

**VI TELEFILTER** **Filter Specification** **TFS 840** **1/5**

**Measurement condition**

Ambient temperature: 23 °C  
 Input power level: 0 dBm  
 Terminating impedances  
 for input: 195Ω // -0,25 pF  
 for input: 195Ω // -0,25 pF

**Characteristics**

**Remark:**

Reference level for the relative attenuation  $a_{rel}$  of the TFS 840 is the minimum of the pass band attenuation  $a_{min}$ . The minimum of the pass band attenuation  $a_{min}$  is defined as the insertion loss  $a_e$ . The centre frequency  $f_c$  is the arithmetic mean value of the upper and lower frequencies at the -3 dB filter attenuation level relative to the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed on 840,0 MHz without tolerance. The given values for the relative attenuation  $a_{rel}$  and for the group delay ripple have to be reached at the frequencies given below also if the centre frequency  $f_c$  is shifted due to the temperature coefficient of frequency  $TC_f$  in the operating temperature range and due to a production tolerance for the centre frequency  $f_c$ .

<b>D a t a</b>		<b>typ. value</b>	<b>tolerance/limit</b>
<b>Insertion loss</b> (Reference level)	$a_e = a_{min}$	3,75 dB	max. 5,5 dB
<b>Nominal frequency</b>	$f_N$	-	840,0 MHz
<b>Centre frequency</b>	$f_c$	840,0 MHz	
<b>2 dB Bandwidth</b>	BW	49,50 MHz	min. 40,0 MHz
<b>Pass band ripple</b>	within $\pm 20,0$ MHz	1,5* dB	max. 2,0 dB
<b>Relative attenuation</b>	$a_{rel}$		
$f_N \dots f_N \pm 20,0$ MHz		-	max. 2,0 dB
$f_N - 160,0$ MHz $\dots f_N - 740,0$ MHz		50,0 dB	min. 40,0 dB
$f_N + 120,0$ MHz $\dots f_N + 260,0$ MHz	50,0	dB	min. 30,0 dB
$f_N + 260,0$ MHz $\dots f_N + 300,0$ MHz	50,0	dB	min. 45,0 dB
$f_N + 300,0$ MHz $\dots f_N + 660,0$ MHz	50,0	dB	min. 40,0 dB
<b>Operating temperature range</b>			- 25 °C ... + 75 °C
<b>Storage temperature range</b>			- 30 °C ... + 80 °C

\*) 1,5 dB over  $f_N \pm 20$  MHz at ambiente temperature (23 °C).

**Generated:** \_\_\_\_\_

**Checked / approved:** \_\_\_\_\_

**VI TELEFILTER**

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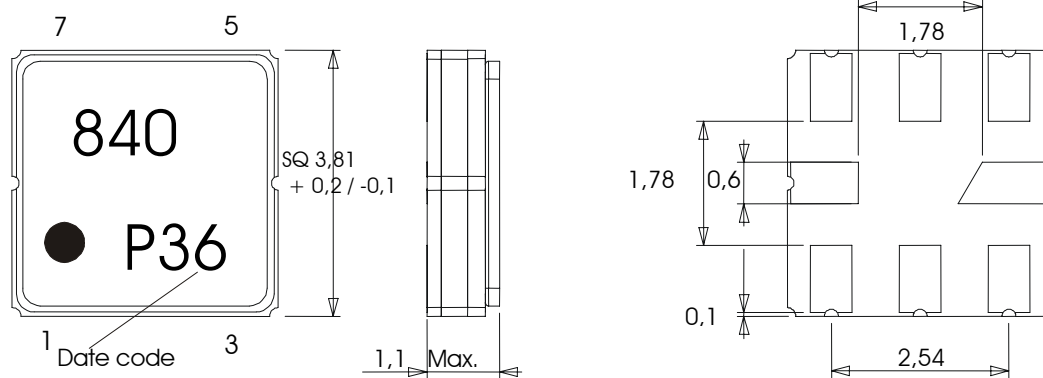
E-Mail: [tft@telefilter.com](mailto:tft@telefilter.com)

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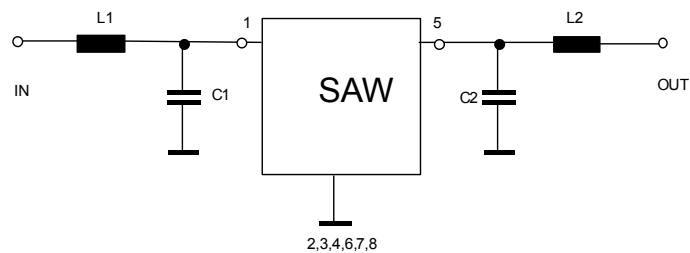
**VI TELEFILTER****Filter Specification****TFS 840****2/5****Construction, pin configuration and 50 Ω - matching network**

(All dimensions in mm)



Pin 1	Input	Pin 5	Output
Pin 2	Ground	Pin 6	Ground
Pin 3	Ground	Pin 7	Ground
Pin 4	Package Ground	Pin 8	Package ground

Date code:	Year + week
M	2000
N	2001
P	2002
...	

**50 Ohm Test circuit****VI TELEFILTER****Potsdamer Straße 18****D 14 513 TELTOW / Germany****Tel: (+49) 3328 4784-0 / Fax: (+49) 3328 4784-30****E-Mail: [tft@telefilter.com](mailto:tft@telefilter.com)**

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**Stability Characteristics**

After the following tests the filter shall meet the whole specification:

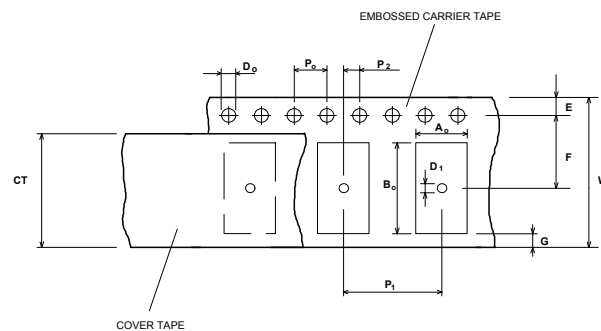
1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): max. 2 times reflow process;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

**Packing**

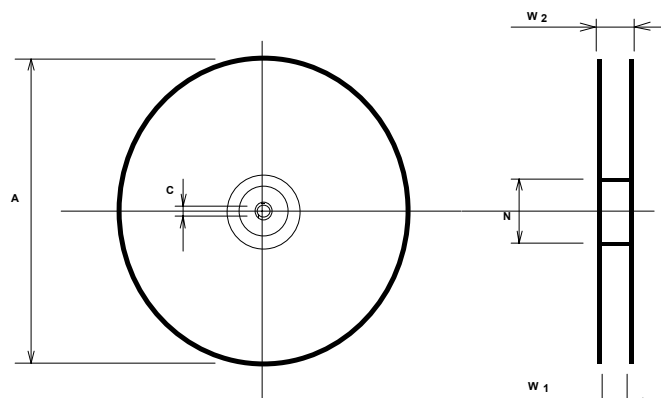
Tape & Reel:	IEC 286 - 3, with exception of value for N and minimum bending radius; tape type II, embossed carrier tape with top cover tape on the upper side;	
	max. pieces of filters per reel:	3000
	reel of empty components at start:	min 300 mm
	reel of empty components at start including leader:	min 500 mm
	trailer	min 300 mm

**Tape (all dimensions in mm)**

W	: 12 ± 0,3
Po	: 4 ± 0,1
Do	: 1,5 + 0,1
E	: 1,75 ± 0,1
F	: 5,5 ± 0,05
G (min)	: 0,75
P2	: 2 ± 0,05
P1	: 8 ± 0,1
D1(min)	: 1,5
Ao	: 4,3 ± 0,1
Bo	: 4,3 ± 0,1
CT	: 9,5 ± 0,1

**Reel (all dimensions in mm):**

A	: 330
W1	: 12,4 + 2,0
W2 (max)	: 18,4
N (min)	: 50
C	: 13 -0,5/-0,2



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. The marking of the filters is able to read if the view is directed on the upper side of the carrier tape with the sprocket holes on the right side of the tape.

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**Air reflow temperature conditions**

## 1st and 2nd air reflow profile

<b>Name:</b>	pre-heating periods	main-heating periods	peak temperature
<b>Temperature:</b>	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
<b>Time:</b>	60 sec. - 90 sec.	20 sec. - 25 sec.	

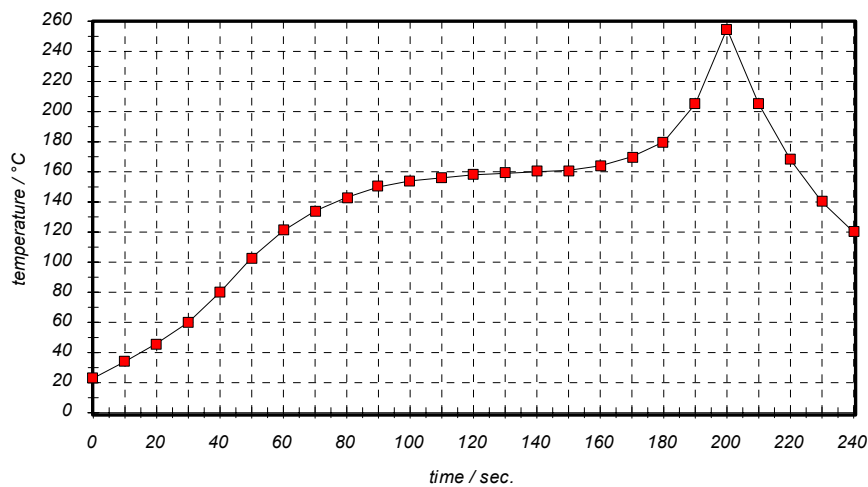
**Chip-mount air reflow profile**

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

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**VI TELEFILTER****Filter Specification****TFS 840****5/5**

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**History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	- Generation of development specification according to customer specification	Dr. Sabah	29.08.2001
1.1	- Change of relative attenuation	Dr. Sabah	13.09.2001
1.2	-add of terminating Impedance and typ. values; Filter Specification	Dr. Sabah	02.09.2002