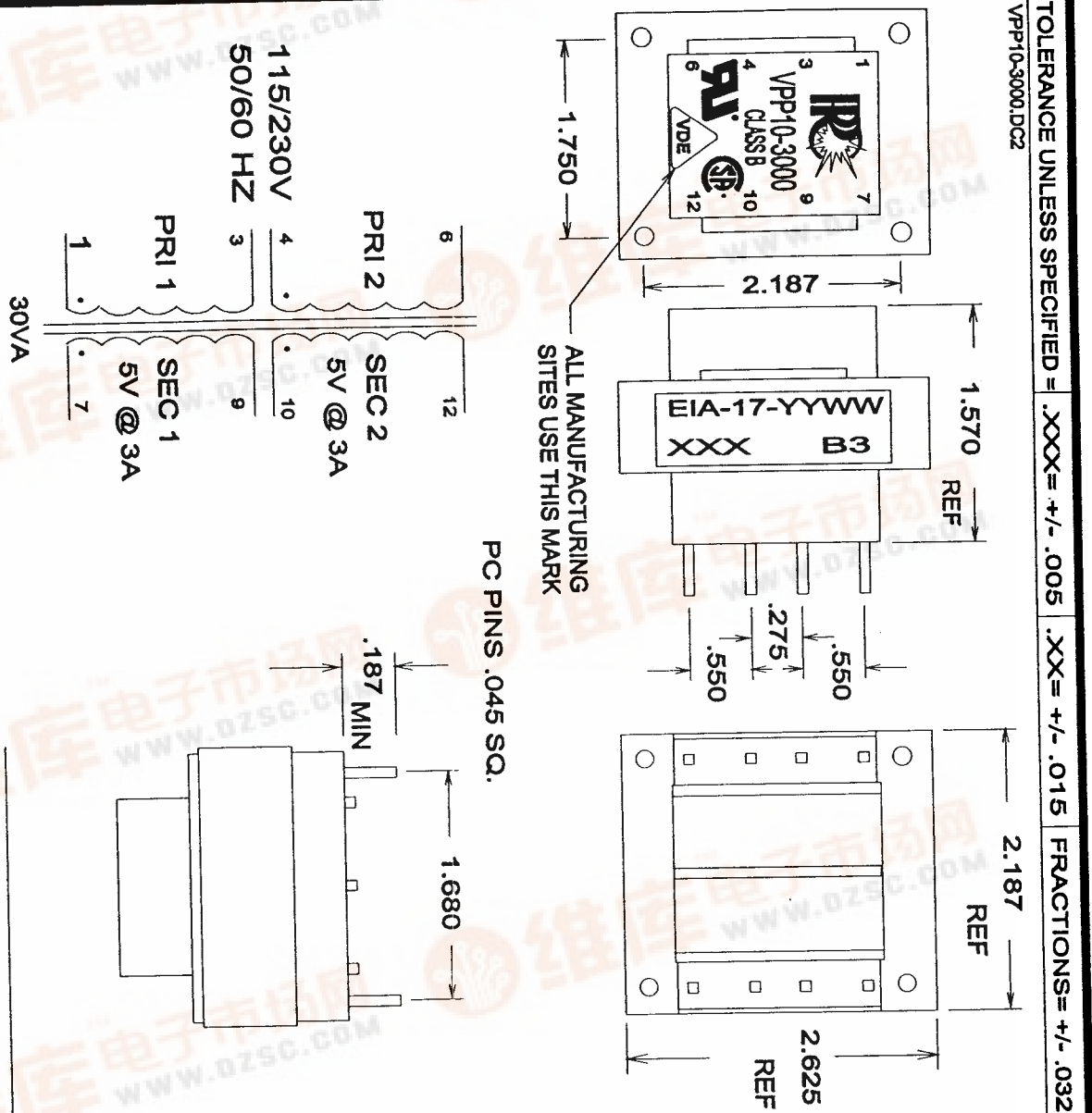




PRODUCTION TESTS

TURNS RATIO = 100%	
DC	1-3 = 51 NOM
RESISTANCE	4-6 = 63 NOM
IN OHMS	7-9 = .154 NOM
	10-12 = .185 NOM
MAX EXCITATION CURRENT = .040 A	
APPLY 230V 60HZ 1-6 (3+4)	
PRI WDGs 114.5 TO 115.5 V	
SEC WDGs 5.95 TO 6.45 V	

MAX EXCITATION CURRENT = .040 A

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGs 5.95 TO 6.45 V

H1POT: 4000V P-S

4000V P,S, TO CORE

1000V P-P, S-S

**IMPREGNATION NOTES: PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION**

FINAL ASSEMBLY NOTES



PART NO.: VPP10-3000