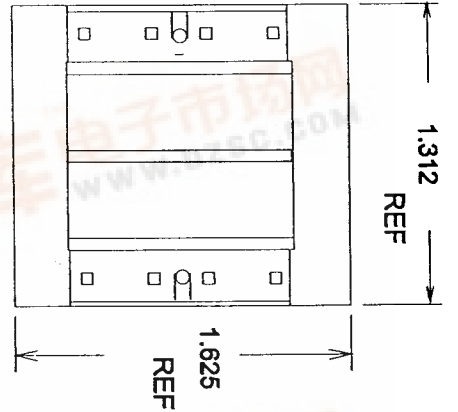
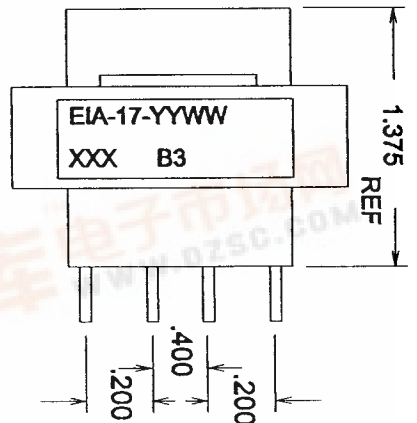
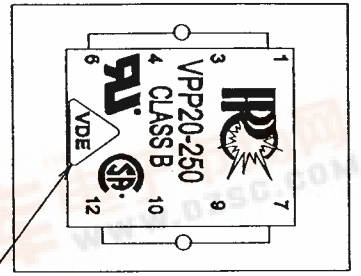


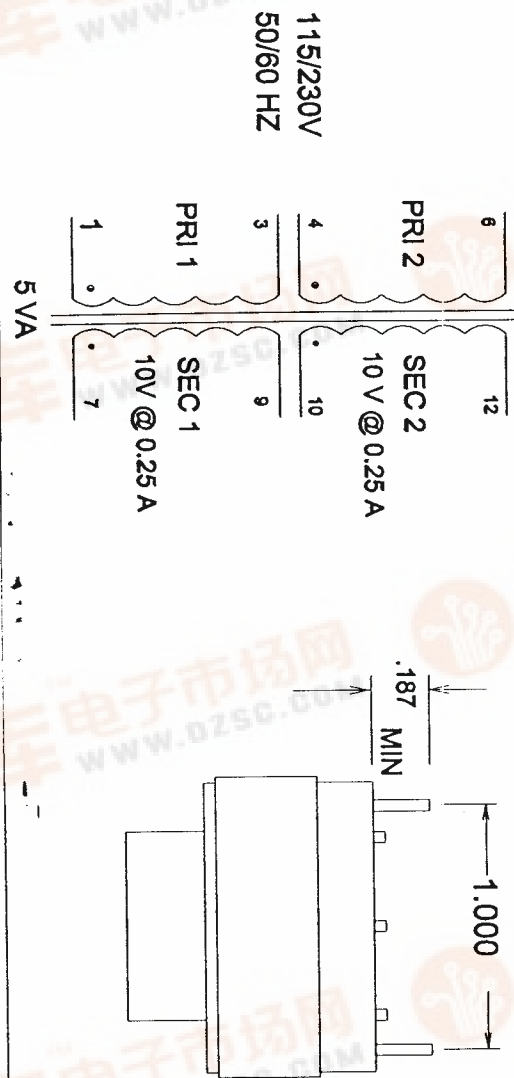
TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

VPP20-250.DC2



1.06 MTG ALL MANUFACTURING SITES USE THIS MARK

PC PINS .025 SQ



PRODUCTION TESTS

DC	1-3 =	340 NOM
RESISTANCE	4-6 =	408 NOM
IN OHMS	7-9 =	4.7 NOM
	10-12 =	5.7 NOM

MAX EXCITATION CURRENT = .016 A

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 12.6 TO 13.5 V

HIPOT: 4000V P-S

4000V P.S. TO CORE

600V P-P, S-S

CONTINUITY = PRIIS 100% IN FINAL

IMPREGNATION NOTES: PREHEAT 2 HRS

PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

METHOD 1 X 1 LEAVE OFF LAST 1" PCS

MARKING SEE LABEL DETAIL ABOVE APPLY PART NO. LABEL, AFTER IMPREGNATION

PART NO.: VPP20-250