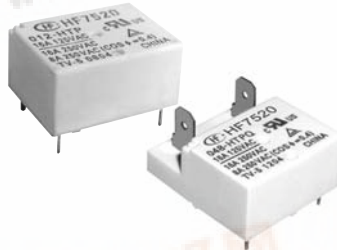# HF7520

SUBMINIATURE POWER RELAY

c **UL** US

File No.: E133481

File No.: R50050775

Features

● Low height, flat construction
● High rating: 16A
● High sensitive: 200mW
● PCB & QC layouts available
● Wash tight and flux proofed types
  (with vent-hole cover) available
● Environmental friendly product (RoHS compliant)
● Outline Dimensions: (22.0 x 16.0 x 10.9) mm

CONTACT DATA

Arrangement	1C	1A
Contact resistance	100mΩ (at 1A 6VDC)	
Contact material	See ordering info.	
Contact rating (Res. load)	NO: 10A 125/250VAC NC: 6A 125/250VAC	Standard type: TV-5 10A 30VDC 10A 125/250VAC High capacity type(P): TV-5 10A 30VDC 16A 125/250VAC 8A 250VAC(COSØ=0.4)
Max.switching voltage	250VAC	250VAC/30VDC
Max.switching current	NO:10A NC: 6A	16A
Max.switching power	NO: 2500VA NC: 1500VA	4000VA/300W
Mechanical endurance	1x10^7 OPS	
Electrical endurance	1x10^5 OPS	

COIL

Coil power	1A: 200mW; 1C: 400mW

SPECIFICATION

Insulation resistance		1000MΩ (at 500VDC)
Dielectric strength	Between coil & contacts	2500VAC 1 min
	Between open contacts	1000VAC 1 min
Operate time (at nomi.volt)		10ms max.
Release time (at nomi.volt)		5ms max.
Shock resistance	Functional	100m/s^2 (10g)
	Destructive	1000m/s^2 (100g)
Vibration resistance		10Hz to 55Hz 1.5mm DA
Humidity		35% to 85% RH
Ambient temperature		-40℃ to 85℃
Termination		1C: PCB 1A: PCB & QC
Unit weight		Approx.8g
Construction		Wash tight, Flux proofed

Notes: 1) The data shown above are initial values.
2) Please find coil temperature curve in the characteristic curves below.

SAFETY APPROVAL RATINGS

UL&CUR	1 Form A	TV-5 16A 125VAC 10A 250VAC 10A 30VDC
	1 Form C	NO: 10A 250VAC NC: 6A 250VAC
TÜV	1 Form A	16A 250VAC 10A 30VDC 8A 250VAC (COSØ=0.4)

Notes: Only some typical ratings are listed above. If more details are required, please contact us.

COIL DATA

at 23°C

1 Form C Type

Nominal Voltage VDC	Pick-up Voltage VDC	Drop-out Voltage VDC	Max. Allowable Voltage VDC	Coil Resistance Ω
5	4.0	0.5	6.5	62.5 x (1±10%)
6	4.8	0.6	7.8	90 x (1±10%)
9	7.2	0.9	11.7	202.5 x (1±10%)
12	9.6	1.2	15.6	360 x (1±10%)
18	14.4	1.8	23.4	810 x (1±10%)
24	19.2	2.4	31.2	1440 x (1±10%)
48	38.4	4.8	62.4	5760 x (1±10%)

1 Form A Type

Nominal Voltage VDC	Pick-up Voltage VDC	Drop-out Voltage VDC	Max. Allowable Voltage VDC	Coil Resistance Ω
5	4.0	0.5	7.5	125 x (1±10%)
6	4.8	0.6	9	180 x (1±10%)
9	7.2	0.9	13.5	405 x (1±10%)
12	9.6	1.2	18	720 x (1±10%)
18	14.4	1.8	27	1620 x (1±10%)
24	19.2	2.4	36	2880 x (1±10%)
48	38.4	4.8	72	11520 x (1±10%)

ORDERING INFORMATION

HF7520 / 012 -H S T P Q (XXX)

Type

Coil voltage 5, 6, 9,12, 18, 24, 48VDC

Contact arrangement **H:** 1 Form A **Z:** 1 Form C

Construction [1] **S:** Wash tight **Nil:** Flux proofed

Contact material **T:** AgSnO$_2$ **Nil:** AgCdO (only for 1A) AgNi (only for 1C)

Contact capacity **P:** High Capacity type (only for 1A) **Nil:** Standard type

Terminal type **Q:** QC (only for 1A & high capacity type) **Nil:** PCB

Customer special code [2] e.g. (551) stands for RoHS compliant (Cadmium containing contacts)
(Only for special requirements) (555) stands for RoHS compliant (Cadmium-free contacts)

Notes: 1) Under the ambience with dangerous gas like H$_2$S, SO$_2$ or NO$_2$, wash tight type is recommended; please test the relay in real applications.
If the ambience allows, flux proofed is preferentially recommended.
2) HF7520 is an environmental friendly product. Please mark a special code (555) or (551) when ordering. (551) stands RoHS compliant
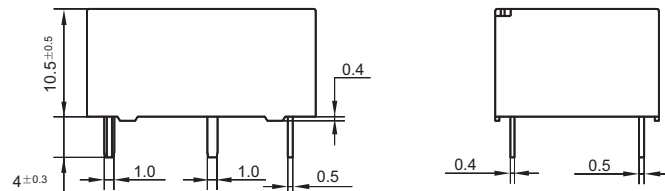with Cadmium contact; (555) stands for RoHS compliant with Cadmium-free contact.
3) If choose wash tight type for body cleanout concern, please cut the vent hole after the process.

1 Form A (PCB)

Outline Dimensions

0.4

10.5±0.5

4±0.3   1.0   1.0   0.5

0.4   0.5

(Top view)

22±0.5

16±0.5

The vent-hole cover

Wiring Diagram
(Bottom View)

PCB Layout
(Bottom view)

17.78   2 x Ø0.9

12.7

10.16   2 x Ø1.3

(Bottom View)

2 —〰— 1

com   NO   NC
3   4   5

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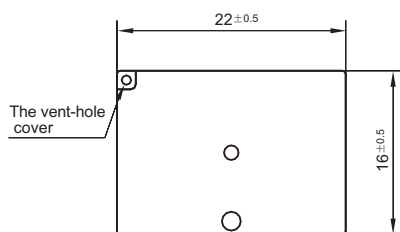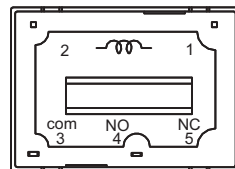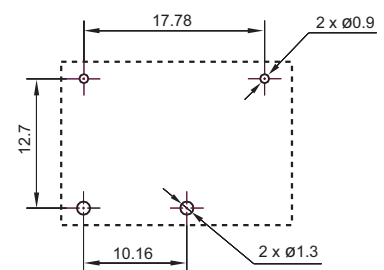
1 Form A (QC)

Outline Dimensions

0.5   10°C

10.8±0.5

4±0.3

0.5   0.5   0.5   0.4   0.5

6.3
3.2   4.75   Ø1.3
6.35
13.5±0.3
5
2X1.2   20.5±0.3   0.5

(Top view)

3   4

The vent-hole cover

25.2±0.5
16.1±0.5
22.5±0.5

(Bottom View)

2 —〰— 1
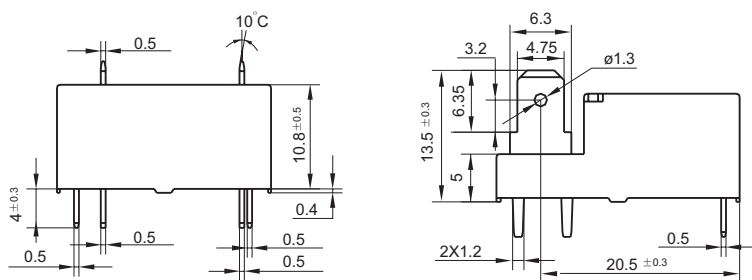
Wiring Diagram

(Top View)   (Bottom View)

PCB Layout
(Bottom view)

17.78
8.89
8.89
2.2
1.8

1.0
1.8
2 x Ø0.9
16.1   5

14.25
6.25

114
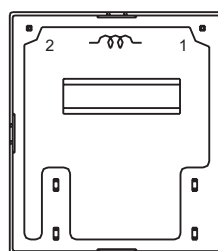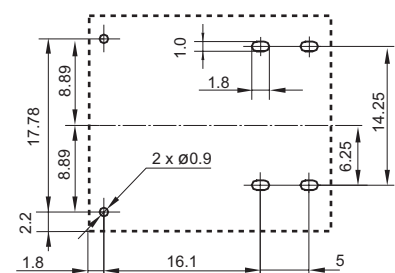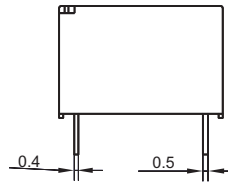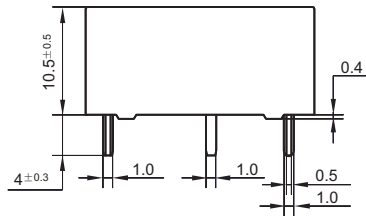
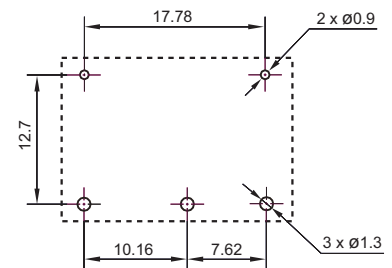## OUTLINE DIMENSIONS , WIRING DIAGRAM AND PC BOARD LAYOUT
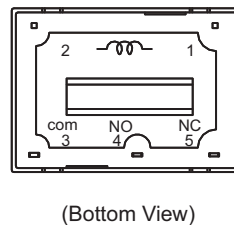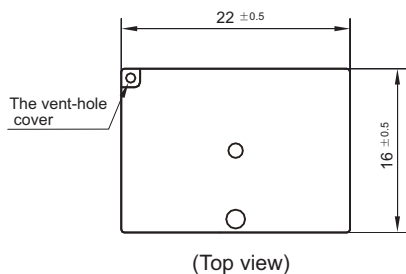
Unit: mm

1 Form C (PCB)

Outline Dimensions

10.5±0.5

0.4

4±0.3 1.0 1.0 0.5 1.0

0.4 0.5

Wiring Diagram
(Bottom View)

22 ±0.5

The vent-hole cover

16 ±0.5

(Top view)

2

1

com NO NC
3   4   5

(Bottom View)

PCB Layout
(Bottom view)

17.78

2 x Ø0.9

12.7

10.16 7.62

3 x Ø1.3
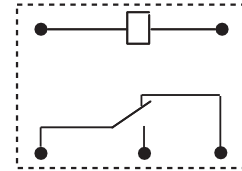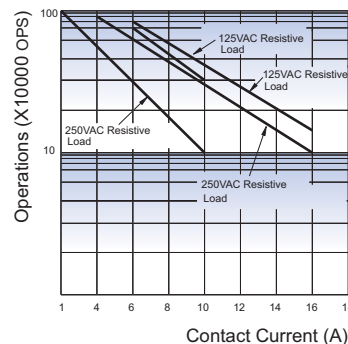
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension ＞1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension ＞5mm, tolerance should be ±0.4mm.
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER
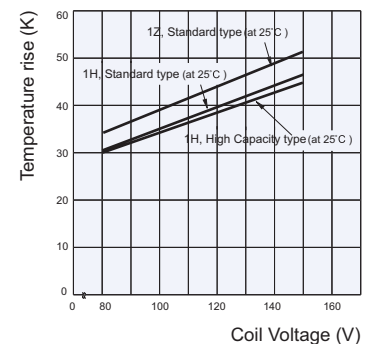
Contact Current (A)

100

16
10

1

AC Resistive Load

0 10 100 200 300 400 500
Contact Voltage (V)

ENDURANCE CURVE

Operations (X10000 OPS)

100

10

125VAC Resistive Load
125VAC Resistive Load
250VAC Resistive Load
250VAC Resistive Load

1 4 6 8 10 12 14 16 18
Contact Current (A)

COIL TEMPERATURE RISE

Temperature rise (K)

60
50
40
30
20
10
0

12, Standard type (at 25℃)
1H, Standard type (at 25℃)
1H, High Capacity type (at 25℃)

0 80 100 120 140 160
Coil Voltage (V)
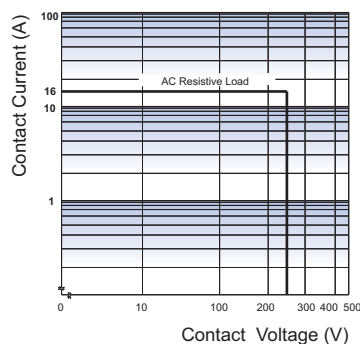
Disclaimer

This datasheet is for the customers' reference. All the specifications are subject to change without notice.

We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.