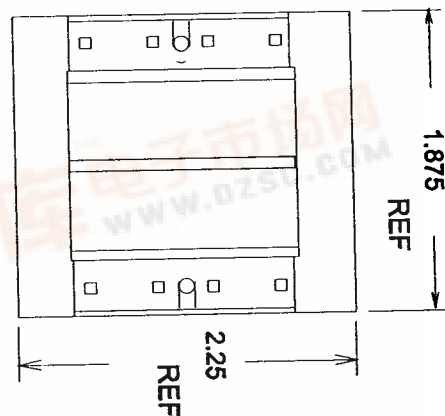
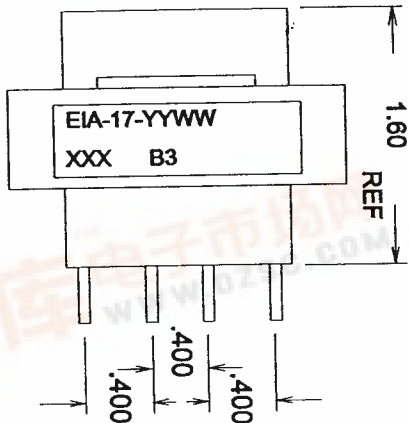
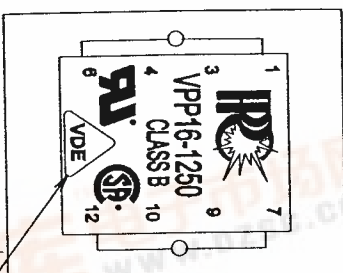


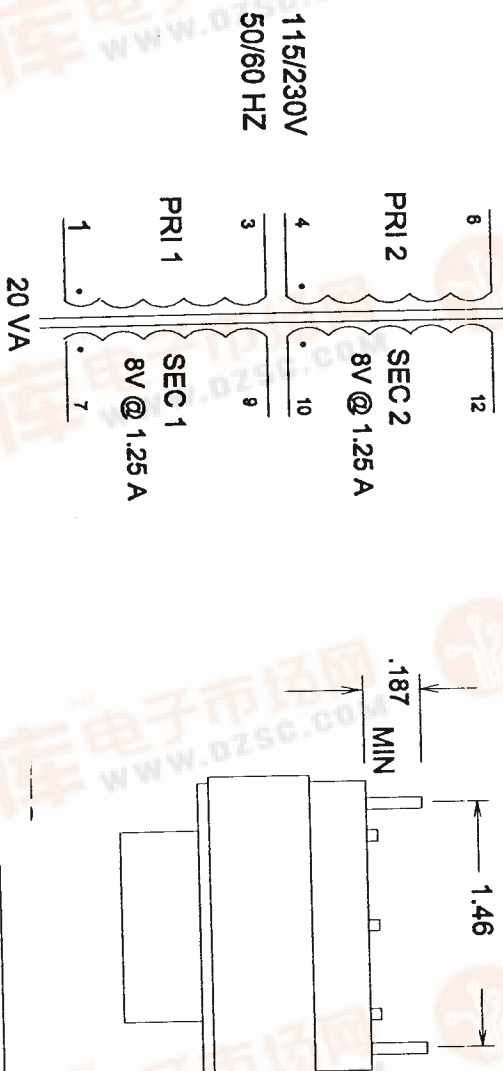
TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

VPP16-1250.DC2



ALL MANUFACTURING SITES USE THIS MARK

PC PINS .036 SQ



PRODUCTION TESTS

Turns Ratio = 100%

DC	1-3 =	77 NOM
RESISTANCE	4-6 =	90 NOM
IN OHMS	7-9 =	.51 NOM
	10-12 =	.596 NOM

MAX EXCITATION CURRENT = 0.030 A

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 9.4 TO 10 V

HIPOT: 4000V P-S

4000V P,S, TO CORE

600V P-P, S-S

IMPREGNATION NOTES: PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION.

FINAL ASSEMBLY NOTES

METHOD 1 X 1
LEAVE OFF LAST "V" PCS

MARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL AFTER IMPREGNATION

PART NO.: VPP16-1250

