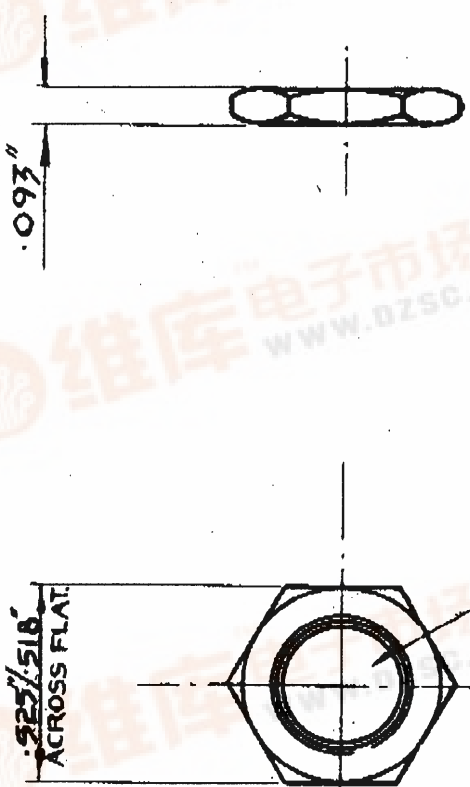


FIRST ANGLE PROJECTION			ALTERATIONS		SIG. & DATE
ISS.	C.N. No.	ALTERATION	REDRAWN	NO CHANGE	DATE
1	—	REDRAWN NO CHANGE	—	—	SEA 12-6-56
2	2056	SPEC. ADDED TO THREAD	—	—	3-6-58
3	—	REDRAWN NO CHANGE	—	—	FEB 3-59
4	—	MIN. HOLE ADDRESS	—	—	REVISION
5	7803	5ES/518 WAS 5ES	—	—	10-2-59
6	8470	MIN. HOLE ADDRESS	—	—	10-2-59
7	—	MIN. HOLE ADDRESS	—	—	10-2-59
8	—	MIN. HOLE ADDRESS	—	—	10-2-59
9	—	MIN. HOLE ADDRESS	—	—	10-2-59
10	8635	N. 656, 3003 WAS 3004	—	—	6-8-1-60
11	8683	MIN. HOLE ADDRESS	—	—	4-11-60

PART NO.	THREAD	MATERIAL	FINISH
N. 602	32 T.P.I.	BRASS	NICKEL PLATE
N. 602 A.	26 T.P.I.	BRASS	NICKEL PLATE
N. 602 D.	32 T.P.I.	DURALUMIN	CLEAN
N. 602 AD	26 T.P.I.	DURALUMIN	CLEAN
N. 656	32 T.P.I.	DURALUMIN	ANODIZED TO COLVERN SPEC SF. 003
N. 676	26 T.P.I.	BRASS	NICKEL PLATE TO SF. 003
N. 685	32 T.P.I.	MILD STEEL	NICKEL PLATE TO SF. 003
N. 695	32 T.P.I.	DURALUMIN	ANODIZED TO COLVERN SPEC SF. 003
N. 697	32 T.P.I.	BRASS	ELECTRO-TIN D.T.D. 924
N. 697 A.	26 T.P.I.	BRASS	ELECTRO-TIN D.T.D. 924
N. 722	32 T.P.I.	BRASS	CHROME PLATE TO COLVERN SPEC SF. 003
N. 768	32 T.P.I.	BRASS	CLEAN TO SF. 011

REDRAWN	CHECKED	APPROVED	DATE
F. E. D.	Y.S.		3-2-61
MATERIAL:		FINISH:	
SEE TABLE		SEE TABLE	
TITLE		DRG. No.	
375 LOCK NUT		N. 602 ETC.	
USED ON		COLVERN LTD.,	
		MAWNEYS RD., ROMFORD	



THREAD TO B.S. 84 (MED)
 .375" DIA. SEE TABLE
 FOR T.P.I. SLIGHTLY C/SK.
 HOLE.

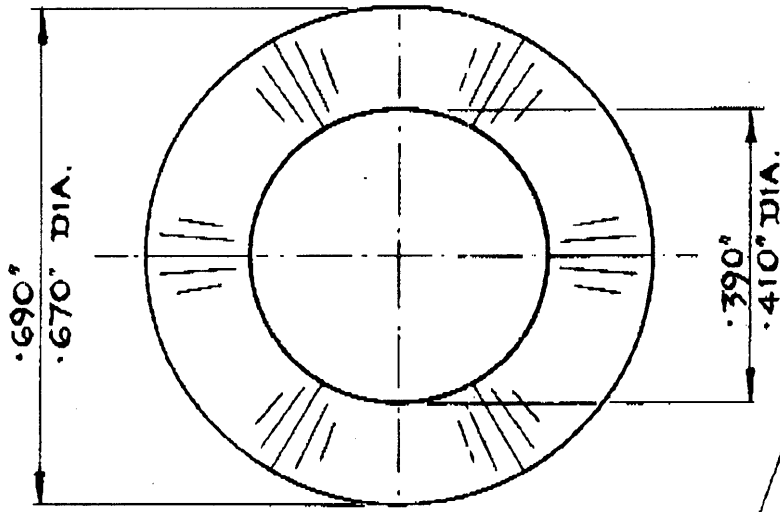
SUGGESTED TIGHTENING
 TORQUE 35 lb ft

TOLERANCES	SCALE
DECIMALS: ± .001"	2:1
FRACTIONS: ± 1/32"	
UNLESS OTHERWISE STATED	

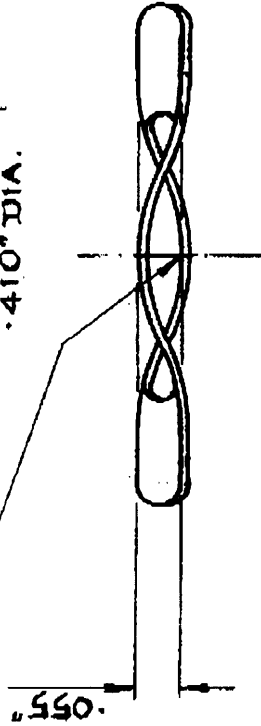
DIMENSIONS IN INCHES

PART NO.
W.1015

FIRST ANGLE PROJECTION



3- CORRUGATIONS
EQUALLY SPACED.
CURVATURE OF
CRESTS & TROUGHS
TO BE EQUAL.



SPRING DATA.



LOAD IN POUNDS $\pm 10\%$

ALTERATIONS		
ISS.	C.N. No.	SIG. & DATE
4	BUTL	ALTERNATIVE MAT'L SELECTED
5	8869	ROUTE WAS P.D.
		W.1015-1-78
		W.1015-1-78

DRAWN	CHECKED	APPROVED	DATE
F. E. D.			16-1-78
MATERIAL: .0108" THK (32- SWG) PHOS. BRONZE			
FINISH: NICKEL PLATE.			
TITLE: 3/8" NAVY WASHER W.1015			
PART No.			
USED ON		COLVERN LTD., ROMFORD, ESSEX.	

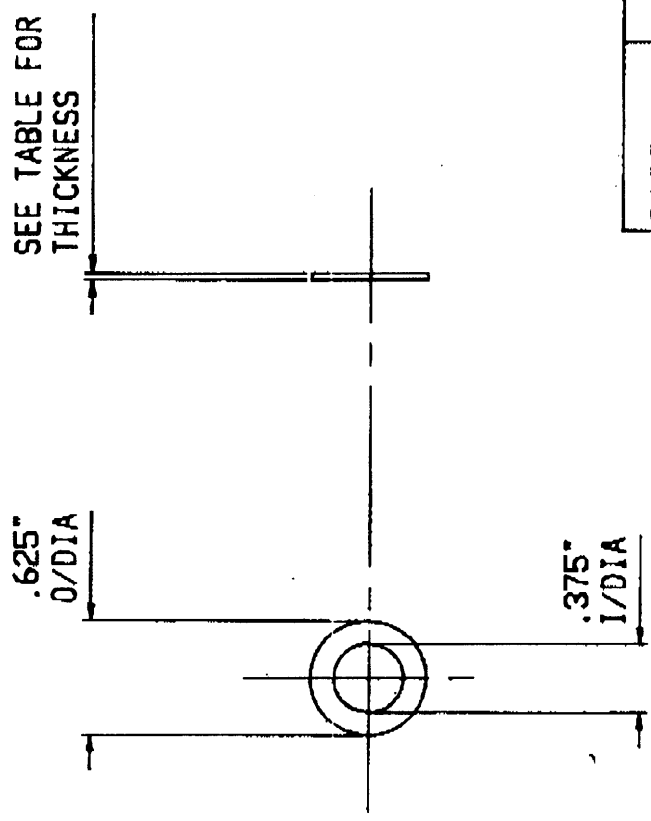
JOINT SERVICE CAT.

NE 5310-2-119097
DIMENSIONS IN INCHES
SCALE 4:1
TOLERANCES
DECIMALS: $\pm .005"$
FRACTIONS: $\pm 1/64"$
UNLESS OTHERWISE STATED

3/8" NAVY WASHER W.1015

1 2 3 4 5 6 7 8 9 10

DRG. NO.	
W901 - 3	
W1193 - 3	
THIRD ANGLE PROJECTION	DO NOT SCALE IF IN DOUBT ASK

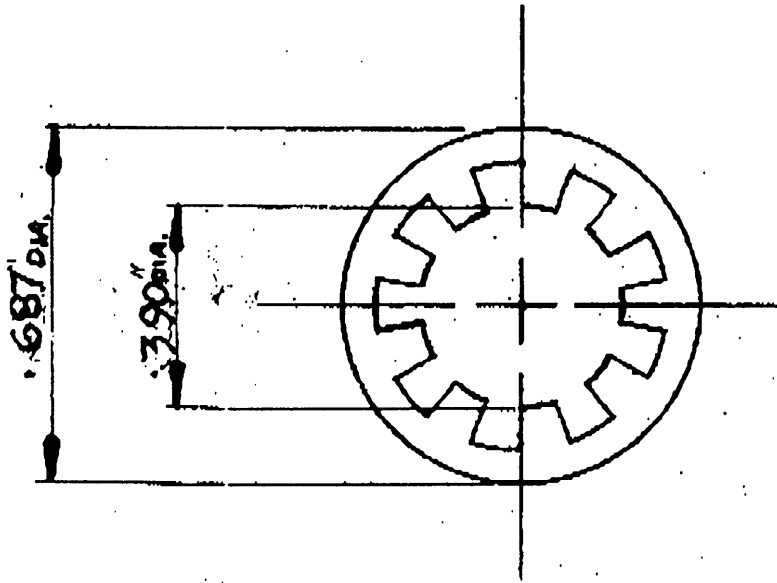


PART No.	THICKNESS
W.901-3	.032" (21 SWG.)
W.1193-3	.040" (19 SWG.)

ALTERATIONS	
3	11418
ISS. CN. No.	11418
ALTERATION	11418
DATE	11418
CHKD.	11418
GEOMETRIC TOLERANCE SYMBOLS	
STRAIGHTNESS	SQUARENESS
FLATNESS	ANGULARITY
ROUNDNESS	RUNOUT
CYLINDRICITY	POSITION
LINE PROFILE	CONCENTRICITY
SURFACE PROFILE	SYMMETRY
PARALLELISM	M.M.C.

GAUGING DIMENSIONS IDENTIFIED BY THIS SYMBOL		DIMENSIONS IN INCHES		ROUTE MATERIAL		DRAW DATE CHK/APP	
TOLERANCES		B.O.		MILD STEEL		D.M.N. 18/8/93	
DECIMALS +/- .005"		PT760		FINISH		ROMFORD	
FRACTIONS +/- 1/64"		TOOL No.		BRIGHT ZINC PLATE & CLEAR PASSIVATE		ESSEX	
ANGLES +/- 1°		ORIGINALY USED ON 3.4.5.6000 R.		TITLE		DRG. NO. W901 - 3	
UNLESS OTHERWISE STATED		A4		3/8" WASHER		W1193 - 3	

PART No.
W 902



.035

.063" over
Teeth
per check
on 10 sample

ALTERATIONS

ISS.	C.N.No.	ALTERATION	ISS. & DATE
2	269	REDRAWN UP TO DATE	10/26/50
3	296	FINISHED WITH ZINC PLATE FINISH	11/1/51

DRAWN	CHECKED	APPROVED	DATE
D. J. Chaplin	Shenck	Shenck	28-1-52
MATERIAL:-		FINISH:-	
STEEL		NICKEL PLATE	
TITLE		PART No.	
375 DIA. SHAMPROOF WASHER		W 902	
USED ON		COLMVEN. LTD.	
		MAWNEYS RD., ROMFORD	

PURCHASED FROM BARBER COLMAN
TYPE 12 - No 1220

GENERAL TOLERANCE = .001" SCALE
UNLESS OTHERWISE STATED 1:1