

ANALOG Integrated Triple Video Filter with Selectable Cutoff Frequencies for RGB, HD/SD **Cutoff Frequencies for RGB, HD/SD**

ADA4412-3

FEATURES

Sixth-order adjustable video filters 36 MHz, 18 MHz, and 9 MHz Many video standards supported: RGB, YPbPr, YUV, SD, Y/C Ideal for 720p and 1080i resolutions

-1 dB bandwidth of 31.5 MHz for HD

Low quiescent power

Only 265 mW for 3 channels on 5 V supply Disable feature cuts supply current to 10 µA

DC output offset adjust: ±0.5 V, input referred Fixed throughput gain of ×2

Excellent video specifications Wide supply range: +4.5 V to $\pm 5 \text{ V}$ Rail-to-rail output

Output can swing 4.5 V p-p on single 5 V supply

WWW.DZSC.COM Small packaging: 20-lead QSOP

APPLICATIONS

Set-top boxes **DVD players and recorders** Personal video recorders **HDTVs Projectors**

GENERAL DESCRIPTION

The ADA4412-3 is a comprehensive filtering solution designed to give designers the flexibility to easily filter and drive various video signals, including high definition video. Cutoff frequencies of the sixth-order video filters range from 9 MHz to 36 MHz and can be selected by two logic pins to obtain four filter combinations that are tuned for RGB, high definition, and standard definition video signals. The ADA4412-3 has a rail-torail output that can swing 4.5 V p-p on a single 5 V supply.

The ADA4412-3 includes an output offset voltage adjustment feature. Output voltage offset is continuously adjustable over an input-referred range of ±500 mV by applying a differential voltage to an independent offset control input.

FUNCTIONAL BLOCK DIAGRAM

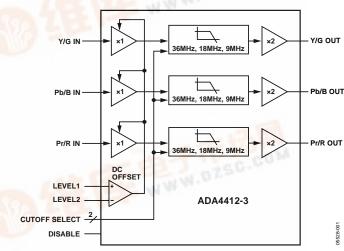


Figure 1.

The ADA4412-3 can operate on a single +5 V supply as well as on ±5 V supplies. Single-supply operation is ideal in applications where power consumption is critical. The disable feature allows for further power conservation by reducing the supply current to typically 10 μA when a particular device is not in use.

Dual-supply operation is best for applications where the negative-going video signal excursions must swing at or below ground while maintaining excellent video performance. The output buffers have the ability to drive two 75 Ω doubly terminated cables that are either dc-coupled or ac-coupled.

The ADA4412-3 is available in a 20-lead QSOP and is rated for operation over the extended industrial temperature range of -40°C to +85°C.

TABLE OF CONTENTS

Features	l
Applications	l
Functional Block Diagram	1
General Description	1
Revision History2	2
Specifications	3
Absolute Maximum Ratings5	5
Thermal Resistance	5
ESD Caution	5
Pin Configuration And Function Descriptions	5
Typical Performance Characteristics	7
Theory of Operation	9

Applications
Overview
Disable
Cutoff Frequency Selection
Output DC Offset Control
Input and Output Coupling11
Printed Circuit Board Layout
Video Encoder Reconstruction Filter
Outline Dimensions
Ordering Guide

REVISION HISTORY

7/05—Revision 0: Initial Version

SPECIFICATIONS

 V_S = 5 V, @ T_A = 25°C, V_O = 1.4 V p-p, R_L = 150 Ω , unless otherwise noted.

Table 1.

Parameter	Test Conditions/Comments	Min	Тур	Max	Unit
OVERALL PERFORMANCE					
Offset Error	Input referred, all channels		9	23	mV
Offset Adjust Range	Input referred		±500		mV
Input Voltage Range, All Inputs		$V_{S-} - 0.1$		$V_{S+} - 2.0$	V
Output Voltage Swing, All Outputs	Positive swing	$V_{S+} - 0.30$	$V_{S+} - 0.20$		٧
	Negative swing		$V_{S-} + 0.10$	$V_{S-} + 0.15$	V
Linear Output Current per Channel			30		mA
Integrated Voltage Noise, Referred to Input	All channels		0.50		mV rms
Filter Input Bias Current	All channels		6.6		μΑ
Total Harmonic Distortion at 1 MHz	$F_C = 36 \text{ MHz}, F_C = 18 \text{ MHz}/F_C = 9 \text{ MHz}$		0.01/0.04		%
Gain Error Magnitude			0.09	0.49	dB
FILTER DYNAMIC PERFORMANCE					
–1 dB Bandwidth	Cutoff frequency select = 36 MHz	26.5	31.5		MHz
	Cutoff frequency select = 18 MHz	13.5	15.5		MHz
	Cutoff frequency select = 9 MHz	6.5	8.0		MHz
−3 dB Bandwidth	Cutoff frequency select = 36 MHz	34	37		MHz
	Cutoff frequency select = 18 MHz	16	19		MHz
	Cutoff frequency select = 9 MHz	8	9		MHz
Out-of-Band Rejection	f = 75 MHz	-31	-43		dB
Crosstalk	$f = 5 \text{ MHz}, F_C = 36 \text{ MHz}$		-62		dB
Propagation Delay	$f = 5 \text{ MHz}, F_C = 36 \text{ MHz}$		19		ns
Group Delay Variation	Cutoff frequency select = 36 MHz		7		ns
,	Cutoff frequency select = 18 MHz		14		ns
	Cutoff frequency select = 9 MHz		27		ns
Differential Gain	$NTSC$, $F_C = 9 MHz$		0.16		%
Differential Phase	$NTSC$, $F_C = 9 MHz$		0.05		Degrees
CUTOFF CONTROL INPUT PERFORMANCE					
Input Logic 0 Voltage				0.8	V
Input Logic 1 Voltage		2.0			V
Input Bias Current			10	15	μΑ
DISABLE PERFORMANCE					
DISABLE Assert Voltage			$V_{S+} - 0.5$		V
DISABLE Assert Time			100		ns
DISABLE Deassert Time			130		ns
DISABLE Input Bias Current			12		μΑ
Input-to-Output Isolation—Disabled	f = 10 MHz		90		dB
POWER SUPPLY					
Operating Range		4.5		12	V
Quiescent Current			53	56	mA
Quiescent Current—Disabled			10	150	μΑ
PSRR, Positive Supply	All channels	64	70		dB
PSRR, Negative Supply	All channels	58	60		dB

 $V_{\text{S}}=\pm 5$ V, @ T_{A} = 25°C, V_{O} = 1.4 V p-p, R_{L} = 150 $\Omega,$ unless otherwise noted.

Table 2.

Parameter	Test Conditions/Comments	Min	Тур	Max	Unit
OVERALL PERFORMANCE					
Offset Error	Input referred, all channels		10	25	mV
Offset Adjust Range	Input referred		±500		mV
Input Voltage Range, All Inputs		V _{S-} - 0.1		$V_{S+} - 2.0$	V
Output Voltage Swing, All Outputs	Positive swing	$V_{S+} - 0.33$	$V_{S+} - 0.24$		V
	Negative swing		$V_{s-} + 0.24$	$V_{S-} + 0.33$	V
Linear Output Current per Channel			30		mA
Integrated Voltage Noise, Referred to Input	All channels		0.50		mV rms
Filter Input Bias Current	All channels		6.3		μΑ
Total Harmonic Distortion at 1 MHz	$F_C = 36 \text{ MHz}, F_C = 18 \text{ MHz}/F_C = 9 \text{ MHz}$		0.01/0.03		%
Gain Error Magnitude			0.04	0.50	dB
FILTER DYNAMIC PERFORMANCE					
–1 dB Bandwidth	Cutoff frequency select = 36 MHz		30.0		MHz
	Cutoff frequency select = 18 MHz		15.5		MHz
	Cutoff frequency select = 9 MHz		8.0		MHz
–3 dB Bandwidth	Cutoff frequency select = 36 MHz	34	36		MHz
	Cutoff frequency select = 18 MHz	17	19		MHz
	Cutoff frequency select = 9 MHz	8	9		MHz
Out-of-Band Rejection	f = 75 MHz	-31	-42		dB
Crosstalk	$f = 5 \text{ MHz}, F_C = 36 \text{ MHz}$		-62		dB
Propagation Delay	$f = 5 \text{ MHz}, F_C = 36 \text{ MHz}$		19		ns
Group Delay Variation	Cutoff frequency select = 36 MHz		7		ns
	Cutoff frequency select = 18 MHz		12		ns
	Cutoff frequency select = 9 MHz		24		ns
Differential Gain	$NTSC$, $F_C = 9 MHz$		0.04		%
Differential Phase	$NTSC$, $F_C = 9 MHz$		0.16		Degrees
CUTOFF CONTROL INPUT PERFORMANCE					
Input Logic 0 Voltage				0.8	V
Input Logic 1 Voltage		2.0			V
Input Bias Current			10	15	μΑ
DISABLE PERFORMANCE					
DISABLE Assert Voltage			$V_{S+} - 0.5$		V
DISABLE Assert Time			75		ns
DISABLE Deassert Time			125		ns
DISABLE Input Bias Current			35		μΑ
Input-to-Output Isolation—Disabled	f = 10 MHz		90		dB
POWER SUPPLY					
Operating Range		4.5		12	٧
Quiescent Current			57	60	mA
Quiescent Current—Disabled			10	150	μΑ
PSRR, Positive Supply	All channels	66	74		dB
PSRR, Negative Supply	All channels	59	62		dB

ABSOLUTE MAXIMUM RATINGS

Table 3.

Parameter	Rating
Supply Voltage	12 V
Power Dissipation	See Figure 2
Storage Temperature	See Figure 2 -65°C to +125°C -40°C to +85°C
Operating Temperature Range	−40°C to +85°C
Lead Temperature Range (Soldering 10 sec)	300°C
Junction Temperature	150°C

Stresses above those listed under Absolute Maximum Ratings may cause permanent damage to the device. This is a stress rating only; functional operation of the device at these or any other conditions above those indicated in the operational section of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

THERMAL RESISTANCE

 θ_{JA} is specified for the worst-case conditions, that is, θ_{JA} is specified for device soldered in circuit board for surface-mount packages.

Table 4. Thermal Resistance

Package Type	θ _{JA}	Unit
20-Lead QSOP	83	°C/W

Maximum Power Dissipation

The maximum safe power dissipation in the ADA4412-3 package is limited by the associated rise in junction temperature (T_J) on the die. At approximately 150°C, which is the glass transition temperature, the plastic changes its properties. Even temporarily exceeding this temperature limit may change the stresses that the package exerts on the die, permanently shifting the parametric performance of the ADA4412-3. Exceeding a junction temperature of 150°C for an extended period can result in changes in the silicon devices potentially causing failure.

The power dissipated in the package (P_D) is the sum of the quiescent power dissipation and the power dissipated in the package due to the load drive for all outputs. The quiescent power is the voltage between the supply pins (V_s) times the quiescent current (I_s). The power dissipated due to load drive depends on the particular application. For each output, the power due to load drive is calculated by multiplying the load current by the associated voltage drop across the device. The power dissipated due to all of the loads is equal to the sum of the power dissipations due to each individual load. RMS voltages and currents must be used in these calculations.

Airflow increases heat dissipation, effectively reducing θ_{JA} . In addition, more metal directly in contact with the package leads from metal traces, through-holes, ground, and power planes reduces the θ_{JA} .

Figure 2 shows the maximum safe power dissipation in the package vs. the ambient temperature for the 20-lead QSOP (83°C/W) on a JEDEC standard 4-layer board. θ_{JA} values are approximations.

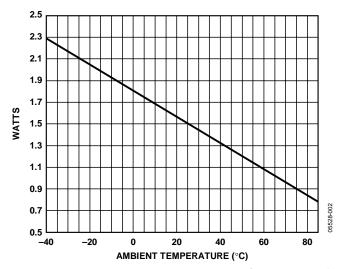


Figure 2. Maximum Power Dissipation vs. Temperature for a 4-Layer Board

ESD CAUTION

ESD (electrostatic discharge) sensitive device. Electrostatic charges as high as 4000 V readily accumulate on the human body and test equipment and can discharge without detection. Although this product features proprietary ESD protection circuitry, permanent damage may occur on devices subjected to high energy electrostatic discharges. Therefore, proper ESD precautions are recommended to avoid performance degradation or loss of functionality.



PIN CONFIGURATION AND FUNCTION DESCRIPTIONS

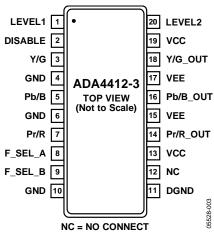


Figure 3. 20-Lead QSOP Pin Configuration

Table 5. 20-Lead QSOP Pin Function Descriptions

Pin No.	Name	Description
1	LEVEL1	DC Level Adjust Pin 1
2	DISABLE	Disable/Power Down
3	Y/G	Y/G Video Input
4	GND	Signal Ground Reference
5	Pb/B	Pb/B Video Input
6	GND	Signal Ground Reference
7	Pr/R	Pr/R Video Input
8	F_SEL_A	Filter Cutoff Select Input A
9	F_SEL_B	Filter Cutoff Select Input B
10	GND	Signal Ground Reference
11	DGND	Digital Ground Reference
12	NC	No Internal Connection
13	VCC	Positive Power Supply
14	Pr/R_OUT	Pr/R Video Output
15	VEE	Negative Power Supply
16	Pb/B_OUT	Pb/B Video Output
17	VEE	Negative Power Supply
18	Y/G_OUT	Y/G Video Output
19	VCC	Positive Power Supply
20	LEVEL2	DC Level Adjust Pin 2

TYPICAL PERFORMANCE CHARACTERISTICS

Unless otherwise noted, $R_L = 150 \Omega$, $V_O = 1.4 \text{ V p-p}$, $V_S = 5 \text{ V}$, $T_A = 25 ^{\circ}\text{C}$.

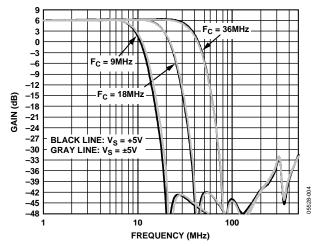


Figure 4. Frequency Response vs. Power Supply and Cutoff Frequency

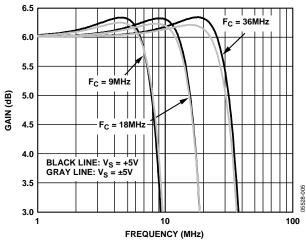


Figure 5. Frequency Response Flatness vs. Cutoff Frequency

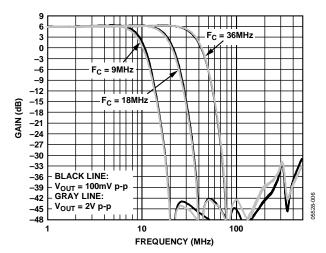


Figure 6. Frequency Response vs. Output Amplitude and Cutoff Frequency

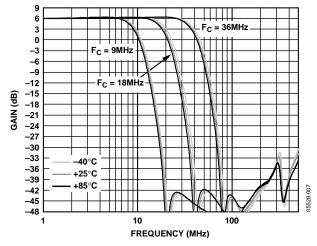


Figure 7. Frequency Response vs. Temperature and Cutoff Frequency

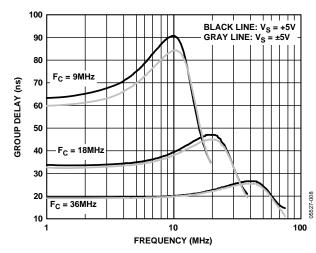


Figure 8. Group Delay vs. Frequency, Power Supply, and Cutoff Frequency

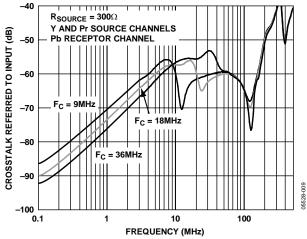


Figure 9. Channel-to-Channel Crosstalk vs. Frequency and Cutoff Frequency

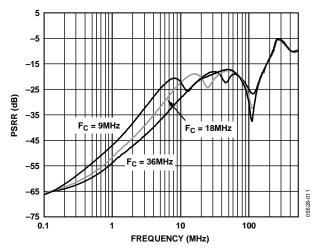


Figure 10. Positive Supply PSRR vs. Frequency and Cutoff Frequency

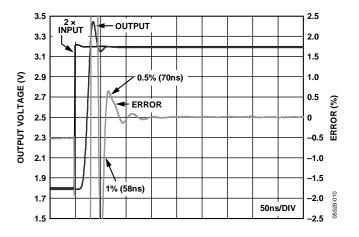


Figure 11. Settling Time

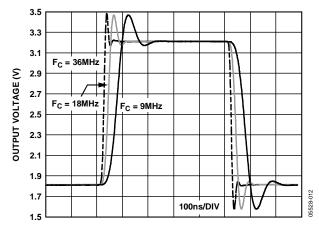


Figure 12. Transient Response vs. Cutoff Frequency

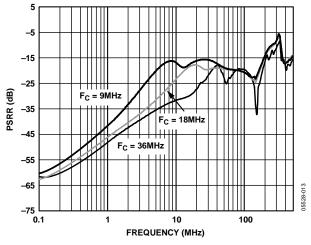


Figure 13. Negative Supply PSRR vs. Frequency and Cutoff Frequency

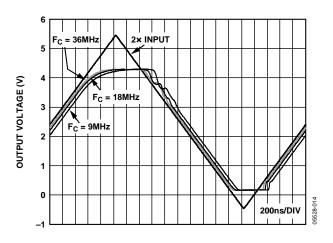


Figure 14. Overdrive Recovery vs. Cutoff Frequency

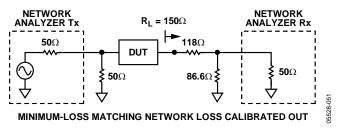


Figure 15. Basic Test Circuit for Swept Frequency Measurements

THEORY OF OPERATION

The ADA4412-3 is an integrated video filtering and driving solution that offers variable bandwidth to meet the needs of a number of different video resolutions. There are three filters targeted for use with component video signals. The filters have selectable bandwidths that correspond to the popular component video standards. Each filter has a sixth-order Butterworth response that includes group delay optimization. The group delay variation from 1 MHz to 36 MHz in the 36 MHz section is 7 ns, which produces a fast settling pulse response.

The ADA4412-3 is designed to operate in many video environments. The supply range is 5 V to 12 V, single supply or dual supply, and requires a relatively low nominal quiescent current of 15 mA per channel. In single-supply applications, the PSRR is greater than 60 dB, providing excellent rejection in systems with supplies that are noisy or under-regulated. In applications where power consumption is critical, the part can be powered down to draw typically 10 μA by pulling the DISABLE pin to the most positive rail. The ADA4412-3 is also well-suited for high encoding frequency applications because it maintains a stop-band attenuation of over 40 dB to 400 MHz.

The ADA4412-3 is intended to take dc-coupled inputs from an encoder or other ground referenced video signals. The ADA4412-3 input is high impedance. No minimum or maximum input termination is required, though input terminations above 1 $k\Omega$ can degrade crosstalk performance at high frequencies. No clamping is provided internally. For applications where dc restoration is required, dual supplies work best. Using a termination resistance of less than a few hundred ohms to ground on the inputs and suitably adjusting the level-shifting circuitry provides precise placement of the output voltage.

For single-supply applications (V_{S-} = GND), the input voltage range extends from 100 mV below ground to within 2.0 V of the most positive supply. Each filter input includes level-shifting circuitry. The level-shifting circuitry adds a dc component to ground-referenced input signals so that they can be reproduced accurately without the output buffers hitting the negative rail. Because the filters have negative rail input and rail-to-rail output, dc level shifting is generally not necessary, unless accuracy greater than that of the saturated output of the driver is required at the most negative edge. This varies with load but is typically 100 mV in a dc-coupled, single-supply application. If ac coupling is used, the saturated output level is higher because the drivers have to sink more current on the low side. If dual supplies are used (V_{S-} < GND), no level shifting is required. In dual-supply applications, the level-shifting circuitry can be used to take a ground referenced signal and put the blanking level at ground while the sync level is below ground.

The output drivers on the ADA4412-3 have rail-to-rail output capabilities with 6 dB gain. Each output is capable of driving two ac- or dc-coupled, 75 Ω source-terminated loads. If a large dc output level is required while driving two loads, ac coupling should be used to limit the power dissipation.

APPLICATIONS

OVERVIEW

With its high impedance inputs and high output drive, the ADA4412-3 is ideally suited to video reconstruction and antialias filtering applications. The high impedance inputs give designers flexibility with regard to how the input signals are terminated. Devices with DAC current source outputs that feed the ADA4412-3 can be loaded in whatever resistance provides the best performance, and devices with voltage outputs can be optimally terminated as well. The ADA4412-3 outputs can each drive up to two source-terminated 75 Ω loads and can therefore directly drive the outputs from set-top boxes, DVD players, and the like without the need for a separate output buffer.

Binary control inputs are provided to select the filter cutoff frequency. These inputs are compatible with 3 V and 5 V TTL and CMOS logic levels referenced to GND. The disable feature is asserted by pulling the DISABLE pin to the positive supply.

The LEVEL1 and LEVEL2 inputs comprise a differential input that controls the dc level at the output pins.

DISABLE

The ADA4412-3 includes a disable feature that can be used to save power when a particular device is not in use. As indicated in the Overview section, the disable feature is asserted by pulling the DISABLE pin to the positive supply. The DISABLE pin also functions as a reference level for the logic inputs and therefore must be connected to ground when the device is not disabled.

Table 6 summarizes the disable feature operation.

Table 6. DISABLE Function

DISABLE Pin Connection	Status
V _{S+}	Disabled
GND	Enabled

CUTOFF FREQUENCY SELECTION

Four combinations of cutoff frequencies are provided for the video signals. The cutoff frequencies have been selected to correspond with the most commonly deployed component video scanning systems. Selection between the cutoff frequency combinations is controlled by the logic signals applied to the F_SEL_A and F_SEL_B inputs. Table 7 summarizes cutoff frequency selection.

Table 7. Filter Cutoff Frequency Selection

F_SEL_A	F_SEL_B	Y/G Cutoff	Pb/B Cutoff	Pr/R Cutoff
0	0	36 MHz	36 MHz	36 MHz
0	1	36 MHz	18 MHz	18 MHz
1	0	18 MHz	18 MHz	18 MHz
1	1	9 MHz	9 MHz	9 MHz

OUTPUT DC OFFSET CONTROL

The LEVEL1 and LEVEL2 inputs work as a differential, inputreferred output offset control. In other words, the output offset voltage of a given channel is equal to the difference in voltage between the LEVEL1 and LEVEL2 inputs multiplied by the overall filter gain. This relationship is expressed in Equation 1.

$$V_{OS}(OUT) = (2)(LEVEL1 - LEVEL2)$$
 (1)

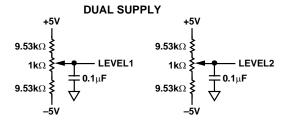
LEVEL1 and *LEVEL2* are the voltages applied to the respective inputs, and the factor of 2 reflects the gain of \times 2 in the output stage.

For example, setting LEVEL1 to 300 mV and LEVEL2 to 0 V shifts the offset voltages at the ADA4412-3 outputs to 600 mV. This particular setting can be used in most single-supply applications to keep the output swings safely above the negative supply rail.

The maximum differential voltage that can be applied across the LEVEL1 and LEVEL2 inputs is ± 500 mV. From a single-ended standpoint, the LEVEL1 and LEVEL2 inputs have the same range as the filter inputs. See the Specifications for the limits. The LEVEL1 and LEVEL2 inputs must each be bypassed to GND with a 0.1 μF ceramic capacitor.

In single-supply applications, a positive output offset must be applied to keep the negative-most excursions of the output signals above the specified minimum output swing limit.

Figure 16 and Figure 17 illustrate several ways to use the LEVEL1 and LEVEL2 inputs. Figure 16 shows examples of how to generate fully adjustable LEVEL1 and LEVEL2 voltages from ±5 V and single +5 V supplies. These circuits show a general case, but a more practical approach is to fix one voltage and vary the other. Figure 17 illustrates an effective way to produce a 600 mV output offset voltage in a single-supply application. Although the LEVEL2 input could simply be connected to GND, Figure 17 includes bypassed resistive voltage dividers for each input so that the input levels can be changed, if necessary. Additionally, many in-circuit testers require that I/O signals not be tied directly to the supplies or GND. DNP indicates do not populate.



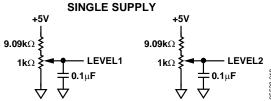


Figure 16. Generating Fully Adjustable Output Offsets

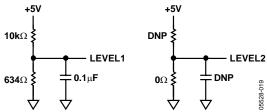


Figure 17. Flexible Circuits to Set the LEVEL1 and LEVEL2 Inputs to Obtain a 600 mV Output Offset on a Single Supply

INPUT AND OUTPUT COUPLING

Inputs to the ADA4412-3 are normally dc-coupled. Ac coupling the inputs is not recommended; however, if ac coupling is necessary, suitable circuitry must be provided following the ac coupling element to provide proper dc level and bias currents at the ADA4412-3 input stages. The ADA4412-3 outputs can be either ac- or dc-coupled.

When driving single ac-coupled loads in standard 75 Ω video distribution systems, 220 μF coupling capacitors are recommended for use on all but the chrominance signal output. Since the chrominance signal is a narrow-band modulated carrier, it has no low frequency content and can therefore be coupled with a 0.1 μF capacitor.

There are two ac coupling options when driving two loads from one output. One simply uses the same value capacitor on the second load, while the other is to use a common coupling capacitor that is at least twice the value used for the single load (see Figure 18 and Figure 19).

When driving two parallel 150 Ω loads (75 Ω effective load), the 3 dB bandwidth of the filters typically varies from that of the filters with a single 150 Ω load. For the 9 MHz and 18 MHz filters, the typical variation is within ±1.0%; for the 36 MHz filters, the typical variation is within ±2.5%.

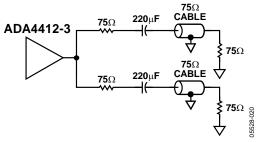


Figure 18. Driving Two AC-Coupled Loads with Two Coupling Capacitors

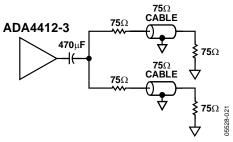


Figure 19. Driving Two AC-Coupled Loads with One Common Coupling Capacitor

PRINTED CIRCUIT BOARD LAYOUT

As with all high speed applications, attention to printed circuit board layout is of paramount importance. Standard high speed layout practices should be adhered to when designing with the ADA4412-3. A solid ground plane is recommended, and surface-mount, ceramic power supply decoupling capacitors should be placed as close as possible to the supply pins. All of the ADA4412-3 GND pins should be connected to the ground plane with traces that are as short as possible. Controlled impedance traces of the shortest length possible should be used to connect to the signal I/O pins and should not pass over any voids in the ground plane. A 75 Ω impedance level is typically used in video applications. All signal outputs of the ADA4412-3 should include series termination resistors when driving transmission lines.

When the ADA4412-3 receives its inputs from a device with current outputs, the required load resistor value for the output current is often different from the characteristic impedance of the signal traces. In this case, if the interconnections are sufficiently short (<< 0.1 wavelength), the trace does not have to be terminated in its characteristic impedance. Traces of 75 Ω can be used in this instance, provided their lengths are an inch or two at the most. This is easily achieved because the ADA4412-3 and the device feeding it are usually adjacent to each other, and connections can be made that are less than one inch in length.

VIDEO ENCODER RECONSTRUCTION FILTER

The ADA4412-3 is easily applied as a reconstruction filter at the DAC outputs of a video encoder. Figure 20 illustrates how to use the ADA4412-3 in this type of application with an ADV7322 video encoder in a single-supply application with ac-coupled outputs.

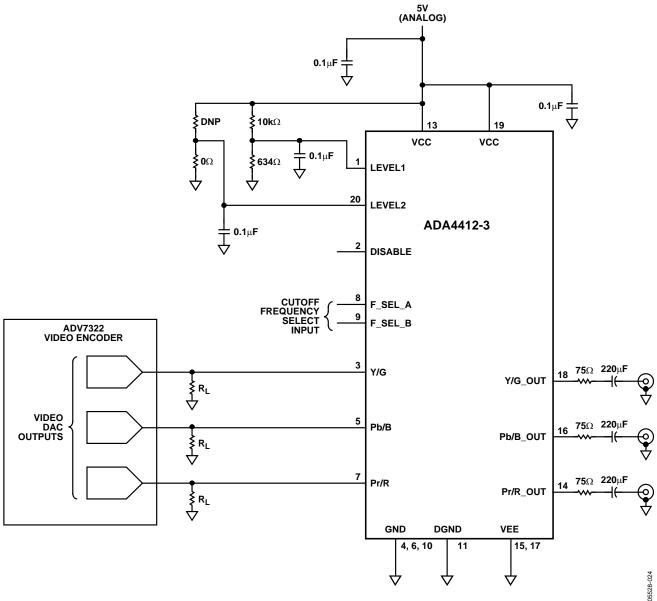
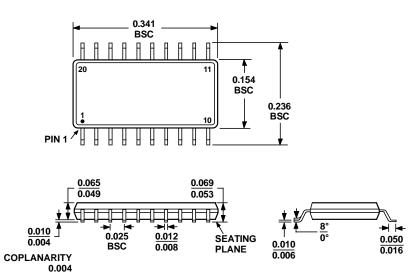


Figure 20. The ADA4412-3 Applied as a Single-Supply Reconstruction Filter Following the ADV7322

OUTLINE DIMENSIONS



COMPLIANT TO JEDEC STANDARDS MO-137-AD

Figure 21. 20-Lead Shrink Small Outline Package [QSOP] (RQ-20) Dimensions shown in inches

ORDERING GUIDE

0.020					
Model	Temperature Range	Package Description	Order Quantity	Package Option	_
ADA4412-3ARQZ ¹	-40°C to +85°C	20-Lead QSOP	1	RQ-20	_
ADA4412-3ARQZ-R7 ¹	-40°C to +85°C	20-Lead QSOP	1,000	RQ-20	
ADA4412-3ARQZ-RL ¹	-40°C to +85°C	20-Lead QSOP	2,500	RQ-20	

¹ Z = Pb-free part.

NOTES

NOTES

NOTES

