

Subminiature Pushbuttons

Series HB

Distinctive Characteristics

Full face and spot illumination available. Front panel relamping.

Choice of super bright LEDs in white, green, and blue in addition to bright red, amber, and green LEDs.

Compact front panel design with 9mm square or round bezel options.

Rear panel threaded mounting. Behind panel depth of less than one inch. 8mm body diameter fits common size panel cutout.

Latchdown feature gives indication of circuit status. Audible and tactile feedback with smooth and responsive operation.

Dual, sliding contacts with self-cleaning action provide contact stability, high reliability, and increased operating life.

Solder lug terminals have spacing of .100" (2.54mm) for choice of mounting.

Longer normally closed terminal facilitates wiring and soldering.

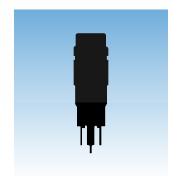
Molded-in terminals lock out flux, dust, and other contaminants.

Nonilluminated models available.

Matching indicators available.













General Specifications

Electrical Capacity (Resistive Load)

Power Level (code W): 0.1A maximum @ 30V AC/DC

Other Ratings

Contact Resistance: 50 milliohms maximum

Insulation Resistance: 100 megohms minimum @ 500V DC Dielectric Strenath: 500V AC minimum for 1 minute minimum

Mechanical Life: 100,000 operations minimum **Electrical Life:** 50,000 operations minimum

Nominal Operating Force: 3.43N

> **Contact Timing:** Nonshorting (break before make)

Pretravel .087" (2.2mm); Overtravel .031" (0.8mm); Total Travel .118" (3.0mm) Travel:

Materials & Finishes

Housing: Glass fiber reinforced polyamide

Base: Glass fiber reinforced polyamide **Movable Contact:** Phosphor bronze with silver plating **Stationary Contacts:** Phosphor bronze with silver plating Phosphor bronze with silver plating Common Terminal: **End Terminals:** Phosphor bronze with silver plating Lamp Terminals: Phosphor bronze with silver plating

Environmental Data

Operating Temp Range: -25°C through +50°C (-13°F through +122°F)

> **Humidity:** 90 ~ 95% humidity for 96 hours @ 40°C (104°F)

Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range

& returning in 1 minute; 3 right angled directions for 2 hours

Shock: 50G (490m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

Installation

Mounting Torque: 0.49Nm (4.34 lb·in) maximum for round mounting nut

Cap Installation Force: 9.8N (2.2 lbf) maximum downward force on cap

4 seconds maximum @ 390°C maximum for manual soldering **Soldering Time & Temperature:** Note: Find additional processing data in Supplement section.

Standards & Certifications

UL & C-UL All models recognized at 0.1A @ 30V AC/DC;

UL File No. WOYR2.E44145; Recognized:

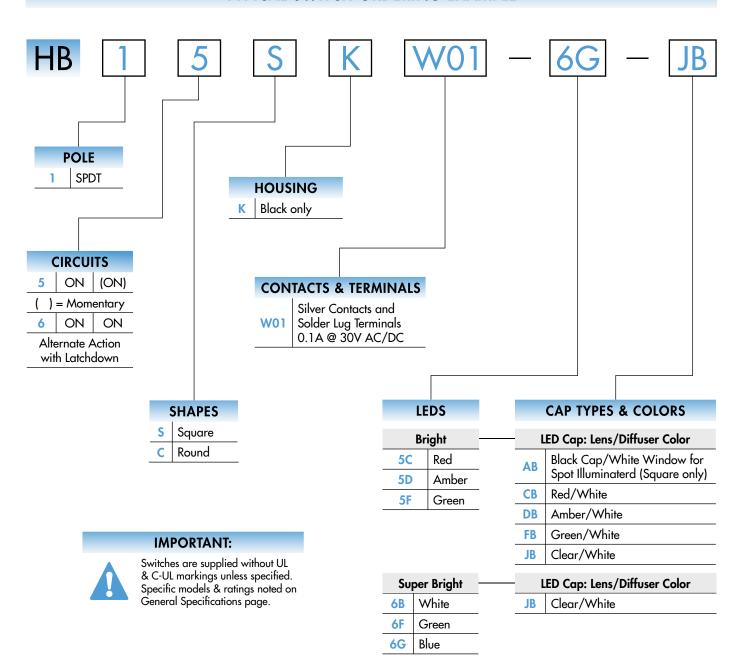
add "/U" to end of part number to order UL mark on switch.

C-UL File No. WOYR8.E44145;

add "/UC" to end of part number to order C-UL mark on switch.







DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

HB15SKW01-6G-JB





POLES & CIRCUITS													
			Position omentary	Connected Terminals		Throw & Switch/Lamp Schematics							
Pole	Model	Normal	Down	Normal	Down	Notes:	Switch is marked with NO, NC, C, L. LED circuit is isolated and requires external power source.						
SP	HB15	ON	(ON)	1-3	1-2	SPDT	• 1 (COM)						

^{*} When in latchdown position for the alternate circuit, cap position is .051" (1.3mm) above the built-in bezel.

SHAPES

.354" (9mm) Square

*HB16

ON

.354" (9mm) Round

The bezel is an integral part of the switch body.



ON

The bezel is an integral part of the switch body.



Panel Cutout & Mounting

Recommended Panel Thickness: .020 ~ .197" (0.5 ~ 5.0mm)



Overtightening the mounting nut AT073 may damage the switch housing.

HOUSING

Housing available in black only.

CONTACT MATERIALS, RATINGS, & TERMINALS



Silver Contacts

Power Level

0.1A maximum @ 30V AC/DC

Solder Lug

The $.039" \times .079"$ (1.0mm x 2.0mm) oblong hole accommodates one solid or one stranded 20-gauge wire or two 22-gauge wires.



PCB Mounting

Solder lug terminals are spaced .100" x .200" (2.54mm x 5.08mm). This enables PCB mounting which can be accomplished by elongating PC board holes to .080" (2.03mm).



LED COLORS & SPECIFICATIONS

The electrical specifications shown are determined at a basic temperature of 25°C. LED circuit is isolated and requires external power source. Single element LED is colored in OFF state. If the source voltage exceeds the rated voltage, a ballast resistor is required. The resistor value can be calculated by using the formula in the Supplement section.

Bright AT633
Super Bright

AT624G Blue

AT629B White

AT630F Green

T-1 Bi-pin

_			1						
0	Attent		Bright			Super Bright			
	Note for Super Bright: Electros Sensitive I	static Devices	5C	5D	5F	6B	6F	6G	
	(+) (-)	Color	Red	Amber	Green	White	Green	Blue	Unit
	Forward Peak Current	I _{FM}	30	30	25	30	30	30	mA
-	Continuous Forward Current	l _F	20	20	20	20	20	20	mA
	Forward Voltage	$V_{_{\rm F}}$	1.85	2.0	2.2	3.6	3.5	3.6	٧
	Reverse Peak Voltage	$V_{_{RM}}$	5	5	5	5	5	5	٧
	Current Reduction Rate Above 25°C	Δ_{IF}	0.40	0.42	0.38	0.50	0.50	0.50	mA/°C
	Ambient Temperature Range	−25° ~ +50°C			−25° ~ +50°C				

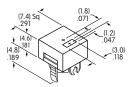
CAP TYPES & COLORS

Color Codes: A Black **B** White C Red **D** Amber J Clear F Green

Colored Cap for Bright LEDs

Cap Colors Available:

Black Cap with Translucent White Window for LED Display AT4052 **Spot Illuminated**



Square only

Material: Polycarbonate

Finish: Matte

Lens/Diffuser Colors Available:



Red/White

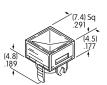


Amber/White



Green/White

AT4166 Square



Material: Polycarbonate

AT4167 Round



Finish: Glossy

Transparent Colored Lens



Translucent White Diffuser



Colored LED AT633

White Cap for Bright & Super Bright LEDs



Clear Lens/ White Diffuser

Material: Polycarbonate Finish: Glossý

AT4031 Square

AT4032 Round





Transparent Clear Lens



Translucent White Diffuser



Colored LEDs AT624, AT629, AT630, or AT633

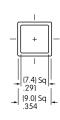




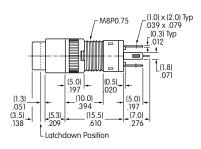
TYPICAL SWITCH DIMENSIONS

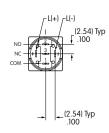
Square





Single Pole

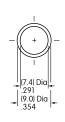




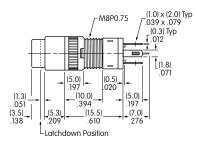
HB15SKW01-5C-CB

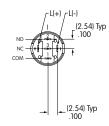
Round





Single Pole



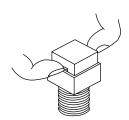


HB16CKW01-5C-CB

ASSEMBLY INSTRUCTIONS

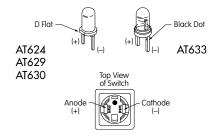
Cap Removal

- 1. Have cap in extended position (not latchdown) for alternate action models.
- 2. Use the grip slots on the sides of the cap and pull it out of the switch.



LED Polarity & Orientation in Lamp Socket

For AT624, AT629, AT630: Insert the LED with the D flat opposite the black dot molded inside the switch lamp socket. For AT633: Insert the LED with the Black Dot on the terminal to the right.

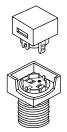




Super Bright LEDs AT624, AT629, & AT630 are electrostatic sensitive.

Cap Replacement

- 1. Match the prongs on the cap base with the projections in the switch, at the same time ligning the spring clips on the cap with the indentations in the switch.
- 2. Press firmly in place.



AT111 Lamping Tool

Lamping Tool AT111 may be used to remove and replace LED.



AT110 Socket Wrench

Socket Wrench AT110 may be used to tighten the mounting nut.

