## DAてA SルEET

## TDA3507 <br> Video control combination circuit with automatic cut－off control

# Video control combination circuit with automatic cut-off control 

## GENERAL DESCRIPTION

The TDA3507 is a monolithic integrated circuit which performs video control functions in a PAL/SECAM decoder.
The required input signals are: luminance and negative colour difference $-(R-Y)$ and $-(B-Y)$, and a 3-level sandcastle pulse for control purposes. Linear RGB signals can be inserted from an external source. RGB output signals are available for driving the video output stages. This circuit provides automatic cut-off control of the picture tube.
The TDA3507 is the same as the TDA3505 but with RGB channel bandwidths of (typical) 16 MHz and an automatic cut-off cycle that ends in line 15.

## Features

- Capacitive coupling of the colour difference and luminance input signals with black level clamping in the input stages
- Linear saturation control acting on the colour difference signals
- (G-Y) and RGB matrix
- Linear transmission of inserted signals
- Equal black levels for inserted and matrixed signals
- 3 identical channels for the RGB signals
- Linear contrast and brightness controls, operating on both the inserted and matrixed RGB signals
- Peak beam current limiting input
- Clamping, horizontal and vertical blanking of the three input signals controlled by a 3-level sandcastle pulse
- 3 DC gain controls for the RGB output signals (white point adjustment)
- Emitter-follower outputs for driving the RGB output stages
- Input for automatic cut-off control with compensation for leakage current of the picture tube


## QUICK REFERENCE DATA

| PARAMETER | CONDITIONS | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply voltage (pin 6) |  | $\mathrm{V}_{\mathrm{P}}=\mathrm{V}_{6-24}$ | - | 12 | - | V |
| Supply current |  | $\mathrm{I}_{\mathrm{P}}=\mathrm{I}_{6}$ | - | 100 | - | mA |
| Composite video input signal (peak-to-peak value) |  | $V_{15-24(p-p)}$ | - | 0,45 | - | V |
| Colour difference input signals (peak-to-peak value) |  |  |  |  |  |  |
| -(B-Y) |  | $\mathrm{V}_{18-24(\mathrm{p}-\mathrm{p})}$ | - | 1,33 | - | V |
| -(R-Y) |  | $\mathrm{V}_{17-24(\mathrm{p}-\mathrm{p})}$ | - | 1,05 | - | V |
| Inserted RGB signals (black-to-white value) |  | $V_{12,13,14-24}$ | - | 1,0 | - | V |
| Three-level sandcastle pulse |  | $\mathrm{V}_{10-24}$ | - | 2,5 | - | V |
|  |  |  | - | 4,5 | - | V |
|  |  |  | - | 8,0 | - | V |
| Control voltage ranges |  |  |  |  |  |  |
| brightness |  | $\mathrm{V}_{20-24}$ | 1,0 | - | 3,0 | V |
| contrast |  | $\mathrm{V}_{19-24}$ | 2,0 | - | 4,3 | V |
| saturation |  | $V_{16-24}$ | 2,0 | - | 4,3 | V |

## PACKAGE OUTLINE

28-lead DIL; Plastic (SOT117); SOT117-1; 1996 November 21.
Video control combination circuit with automatic cut-off control

| Video control combination circuit with | TDA3507 |
| :--- | :--- |
| automatic cut-off control |  |



Fig. 2 Part of block diagram, continued from Fig. 1.

## Video control combination circuit with automatic cut-off control

PINNING

| PIN | $\quad$ DESCRIPTION |
| :--- | :--- |
|  | red output |
|  | green storage capacitor for cut-off control |
|  | green output |
|  | blue storage capacitor for cut-off control |
|  | positive supply voltage (+12 V) |
|  | blue storage for brightness |
|  | green storage for brightness |
|  | red storage for brightness |
|  | sandcastle pulse input |
|  | fast switch for RGB inputs |
|  | blue input (external signal) |
|  | green input (external signal) |
| red input (external signal) |  |
|  | luminance input |
|  | saturation control input |
|  | $-(R-Y)$ colour difference input |
|  | -(B-Y) colour difference input |
| contrast control input |  |
| brightness control input |  |
| white point adjustment, blue |  |
| white point adjustment, green |  |
| white point adjustment, red |  |
| ground (0 V) |  |
| control input for peak beam current limiting |  |
| automatic cut-off control input |  |
| storage capacitor for leakage current |  |
| red storage capacitor for cut-off control |  |

# Video control combination circuit with automatic cut-off control 

## RATINGS

Limiting values in accordance with the Absolute Maximum System (IEC 134)

| PARAMETER | SYMBOL | MIN. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: |
| Supply voltage (pin 6) | $\mathrm{V}_{\mathrm{P}}=\mathrm{V}_{6-24}$ | - | 13,2 | V |
| Voltage ranges |  |  |  |  |
| at pins 10, 21, 22, 23, 25, 26 | $\mathrm{V}_{\mathrm{n}-24}$ | 0 | $V_{P}$ | V |
| at pin 11 | $V_{11-24}$ | -0,5 | 3,0 | V |
| at pins 16, 19, 20 | $\mathrm{V}_{16}$, 19, 20-24 | 0 | $0,5 \mathrm{~V}_{\mathrm{P}}$ | V |
| at pins $1,2,3,4,5,7,8,9$, |  |  |  |  |
| 12, 13, 14, 15, 17, 18, 27, 28 | no external DC voltage |  |  |  |
| Currents |  |  |  |  |
| at pins 1, 3, 5 | $-l_{1,3,5}$ | - | 3 | mA |
| at pin 19 | $\mathrm{l}_{19}$ | - | 10 | mA |
| at pin 20 | $\mathrm{l}_{20}$ | - | 5 | mA |
| at pin 25 | $-\mathrm{l}_{25}$ | - | 5 | mA |
| Total power dissipation | $\mathrm{P}_{\text {tot }}$ | - | 1,7 | W |
| Storage temperature range | $\mathrm{T}_{\text {stg }}$ | -25 | +150 | ${ }^{\circ} \mathrm{C}$ |
| Operating ambient temperature range | $\mathrm{T}_{\text {amb }}$ | 0 | +70 | ${ }^{\circ} \mathrm{C}$ |

# Video control combination circuit with automatic cut-off control 

## CHARACTERISTICS

$\mathrm{V}_{\mathrm{P}}=\mathrm{V}_{6-24}=12,0 \mathrm{~V} ; \mathrm{V}_{12,13,14(p-p)}=1,0 \mathrm{~V} ; \mathrm{V}_{15-24(p-\mathrm{p})}=0,45 \mathrm{~V} ; \mathrm{V}_{17-24(\rho-p)}=1,05 \mathrm{~V} ; \mathrm{V}_{18-24(p-p)}=1,33 \mathrm{~V} ; \mathrm{T}_{\mathrm{amb}}=25^{\circ} \mathrm{C}$; measured in Fig.3; nominal settings of brightness, contrast, saturation and white point adjustment; all voltages are referred to pin 24 ; unless otherwise specified

| PARAMETER | CONDITIONS | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply (pin 6) |  |  |  |  |  |  |
| Supply voltage |  | $\mathrm{V}_{\mathrm{P}}=\mathrm{V}_{6}$ | 10,8 | 12,0 | 13,2 | $v$ |
| Supply current |  |  | - | 100 | $130{ }^{(1)}$ | mA |
| Colour difference inputs (pins 17, 18) |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
| -(R-Y) input signal (pin 17) | for saturated colour |  |  |  |  |  |
| (peak-to-peak value) | bar with $75 \%$ of maximum amplitude | $\mathrm{V}_{17 \text { (p-p) }}$ | - | 1,05 | 1,48 | v |
| -(B-Y) input signal (pin 18) | for saturated colour |  |  |  |  |  |
| (peak-to-peak value) | bar with $75 \%$ of maximum amplitude | $\mathrm{V}_{18(p-\mathrm{p})}$ | - | 1,33 | 1,88 | v |
| Input current during |  |  |  |  |  |  |
| scanning |  | $\mathrm{I}_{17,18}$ | - | - | 1,0 | $\mu \mathrm{A}$ |
| Input resistance |  | $\mathrm{R}_{17,18} 18.24$ | 1,0 | - | - | $\mathrm{M} \Omega$ |
| Internal DC voltage due to clamping | note 2 | $V_{17,18}$ | 3,8 | 4,4 | 4,8 | V |
| Saturation control (pin 16) |  |  |  |  |  |  |
| Control voltage for maximum saturation | note 2 | $\mathrm{V}_{16}$ | 4,0 | 4,2 | 4,4 | v |
| Control voltage for |  |  |  |  |  |  |
| nominal saturation | 6 dB below max. |  |  |  |  |  |
|  | note 2 | $\mathrm{V}_{16}$ | 2,9 | 3,1 | 3,3 | V |
| Control voltage for |  |  |  |  |  |  |
| -26 dB saturation referred to maximum | note 2 | $\mathrm{V}_{16}$ | 1,9 | 2,1 | 2,3 | v |
| Minimum saturation | $\mathrm{V}_{16}=1,8 \mathrm{~V}$ | d | 46 | 50 | - | dB |
| Input current |  | $\mathrm{l}_{16}$ | - | - | 20 | $\mu \mathrm{A}$ |
| (G-Y) matrix |  |  |  |  |  |  |
| Matrixed according to the equation $\mathrm{V}_{(\mathrm{G}-\mathrm{Y})}=-0,51 \mathrm{~V}_{(\mathrm{R}-\mathrm{Y})}-0,19 \mathrm{~V}_{(\mathrm{B}-\mathrm{Y})}$ |  |  |  |  |  |  |
| Luminance input (pin 15) |  |  |  |  |  |  |
| Composite video input signal |  |  |  |  |  |  |
| (peak-to-peak value) |  | $\mathrm{V}_{15(p-\mathrm{p})}$ | - | 450 | 630 | mV |
| Input resistance |  | $\mathrm{R}_{15-24}$ | 100 | - | - | $\mathrm{k} \Omega$ |
| Input capacitance |  | $\mathrm{C}_{15-24}$ | - | - | 5 | pF |
| Input current during |  |  | - | - | 1 | $\mu \mathrm{A}$ |

Video control combination circuit with automatic cut-off control

| PARAMETER | CONDITIONS | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Linearity | nominal settings | m | 0,85 | - | - |  |
| Internal DC voltage due to clamping | note 2 | $\mathrm{V}_{15}$ | 2,5 | 2,9 | 3,3 | V |
| RGB channels |  |  |  |  |  |  |
| Signal switching input (pin 11) |  |  |  |  |  |  |
| Normal state; no insertion |  | $V_{11}$ | 0 | - | 0,4 | V |
| Level for insertion-on |  | $\mathrm{V}_{11}$ | 0,9 | - | 3,0 | V |
| Input capacitance |  | $\mathrm{C}_{11-24}$ | - | - | 10 | pF |
| Input current | $\mathrm{V}_{11}=0$ to 3 V | $\mathrm{l}_{11}$ | -100 | - | +450 | $\mu \mathrm{A}$ |
| Signal insertion (pins 12, 13, 14) |  |  |  |  |  |  |
| External RGB input signals (black-to-white value) |  | $\mathrm{V}_{12}, 13,14$ | - | 1,0 | 1,4 | V |
| Input current during scanning |  | $\mathrm{l}_{12,13,14}$ | - | - | 1,0 | $\mu \mathrm{A}$ |
| Internal DC voltage due to clamping | notes 2, 3 | $\mathrm{V}_{12,13,14}$ | 4,0 | 4,5 | 5,0 | V |
| Contrast control (pin 19) | note 2 |  |  |  |  |  |
| Control voltage for maximum contrast |  | $\mathrm{V}_{19}$ | 4,0 | 4,2 | 4,4 | V |
| Control voltage for nominal contrast | 3 dB below max. | $\mathrm{V}_{19}$ | 3,4 | 3,6 | 3,8 | V |
| Control voltage for |  | $\mathrm{V}_{19}$ |  |  |  |  |
| -10 dB below max. |  | $\mathrm{V}_{19}$ | 2,6 | 2,8 | 3,0 | V |
| Minimum contrast referred to max. | $\mathrm{V}_{19}=2 \mathrm{~V}$ | d | 18 | 21 | 29 | dB |
| Input current | $\mathrm{V}_{25}>6 \mathrm{~V}$ | $\mathrm{I}_{19}$ | - | - | 2 | $\mu \mathrm{A}$ |
| Difference between |  |  |  |  |  |  |
| RGB channels | contrast - 10 dB below max. |  | - | - | 0,6 | dB |
| Peak beam current limiting (pin 25) |  |  |  |  |  |  |
| Internal DC bias voltage | note 2 | $\mathrm{V}_{25}$ | 5,3 | 5,5 | 5,7 | V |
| Input resistance |  | $\mathrm{R}_{25-24}$ | - | 10 | - | $\mathrm{k} \Omega$ |
| Input current at contrast control input | $\mathrm{V}_{25}=4,5 \mathrm{~V}$ | $\mathrm{I}_{19}$ | 10 | 20 | 34 | mA |
| Brightness control (pin 20) | note 2 |  |  |  |  |  |
| Control voltage range |  | $\mathrm{V}_{20}$ | 1 | - | 3 | V |

## Video control combination circuit with automatic cut-off control

| PARAMETER | CONDITIONS | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Input current |  | $-I_{20}$ | - | - | 10 | $\mu \mathrm{A}$ |
| Change of black level in the control range related to the luminance signal (black/white) | $\Delta \mathrm{V}_{20}=1 \mathrm{~V}$ |  | - | $\pm 50$ | - | \% |
| Tracking |  |  | 95 | - | - | \% |
| Internal signal limiting (RGB) |  |  |  |  |  |  |
| Signal limiting referred to nominal luminance and nominal black level |  |  |  |  |  |  |
| black |  |  | - | -25 | - | \% |
| white |  |  | 115 | 120 | 125 | \% |
| White point adjustment (pins 21, 22, 23) | note 2 |  |  |  |  |  |
| AC voltage gain | note 4 |  |  |  |  |  |
| $\mathrm{V}_{21,22,23}=5,5 \mathrm{~V}$ |  | $\mathrm{G}_{V}$ | - | 100 | - | \% |
| $\mathrm{V}_{21,22,23}=0 \mathrm{~V}$ |  | $\mathrm{G}_{V}$ | -35 | -40 | - | \% |
| $\mathrm{V}_{21,22,23}=12 \mathrm{~V}$ |  | $\mathrm{G}_{V}$ | +35 | +40 | - | \% |
| Input resistance |  | $\mathrm{R}_{21,22,23-24}$ | - | 20 | - | $\mathrm{k} \Omega$ |
| RGB outputs (emitter follower) (pins 1, 3, 5) |  |  |  |  |  |  |
| Output voltage; black-towhite positive |  | $\mathrm{V}_{1,3,5}$ | 1,5 | 2,0 | 2,5 | V |
| Black level without automatic cut-off control | note 2 |  |  |  |  |  |
|  | $\mathrm{V}_{28,2,4}=10 \mathrm{~V}$ | $\mathrm{V}_{1,3,5}$ | 6,1 | 6,9 | 7,7 | V |
| Difference in black level between RGB channels due to variation of contrast control |  | $\Delta \mathrm{V}_{1,3,5}$ | - | - | 10 | mV |
| Cut-off control range | note 2 | $\mathrm{V}_{1,3,5}$ | 4,0 | 4,6 | - | V |
| Internal current source |  | $\mathrm{l}_{1,3,5}$ | 2,0 | 3,0 | - | mA |
| Automatic cut-off control (pin 26) | notes 2, 5 |  |  |  |  |  |
| Input voltage range |  | $\mathrm{V}_{26}$ | 0 | - | 6,5 | V |

## Video control combination circuit with automatic cut-off control

| PARAMETER | CONDITIONS | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Voltage difference between cut-off current measurement (note 6) and leakage current measurement (note 7) |  | $\mathrm{V}_{26}$ | 0,5 | 0,64 | 0,72 | V |
| Input pin 26 switches to ground <br> Gain data | orizontal flyback <br> at nominal brightness, contrast, saturation and white point settings |  |  |  |  |  |
| Voltage gain with respect to luminance input (pin 15) |  | $\mathrm{G}_{1,3,5-15}$ | 14 | 16 | 18 | dB |
| Frequency response of luminance path | 0 to 5 MHz | $d_{1,3,5-15}$ | - | - | 3 | dB |
| Voltage gain with respect to colour difference inputs (pins 17 and 18) |  | $\begin{aligned} & \mathrm{G}_{5-18} \\ & \mathrm{G}_{1-17} \end{aligned}$ | 3 | 6 | 9 | dB |
| Frequency response of colour difference paths | 0 to 2 MHz | $\begin{aligned} & d_{5-18} \\ & d_{1-17} \end{aligned}$ | - | - | 3 | dB |
| Voltage gain with respect to inserted signals |  | $\begin{aligned} & G_{1-14} \\ & G_{3-13} \\ & G_{5-12} \end{aligned}$ | 4 | 6 | 8 | dB |
| Frequency response of inserted signal paths | 0 to 16 MHz | $\begin{aligned} & d_{1-14} \\ & d_{3-13} \\ & d_{5-12} \end{aligned}$ | - | 3 | - | dB |
| Frequency response of inserted signal paths | 0 to 13 MHz | $\begin{aligned} & d_{1-14} \\ & d_{3-13} \\ & d_{5-12} \end{aligned}$ | - | - | 3 | dB |
| Rise and fall times of RGB output signals (pins 1, 3, 5) |  | $t_{r}, t_{f}$ | - | 40 | - | ns |
| Difference in transit times between $R, G$ and $B$ channels Delay time between signal switching and signal insertion |  | $\Delta t_{1,3,5}$ $t_{d}$ | $-25$ | 0 | $15$ $+25$ | ns |

Video control combination circuit with automatic cut-off control

| PARAMETER | CONDITIONS | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Difference in gain between normal mode and signal insertion mode <br> Sandcastle pulse detector <br> (pin 10) <br> Levels for separating the following pulses: <br> horizontal and vertical <br> blanking pulses <br> required pulses $(\mathrm{H}+\mathrm{V})$ <br> horizontal pulses <br> required pulses (H) <br> clamping pulses <br> required pulses <br> no keying <br> Input current | note 8 <br> note 9 <br> note 10 | $\begin{gathered} \Delta G_{1,3,5} \\ \\ \\ \\ \\ V_{10} \\ V_{10} \\ V_{10} \\ V_{10} \\ V_{10} \\ V_{10} \\ V_{10} \\ -I_{10} \\ \hline \end{gathered}$ |  | $\begin{aligned} & 1,5 \\ & 2,5 \\ & 3,5 \\ & 4,5 \\ & 7,0 \\ & - \\ & - \end{aligned}$ | 10 <br> 2,0 <br> 2,9 <br> 4,0 <br> 5,0 <br> 7,5 <br> 12,0 <br> 1,0 <br> 110 | \% <br> V <br> V <br> V <br> V <br> V <br> V <br> V <br> $\mu \mathrm{A}$ |

## Notes

1. $<115 \mathrm{~mA}$ after warm-up.
2. Values are proportional to the supply voltage.
3. When $\mathrm{V}_{11-24}<0,4 \mathrm{~V}$ during clamping time - the black levels of the inserted RGB signals are clamped on the black levels of the internal RGB signals.
When $\mathrm{V}_{11-24}>0,9 \mathrm{~V}$ during clamping time - the black levels of the inserted RGB signals are clamped on an internal DC voltage (correct clamping of the external RGB signals is possible only when they are synchronous with the sandcastle pulse).
4. When pins 21, 22 and 23 are not connected, an internal bias voltage of $5,5 \mathrm{~V}$ is supplied.
5. Automatic cut-off control measurement occurs in the following lines after start of the vertical blanking pulse:
line 12: measurement of leakage current ( $R+G+B$ )
line 13: measurement of red cut-off current
line 14: measurement of green cut-off current
line 15: measurement of blue cut-off current
6. Black level of the measured channel is nominal; the other two channels are blanked to ultra-black.
7. All three channels blanked to ultra-black.

The cut-off control cycle occurs when the vertical blanking part of the sandcastle pulse contains more than 3 line pulses.
The internal blanking continues until the end of the last measured line.
The vertical blanking pulse is not allowed to contain more than 34 line pulses, otherwise another control cycle begins.
8. The sandcastle pulse is compared with three internal thresholds (proportional to $\mathrm{V}_{\mathrm{P}}$ ) and the given levels separate the various pulses.
9. Blanked to ultra-black ( $-25 \%$ ).
10. Pulse duration $\geq 3,5 \mu \mathrm{~s}$.

## Video control combination circuit with automatic cut-off control

## APPLICATION INFORMATION


(1) When supplied via a $75 \Omega$ line.
(2) Capacitor value depends on circuit layout.

Fig. 3 Typical application circuit diagram using the TDA3507.

# Video control combination circuit with automatic cut-off control 

## PACKAGE OUTLINE

DIP28: plastic dual in-line package; 28 leads ( 600 mil )
SOT117-1

| UNIT | $\underset{\max .}{A}$ | $\begin{gathered} \mathbf{A}_{1} \\ \min . \end{gathered}$ | $A_{2}$ max. | b | $\mathrm{b}_{1}$ | c | $\mathrm{D}^{(1)}$ | $E^{(1)}$ | e | $\mathrm{e}_{1}$ | L | $\mathrm{M}_{\mathrm{E}}$ | $\mathrm{M}_{\mathrm{H}}$ | w | $\mathrm{Zax}^{(1)}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 5.1 | 0.51 | 4.0 | $\begin{aligned} & 1.7 \\ & 1.3 \end{aligned}$ | $\begin{aligned} & 0.53 \\ & 0.38 \end{aligned}$ | $\begin{aligned} & 0.32 \\ & 0.23 \end{aligned}$ | $\begin{aligned} & 36.0 \\ & 35.0 \end{aligned}$ | $\begin{aligned} & 14.1 \\ & 13.7 \end{aligned}$ | 2.54 | 15.24 | $\begin{aligned} & 3.9 \\ & 3.4 \end{aligned}$ | $\begin{aligned} & 15.80 \\ & 15.24 \end{aligned}$ | $\begin{aligned} & 17.15 \\ & 15.90 \end{aligned}$ | 0.25 | 1.7 |
| inches | 0.20 | 0.020 | 0.16 | $\begin{aligned} & 0.066 \\ & 0.051 \end{aligned}$ | $\begin{aligned} & 0.020 \\ & 0.014 \end{aligned}$ | $\begin{aligned} & 0.013 \\ & 0.009 \end{aligned}$ | $\begin{aligned} & 1.41 \\ & 1.34 \end{aligned}$ | $\begin{aligned} & 0.56 \\ & 0.54 \end{aligned}$ | 0.10 | 0.60 | $\begin{aligned} & 0.15 \\ & 0.13 \end{aligned}$ | $\begin{aligned} & 0.62 \\ & 0.60 \end{aligned}$ | $\begin{aligned} & 0.68 \\ & 0.63 \end{aligned}$ | 0.01 | 0.067 |

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

| OUTLINE <br> VERSION | REFERENCES |  |  | EUROPEAN PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | EIAJ |  |  |
| SOT117-1 | 051G05 | MO-015AH |  | $\square$ ¢ | $\begin{aligned} & 92-11-17 \\ & 95-01-14 \end{aligned}$ |

Video control combination circuit with automatic cut-off control

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "IC Package Databook" (order code 9398652 90011).

## Soldering by dipping or by wave

The maximum permissible temperature of the solder is $260^{\circ} \mathrm{C}$; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.
The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ( $\mathrm{T}_{\text {stg max }}$ ). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

## Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V ) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than $300^{\circ} \mathrm{C}$ it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and $400^{\circ} \mathrm{C}$, contact may be up to 5 seconds.

## DEFINITIONS

| Data sheet status |  |
| :--- | :--- |
| Objective specification | This data sheet contains target or goal specifications for product development. |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification | This data sheet contains final product specifications. |
| Limiting values | Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or <br> more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation <br> of the device at these or at any other conditions above those given in the Characteristics sections of the specification <br> is not implied. Exposure to limiting values for extended periods may affect device reliability. |
| Application information |  |
| Where application information is given, it is advisory and does not form part of the specification. |  |

## LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

