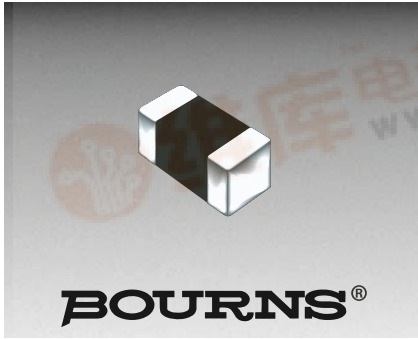




Features

- 0402 and 0603 package options
- Rated for IEC 61000-4-2, level 4
- Withstands multiple ESD strikes
- Low capacitance and leakage currents for invisible load protection
- Tape and reel packaging

ChipGuard® MLA Series Varistor ESD Clamp Protectors

Description

The ChipGuard® CG0402MLA and CG0603MLA Series is based on a multilayer metal oxide technology. The MLA family is designed to protect sensitive electronic circuits from the threat of electrostatic discharge ESD. The MLA series is available from 5.5 V to 26 V DC working voltages.

The wide operating voltage and temperature range makes this family ideally suited to IC power supplies, signal and control line protection.

Electrical Characteristics @ 25 °C (unless otherwise noted)

Model	V _{rms} (V)	V _{DC} (V)	V _N Min. (V)	V _N Max. (V)	V _C (V)	I _{TM} (Max.) (A)	W _{TM} (Max.) (J)	C _p (pF) Typ.
	<50 µA		1 mA DC		1 A @ 8/20 µs	@ 8/20 µs	10/1000 µs	1 Vrms @ 1 MHz
CG0402MLA-5.5MG	4	5.5	6.4	9.6	19	20	0.05	300
CG0402MLA-14KG	11	14	16.2	19.8	38	20	0.05	100
CG0402MLA-18KG	14	18	19.8	24.2	45	20	0.05	95
CG0603MLA-5.5ME	4	5.5	6.4	9.6	19	30	0.1	300
CG0603MLA-14KE	11	14	16.2	19.8	35	30	0.1	160
CG0603MLA-18KE	14	18	19.8	24.2	40	30	0.1	140
CG0603MLA-26KE	20	26	27.9	34.1	58	30	0.1	120

Environmental Characteristics

Operating Temperature.....-55 °C to +125 °C
 Storage Temperature-55 °C to +125 °C
 Response Time.....<1 ns
 StandardIEC 61000-4-2 Level 4

Device Symbol



How to Order

CG 0402 MLA - 5.5 M G

ChipGuard®
 Product Designator
 Package Option
 0402 = 0402 Package
 0603 = 0603 Package
 Multilayer Series Designator
 Operating Voltage
 5.5 = 5.5 V
 14 = 14 V
 18 = 18 V
 26 = 26 V
 Tolerance
 K = 10 %
 M = 20 %
 Tape & Reel Packaging
 E = 4,000 pcs. per reel (CG0603MLA Series)
 G = 10,000 pcs. per reel (CG0402MLA Series)

Ni barrier terminations are standard on all ChipGuard® part numbers.



Reliable Electronic Solutions

Asia-Pacific:

TEL +886-2 25624117 • FAX +886-2 25624116

Europe:

TEL +41-41 7685555 • FAX +41-41 7685510

North America:

TEL +1-909 781-5500 • FAX +1-909 781-5700

TEL +1-951 781-5500 • FAX +1-951 781-5700 (after 7/17/04)

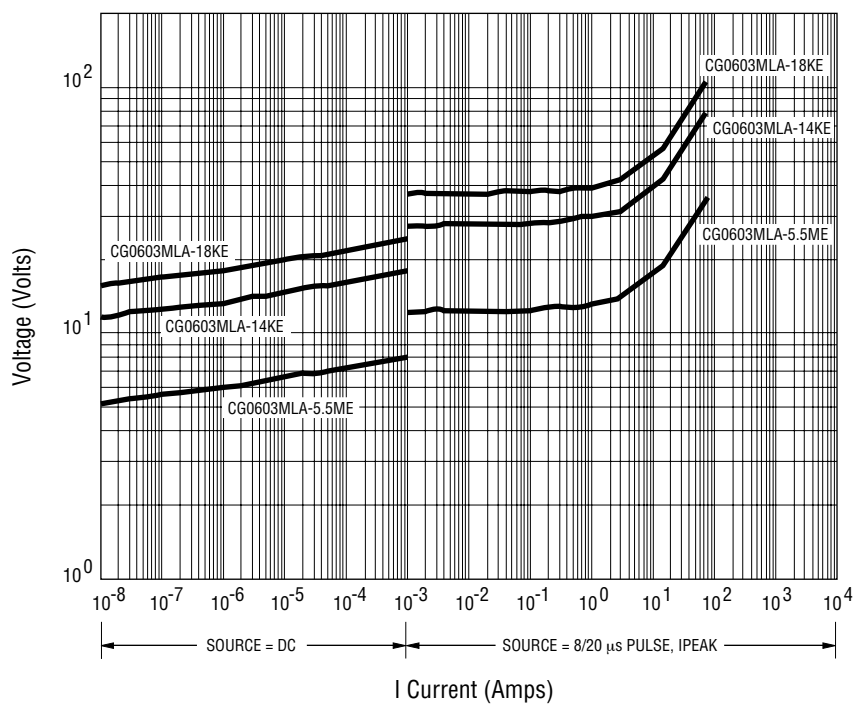
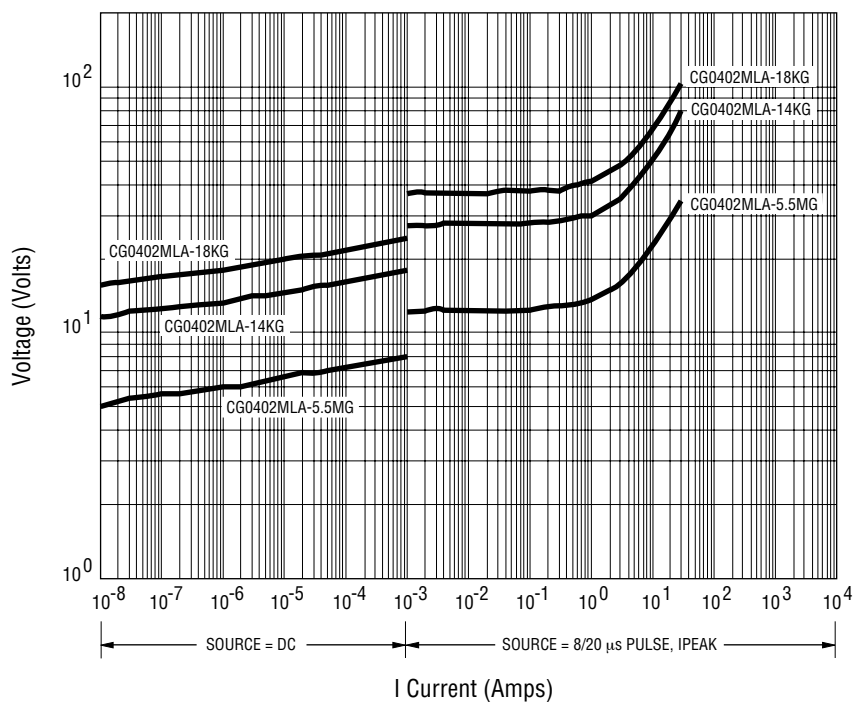
www.bourns.com



ChipGuard® MLA Series Varistor ESD Clamp Protectors

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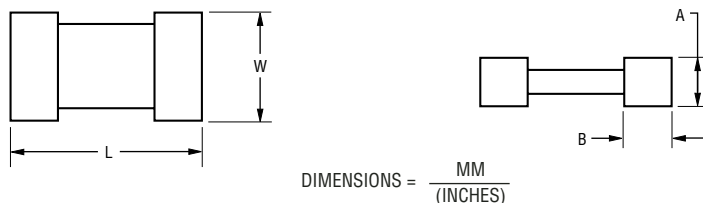
Voltage-Current Characteristics



ChipGuard® MLA Series Varistor ESD Clamp Protectors

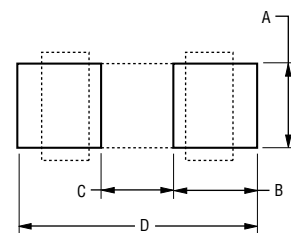
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Product Dimensions



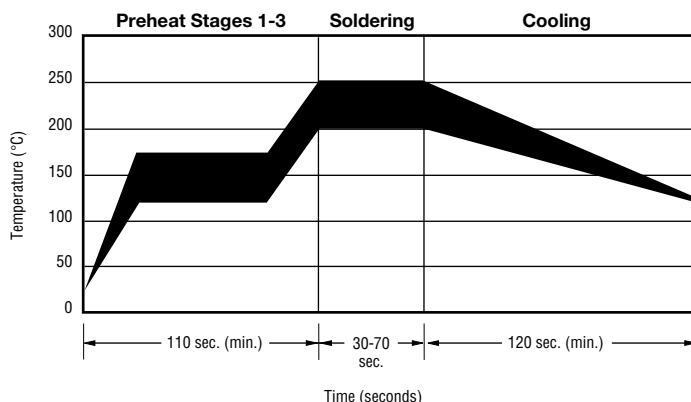
Dimension	CG0402MLA Series	CG0603MLA Series
L	$\frac{1.00 \pm 0.15}{(0.04 \pm 0.006)}$	$\frac{1.60 \pm 0.20}{(0.064 \pm 0.008)}$
W	$\frac{0.50 \pm 0.10}{(0.02 \pm 0.004)}$	$\frac{0.80 \pm 0.20}{(0.032 \pm 0.008)}$
A	$\frac{0.50 \pm 0.10}{(0.02 \pm 0.004)}$	$\frac{0.80 \pm 0.20}{(0.032 \pm 0.008)}$
B	$\frac{0.25 \pm 0.15}{(0.010 \pm 0.006)}$	$\frac{0.30 \pm 0.20}{(0.012 \pm 0.008)}$

Recommended Pad Layout



Dim.	CG0402MLA Series	CG0603MLA Series
A	$\frac{0.51}{(0.020)}$	$\frac{0.76}{(0.030)}$
B	$\frac{0.61}{(0.024)}$	$\frac{1.02}{(0.040)}$
C	$\frac{0.51}{(0.020)}$	$\frac{0.50}{(0.020)}$
D	$\frac{1.70}{(0.067)}$	$\frac{2.54}{(0.100)}$

Solder Reflow Recommendations



A	Stage 1 Preheat	Ambient to Preheating Temperature	30 s to 60 s
B	Stage 2 Preheat	140 °C to 160 °C	60 s to 120 s
C	Stage 3 Preheat	Preheat to 200 °C	20 s to 40 s
D	Main Heating	200 °C 210 °C 220 °C 230 °C 240 °C	60 s to 70 s 55 s to 65 s 50 s to 60 s 40 s to 50 s 30 s to 40 s
E	Cooling	200 °C to 100 °C	1 °C/s to 4 °C/s

- This product can be damaged by rapid heating, cooling or localized heating.
- Heat shocks should be avoided. Preheating and gradual cooling recommended.
- Excessive solder can damage the device. Print solder thickness of 150 to 200 um recommended.
- Solder gun tip temperature should be kept below 280 °C and should not touch the device directly. Contact should be less than 3 seconds. A solder gun under 30 watts is recommended.

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The technical drawing consists of two views: a side view on the left and a top view on the right.

Side View Dimensions:

- Total width: 8.00 ± 0.30 (0.32 ± 0.012)
- Distance from centerline to first hole: 4.00 ± 0.10 (0.16 ± 0.004)
- Hole diameter: 1.50 ± 0.10 (0.06 ± 0.004)
- Distance between holes: C
- Overall height: L
- Inner core diameter: W
- Core thickness: G
- Core length: D
- Bottom flange thickness: 3.50 ± 0.05 (0.14 ± 0.002)
- Label: "TOP TAPE" points to the outer edge.

Top View Dimensions:

- Outer diameter: 13.0 ± 1.0 (0.52 ± 0.04)
- Inner core diameter: 2.0 ± 0.50 (0.08 ± 0.02)
- Core length: 21.0 ± 0.80 (0.84 ± 0.032)
- Core thickness: 9.0 ± 0.50 (0.36 ± 0.02)
- Core length (alternative): 62.0 ± 1.50 (2.48 ± 0.06)
- Core length (alternative): 13.0 ± 0.50 (0.52 ± 0.02)
- Core length (alternative): 180.8 ± 2.0 (7.12 ± 0.08)

NOTES:

- TAPE MATERIAL IS PAPER.
- TAPE THICKNESS IS $\frac{0.60 \pm 0.05}{(0.024 \pm 0.002)}$.
- COVER TAPE ADHESION IS 40 ± 15 GRAMS.

Dimension	CG0402MLA Series	CG0603MLA Series
C	$\frac{1.75 \pm 0.05}{(0.04 \pm 0.002)}$	$\frac{1.75 \pm 0.10}{(0.04 \pm 0.004)}$
D	$\frac{2.00 \pm 0.02}{(0.08 \pm 0.0008)}$	$\frac{2.00 \pm 0.05}{(0.08 \pm 0.002)}$
L	$\frac{1.12 \pm 0.03}{(0.045 \pm 0.0012)}$	$\frac{1.80 \pm 0.20}{(0.072 \pm 0.008)}$
W	$\frac{0.62 \pm 0.03}{(0.025 \pm 0.0012)}$	$\frac{0.90 \pm 0.20}{(0.036 \pm 0.008)}$
G	$\frac{2.0 \pm 0.05}{(0.08 \pm 0.002)}$	