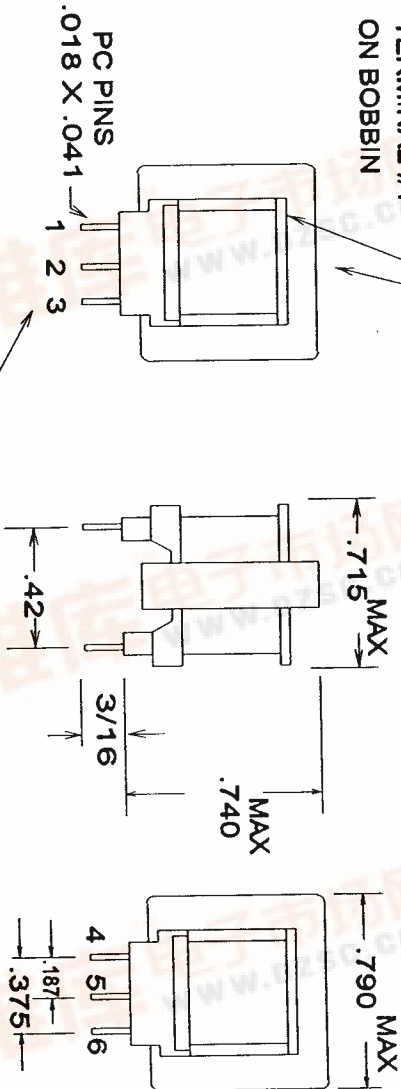


TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

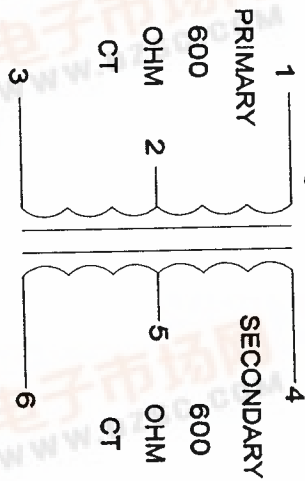
TY-304P.DC2

"TY-304P" TO READ TOWARD 1,2,3 SIDE.

DOT ABOVE TERMINAL #1 ON BOBBIN



NUMBERS FOR REF ONLY, NOT TO APPEAR ON PART.



PRODUCTION TESTS

URNS RATIO = 100%

DC RESISTANCE 1-3 = 42 MAX

4-6 = 60 MAX

IN OHMS

APPLY = 2 VOLTS, 300 HZ, PINS 1-3.

INDUCTANCE = 1.75 HY, MIN.

RATIO: (PRI) TO (SEC)

(1.0 CT) TO (1.03-1.07 CT)

HIPOT = 1500 VOLTS

PRI TO SEC & CORE

SEC TO CORE

CONTINUITY = 100% IN FINAL.

IMPREGNATION NOTES = PREHEAT 2 HRS

EPOXY SOAK. (NO EPOXY ON PINS)

FINAL ASSEMBLY NOTES

PC PINS TO BE CLEAN & SOLDERABLE.

MagneTek

PART NO. TY-304P

METHOD 1 X 1
LEAVE OF LAST "1" PCS.

MARKING STAMP: "TY-304P" TOP OF CORE.
DATE & SITE CODE SIDE OF CORE.

