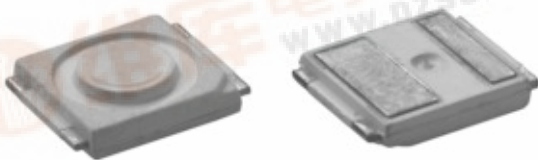




VLMW71..

Vishay Semiconductors

## Little Star® 1 Watt Power SMD LED Warm White



20784

### FEATURES

- Super high brightness surface mount LED
- High flux output; typical 38 lumens
- 120° viewing angle
- Compact package outline (L x W x H) of 6.0 x 6.0 x 1.5 mm
- Ultra low height profile - 1.5 mm
- Designed for high current drive; up to 350 mA
- Low thermal resistance;  $R_{thJP} = 18 \text{ K/W}$
- Qualified according to JEDEC moisture sensitivity level 2a
- Compatible to IR reflow soldering
- Little Star® are class 1M LED products. Do not view directly with optical instrument
- Component in accordance to RoHS 2002/95/EC and WEEE 2002/96/EC
- Automotive qualified AEC-Q101
- ESD-withstand voltage: up to 2 kV according to JESD22-A114-B



### DESCRIPTION

The VLMW71.. is one of the most robust and light efficient LEDs in the market. With its extremely high level of brightness and the ultra low high profile, which is only 1.5 mm are highly suitable for both conventional lighting and specialized application such as automotive signal lights, traffic lights, channel lights, tube lights and garden lights among others.

### PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD Little Star
- Product series: power
- Angle of half intensity:  $\pm 60^\circ$

### APPLICATIONS

- Automotive: exterior applications, e.g.: fog-lamp, rear mirror lighting, etc.
- Communication: FlashLED
- Industry: white goods (e.g.: oven, microwave, etc.)
- Lighting: garden light, architecture lighting, general lighting, etc.

### PARTS TABLE

PART	COLOR, LUMINOUS INTENSITY (at $I_F = 350 \text{ mA}$ )	LUMINOUS FLUX CORRELATION BETWEEN LUM. FLUX/LUM. INTENSITY (at $I_F = 350 \text{ mA}$ )	TECHNOLOGY
VLMW71ACAE-GS08	Warm white, $I_V = (11250 \text{ to } 22400) \text{ mcd}$	33000 to 71000 mlm	InGaN
VLMW71AC-GS08	Warm white, $I_V = (11250 \text{ to } 14000) \text{ mcd}$	33000 to 39000 mlm	InGaN
VLMW71AD-GS08	Warm white, $I_V = (14000 \text{ to } 18000) \text{ mcd}$	39000 to 52000 mlm	InGaN



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ABSOLUTE MAXIMUM RATINGS <sup>1)</sup> VLMW71..				
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Forward current		$I_F$	350	mA
Power dissipation		$P_{tot}$	1.4	W
Junction temperature		$T_j$	+ 120	°C
Surge current $t < 10 \mu s, d = 0.1$		$I_{FM}$	1000	mA
Operating temperature range		$T_{amb}$	- 40 to + 100	°C
Storage temperature range		$T_{stg}$	- 40 to + 100	°C
Thermal resistance junction/pin		$R_{thJP}$	18	K/W

Note:

Not designed for reverse operation

<sup>1)</sup>  $T_{amb} = 25 \text{ °C}$ , unless otherwise specified

OPTICAL AND ELECTRICAL CHARACTERISTICS <sup>1)</sup> VLMW71.., WARM WHITE								
PARAMETER	TEST CONDITION	PART	INCLUDED TYPES	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 350 \text{ mA}$	VLMW71ACAE	VLMW71AC	$I_V$	11250		14000	mcd
			VLMW71AD	$I_V$	14000		18000	mcd
			VLMW71AE	$I_V$	18000		22400	mcd
		VLMW71AC		$I_V$	11250		14000	mcd
		VLMW71AD		$I_V$	14000		18000	mcd
Chromaticity coordinate x acc. to CIE 1931	$I_F = 350 \text{ mA}$			x		0.42		
Chromaticity coordinate y acc. to CIE 1931	$I_F = 350 \text{ mA}$			y		0.40		
Angle of half intensity	$I_F = 350 \text{ mA}$			$\phi$		$\pm 60$		deg
Forward voltage <sup>2)</sup>	$I_F = 350 \text{ mA}$			$V_F$		3.6	4.0	V
Temperature coefficient of $V_F$	$I_F = 350 \text{ mA}$			$TC_{VF}$		- 3		mV/K
Temperature coefficient of $I_V$	$I_F = 350 \text{ mA}$			$TC_{IV}$		- 0.4		%/K

Note:

<sup>1)</sup>  $T_{amb} = 25 \text{ °C}$ , unless otherwise specified

<sup>2)</sup> Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of  $\pm 0.05 \text{ V}$

LUMINOUS INTENSITY/FLUX CLASSIFICATION WARM WHITE				
GROUP	LUMINOUS INTENSITY $I_V$ (MCD)		LUMINOUS FLUX $\phi_V$ (MLM)	
	MIN.	MAX.	MIN.	MAX.
AC	11250	14000	33000	39000
AD	14000	18000	39000	52000
AE	18000	22400	52000	71000

Note:

Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of  $\pm 11 \%$ .

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel).

In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped in any one reel.

In order to ensure availability, single wavelength groups will not be orderable.

**CHROMATICITY COORDINATED GROUPS FOR WARM WHITE SMD LED**

	X	Y
A	0.400	0.340
	0.420	0.362
	0.420	0.408
	0.400	0.387
B	0.420	0.362
	0.440	0.383
	0.440	0.430
	0.420	0.408
C	0.440	0.383
	0.460	0.405
	0.460	0.452
	0.440	0.430

Note:

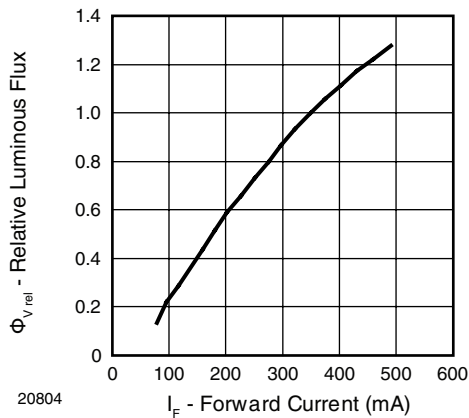
Chromaticity coordinate groups are tested at a current pulse duration of 25 ms and a tolerance of  $\pm 0.01$ .**TYPICAL CHARACTERISTICS** $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified

Figure 1. Relative Luminous Flux vs. Forward Current

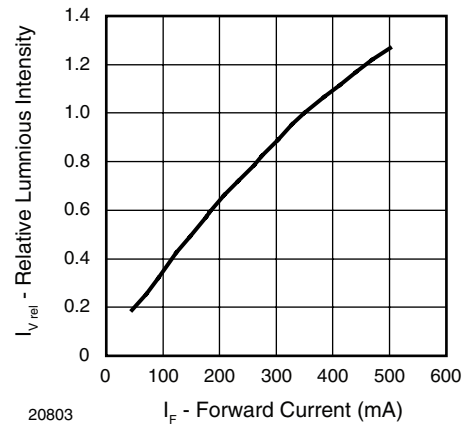


Figure 2. Relative Luminous Intensity vs. Forward Current

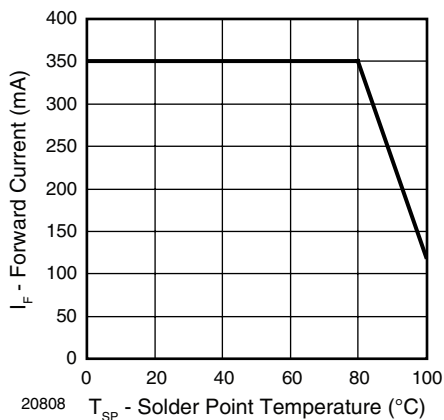


Figure 3. Forward Current vs. Solder Point Temperature

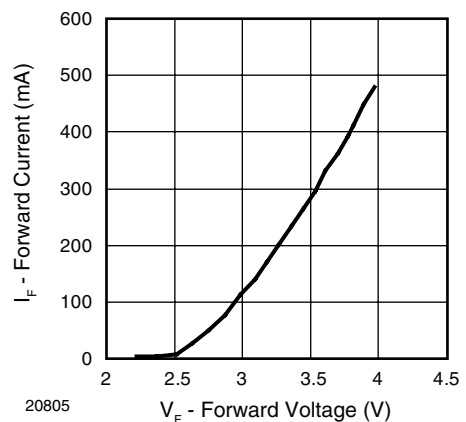


Figure 4. Forward Current vs. Forward Voltage

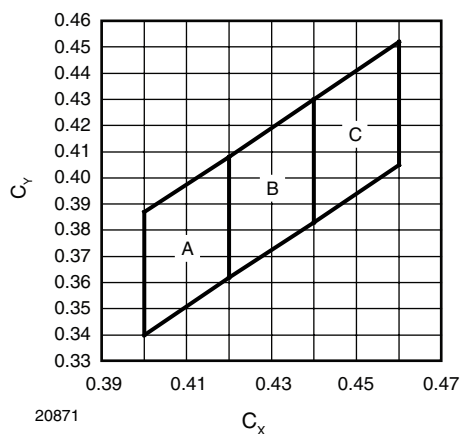


Figure 5. Coordinates of Color Groups

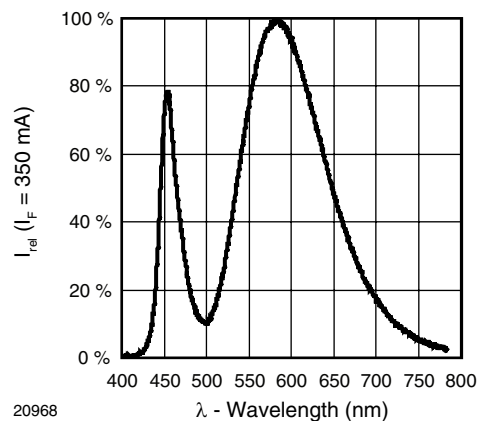


Figure 6. Relative Spectrale Emission

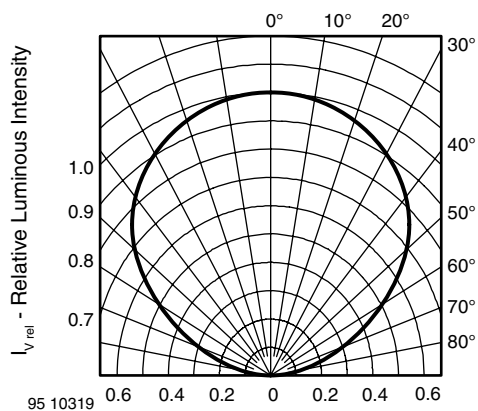


Figure 7. Relative Luminous Intensity vs. Angular Displacement

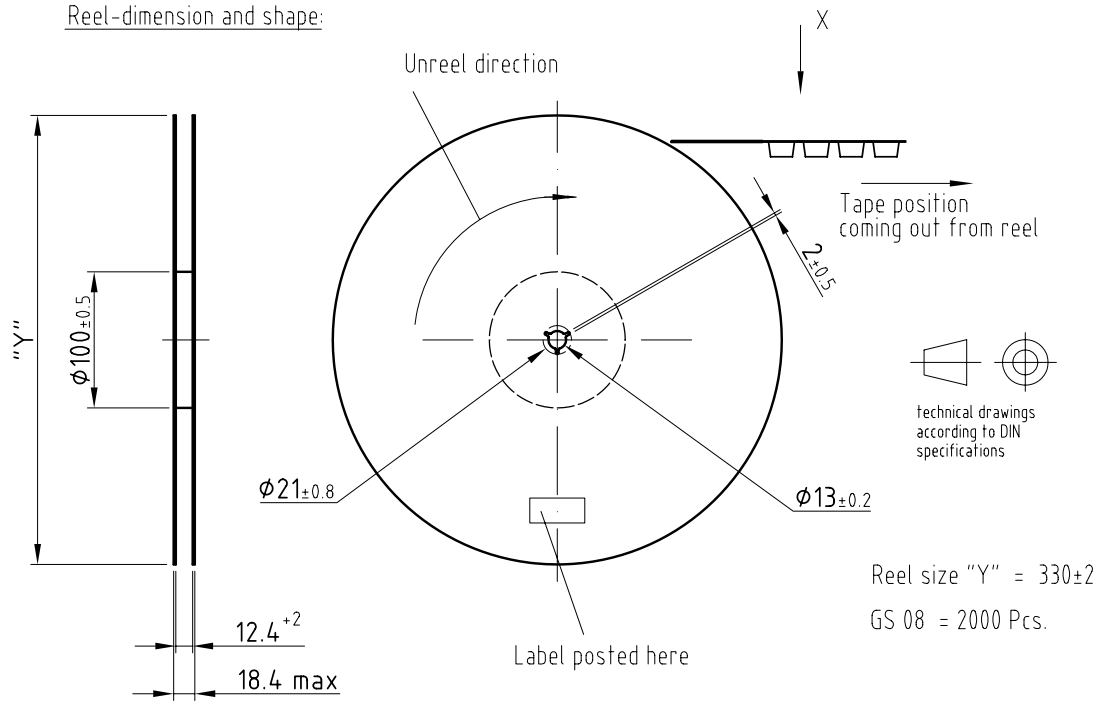


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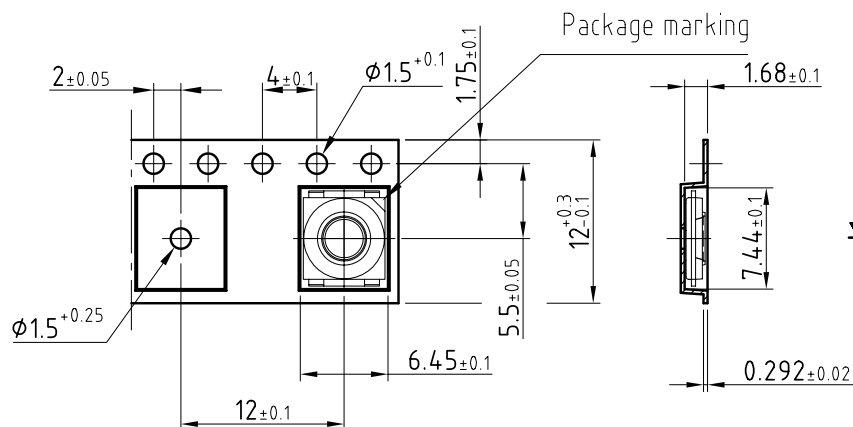
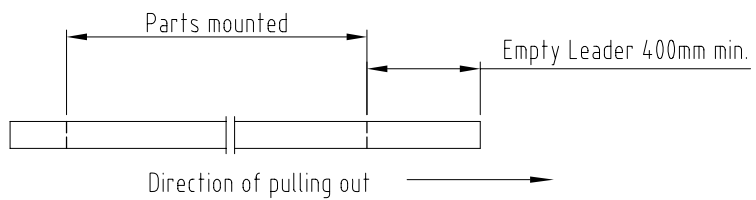
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**TAPING DIMENSIONS** in millimeters

Reel-dimension and shape:



Leader and trailer tape:



Drawing-No.: 9.800-5094.01-4

Issue: 3; 22.01.08

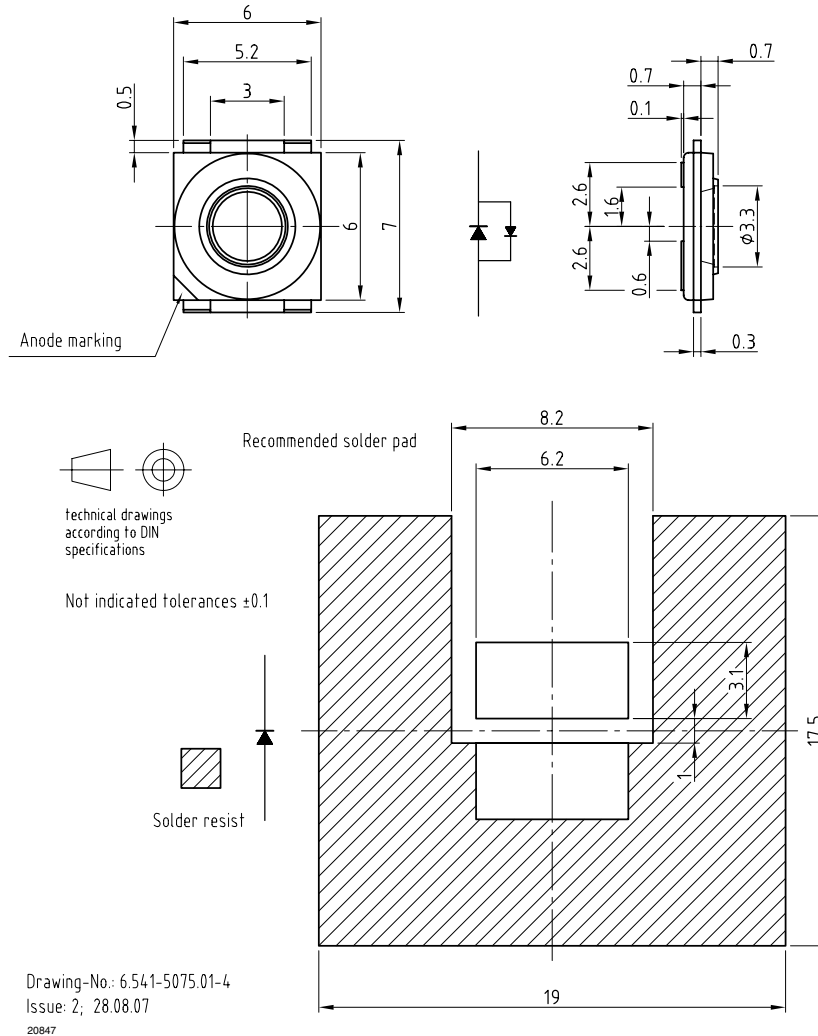
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## PACKAGE DIMENSIONS/SOLDERING PADS DIMENSIONS in millimeters



## SOLDERING PROFILE

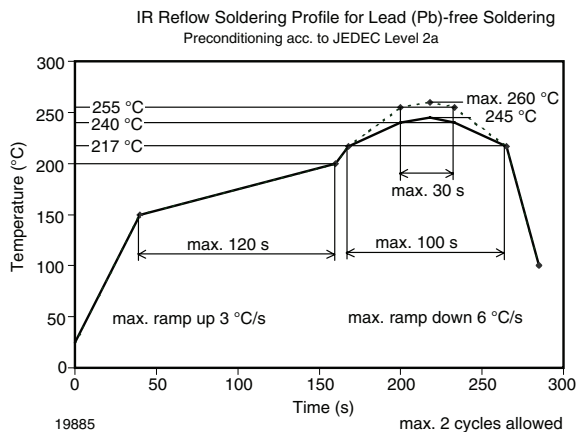


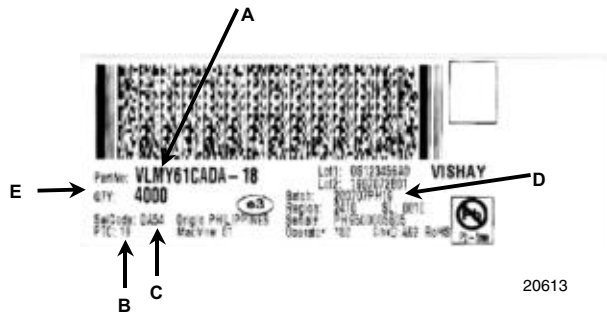
Figure 8. Vishay Lead (Pb)-free Reflow Soldering Profile (acc. to J-STD-020C)



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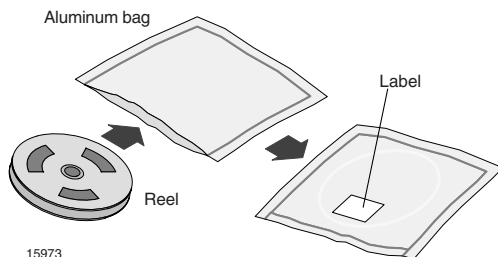
## BAR CODE PRODUCT LABEL EXAMPLE:



- A) Type of component  
B) Manufacturing plant  
C) SEL - selection code (bin):  
e.g.: DA = code for luminous intensity group  
5 = code for color group  
4 = code for forward voltage  
D) Batch:  
200707 = year 2007, week 07  
PH19 = plant code  
E) Total quantity

## DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



## FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

## RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity  $\leq 60\%$  RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

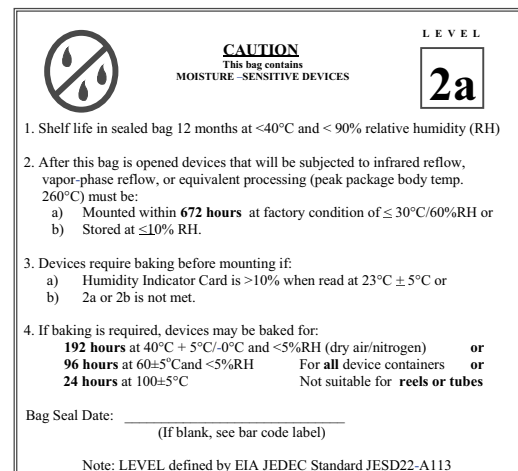
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C/- 0 °C and  $< 5\%$  RH (dry air/nitrogen) or

96 h at 60 °C + 5 °C and  $< 5\%$  RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

## ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

## VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

**OZONE DEPLETING SUBSTANCES POLICY STATEMENT**

It is the policy of Vishay Semiconductor GmbH to

1. Meet all present and future national and international statutory requirements.
2. Regularly and continuously improve the performance of our products, processes, distribution and operating systems with respect to their impact on the health and safety of our employees and the public, as well as their impact on the environment.

It is particular concern to control or eliminate releases of those substances into the atmosphere which are known as ozone depleting substances (ODSs).

The Montreal Protocol (1987) and its London Amendments (1990) intend to severely restrict the use of ODSs and forbid their use within the next ten years. Various national and international initiatives are pressing for an earlier ban on these substances.

Vishay Semiconductor GmbH has been able to use its policy of continuous improvements to eliminate the use of ODSs listed in the following documents.

1. Annex A, B and list of transitional substances of the Montreal Protocol and the London Amendments respectively.
2. Class I and II ozone depleting substances in the Clean Air Act Amendments of 1990 by the Environmental Protection Agency (EPA) in the USA.
3. Council Decision 88/540/EEC and 91/690/EEC Annex A, B and C (transitional substances) respectively.

Vishay Semiconductor GmbH can certify that our semiconductors are not manufactured with ozone depleting substances and do not contain such substances.

The IEC/EN standards require that the desired classification Accessible Emission Limit shall not be exceeded in "Normal" and "Single Fault Conditions". This product is in Compliance with the requirement in CEN/IEC/EN60825-1 to ensure that required classifications are not exceeded in single fault conditions.

We reserve the right to make changes to improve technical design  
and may do so without further notice.

Parameters can vary in different applications. All operating parameters must be validated for each customer application by the customer. Should the buyer use Vishay Semiconductors products for any unintended or unauthorized application, the buyer shall indemnify Vishay Semiconductors against all claims, costs, damages, and expenses, arising out of, directly or indirectly, any claim of personal damage, injury or death associated with such unintended or unauthorized use.

Vishay Semiconductor GmbH, P.O.B. 3535, D-74025 Heilbronn, Germany





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