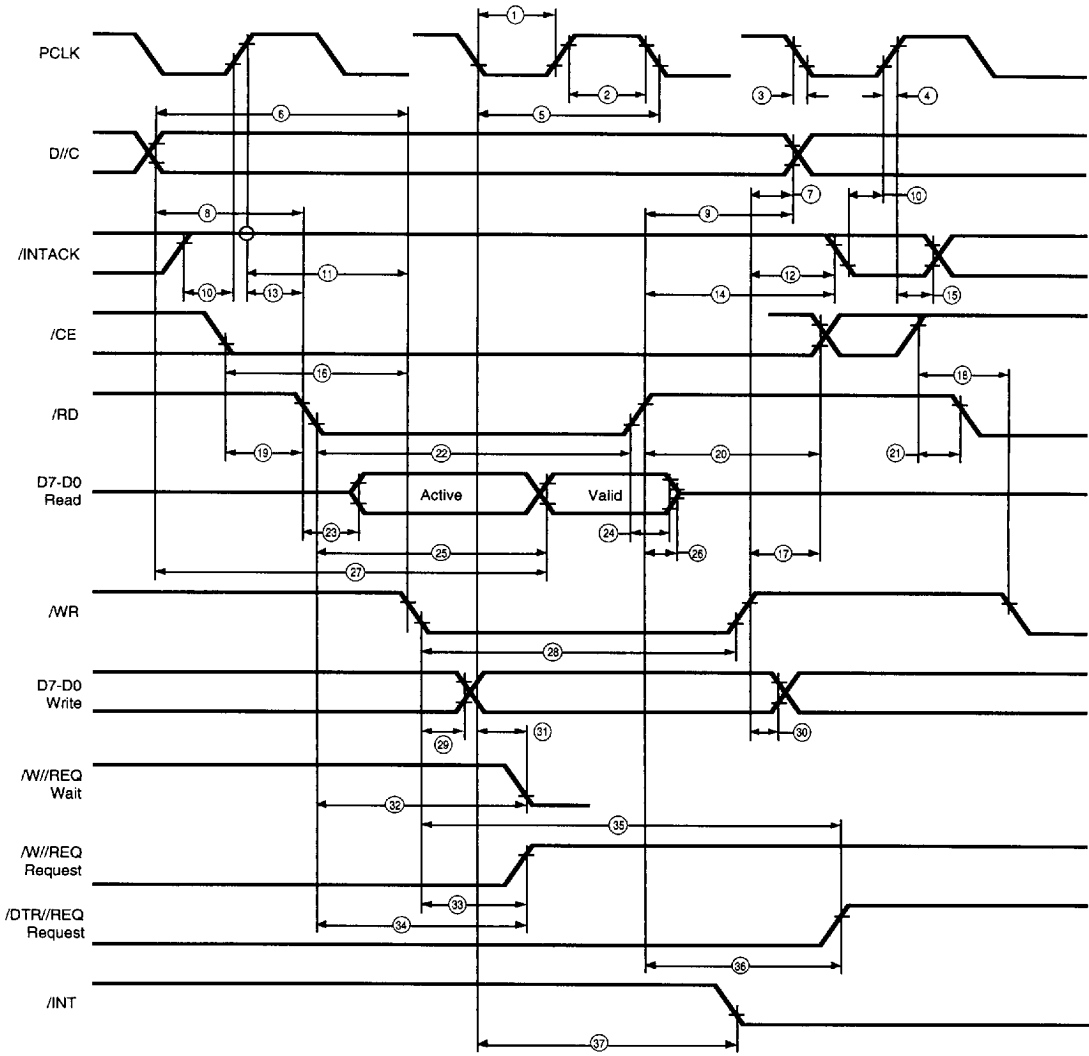Z85233 Read and Write Timing Diagram



**Figure 25.   Read and Write Timing Diagram**

# AC CHARACTERISTICS
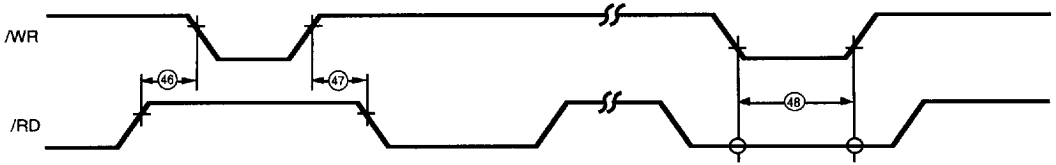Z85233 Timing Diagrams (Continued)
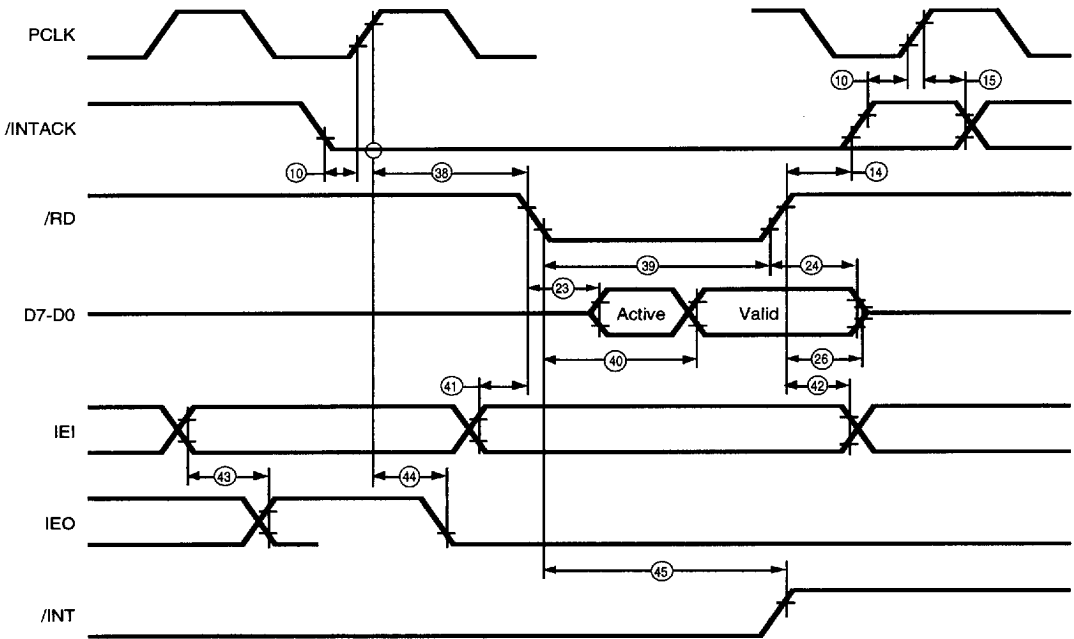


**Figure 26. Reset Timing Diagram**



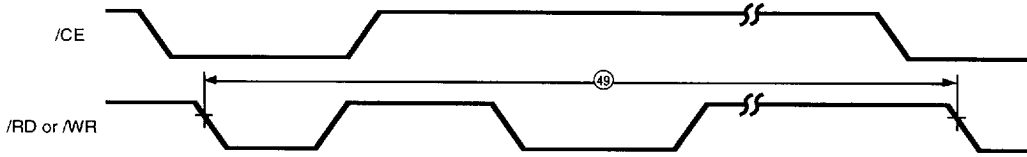**Figure 27. Interrupt Acknowledge Timing Diagram**

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**Figure 28. Cycle Timing Diagram**

## AC CHARACTERISTICS
Z85233 Read and Write Timing Table

| No | Symbol | Parameter | 10 MHz Min | 10 MHz Max | 16 MHz Min | 16 MHz Max | 20 MHz Min | 20 MHz Max | Notes |
|----|--------|-----------|-----|-----|-----|-----|-----|-----|-------|
| 1 | TwPCl | PCLK Low Width | 40 | 1000 | 26 | 1000 | 22 | 1000 | |
| 2 | TwPCh | PCLK High Width | 40 | 1000 | 26 | 1000 | 22 | 1000 | |
| 3 | TfPC | PCLK Fall Time | | 10 | | 5 | | 5 | |
| 4 | TrPC | PCLK Rise Time | | 10 | | 5 | | 5 | |
| 5 | TcPC | PCLK Cycle Time | 100 | 2000 | 61 | 2000 | 50 | 2000 | |
| 6 | TsA(WR) | Address to /WR Fall Setup Time | 50 | | 35 | | 30 | | |
| 7 | ThA(WR) | Address to /WR Rise Hold Time | 0 | | 0 | | 0 | | |
| 8 | TsA(RD) | Address to /RD Fall Setup Time | 50 | | 35 | | 30 | | |
| 9 | ThA(RD) | Address to /RD Rise Hold Time | 0 | | 0 | | 0 | | |
| 10 | TsIA(PC) | /INTACK to PCLK Rise Setup Time | 20 | | 15 | | 15 | | |
| 11 | TsIAi(WR) | /INTACK to /WR Fall Setup Time | 130 | | 70 | | 65 | | [1] |
| 12 | ThIA(WR) | /INTACK to /WR Rise Hold Time | 0 | | 0 | | 0 | | |
| 13 | TsIAi(RD) | /INTACK to /RD Fall Setup Time | 130 | | 70 | | 65 | | [1] |
| 14 | ThIA(RD) | /INTACK to /RD Rise Hold Time | 0 | | 0 | | 0 | | |
| 15 | ThIA(PC) | /INTACK to PCLK Rise Hold Time | 30 | | 15 | | 15 | | |
| 16 | TsCEl(WR) | /CE Low to /WR Fall Setup Time | 0 | | 0 | | 0 | | |
| 17 | ThCE(WR) | /CE to /WR Rise Hold Time | 0 | | 0 | | 0 | | |
| 18 | TsCEh(WR) | /CE High to /WR Fall Setup Time | 50 | | 30 | | 25 | | |
| 19 | TsCEl(RD) | /CE Low to /RD Fall Setup Time | 0 | | 0 | | 0 | | [1] |
| 20 | ThCE(RD) | /CE to /RD Rise Hold Time | 0 | | 0 | | 0 | | [1] |
| 21 | TsCEh(RD) | /CE High to /RD Fall Setup Time | 50 | | 30 | | 25 | | [1] |
| 22 | TwRDl | /RD Low Width | 125 | 2TcPc | 70 | 2TcPc | 65 | 2TcPc | [1] |
| 23 | TdRD(DRA) | /RD Fall to Read Data Active Delay | 0 | | 0 | | 0 | | |
| 24 | TdRDr(DR) | /RD Rise to Data Not Valid Delay | 0 | | 0 | | 0 | | |
| 25 | TdRDl(DR) | /RD Fall to Read Data Valid Delay | | 120 | | 70 | | 65 | |
| 26 | TdRD(DRz) | /RD Rise to Read Data Float Delay | | 35 | | 30 | | 30 | |
| 27 | TdA(DR) | Addr to Read Data Valid Delay | | 180 | | 100 | | 90 | |
| 28 | TwWRl | /WR Low Width | 125 | | 75 | | 65 | | |

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## AC CHARACTERISTICS
Z85233 Read and Write Timing Table (Continued)

| No | Symbol | Parameter | 10 MHz Min | 10 MHz Max | 16 MHz Min | 16 MHz Max | 20 MHz Min | 20 MHz Max | Notes |
|---|---|---|---|---|---|---|---|---|---|
| 29 | TdWR(DW) | /WR Fall to Write Data Valid Delay | | 20 | | 20 | | 20 | |
| 30 | ThDW(WR) | Write Data to /WR Rise Hold Time | 0 | | 0 | | 0 | | |
| 31 | TdWR(W) | /WR Fall to Wait Valid Delay | | 100 | | 50 | | 50 | [4] |
| 32 | TdRD(W) | /RD Fall to Wait Valid Delay | | 100 | | 50 | | 50 | [4] |
| 33 | TdWRf(REQ) | /WR Fall to /W//REQ Not Valid Delay | | 120 | | 70 | | 65 | |
| 34 | TdRDf(REQ) | /RD Fall to /W//REQ Not Valid Delay | | 120 | | 70 | | 65 | [6] |
| 35a | TdWRr(REQ) | /WR Fall to /DTR//REQ Not Valid | | 4TcPc | | 4TcPc | | 4TcPc | |
| 35b | TdWRr(REQ) | /WR Fall to /DTR//REQ Not Valid | | 100 | | 70 | | 65 | [6] |
| 36 | TdRDr(REQ) | /RD Rise to /DTR//REQ Not Valid Delay | | NA | | NA | | NA | |
| 37 | TdPC(INT) | PCLK Fall to /INT Valid Delay | | 320 | | 175 | | 160 | |
| 38 | TdIAi(RD) | /INTACK to /RD Fall (Ack) Delay | 90 | | 50 | | 45 | | [5] |
| 39 | TwRDA | /RD (Acknowledge) Width | 125 | | 75 | | 65 | | |
| 40 | TdRDA(DR) | /RD Fall(Ack) to Read Data Valid Delay | 120 | | 70 | | 60 | | |
| 41 | TsIEI(RDA) | IEI to /RD Fall (Ack) Setup Time | 95 | | 50 | | 45 | | |
| 42 | ThIEI(RDA) | IEI to /RD Rise (Ack) Hold Time | 0 | | 0 | | 0 | | |
| 43 | TdIEI(IEO) | IEI to IEO Delay Time | | 90 | | 45 | | 40 | |
| 44 | TdPC(IEO) | PCLK Rise to IEO Delay | | 175 | | 80 | | 80 | |
| 45 | TdRDA(INT) | /RD Fall to /INT Inactive Delay | | 320 | | 200 | | 180 | [4] |
| 46 | TdRD(WRQ) | /RD Rise to /WR Fall Delay for No Reset | 15 | | 10 | | 10 | | |
| 47 | TdWRQ(RD) | /WR Rise to /RD Fall Delay for No Reset | 15 | | 10 | | 10 | | |
| 48 | TwRES | /WR and /RD Low for Reset | 100 | | 75 | | 65 | | |
| 49 | Trc | Valid Access Recovery Time | 4TcPc | | 4TcPc | | 4TcPc | | [3] |

**Notes:**
[1] Parameter does not apply to Interrupt Acknowledge transactions.
[3] Parameter applies only between transactions involving the EMSCC.
[4] Open-drain output, measured with open-drain test load.
[5] Parameter is system dependent. For any EMSCC in the daisy chain,
    TdIAi(RD) must be greater than the sum of TdPC(IEO) for the highest
    priority device in the daisy-chain. TsIEI(RDA) for the EMSCC and
    TdIEI(IEO) for each device separating them in the daisy chain.
[6] Parameter applies to enhanced Request mode only (WR7' D4=1).

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## AC CHARACTERISTICS
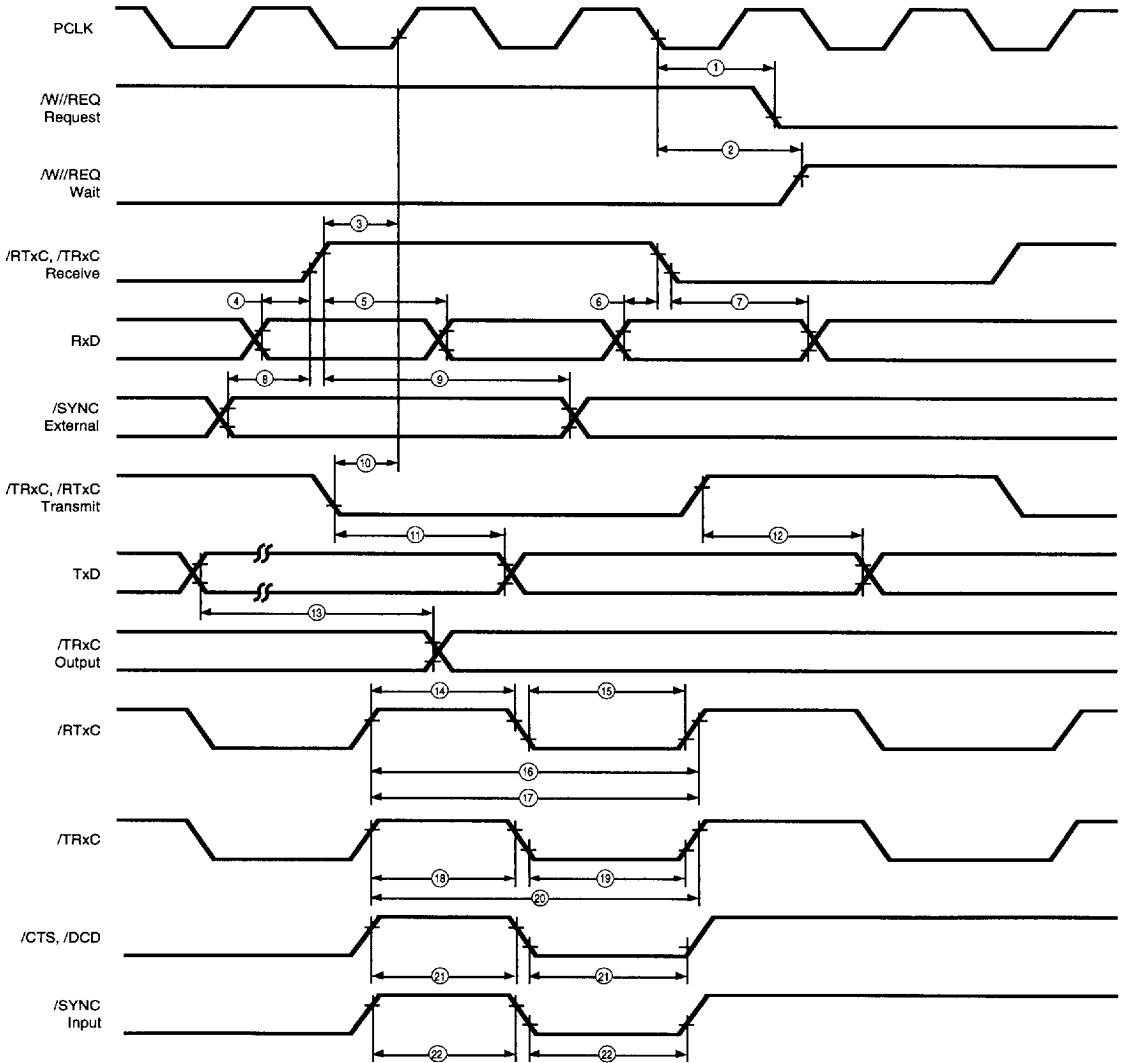Z85233 General Timing Diagram



**Figure 29.  General Timing Diagram**

# ⚡ ZILOG

## AC CHARACTERISTICS
Z85233 General Timing Table (Preliminary)

| No | Symbol | Parameter | 10 MHz Min | 10 MHz Max | 16 MHz Min | 16 MHz Max | 20 MHz Min | 20 MHz Max | Notes |
|---|---|---|---|---|---|---|---|---|---|
| 1a | TdPC(REQ) | /PCLK to W/REQ Valid | | 200 | | 80 | | 70 | |
| 1b | TdPC(REQ) | /PCLK to DTR/REQ Valid | | 200 | | 80 | | 70 | [9] |
| 2 | TdPC(W) | /PCLK to Wait Inactive | | 300 | | 180 | | 170 | |
| 3 | TsRXC(PC) | /RxC to /PCLK Setup Time | NA | NA | NA | NA | NA | NA | [1,4] |
| 4 | TsRXD(RXCr) | RxD to /RxC Setup Time | 0 | | 0 | | 0 | | [1] |
| 5 | ThRXD(RXCr) | RxD to /RXC Hold Time | 125 | | 50 | | 45 | | [1] |
| 6 | TsRXD(RXCf) | RxD to /RXC Setup Time | 0 | | 0 | | 0 | | [1,5] |
| 7 | ThRXD(RXCf) | RXD to /RXC Hold Time | 125 | | 50 | | 45 | | [1,5] |
| 8 | TsSY(RXC) | /SYNC to /RxC Setup Time | −150 | | −100 | | −90 | | [1] |
| 9 | ThSY(RXC) | /SYNC to/RXC Hold Time | 5TcPc | | 5TcPc | | 5TcPc | | [1] |
| 10 | TsTXC(PC) | /TxC to /PCLK Setup Time | NA | | NA | | NA | | [2,4] |
| 11 | TdTXCf(TXD) | /TxC to TxD Delay | | 150 | | 80 | | 70 | [2] |
| 12 | TdTxCr(TXD) | /TxC to TxD Delay | | 150 | | 80 | | 70 | [2,5] |
| 13 | TdTXD(TRX) | TxD to TRxC Delay | | 140 | | 80 | | 70 | |
| 14 | TwRTXh | RTxC High Width | 120 | | 80 | | 70 | | [6] |
| 15 | TwRTXl | TRxC Low Width | 120 | | 80 | | 70 | | [6] |
| 16a | TcRTX | RTxC Cycle Time | 400 | | 244 | | 200 | | [6,7] |
| 16b | TxRX(DPLL) | DPLL Cycle Time Min | 50 | | 31 | | 31 | | [7,8] |
| 17 | TcRTXX | Crystal Osc. Period | 100 | 1000 | 61 | 1000 | 61 | 1000 | [3] |
| 18 | TwTRXh | TRxC High Width | 120 | | 80 | | 70 | | [6] |
| 19 | TwTRXl | TRxC Low Width | 120 | | 80 | | 70 | | [6] |
| 20 | TcTRX | TRxC Cycle Time | 400 | | 244 | | 200 | | [6,7] |
| 21 | TwEXT | DCD or CTS Pulse Width | 120 | | 70 | | 60 | | |
| 22 | TwSY | SYNC Pulse Width | 120 | | 70 | | 60 | | |

**Notes:**
[1] RxC is /RTxC or /TRxC, whichever is supplying the receive clock.
[2] TxC is /TRxC or /RTxC, whichever is supplying the transmit clock.
[3] Both /RTxC and /SYNC have 30 pF capacitors to ground connected to them.
[4] Synchronization of RxC to PCLK is eliminated in divide by four operation.
[5] Parameter applies only to FM encoding/decoding.
[6] Parameter applies only for transmitter and receiver; DPLL and baud
    rate generator timing requirements are identical to case PCLK requirements.
[7] The maximum receive or transmit data rate is 1/4 PCLK.
[8] Applies to DPLL clock source only. Maximum data rate of 1/4 PCLK
    still applies. DPLL clock should have a 50% duty cycle.
[9] Parameter applies only when WRT' D4 is set to 1.

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## AC CHARACTERISTICS
Z85233 System Timing Diagram (Preliminary)
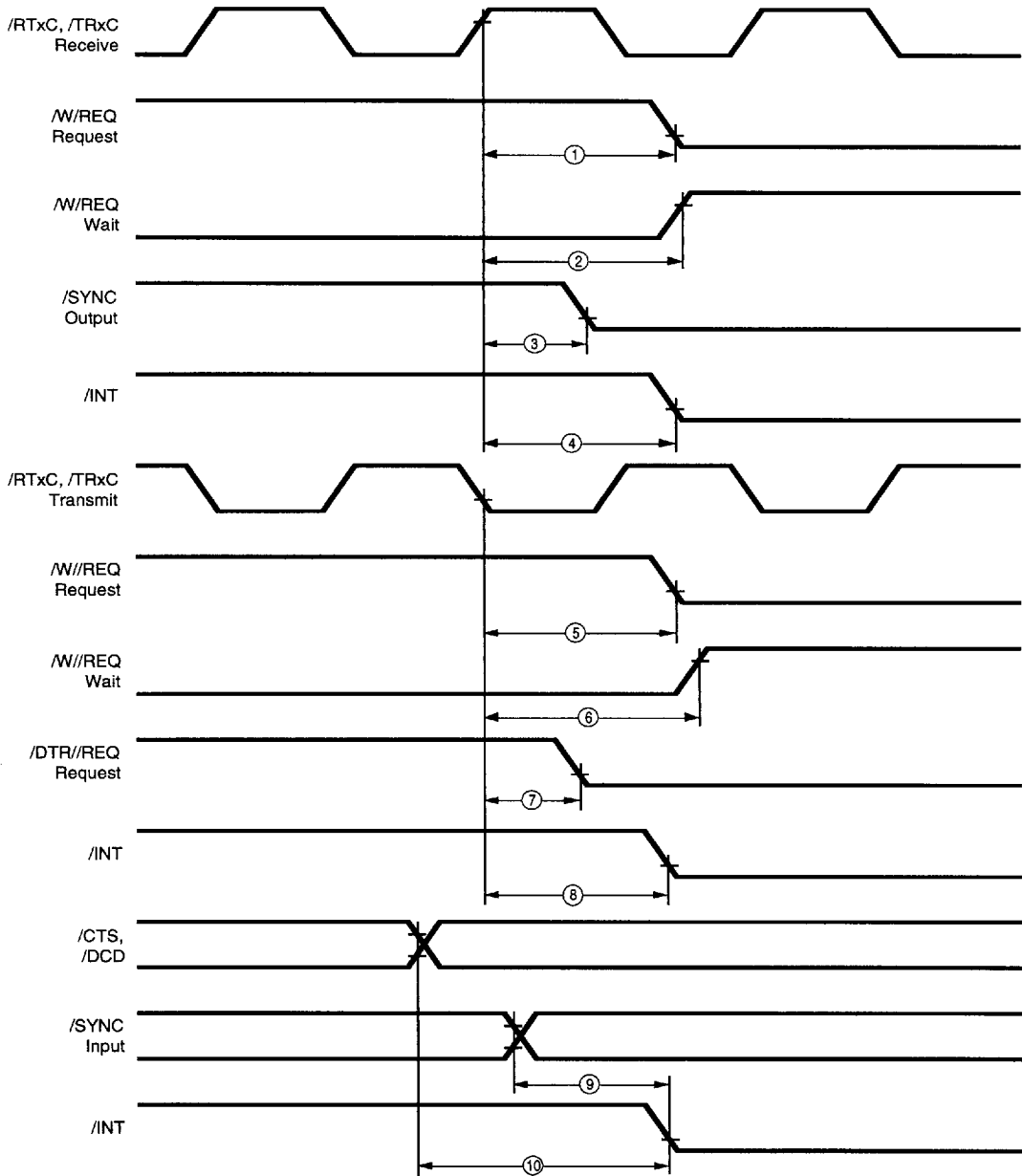


**Figure 30. System Timing**

## AC CHARACTERISTICS
Z85233 System Timing Table (Preliminary)

| No | Symbol | Parameter | 10 MHz Min | 10 MHz Max | 16 MHz Min | 16 MHz Max | 20 MHz Min | 20 MHz Max | Notes [4] |
|---|---|---|---|---|---|---|---|---|---|
| 1 | TdRXC(REQ) | /RXC to /W//REQ Valid | 13 | 17 | 13 | 17 | 13 | 18 | [2] |
| 2 | TdRXC(W) | /RxC to /Wait Inactive | 13 | 17 | 13 | 17 | 13 | 18 | [1,2] |
| 3 | TdRXC(SY) | /RxC to /SYNC Valid | 9 | 12 | 9 | 12 | 9 | 13 | [2] |
| 4 | TdRXC(INT) | /RxC to /INT Valid | 15 | 21 | 15 | 21 | 15 | 22 | [1,2] |
| 5 | TdTXC(REQ) | /TxC to /W//REQ Valid | 8 | 11 | 8 | 11 | 8 | 12 | [3] |
| 6 | TdTXC(W) | /TxC to /Wait Inactive | 8 | 14 | 8 | 14 | 8 | 15 | [1,3] |
| 7 | TdTXC(DRQ) | /TxC to /DTR//REQ Valid | 7 | 10 | 7 | 10 | 7 | 11 | [3] |
| 8 | TdTXC(INT) | /TxC to /INT Valid | 9 | 13 | 9 | 13 | 9 | 14 | [1,3] |
| 9 | TdSY(INT) | /SYNC to /INT Valid | 2 | 6 | 2 | 6 | 2 | 6 | [1] |
| 10 | TdEXT(INT) | /DCD or /CTS to /INT Valid | 3 | 8 | 3 | 8 | 3 | 9 | [1] |

**Notes:**
[1] Open-drain output, measured with open-drain test load.
[2] /RxC is /RTxC or /TRxC, whichever is supplying the receive clock.
[3] /TxC is /TRxC or /RTxC, whichever is supplying the transmit clock.
[4] Units equal to TcPc

**⚙ ZiLOG**

## OTHER ZILOG DATA COMMUNICATIONS PRODUCTS

### SIO Family

| | |
|---|---|
| Z84C40 SIO | Dual channel multiprotocol USART. |
| Z84C13 IPC | Z80 CPU with integrated SIO, CTC and WDT. |
| Z84C15 IPC | Z80 CPU with integrated SIO, CTC, WDT and PIO. |

### SCC Family

| | |
|---|---|
| Z08530 SCC | NMOS SCC Low cost with speeds up to 8 MHz. |
| Z08030 SCC | NMOS SCC for multiplexed busses. |
| Z85C30 SCC | CMOS SCC at speeds up to 16 MHz. NMOS compatible. |
| Z80C30 SCC | CMOS SCC for multiplexed busses. |
| Z85230 | ESCC with 4-byte Tx and 8-byte Rx FIFOs and many other new features. |
| Z16C35 ISCC™ | SCC with 4 channel DMA and advanced CPU interface. |
| Z80181 SAC™ | Z180 CPU with integrated single channel SCC. |

### USC Family

| | |
|---|---|
| Z16C30 USC™ | Dual channel high performance multi-protocol data communications up to 10 Megabits/second. |
| Z16C33 MUSC™ | Single channel USC with ISDN Time Slot Assigner. |
| Z16C31 IUSC™ | MUSC with high performance dual channel DMA. |
| Z16C50 DDPLL™ | Dual channel DPLL cell from the USC. |

**5**

# PACKAGE INFORMATION
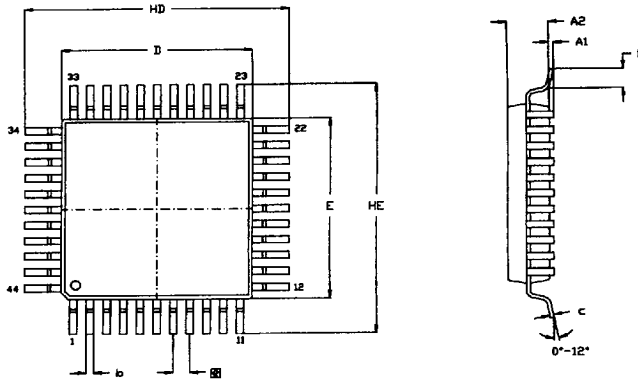


NOTES:
1. CONTROLLING DIMENSIONS : MILLIMETER
2. LEAD COPLANARITY : MAX .10 mm / .004"

| SYMBOL | MILLIMETER | | INCH | |
|---|---|---|---|---|
| | MIN | MAX | MIN | MAX |
| A1 | 0.05 | 0.25 | .002 | .010 |
| A2 | 2.00 | 2.25 | .078 | .089 |
| b | 0.25 | 0.45 | .010 | .018 |
| c | 0.13 | 0.20 | .005 | .008 |
| HD | 13.70 | 14.30 | .539 | .563 |
| D | 9.90 | 10.10 | .390 | .398 |
| HE | 13.70 | 14.30 | .539 | .563 |
| E | 9.90 | 10.10 | .390 | .398 |
| e | 0.80 TYP | | .031 TYP | |
| L | 0.60 | 1.20 | .024 | .047 |

**44-Pin QFP Package Diagram**
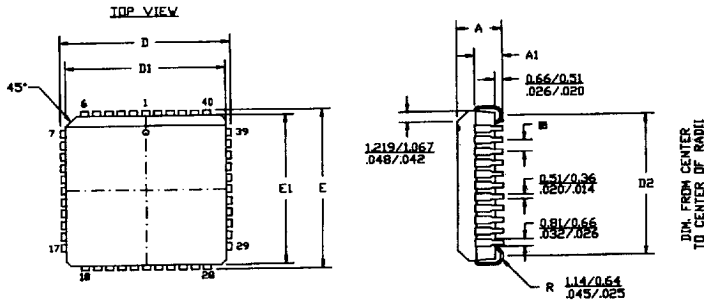


NOTES:
1. CONTROLLING DIMENSIONS : INCH
2. LEADS ARE COPLANAR WITHIN .004 IN.
3. DIMENSION : MM / INCH

| SYMBOL | MILLIMETER | | INCH | |
|---|---|---|---|---|
| | MIN | MAX | MIN | MAX |
| A | 4.27 | 4.57 | .168 | .180 |
| A1 | 2.67 | 2.92 | .105 | .115 |
| D/E | 17.40 | 17.65 | .685 | .695 |
| D1/E1 | 16.51 | 16.66 | .650 | .656 |
| D2 | 15.24 | 16.00 | .600 | .630 |
| e | 1.27 TYP | | .050 TYP | |

**44-Pin PLCC Package Diagram**

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**ⓩ ZiLOG**

## ORDERING INFORMATION

| **Z85233** | **10 MHz** | **16 MHz** | **20 MHz** |
|---|---|---|---|
| 44-Pin PQFP | Z8523310FSC | Z8523316FSC | Z8523320FSC |
| 44-Pin PLCC | Z8523310VSC | Z8523316VSC | Z8523320VSC |

**Package**
V=Plastic Chip Carrier
C=Ceramic DIP
L=Ceramic LCC
F=Plastic Quad Flat Pack

**Temperature**
E=-40°C to +100°C
S=0°C to +70°C

**Speeds**
10=10 MHz
16=16 MHz
20=20 MHz

**Environmental**
C=Plastic Standard
D=Plastic Stressed
E=Hermetic Stressed

**Example**:
Z8523310FSC is a CMOS Single Channel 85230, 10 MHz, Plastic QFP, 0°C to +70°C, Plastic Standard Flow.

```
Z   85233 10   F  S   C
                      └──────── Environmental Flow
                   └─────────── Temperature
                └────────────── Package
             └───────────────── Speed
          └──────────────────── Product Number
    └─────────────────────────── Zilog Prefix
```

**5**

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