

GTL2008; GTL2107

12-bit GTL to LVTTTL translator with power good control and high-impedance LVTTTL and GTL outputs

Rev. 02 — 26 September 2006

Product data sheet

1. General description

The GTL2008/GTL2107 is a customized translator between dual Xeon processors, Platform Health Management, South Bridge and Power Supply LVTTTL and GTL signals.

Functionally and footprint identical to the GTL2007, the GTL2008/GTL2107 LVTTTL and GTL outputs were changed to put them into a high-impedance state when EN1 and EN2 are LOW, with the exception of 11BO because its normal state is LOW, so it is forced LOW. EN1 and EN2 will remain LOW until V_{CC} is at normal voltage, the other inputs are in valid states and VREF is at its proper voltage to assure that the outputs will remain high-impedance through power-up.

Both the GTL2008/GTL2107 and the GTL2007 are derived from the GTL2006. They add an enable function that disables the error output to the monitoring agent for platforms that monitor the individual error conditions from each processor. This enable function can be used so that false error conditions are not passed to the monitoring agent when the system is unexpectedly powered down. This unexpected power-down could be from a power supply overload, a CPU thermal trip, or some other event of which the monitoring agent is unaware.

A typical implementation would be to connect each enable line to the system power good signal or the individual enables to the VRD power good for each processor.

Typically Xeon processors specify a V_{TT} of 1.1 V to 1.2 V, as well as a nominal V_{ref} of 0.73 V to 0.76 V. To allow for future voltage level changes that may extend V_{ref} to 0.63 of V_{TT} (minimum of 0.693 V with V_{TT} of 1.1 V) the GTL2008/GTL2107 allows a minimum V_{ref} of 0.66 V. Characterization results show that there is little DC or AC performance variation between these levels.

The GTL2008 is the companion chip to the GTL2009 3-bit GTL Front-Side Bus frequency comparator that is used in dual-processor Xeon applications.

The GTL2107 is the Intel designation for the GTL2008.

2. Features

- Operates as a GTL to LVTTTL sampling receiver or LVTTTL to GTL driver
- EN1 and EN2 disable error output
- All LVTTTL and GTL outputs are put in a high-impedance state when EN1 and EN2 are LOW
- 3.0 V to 3.6 V operation
- LVTTTL I/O not 5 V tolerant

- Series termination on the LVTTTL outputs of 30 Ω
- ESD protection exceeds 2000 V HBM per JESD22-A114, 200 V MM per JESD22-A115, and 1000 V CDM per JESD22-C101
- Latch-up testing is done to JEDEC Standard JESD78 Class II, Level A which exceeds 500 mA
- Package offered: TSSOP28

3. Quick reference data

Table 1. Quick reference data

$T_{amb} = 25\text{ }^{\circ}\text{C}$

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
|---|-------------------------------|--|-----|-----|-----|------|
| C_{io} | input/output capacitance | A port; $V_O = 3.0\text{ V}$ or 0 V | - | 2.5 | 3.5 | pF |
| | | B port; $V_O = V_{TT}$ or 0 V | - | 1.5 | 2.5 | pF |
| $V_{ref} = 0.73\text{ V}$; $V_{TT} = 1.1\text{ V}$ | | | | | | |
| t_{PLH} | LOW-to-HIGH propagation delay | nA to nBI; see Figure 4 | 1 | 4 | 8 | ns |
| | | nBI to nA or nAO (open-drain outputs); see Figure 14 | 2 | 13 | 18 | ns |
| t_{PHL} | HIGH-to-LOW propagation delay | nA to nBI; see Figure 4 | 2 | 5.5 | 10 | ns |
| | | nBI to nA or nAO (open-drain outputs); see Figure 14 | 2 | 4 | 10 | ns |
| $V_{ref} = 0.76\text{ V}$; $V_{TT} = 1.2\text{ V}$ | | | | | | |
| t_{PLH} | LOW-to-HIGH propagation delay | nA to nBI; see Figure 4 | 1 | 4 | 8 | ns |
| | | nBI to nA or nAO (open-drain outputs); see Figure 14 | 2 | 13 | 18 | ns |
| t_{PHL} | HIGH-to-LOW propagation delay | nA to nBI; see Figure 4 | 2 | 5.5 | 10 | ns |
| | | nBI to nA or nAO (open-drain outputs); see Figure 14 | 2 | 4 | 10 | ns |

4. Ordering information

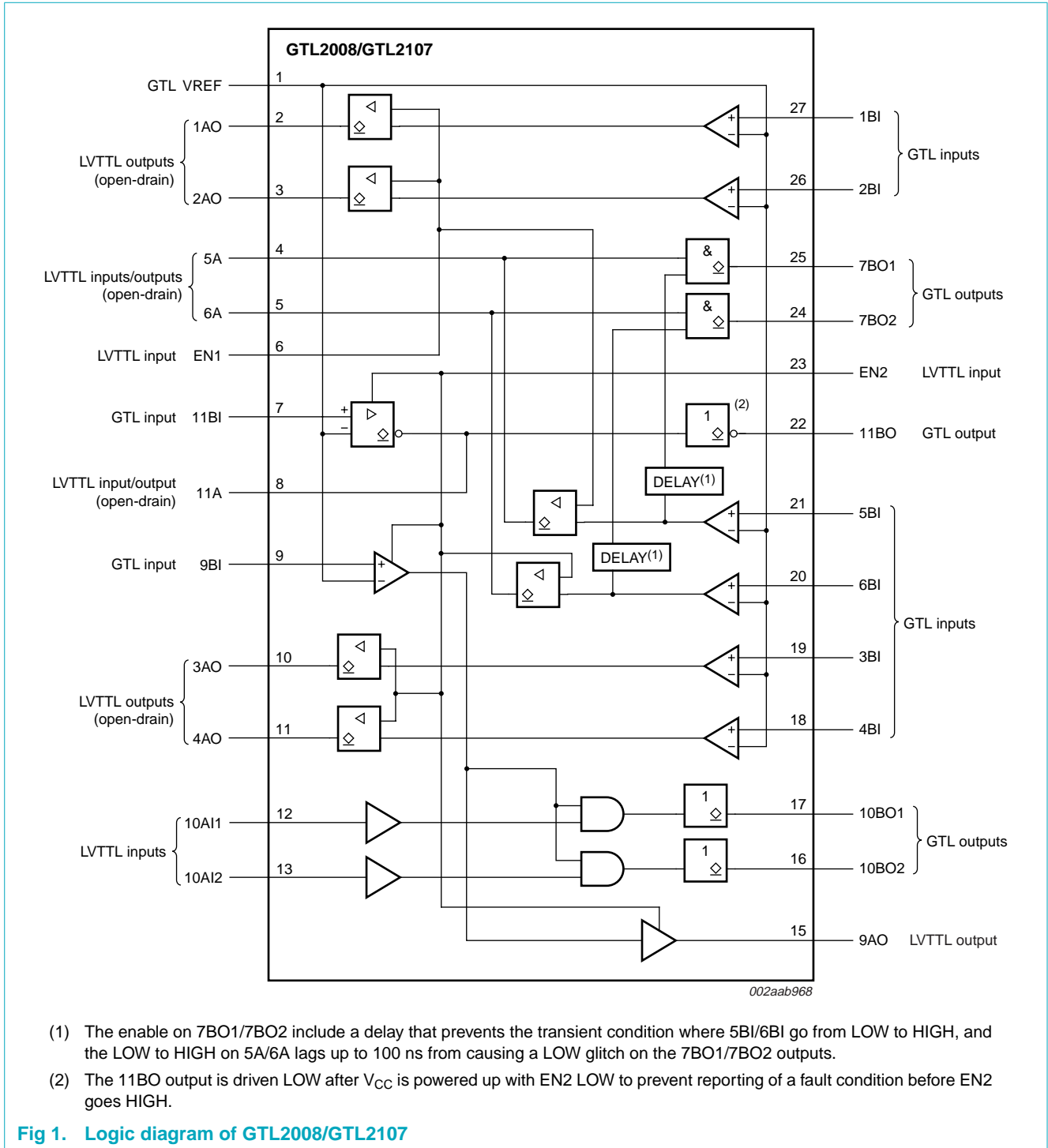
Table 2. Ordering information

$T_{amb} = -40\text{ }^{\circ}\text{C}$ to $+85\text{ }^{\circ}\text{C}$

| Type number | Topside mark | Package | | Version |
|-------------|--------------|---------|--|----------|
| | | Name | Description | |
| GTL2008PW | GTL2008 | TSSOP28 | plastic thin shrink small outline package; 28 leads; body width 4.4 mm | SOT361-1 |
| GTL2107PW | GTL2107 | TSSOP28 | plastic thin shrink small outline package; 28 leads; body width 4.4 mm | SOT361-1 |

The GTL2107 is the Intel designation for the GTL2008 and is identical to the GTL2008 except for the type number and the topside markings.

5. Functional diagram

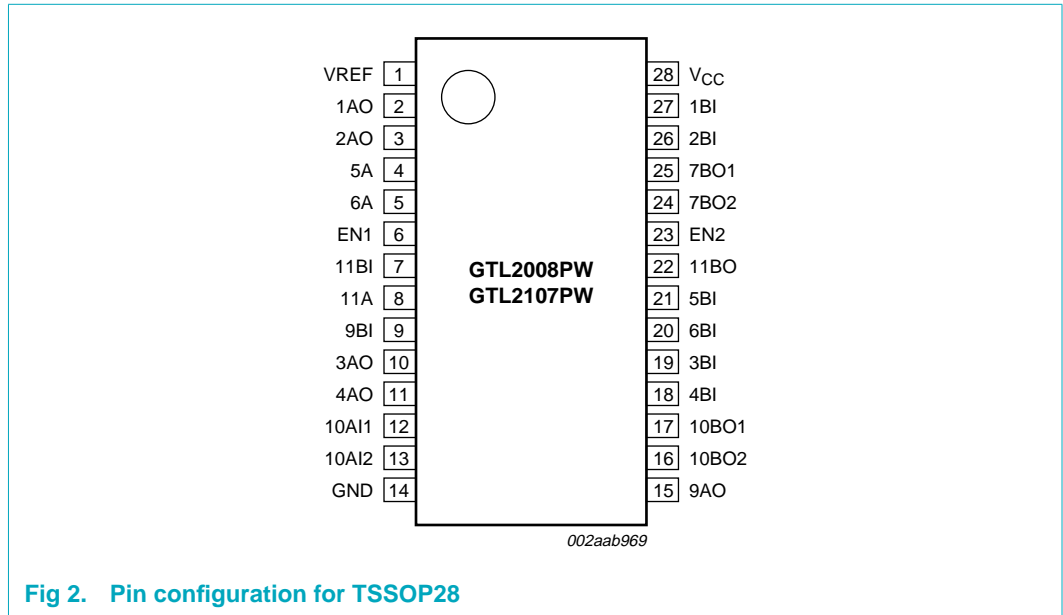


- (1) The enable on 7BO1/7BO2 include a delay that prevents the transient condition where 5BI/6BI go from LOW to HIGH, and the LOW to HIGH on 5A/6A lags up to 100 ns from causing a LOW glitch on the 7BO1/7BO2 outputs.
- (2) The 11BO output is driven LOW after V_{CC} is powered up with EN2 LOW to prevent reporting of a fault condition before EN2 goes HIGH.

Fig 1. Logic diagram of GTL2008/GTL2107

6. Pinning information

6.1 Pinning



6.2 Pin description

Table 3. Pin description

| Symbol | Pin | Description |
|--------|-----|---------------------------------------|
| VREF | 1 | GTL reference voltage |
| 1AO | 2 | data output (LVTTL), open-drain |
| 2AO | 3 | data output (LVTTL), open-drain |
| 5A | 4 | data input/output (LVTTL), open-drain |
| 6A | 5 | data input/output (LVTTL), open-drain |
| EN1 | 6 | enable input (LVTTL) |
| 11BI | 7 | data input (GTL) |
| 11A | 8 | data input/output (LVTTL), open-drain |
| 9BI | 9 | data input (GTL) |
| 3AO | 10 | data output (LVTTL), open-drain |
| 4AO | 11 | data output (LVTTL), open-drain |
| 10AI1 | 12 | data input (LVTTL) |
| 10AI2 | 13 | data input (LVTTL) |
| GND | 14 | ground (0 V) |
| 9AO | 15 | data output (LVTTL), 3-state |
| 10BO2 | 16 | data output (GTL) |
| 10BO1 | 17 | data output (GTL) |
| 4BI | 18 | data input (GTL) |
| 3BI | 19 | data input (GTL) |

Table 3. Pin description ...continued

| Symbol | Pin | Description |
|-----------------|-----|-------------------------|
| 6BI | 20 | data input (GTL) |
| 5BI | 21 | data input (GTL) |
| 11BO | 22 | data output (GTL) |
| EN2 | 23 | enable input (LVTTL) |
| 7BO2 | 24 | data output (GTL) |
| 7BO1 | 25 | data output (GTL) |
| 2BI | 26 | data input (GTL) |
| 1BI | 27 | data input (GTL) |
| V _{CC} | 28 | positive supply voltage |

7. Functional description

Refer to [Figure 1 “Logic diagram of GTL2008/GTL2107”](#).

7.1 Function tables

Table 4. GTL input signals

H = HIGH voltage level; L = LOW voltage level.

| Input | Output ^[1] |
|----------------------------|----------------------------|
| 1BI/2BI/3BI/4BI/9BI | 1AO/2AO/3AO/4AO/9AO |
| L | L |
| H | H |

[1] 1AO, 2AO, 3AO, 4AO and 5A/6A condition changed by ENn power good signal as described in [Table 5](#) and [Table 6](#).

Table 5. EN1 power good signal

H = HIGH voltage level; L = LOW voltage level.

| EN1 | 1AO and 2AO | 5A |
|-----|-----------------------------------|------------------|
| L | 1BI and 2BI disconnected (high-Z) | 5BI disconnected |
| H | follows BI | 5BI connected |

Table 6. EN2 power good signal

H = HIGH voltage level; L = LOW voltage level.

| EN2 | 3AO and 4AO | 6A |
|-----|-----------------------------------|------------------|
| L | 3BI and 4BI disconnected (high-Z) | 6BI disconnected |
| H | follows BI | 6BI connected |

Table 7. SMI signals*H = HIGH voltage level; L = LOW voltage level; X = Don't care.*

| Inputs | | | Output |
|-------------|-----|-----|-------------|
| 10AI1/10AI2 | EN2 | 9BI | 10BO1/10BO2 |
| L | H | L | L |
| L | H | H | L |
| H | H | L | L |
| H | H | H | H |
| L | L | X | L |
| H | L | X | H |

Table 8. PROCHOT signals*H = HIGH voltage level; L = LOW voltage level.*

| Input | Input/output | Output |
|---------|--------------------|------------------|
| 5BI/6BI | 5A/6A (open-drain) | 7BO1/7BO2 |
| L | L | H ^[1] |
| H | L ^[2] | L |
| H | H | H |

[1] The enable on 7BO1/7BO2 includes a delay that prevents the transient condition where 5BI/6BI go from LOW to HIGH, and the LOW to HIGH on 5A/6A lags up to 100 ns from causing a low glitch on the 7BO1/7BO2 outputs.

[2] Open-drain input/output terminal is driven to logic LOW state by other driver.

Table 9. NMI signals*H = HIGH voltage level; L = LOW voltage level; X = Don't care.*

| Inputs | | Input/output | Output |
|--------|-----|------------------|--------|
| 11BI | EN2 | 11A (open-drain) | 11BO |
| L | H | H | L |
| L | H | L ^[1] | H |
| H | H | L | H |
| X | L | H | L |
| X | L | L ^[1] | H |

[1] Open-drain input/output terminal is driven to logic LOW state by other driver.

8. Application design-in information

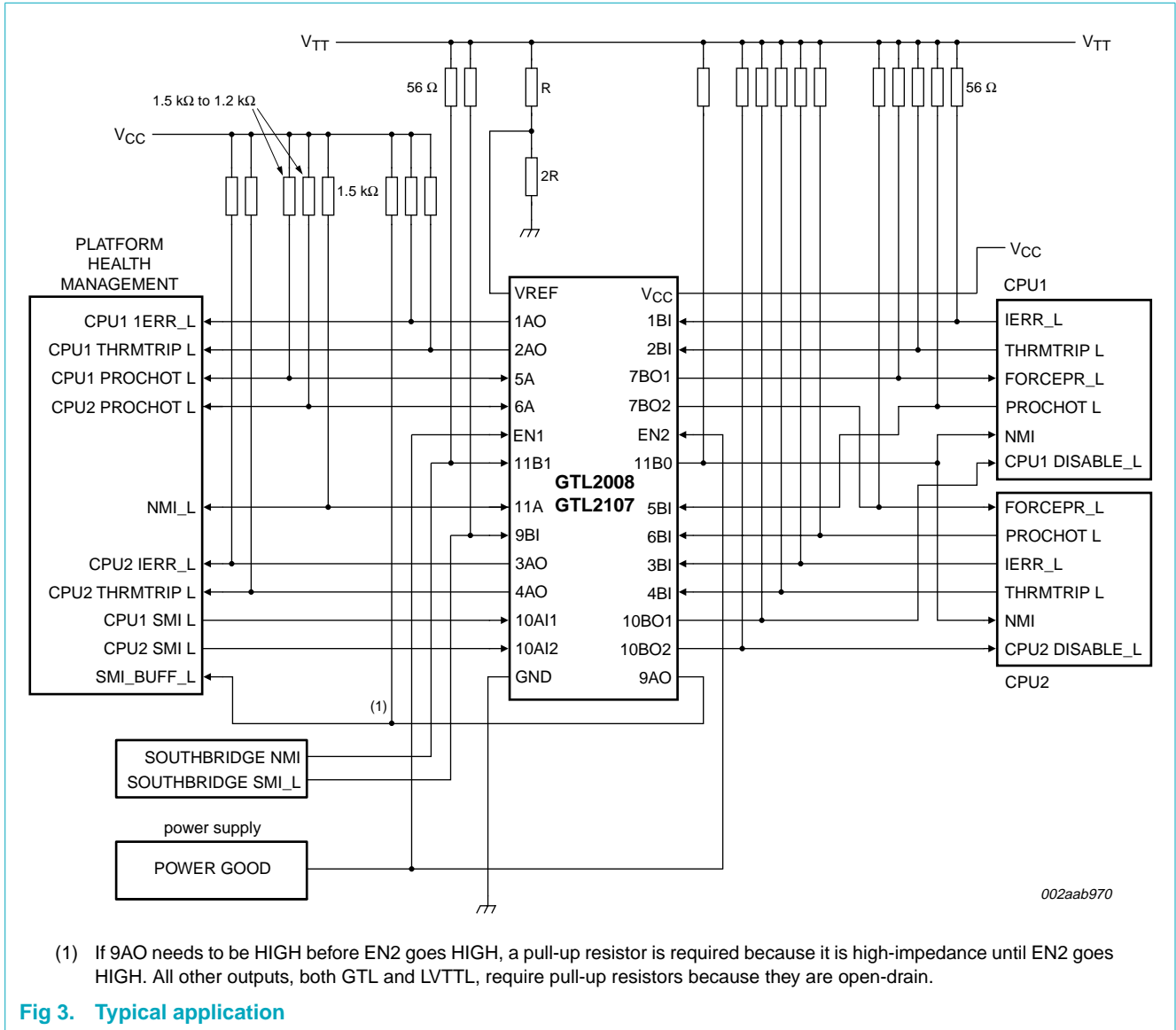


Fig 3. Typical application

9. Limiting values

Table 10. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134).
Voltages are referenced to GND (ground = 0 V).

| Symbol | Parameter | Conditions | Min | Max | Unit |
|--------------|--|-------------------------------------|---------------------|------|------|
| V_{CC} | supply voltage | | -0.5 | +4.6 | V |
| I_{IK} | input clamping current | $V_I < 0$ V | - | -50 | mA |
| V_I | input voltage | A port (LVTTTL) | -0.5 ^[1] | +4.6 | V |
| | | B port (GTL) | -0.5 ^[1] | +4.6 | V |
| I_{OK} | output clamping current | $V_O < 0$ V | - | -50 | mA |
| V_O | output voltage | output in OFF or HIGH state; A port | -0.5 ^[1] | +4.6 | V |
| | | output in OFF or HIGH state; B port | -0.5 ^[1] | +4.6 | V |
| I_{OL} | LOW-level output current ^[2] | A port | - | 32 | mA |
| | | B port | - | 30 | mA |
| I_{OH} | HIGH-level output current ^[3] | A port | - | -32 | mA |
| T_{stg} | storage temperature | | -60 | +150 | °C |
| $T_{j(max)}$ | maximum junction temperature | | ^[4] - | +125 | °C |

- [1] The input and output negative voltage ratings may be exceeded if the input and output clamp current ratings are observed.
 [2] Current into any output in the LOW state.
 [3] Current into any output in the HIGH state.
 [4] The performance capability of a high-performance integrated circuit in conjunction with its thermal environment can create junction temperatures which are detrimental to reliability. The maximum junction temperature of this integrated circuit should not exceed 150 °C.

10. Recommended operating conditions

Table 11. Operating conditions

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
|-----------|---------------------------|-----------------------|-------------------|----------|-------------------|------|
| V_{CC} | supply voltage | | 3.0 | 3.3 | 3.6 | V |
| V_{TT} | termination voltage | GTL | - | 1.2 | - | V |
| V_{ref} | reference voltage | GTL | 0.64 | 0.8 | 1.1 | V |
| V_I | input voltage | A port | 0 | 3.3 | 3.6 | V |
| | | B port | 0 | V_{TT} | 3.6 | V |
| V_{IH} | HIGH-level input voltage | A port and ENn | 2 | - | - | V |
| | | B port | $V_{ref} + 0.050$ | - | - | V |
| V_{IL} | LOW-level input voltage | A port and ENn | - | - | 0.8 | V |
| | | B port | - | - | $V_{ref} - 0.050$ | V |
| I_{OH} | HIGH-level output current | A port | - | - | -16 | mA |
| I_{OL} | LOW-level output current | A port | - | - | 16 | mA |
| | | B port | - | - | 15 | mA |
| T_{amb} | ambient temperature | operating in free-air | -40 | - | +85 | °C |

11. Static characteristics

Table 12. Static characteristics

Recommended operating conditions; voltages are referenced to GND (ground = 0 V). $T_{amb} = -40^{\circ}\text{C}$ to $+85^{\circ}\text{C}$

| Symbol | Parameter | Conditions | Min | Typ ^[1] | Max | Unit |
|--------------------------------|---------------------------|--|--------------------|--------------------|---------|---------------|
| V_{OH} | HIGH-level output voltage | 9AO; $V_{CC} = 3.0\text{ V}$ to 3.6 V ; $I_{OH} = -100\ \mu\text{A}$ | [2] $V_{CC} - 0.2$ | 3.0 | - | V |
| | | 9AO; $V_{CC} = 3.0\text{ V}$; $I_{OH} = -16\text{ mA}$ | [2] 2.1 | 2.3 | - | V |
| V_{OL} | LOW-level output voltage | A port; $V_{CC} = 3.0\text{ V}$; $I_{OL} = 4\text{ mA}$ | [2] - | 0.15 | 0.4 | V |
| | | A port; $V_{CC} = 3.0\text{ V}$; $I_{OL} = 8\text{ mA}$ | [2] - | 0.3 | 0.55 | V |
| | | A port; $V_{CC} = 3.0\text{ V}$; $I_{OL} = 16\text{ mA}$ | [2] - | 0.6 | 0.8 | V |
| | | B port; $V_{CC} = 3.0\text{ V}$; $I_{OL} = 15\text{ mA}$ | [2] - | 0.13 | 0.4 | V |
| I_{OH} | HIGH-level output current | open-drain outputs; A port other than 9AO; $V_O = V_{CC}$; $V_{CC} = 3.6\text{ V}$ | - | - | ± 1 | μA |
| I_I | input current | A port; $V_{CC} = 3.6\text{ V}$; $V_I = V_{CC}$ | - | - | ± 1 | μA |
| | | A port; $V_{CC} = 3.6\text{ V}$; $V_I = 0\text{ V}$ | - | - | ± 1 | μA |
| | | B port; $V_{CC} = 3.6\text{ V}$; $V_I = V_{TT}$ or GND | - | - | ± 1 | μA |
| I_{CC} | supply current | A or B port; $V_{CC} = 3.6\text{ V}$; $V_I = V_{CC}$ or GND; $I_O = 0\text{ mA}$ | - | 8 | 12 | mA |
| ΔI_{CC} ^[3] | additional supply current | per input; A port or control inputs; $V_{CC} = 3.6\text{ V}$; $V_I = V_{CC} - 0.6\text{ V}$ | - | - | 500 | μA |
| C_{io} | input/output capacitance | A port; $V_O = 3.0\text{ V}$ or 0 V | - | 2.5 | 3.5 | pF |
| | | B port; $V_O = V_{TT}$ or 0 V | - | 1.5 | 2.5 | pF |

[1] All typical values are measured at $V_{CC} = 3.3\text{ V}$ and $T_{amb} = 25^{\circ}\text{C}$.

[2] The input and output voltage ratings may be exceeded if the input and output current ratings are observed.

[3] This is the increase in supply current for each input that is at the specified LVTTTL voltage level rather than V_{CC} or GND.

12. Dynamic characteristics

Table 13. Dynamic characteristics

$V_{CC} = 3.3 V \pm 0.3 V$

| Symbol | Parameter | Conditions | Min | Typ ^[1] | Max | Unit |
|---------------------------------------|-------------------------------------|--|------------------|--------------------|-----|------|
| $V_{ref} = 0.73 V$; $V_{TT} = 1.1 V$ | | | | | | |
| t_{PLH} | LOW-to-HIGH propagation delay | nA to nBI; see Figure 4 | 1 | 4 | 8 | ns |
| | | 9BI to 9AO; see Figure 5 | 2 | 5.5 | 10 | ns |
| | | nBI to nA or nAO (open-drain outputs); see Figure 14 | 2 | 13 | 18 | ns |
| | | 9BI to 10BOn | 2 | 6 | 11 | ns |
| | | 11A to 11BO; see Figure 10 | 1 | 4 | 8 | ns |
| | | 11BI to 11A; see Figure 9 | 2 | 7.5 | 11 | ns |
| | | 11BI to 11BO | 2 | 8 | 13 | ns |
| | | 5BI to 7BO1 or 6BI to 7BO2; see Figure 7 | 4 | 7 | 12 | ns |
| t_{PHL} | HIGH-to-LOW propagation delay | nA to nBI; see Figure 4 | 2 | 5.5 | 10 | ns |
| | | 9BI to 9AO; see Figure 5 | 2 | 5.5 | 10 | ns |
| | | nBI to nA or nAO (open-drain outputs); see Figure 14 | 2 | 4 | 10 | ns |
| | | 9BI to 10BOn | 2 | 6 | 11 | ns |
| | | 11A to 11BO; see Figure 10 | 1 | 5.5 | 10 | ns |
| | | 11BI to 11A; see Figure 9 | 2 | 8.5 | 13 | ns |
| | | 11BI to 11BO | ^[2] 2 | 14 | 21 | ns |
| | | 5BI to 7BO1 or 6BI to 7BO2; see Figure 7 | 100 | 205 | 350 | ns |
| t_{PLZ} | LOW to OFF-state propagation delay | EN1 to nAO or EN2 to nAO; see Figure 8 | 1 | 3 | 10 | ns |
| | | EN1 to 5A (I/O) or EN2 to 6A (I/O); see Figure 8 | 1 | 3 | 7 | ns |
| t_{PZL} | OFF-state to LOW propagation delay | EN1 to nAO or EN2 to nAO; see Figure 8 | 2 | 7 | 10 | ns |
| | | EN1 to 5A (I/O) or EN2 to 6A (I/O); see Figure 8 | 2 | 7 | 10 | ns |
| t_{PHZ} | HIGH to OFF-state propagation delay | EN2 to 9AO; see Figure 11 | 2 | 5 | 10 | ns |
| t_{PZH} | OFF-state to HIGH propagation delay | EN2 to 9AO; see Figure 11 | 1 | 4 | 10 | ns |

Table 13. Dynamic characteristics ...continued

$V_{CC} = 3.3 V \pm 0.3 V$

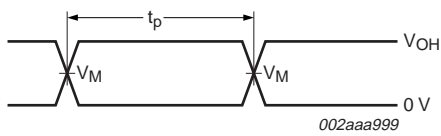
| Symbol | Parameter | Conditions | Min | Typ ^[1] | Max | Unit |
|------------------------------------|-------------------------------------|--|------------------|--------------------|-----|------|
| $V_{ref} = 0.76 V; V_{TT} = 1.2 V$ | | | | | | |
| t _{PLH} | LOW-to-HIGH propagation delay | nA to nBI; see Figure 4 | 1 | 4 | 8 | ns |
| | | 9BI to 9AO; see Figure 5 | 2 | 5.5 | 10 | ns |
| | | nBI to nA or nAO (open-drain outputs); see Figure 14 | 2 | 13 | 18 | ns |
| | | 9BI to 10BOn | 2 | 6 | 11 | ns |
| | | 11A to 11BO; see Figure 10 | 1 | 4 | 8 | ns |
| | | 11BI to 11A; see Figure 9 | 2 | 7.5 | 11 | ns |
| | | 11BI to 11BO | 2 | 8 | 13 | ns |
| | | 5BI to 7BO1 or 6BI to 7BO2; see Figure 7 | 4 | 7 | 12 | ns |
| t _{PHL} | HIGH-to-LOW propagation delay | nA to nBI; see Figure 4 | 2 | 5.5 | 10 | ns |
| | | 9BI to 9AO; see Figure 5 | 2 | 5.5 | 10 | ns |
| | | nBI to nA or nAO (open-drain outputs); see Figure 14 | 2 | 4 | 10 | ns |
| | | 9BI to 10BOn | 2 | 6 | 11 | ns |
| | | 11A to 11BO; see Figure 10 | 1 | 5.5 | 10 | ns |
| | | 11BI to 11A; see Figure 9 | 2 | 8.5 | 13 | ns |
| | | 11BI to 11BO | ^[2] 2 | 14 | 21 | ns |
| | | 5BI to 7BO1 or 6BI to 7BO2; see Figure 7 | 100 | 205 | 350 | ns |
| t _{PLZ} | LOW to OFF-state propagation delay | EN1 to nAO or EN2 to nAO; see Figure 8 | 1 | 3 | 10 | ns |
| | | EN1 to 5A (I/O) or EN2 to 6A (I/O); see Figure 8 | 1 | 3 | 7 | ns |
| t _{PZL} | OFF-state to LOW propagation delay | EN1 to nAO or EN2 to nAO; see Figure 8 | 2 | 7 | 10 | ns |
| | | EN1 to 5A (I/O) or EN2 to 6A (I/O); see Figure 8 | 2 | 7 | 10 | ns |
| t _{PHZ} | HIGH to OFF-state propagation delay | EN2 to 9AO; see Figure 11 | 2 | 5 | 10 | ns |
| t _{PZH} | OFF-state to HIGH propagation delay | EN2 to 9AO; see Figure 11 | 2 | 4 | 10 | ns |

[1] All typical values are at $V_{CC} = 3.3 V$ and $T_{amb} = 25 ^\circ C$.

[2] Includes ~7.6 ns RC rise time of test load pull-up on 11A, 1.5 kΩ pull-up and 21 pF load on 11A has about 23 ns RC rise time.

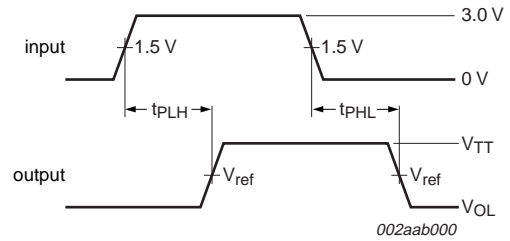
12.1 Waveforms

$V_M = 1.5\text{ V}$ at $V_{CC} \geq 3.0\text{ V}$ for A ports; $V_M = V_{ref}$ for B ports.



$V_M = 1.5\text{ V}$ for A port and V_{ref} for B port

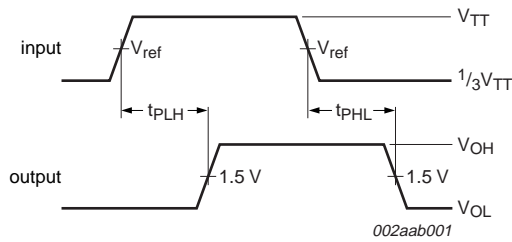
a. Pulse duration



A port to B port

b. Propagation delay times

Fig 4. Voltage waveforms



$PRR \leq 10\text{ MHz}$; $Z_o = 50\ \Omega$; $t_r \leq 2.5\text{ ns}$; $t_f \leq 2.5\text{ ns}$

Fig 5. Propagation delay, 9BI to 9AO

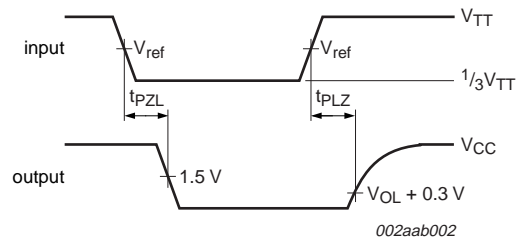


Fig 6. nBI to nA (I/O) or nBI to nAO open-drain outputs

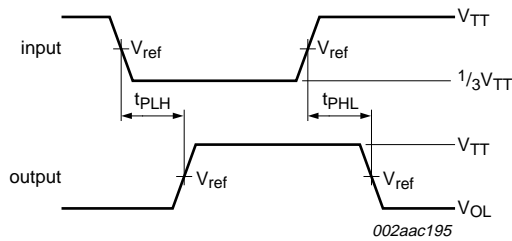


Fig 7. 5BI to 7BO1 or 6BI to 7BO2

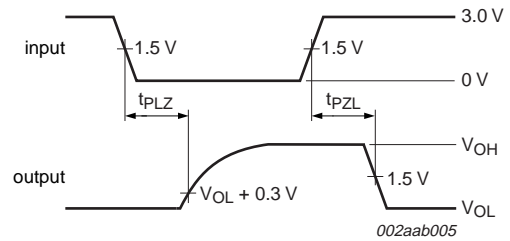


Fig 8. EN1 to 5A (I/O) or EN2 to 6A (I/O) or EN1 to nAO or EN2 to nAO

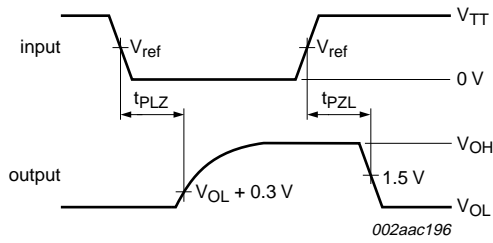


Fig 9. 11BI to 11A

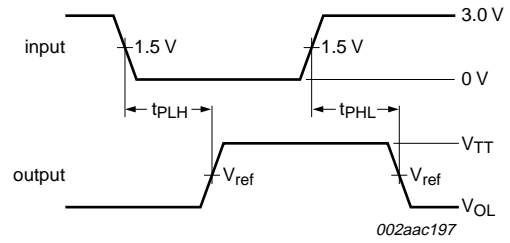


Fig 10. 11A to 11BO

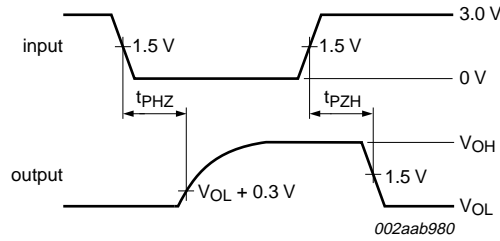


Fig 11. EN2 to 9AO

13. Test information

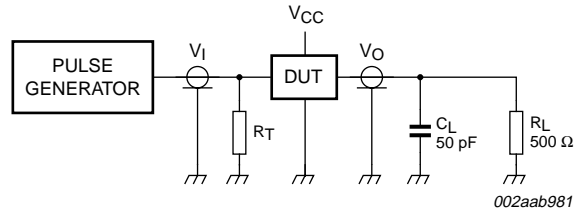


Fig 12. Load circuit for A outputs (9AO)

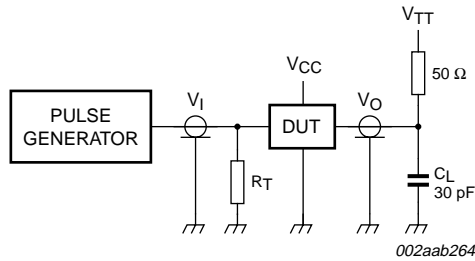


Fig 13. Load circuit for B outputs

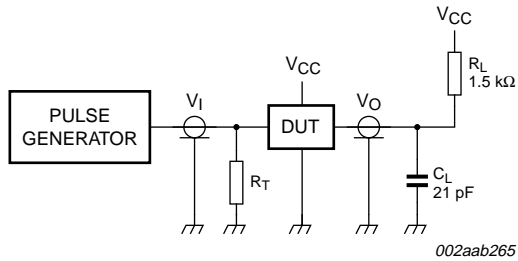


Fig 14. Load circuit for open-drain LVTTTL I/O and open-drain outputs

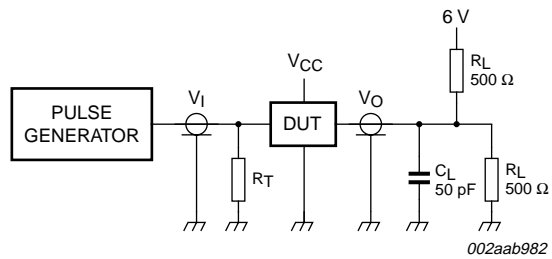


Fig 15. Load circuit for 9AO OFF-state to LOW and LOW to OFF-state

- R_L — Load resistor
- C_L — Load capacitance; includes jig and probe capacitance
- R_T — Termination resistance; should be equal to Z_o of pulse generators.

14. Package outline

TSSOP28: plastic thin shrink small outline package; 28 leads; body width 4.4 mm

SOT361-1

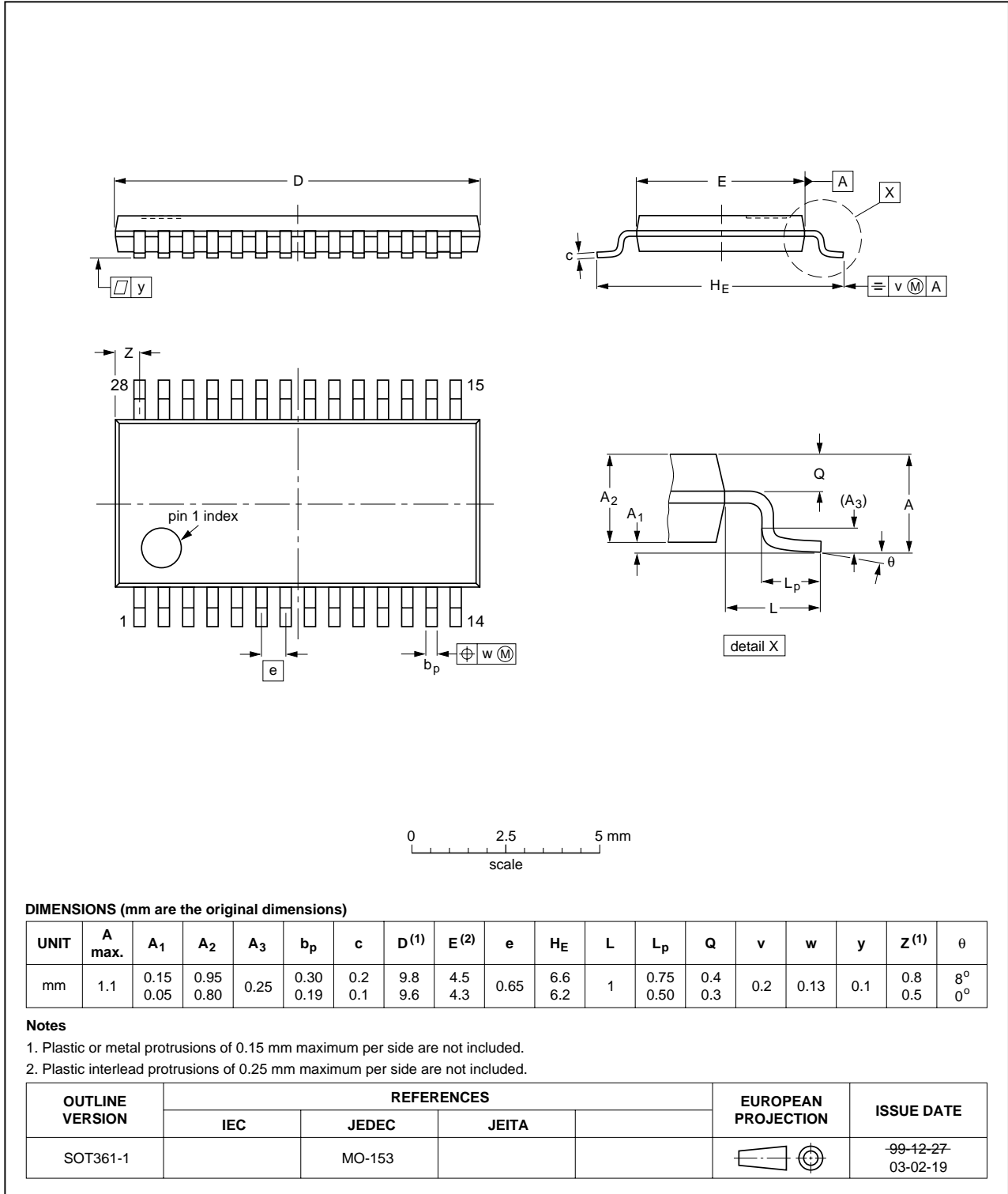


Fig 16. Package outline SOT361-1 (TSSOP28)

15. Soldering

15.1 Introduction to soldering surface mount packages

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering can still be used for certain surface mount ICs, but it is not suitable for fine pitch SMDs. In these situations reflow soldering is recommended.

15.2 Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement. Driven by legislation and environmental forces the worldwide use of lead-free solder pastes is increasing.

Several methods exist for reflowing; for example, convection or convection/infrared heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 seconds and 200 seconds depending on heating method.

Typical reflow temperatures range from 215 °C to 260 °C depending on solder paste material. The peak top-surface temperature of the packages should be kept below:

Table 14. SnPb eutectic process - package peak reflow temperatures (from J-STD-020C July 2004)

| Package thickness | Volume mm ³ < 350 | Volume mm ³ ≥ 350 |
|-------------------|------------------------------|------------------------------|
| < 2.5 mm | 240 °C + 0/-5 °C | 225 °C + 0/-5 °C |
| ≥ 2.5 mm | 225 °C + 0/-5 °C | 225 °C + 0/-5 °C |

Table 15. Pb-free process - package peak reflow temperatures (from J-STD-020C July 2004)

| Package thickness | Volume mm ³ < 350 | Volume mm ³ 350 to 2000 | Volume mm ³ > 2000 |
|-------------------|------------------------------|------------------------------------|-------------------------------|
| < 1.6 mm | 260 °C + 0 °C | 260 °C + 0 °C | 260 °C + 0 °C |
| 1.6 mm to 2.5 mm | 260 °C + 0 °C | 250 °C + 0 °C | 245 °C + 0 °C |
| ≥ 2.5 mm | 250 °C + 0 °C | 245 °C + 0 °C | 245 °C + 0 °C |

Moisture sensitivity precautions, as indicated on packing, must be respected at all times.

15.3 Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):

- larger than or equal to 1.27 mm, the footprint longitudinal axis is **preferred** to be parallel to the transport direction of the printed-circuit board;
- smaller than 1.27 mm, the footprint longitudinal axis **must** be parallel to the transport direction of the printed-circuit board.

The footprint must incorporate solder thieves at the downstream end.

- For packages with leads on four sides, the footprint must be placed at a 45° angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time of the leads in the wave ranges from 3 seconds to 4 seconds at 250 °C or 265 °C, depending on solder material applied, SnPb or Pb-free respectively.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

15.4 Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage (24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C.

When using a dedicated tool, all other leads can be soldered in one operation within 2 seconds to 5 seconds between 270 °C and 320 °C.

15.5 Package related soldering information

Table 16. Suitability of surface mount IC packages for wave and reflow soldering methods

| Package ^[1] | Soldering method | |
|---|-----------------------------------|-----------------------|
| | Wave | Reflow ^[2] |
| BGA, HTSSON..T ^[3] , LBGGA, LFBGA, SQFP, SSOP..T ^[3] , TFBGA, VFBGA, XSON | not suitable | suitable |
| DHVQFN, HBCC, HBGA, HLQFP, HSO, HSOP, HSQFP, HSSON, HTQFP, HTSSOP, HVQFN, HVSON, SMS | not suitable ^[4] | suitable |
| PLCC ^[5] , SO, SOJ | suitable | suitable |
| LQFP, QFP, TQFP | not recommended ^{[5][6]} | suitable |
| SSOP, TSSOP, VSO, VSSOP | not recommended ^[7] | suitable |
| CWQCCN..L ^[8] , PMFP ^[9] , WQCCN..L ^[8] | not suitable | not suitable |

[1] For more detailed information on the BGA packages refer to the *(LF)BGA Application Note* (AN01026); order a copy from your Philips Semiconductors sales office.

[2] All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the *Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods*.

- [3] These transparent plastic packages are extremely sensitive to reflow soldering conditions and must on no account be processed through more than one soldering cycle or subjected to infrared reflow soldering with peak temperature exceeding $217\text{ °C} \pm 10\text{ °C}$ measured in the atmosphere of the reflow oven. The package body peak temperature must be kept as low as possible.
- [4] These packages are not suitable for wave soldering. On versions with the heatsink on the bottom side, the solder cannot penetrate between the printed-circuit board and the heatsink. On versions with the heatsink on the top side, the solder might be deposited on the heatsink surface.
- [5] If wave soldering is considered, then the package must be placed at a 45° angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
- [6] Wave soldering is suitable for LQFP, QFP and TQFP packages with a pitch (e) larger than 0.8 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm.
- [7] Wave soldering is suitable for SSOP, TSSOP, VSO and VSSOP packages with a pitch (e) equal to or larger than 0.65 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm.
- [8] Image sensor packages in principle should not be soldered. They are mounted in sockets or delivered pre-mounted on flex foil. However, the image sensor package can be mounted by the client on a flex foil by using a hot bar soldering process. The appropriate soldering profile can be provided on request.
- [9] Hot bar soldering or manual soldering is suitable for PMFP packages.

16. Abbreviations

Table 17. Abbreviations

| Acronym | Description |
|---------|---|
| CDM | Charged Device Model |
| CMOS | Complementary Metal Oxide Semiconductor |
| CPU | Central Processing Unit |
| DUT | Device Under Test |
| ESD | ElectroStatic Discharge |
| GTL | Gunning Transceiver Logic |
| HBM | Human Body Model |
| LVTTTL | Low Voltage Transistor-Transistor Logic |
| MM | Machine Model |
| PRR | Pulse Rate Repetition |
| TTL | Transistor-Transistor Logic |
| VRD | Voltage Regulator Down |

17. Revision history

Table 18. Revision history

| Document ID | Release date | Data sheet status | Change notice | Supersedes |
|-------------------|--|--------------------|---------------|------------|
| GTL2008_GTL2107_2 | 20060926 | Product data sheet | - | GTL2008_1 |
| Modifications: | <ul style="list-style-type: none"> Added type number GTL2017 Section 1 "General description": added new 7th paragraph Section 4 "Ordering information": added type number GTL2107PW to Table 2 "Ordering information" and following paragraph Table 10 "Limiting values": removed (old) Table note 1 (information is now in Section 18 "Legal information") added "DUT" to Table 17 "Abbreviations" | | | |
| GTL2008_1 | 20060502 | Product data sheet | - | - |

18. Legal information

18.1 Data sheet status

| Document status ^{[1][2]} | Product status ^[3] | Definition |
|-----------------------------------|-------------------------------|---|
| Objective [short] data sheet | Development | This document contains data from the objective specification for product development. |
| Preliminary [short] data sheet | Qualification | This document contains data from the preliminary specification. |
| Product [short] data sheet | Production | This document contains the product specification. |

[1] Please consult the most recently issued document before initiating or completing a design.

[2] The term 'short data sheet' is explained in section "Definitions".

[3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL <http://www.semiconductors.philips.com>.

18.2 Definitions

Draft — The document is a draft version only. The content is still under internal review and subject to formal approval, which may result in modifications or additions. Philips Semiconductors does not give any representations or warranties as to the accuracy or completeness of information included herein and shall have no liability for the consequences of use of such information.

Short data sheet — A short data sheet is an extract from a full data sheet with the same product type number(s) and title. A short data sheet is intended for quick reference only and should not be relied upon to contain detailed and full information. For detailed and full information see the relevant full data sheet, which is available on request via the local Philips Semiconductors sales office. In case of any inconsistency or conflict with the short data sheet, the full data sheet shall prevail.

18.3 Disclaimers

General — Information in this document is believed to be accurate and reliable. However, Philips Semiconductors does not give any representations or warranties, expressed or implied, as to the accuracy or completeness of such information and shall have no liability for the consequences of use of such information.

Right to make changes — Philips Semiconductors reserves the right to make changes to information published in this document, including without limitation specifications and product descriptions, at any time and without notice. This document supersedes and replaces all information supplied prior to the publication hereof.

Suitability for use — Philips Semiconductors products are not designed, authorized or warranted to be suitable for use in medical, military, aircraft, space or life support equipment, nor in applications where failure or

malfunction of a Philips Semiconductors product can reasonably be expected to result in personal injury, death or severe property or environmental damage. Philips Semiconductors accepts no liability for inclusion and/or use of Philips Semiconductors products in such equipment or applications and therefore such inclusion and/or use is for the customer's own risk.

Applications — Applications that are described herein for any of these products are for illustrative purposes only. Philips Semiconductors makes no representation or warranty that such applications will be suitable for the specified use without further testing or modification.

Limiting values — Stress above one or more limiting values (as defined in the Absolute Maximum Ratings System of IEC 60134) may cause permanent damage to the device. Limiting values are stress ratings only and operation of the device at these or any other conditions above those given in the Characteristics sections of this document is not implied. Exposure to limiting values for extended periods may affect device reliability.

Terms and conditions of sale — Philips Semiconductors products are sold subject to the general terms and conditions of commercial sale, as published at <http://www.semiconductors.philips.com/profile/terms>, including those pertaining to warranty, intellectual property rights infringement and limitation of liability, unless explicitly otherwise agreed to in writing by Philips Semiconductors. In case of any inconsistency or conflict between information in this document and such terms and conditions, the latter will prevail.

No offer to sell or license — Nothing in this document may be interpreted or construed as an offer to sell products that is open for acceptance or the grant, conveyance or implication of any license under any copyrights, patents or other industrial or intellectual property rights.

18.4 Trademarks

Notice: All referenced brands, product names, service names and trademarks are the property of their respective owners.

19. Contact information

For additional information, please visit: <http://www.semiconductors.philips.com>

For sales office addresses, send an email to: sales.addresses@www.semiconductors.philips.com

20. Contents

| | | |
|-----------|--|-----------|
| 1 | General description | 1 |
| 2 | Features | 1 |
| 3 | Quick reference data | 2 |
| 4 | Ordering information | 2 |
| 5 | Functional diagram | 3 |
| 6 | Pinning information | 4 |
| 6.1 | Pinning | 4 |
| 6.2 | Pin description | 4 |
| 7 | Functional description | 5 |
| 7.1 | Function tables | 5 |
| 8 | Application design-in information | 7 |
| 9 | Limiting values | 8 |
| 10 | Recommended operating conditions | 8 |
| 11 | Static characteristics | 9 |
| 12 | Dynamic characteristics | 10 |
| 12.1 | Waveforms | 12 |
| 13 | Test information | 14 |
| 14 | Package outline | 15 |
| 15 | Soldering | 16 |
| 15.1 | Introduction to soldering surface mount packages | 16 |
| 15.2 | Reflow soldering | 16 |
| 15.3 | Wave soldering | 16 |
| 15.4 | Manual soldering | 17 |
| 15.5 | Package related soldering information | 17 |
| 16 | Abbreviations | 18 |
| 17 | Revision history | 18 |
| 18 | Legal information | 19 |
| 18.1 | Data sheet status | 19 |
| 18.2 | Definitions | 19 |
| 18.3 | Disclaimers | 19 |
| 18.4 | Trademarks | 19 |
| 19 | Contact information | 19 |
| 20 | Contents | 20 |

Please be aware that important notices concerning this document and the product(s) described herein, have been included in section 'Legal information'.



© Koninklijke Philips Electronics N.V. 2006. All rights reserved.

For more information, please visit: <http://www.semiconductors.philips.com>.
For sales office addresses, email to: sales.addresses@www.semiconductors.philips.com.

Date of release: 26 September 2006

Document identifier: GTL2008_GTL2107_2