## **MORNSUN**

#### **LBXX-10XXX SERIES**

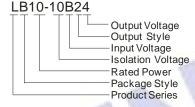
LB---- are high efficiency green power modules with various packaging provided by Mornsun. The features of this series are: wide input voltage, DC and AC all in one, high efficiency, high reliability, low loss, safety isolation etc. They are widely used in industrial, office and civil equipments. EMC and safety standards meet international standards IEC61000 UL60950 and IEC60950, and Multi-certificate is in processing.

# LB05-10B24

#### **PRODUCT FEATURES**

- 1. Universal Input :100 ~ 240VAC,50/60Hz
- 2. AC and DC all in one (input from the same terminal)
- 3. Low Ripple and Noise
- 4. Overload protection and short circuit protection
- 5. Low loss, green power
- 6. Multiple models available
- 7. industrial level specifications
- 8. 3 years warranty

#### **MODEL SELECTION**



Ripple and Ffficiency(%)	PROD	UCT PROGRAM						
UL/CE   LB03-10B03   UL/CE   LB03-10B15   UL/CE   LB03-10B15   UL/CE   LB03-10B15   UL/CE   LB03-10B15   UL/CE   LB03-10B15   UL/CE   LB03-10B15   UL/CE   LB03-10B05   UL/CE   LB05-10B03   UL/CE   LB05-10B05   UL/CE   LB05-10B05   UL/CE   LB05-10B09   UL/CE   LB05-10B15   UL/CE   LB05-10A15   UL/CE   LB05-10A15   UL/CE   LB05-10D050-01   UL/CE   LB05-10D0512-01   UL/CE   LB05-10D0512-01   UL/CE   LB05-10D0515-01   UL/CE   LB05-10D0515-01   UL/CE   LB05-10D0515-01   UL/CE   LB05-10D0515-01   UL/CE   LB05-10D0515-01   UL/CE   LB05-10B05   UL/CE   LB10-10B15   UL/CE   L	Approval			Power	Output (Vo1/Io1)	Output (Vo2/Io2)		
UI/CE	UL/CE	LB03-10B03			3.3V/1000mA			
UL/CE   LB03-10B15   LB03-10B24   LB05-10B03   LB10-10B03   LB10-10B03   LB10-10B03   LB10-10B03   LB10-10B03   LB10-10B03   LB10-10B04   LB10-10B15   LB10-10B15   LB10-10B15   LB10-10B05   LB10-10B15   LB10-10B05   LB10-10B15   LB10-10B05   LB10-10B15   LB10-10B05   LB10-10B05   LB10-10B15   LB10-10B05   LB10-10B15   LB10-10B05   LB10-10B	UL/CE	LB03-10B05			5V/600mA			71
UL/CE   LB03-10B24   UL/CE   LB05-10B03   UL/CE   LB05-10B05   UL/CE   LB05-10B05   UL/CE   LB05-10B12   UL/CE   LB05-10B15   UL/CE   LB05-10B15   UL/CE   LB05-10B15   UL/CE   LB05-10B15   UL/CE   LB05-10B15   UL/CE   LB05-10B16   UL/CE   LB05-10B16   UL/CE   LB05-10B16   UL/CE   LB05-10B16   UL/CE   LB05-10B16   UL/CE   LB05-10A05   UL/CE   LB05-10A12   UL/CE   LB05-10A12   UL/CE   LB05-10A15   UL/CE   LB05-10D0505-01   UL/CE   LB05-10D0505-01   UL/CE   LB05-10D0512-01   UL/CE   LB05-10D0512-01   UL/CE   LB05-10D0512-01   UL/CE   LB05-10D0515-01   UL/CE   LB05-10D0512-01   UL/CE   LB10-10B05   LB10-10B05   LB10-10B05   LB10-10B09   LB10-10B12   LB10-10B12   LB10-10B12   LB10-10B12   LB10-10B12   LB10-10B15	UL/CE	LB03-10B12	48.5X36X20.5mm  55X45X21.0mm	3W	12V/250mA		50mV	74
UL/CE         LB05-10B03         3.3V/1500mA         70           UL/CE         LB05-10B05         5V/1000mA         73           UL/CE         LB05-10B09         12V/450mA         75           UL/CE         LB05-10B15         15V/350mA         76           UL/CE         LB05-10B24         15V/350mA         78           UL/CE         LB05-10A05         24V/230mA         -5V/500mA           UL/CE         LB05-10A12         15V/350mA         -12V/210mA           UL/CE         LB05-10A12         15V/350mA         -12V/210mA           UL/CE         LB05-10A12         15V/350mA         -12V/210mA           UL/CE         LB05-10D051041         +15V/170mA         -15V/170mA           UL/CE         LB05-10D0505-01         +5V/750mA         +5V/100mA           UL/CE         LB05-10D0512-01         +5V/750mA         +15V/100mA           UL/CE         LB05-10D0524-01         +5V/700mA         +15V/100mA           UL/CE         LB05-10B05         15V/200mA         5V/2000mA           UL/CE         LB10-10B05         5V/2000mA         5V/2000mA           UL/CE         LB10-10B15         15V/1000mA         5V/2000mA           UL/CE         LB10-10A15	UL/CE	LB03-10B15			15V/200mA			75
UL/CE   LB05-10B05   LB05-10B09   SV/1000mA   9V/600mA   9V/600mA   75     UL/CE   LB05-10B12   LB05-10B15   UL/CE   LB05-10B24   UL/CE   LB05-10A05   UL/CE   LB05-10A05   UL/CE   LB05-10A12   UL/CE   LB05-10A12   UL/CE   LB05-10A12   UL/CE   LB05-10A12   UL/CE   LB05-10A05   UL/CE   LB05-10A05   UL/CE   LB05-10A05   UL/CE   LB05-10D0505-01   UL/CE   LB05-10D0512-01   UL/CE   LB05-10D0512-01   UL/CE   LB05-10D0512-01   UL/CE   LB05-10D0515-01   UL/CE   LB05-10D0505-02   UL/CE   LB10-10B15   UL/CE   LB10-10B15   UL/CE   LB10-10B15   UL/CE   LB10-10B15   UL/CE   LB15-10B03   UL/CE   LB15-10B05   UL/CE   LB15-10B05   UL/CE   LB15-10B05   UL/CE   LB15-10B15	UL/CE	LB03-10B24			24V/125mA			77
UL/CE   LB05-10B09   UL/CE   LB05-10B12   UL/CE   LB05-10B15   UL/CE   LB05-10B15   UL/CE   LB05-10B15   UL/CE   LB05-10B15   UL/CE   LB05-10B24   UL/CE   LB05-10A05   UL/CE   LB05-10A12   UL/CE   LB05-10A12   UL/CE   LB05-10A15   UL/CE   LB05-10A15   UL/CE   LB05-10A24   UL/CE   LB05-10D0505-01   UL/CE   LB10-10B03   UL/CE   LB10-10B05   UL/CE   LB10-10B15   UL/CE   LB10-10B03   UL/CE   LB10-10B03   UL/CE   LB15-10B03   UL/CE   LB15-10B05   UL/CE   LB15-10B05   UL/CE   LB15-10B05   UL/CE   LB15-10B15   UL/CE   LB15-10B15	UL/CE	LB05-10B03			3.3V/1500mA			70
UL/CE   LB05-10B12	UL/CE	LB05-10B05			5V/1000mA			73
UL/CE   LB05-10B15	UL/CE	LB05-10B09			9V/600mA			75
UL/CE   LB05-10B24	UL/CE	LB05-10B12			12V/450mA			76
UL/CE   LB05-10A05   UL/CE   LB05-10A12   UL/CE   LB05-10A15   UL/CE   LB05-10A15   UL/CE   LB05-10A24   UL/CE   LB05-10D0505-01   UL/CE   LB05-10D0505-01   UL/CE   LB05-10D0512-01   UL/CE   LB05-10D0512-01   UL/CE   LB05-10D0512-01   UL/CE   LB05-10D0515-01   UL/CE   LB05-10D0524-01   UL/CE   LB10-10B03   ULB10-10B05   ULB10-10B09   ULB10-10B15   ULB10-10B12   ULB10-10B15   ULB10-10B15   ULB10-10B15   ULB10-10A05   ULB10-10A05   ULB10-10A05   ULB10-10A12   ULCE   LB15-10B15   ULCE   LB15-10B05   ULCCE   LB15-10B05   ULCCE   LB15-10B05   ULCCE   LB15-10B15   UUL/CE   UUL/CE	UL/CE	LB05-10B15	- AN ARM		15V/350mA			78
UL/CE	UL/CE	LB05-10B24	- W - W	700	24V/230mA			79
Sulce   E805-10A12	UL/CE	LB05-10A05	EEVAEVOA O	5)4/	+5V/500mA	-5V/500mA	50\/	70
UL/CE	UL/CE	LB05-10A12	55X45X21.UMM	500	+12V/210mA	-12V/210mA	50m v	74
UL/CE	UL/CE	LB05-10A15			+15V/170mA	-15V/170mA		75
UL/CE	UL/CE	LB05-10A24			+24V/100mA	-24V/100mA		77
UL/CE   LB05-10D0515-01	UL/CE	LB05-10D0505-01			+5V/900mA	+5V/100mA		70
UL/CE         LB05-10D0524-01         +5V/600mA         +24V/100mA         75           LB10-10B03         3.3V/3000mA         70         70           LB10-10B05         5V/2000mA         73         73           LB10-10B12         12V/900mA         77         78           LB10-10B15         15V/700mA         50mV         78           LB10-10B24         15V/700mA         50mV         78           LB10-10A05         +5V/1000mA         -5V/1000mA         73           LB10-10A12         +15V/350mA         -15V/350mA         78           LB10-10D0505-02I         11W         5V/2000mA         5V/200mA         72           UL/CE         LB15-10B03         3.3V/3500mA         71         74           UL/CE         LB15-10B12         70X48X23.5mm         15W         12V/1250mA         50mV         79           UL/CE         LB15-10B15         15V/1000mA         50mV         79	UL/CE	LB05-10D0512-01			+5V/750mA	+12V/100mA		74
LB10-10B03	UL/CE	LB05-10D0515-01			+5V/700mA	+15V/100mA		74
LB10-10B05	UL/CE	LB05-10D0524-01		+5V/600mA		+24V/100mA		75
LB10-10B09		LB10-10B03			3.3V/3000mA			70
LB10-10B12		LB10-10B05			5V/2000mA			73
LB10-10B15		LB10-10B09			9V/1100mA			77
LB10-10B24   EB10-10A05   EB10-10A12   EB10-10A15   LB10-10D0505-02l   EB15-10B03   UL/CE LB15-10B12   T0X48X23.5mm   LSM   EB10-10B15   EB10-10B1		LB10-10B12			12V/900mA			78
LB10-10B24   EB10-10A05   EB10-10A05   EB10-10A12   EB10-10A15   EB10-10D0505-021   EB10-10B03   EB15-10B05   UL/CE LB15-10B12   70X48X23.5mm		LB10-10B15	62Y45Y22 5mm	10W	15V/700mA		50mV	78
LB10-10A12		LB10-10B24	02/43/22.311111		24V/450mA			80
LB10-10A15		LB10-10A05			+5V/1000mA	-5V/1000mA		73
LB10-10D0505-02    11W   5V/2000mA   5V/200mA   72		LB10-10A12			+12V/450mA	-12V/450mA		78
UL/CE         LB15-10B03         3.3V/3500mA         71           UL/CE         LB15-10B05         5V/3000mA         74           UL/CE         LB15-10B12         70X48X23.5mm         15W         12V/1250mA         50mV         79           UL/CE         LB15-10B15         15V/1000mA         80		LB10-10A15			+15V/350mA	-15V/350mA		79
UL/CE         LB15-10B05         5V/3000mA         74           UL/CE         LB15-10B12         70X48X23.5mm         15W         12V/1250mA         50mV         79           UL/CE         LB15-10B15         15V/1000mA         80		LB10-10D0505-02I		11W	5V/2000mA	5V/200mA		72
UL/CE         LB15-10B12         70X48X23.5mm         15W         12V/1250mA         50mV         79           UL/CE         LB15-10B15         15V/1000mA         80	UL/CE	LB15-10B03			3.3V/3500mA			71
UL/CE LB15-10B15 15V/1000mA 80	UL/CE	LB15-10B05			5V/3000mA			74
	UL/CE	LB15-10B12	70X48X23.5mm	15W	12V/1250mA		50mV	79
UL/CE LB15-10B24 24V/625mA 81	UL/CE	LB15-10B15			15V/1000mA			80
	UL/CE	LB15-10B24			24V/625mA			81

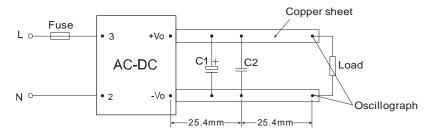
- 1. Ripple and Noise were measured by the method of parallel lines;
- 2. Unless otherwise specified, all specifications above are measured at rated input voltage and rated output load, TA=25°C, humidity < 75%;
- 3. Add suffix "I" for regulated slave output, and build-in line regulator. The slave output can not be continuously shorted, and neither can it be continuously overcurrent. 4. All specifications stated in this datasheet are subject to the above listed models only. For specifications of non-standard models, please contact our technical

INPUT SPECIFICAT	TIONS		
Input voltage range		85~264VAC ,120~37	70VDC
Input frequency		47~63Hz	
Input current	LB03 models LB05models LB10 models LB15 models	60mA , typ 30m 100mA , typ 60m 200mA , typ 100	IVAC nA , typ nA , typ ImA , typ ImA , typ
Inrush current	LB03/05 models LB10/15 models	10A, typ 20A	VAC v, typ v, typ
External input fuse (recommended)	LB03/05 models LB10/15 models		v blow v blow

OUTPUT SPECIFICATION	DNS	
Voltage set accuracy		±2%(main out)
Input variation		±0.5%(main out) ±1.5%(others)
Load variation (10%-100%) (symmetric load) (symmetric load) (symmetric load)	Single output models Dual output models Isolation & twin output (with voltage regulator) Isolation & twin output (without voltage regulator)	±1% ±2% ±2% ±3%(main out) ±5%(others)
Minimum load	Single output models Dual output models Isolation & twin output	0% 10% (main out) 10% (main out)
Ripple& noise(p-p)	(20MHz Bandwidth)	≤100mV
Short circuit protection	-ch   1	Continuous, and auto resume (except specialties)
Over current protection		≥110% I <sub>O</sub>
Over output voltage protection	3.3 / 5VDC models 9VDC models 12 / 15VDC models 24VDC models 48VDC models	≤6.5VDC ≤12VDC ≤20VDC ≤30VDC ≤60VDC

COMMON SPECIFIC	CATIONS				
Temperature ranges	Operating : Power derating (above 55°C) Storage: Case temperature:	-40°C ~ +70°C 3.75% / °C -40°C ~ +105°C +90°C max			
Hold-up time		80ms(typ.) at Vin:230VAC			
Humidity (non condensing)		85% (max.)			
Temperature coefficient		0.02% /°C (main out) 0.15% /°C(others)			
Switching frequency		150kHz max.			
Efficiency		78% typ.			
I/O-isolation voltage		3000VAC/1Min			
Leakage current		0.3mA RMS typ. 230VAC/50Hz			
EMI/RFI conducted		EN55022, level B			
EMC compliance	Electrostatic discharge ESD RF field susceptibility Electrical fast transients/bursts on mainsline Surge	IEC/EN 61000-4-2 level 3 6kV/8kV IEC/EN 61000-4-3 IEC/EN 61000-4-4 level 3 2kV IEC/EN 61000-4-5 level 3 1kV / 2kV			
Safety standards		IEC60950,EN60950,UL60950			
Safety approvals		EN60950, IEC60950, UL60950			
Safety Class		CLASS 1 (LB10-10B: CLASS 2)			
Case material		UL 94V-0			
Install		PCB			
MTBF		>200,000h @25°C			

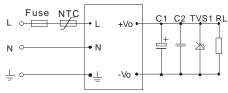
#### **PARALLEL LINES MEASURE**



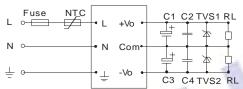
C1:10µF C2:0.1µF

#### **TYPICAL APPLICATIONS**

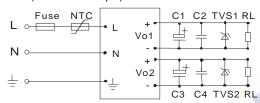
LB\*\*-10B\*\*( single Output)



#### LB\*\*-10A\*\*(Dual output)



#### LB\*\*-10D\*\*(Isolate Twin Output)



		EXTERNAL T	YPICAL VALUE		
MODEL	C1(uF)	C3(uF)	MODEL	C1(uF)	C3(uF)
LB03-10B03	220	- Table 1	LB10-10B03	470	
LB03-10B05	220	100	LB10-10B05	330	
LB03-10B12	120		LB10-10B09	120	
LB03-10B15	68		LB10-10B12	120	
LB03-10B24	10		LB10-10B15	120	
LB05-10B03	330		LB10-10B24	68	
LB05-10B05	330		LB10-10A05	220	220
LB05-10B09	120		LB10-10A12	120	120
LB05-10B12	120		LB10-10A15	47	47
LB05-10B15	68		LB10-10D0505-02I	220	120
LB05-10B24	68		LB15-10B03	330	
LB05-10A05	120	120	LB15-10B05	680	
LB05-10A12	68	68	LB15-10B12	220	
LB05-10A15	47	47	LB15-10B15	220	
LB05-10A24	10	10	LB15-10B24	68	
LB05-10D0505-01	220	68			
LB05-10D0512-01	220	68			
LB05-10D0515-01	220	47			
LB05-10D0524-01	220	47			

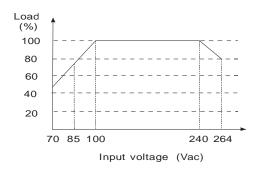
#### Remark:

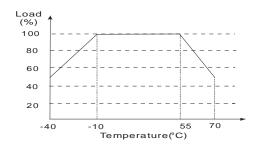
2. External input NTC is recommended to use 5D-9 (Only LB10 models)

<sup>1.</sup> Output filtering capacitor C3 and C1 are electrolytic capacitor. It is recommended to use high frequency and low resistance electrolytic capacitor. For capacitance and current of the capacitor please refer to suppliers' specifications. Voltage derating of capacitor should be 80% or above. C2, C4 and C6 eliminate high frequency noise. TVS is a recommended component to protect post-circuits (when converter fails).

#### **INPUT VOLTAGE VS LOAD**

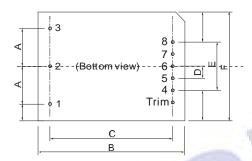
#### **TEMPERATURE VS LOAD**





The relationship of dc and ac is as follows while input voltage is dc: Vdc=1.414Vac-20Vdc.

#### **OUTLINE DIMENSIONS & FOOTPRINT DETAILS**





Note: Unit:mm Pin section: 1.00mm Pin length(H): ≥6.00mm Pin tolerances:±0.1mm General tolerances:±0.5mm

#### First Angle Projection ← ⊕

#### Outline and Dimensions

N0.	LB03	LB05	LB10	LB15
Α	12.5	17.5	17.5	20.0
В	48.5	55.0	62.0	70.0
С	40.5	47.0	54.0	62.0
D	4.0	5.0	5.0	5.75
E	16.0	20.0	20.0	23.0
F	36.0	45.0	45.0	48.0
G	20.5	21.0	22.5	23.5
Н	6.0	6.0	6.0	6.0

#### FOOTPRINT DETAILS

Pin	LB**-10B	LB**-10A	LB**-10C	LB**-10D
1	±*	Ť	Ť	Ť
2	AC(N)	AC(N)	AC(N)	AC(N)
3	AC(L)	AC(L)	AC(L)	AC(L)
4	-Vo	-Vo	-Vo1	-Vo1
5	No Pin	No Pin	+Vo1	+Vo1
6	No Pin	COM	-Vo2	No Pin
7	No Pin	No Pin	COM	-Vo2
8	+Vo	+Vo	+Vo2	+Vo2
Trim	Trim*	No Pin	No Pin	No Pin

±\*:There is no ± on LB10-10BXX.

Trim\*:Only For LB15-10BXXSeries.

#### MODLES WEIGHT

WEIGHT	LB03	LB05	LB10	LB15
(TYP.)	50g	70g	80g	120g





### **AC-DC Converter Application Guidelines**

#### 1. Foreword

The following guidelines should be carefully read prior to converter use. Improper use may result in the risk of electric shock, damaging the converter, or fire.

#### 1. 1 Risk of Injury

- A. To avoid the risk of burns, do not touch the heat sink or the converter's case.
- B. Do not touch the input terminals or open the case and touch internal components, which cold result in electric shock or burns.
- C. When the converter is in operation, keep hands and face at a distance to avoid potential injury during improper operation.

#### 1. 2 Installation Advice

- A. Please make sure the input terminals and signal terminals are properly connected in accordance with the stated datasheet requirements.
- B. To ensure safe operation and meet safety standard requirements, install a **slow blow** fuse at input of the converter.
- C. Installation and use of AC/DC converters should be handled by a qualified professional.
- D. AC/DC converters are used in the primary transmission stage of a design and thus, should be installed in compliance with certain safety standards.
- E. Please ensure that the input and output of the converter are incorporated into the design out of the reach of the end user. The end product manufacturer should also ensure that the converter is protected from being shorted by any service engineer or any metal filings.
- F. The application circuits and parameters shown are for reference only. All parameters and circuits are to be verified before completing the circuit design.
- G. These guidelines are subject to change without notice; please check our website for updates.

#### 2. General AC-DC Converter Applications

#### 2.1 Basic Application Circuit

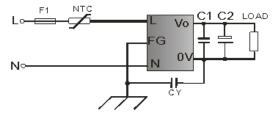


Figure 1. General AC-DC converter applications circuit



In Figure 1, F1 refers to the input fuse. Proper fuse selection should be a safety agency approved, slow blow fuse. Selection of the proper fuse rating is necessary to ensure power converter and system protection (potential failure if the rating is too high) and prevent false fuse blowing (which could happen if the rating is too low). Below is the formula to calculate the proper rating:

 $I = 3 \times V_0 1 \times I_0 1 / \eta / Vin(min.)$   $V_0 1 = output \ voltage$   $I_0 1 = output \ current;$   $\eta = the \ converter's \ efficiency;$   $Vin(min) = the \ minimum \ input \ voltage$ 

Futher circuit notations:

- NTC is a thermistor.
- CY and CX are safety capacitors.
- C1 is a high frequency ceramic capacitor or polyester capacitor, 0.1 μF/50V.
- C2 is output filtering high frequency aluminum electrolytic capacitor. Select a 220 μF rating if the output current is greater than 5A, or a 100 μF rating if the output current is less than 5A. The insulation voltage should be derated to less than 80% of rated value.

For dual or triple output converters, the circuit of input side remains the same and the outputs should be considered independently in component selection (see Figure 3).

The application circuit shown in Figure 1 is typical application circuit, whereby all MORNSUN products will meet EMI Class B, and Class 3 lightening strike and surge testing (see component datasheets for more details). To comply with more stringent EMC testing, additional filtering should be incorporated. See Figure 2 for a suggested filtering circuit.

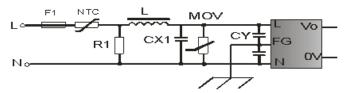


Figure 2. Input filter circuit

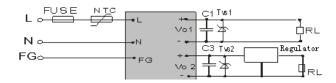


Figure 3. Typical application circuit





For multi-output converters, the main output is typically a fully regulated output. If the end application requires critical regulation on the auxiliary output(s), a linear regulator or other regular should be added after the converter. (Note: Some MORNSUN converters have built in linear regulators; please contact our Technical Department for details).

#### 3. AC-DC Converter Safety Related Design Notes

#### 3.1 Marking Requirements

Wherever, there are fuses, protective grounds, or switches, clear symbols should be indicated according safety standards. Touchable dangerous high voltage and energy sources should be marked with "Caution!" indications.

#### 3.2 Input Cable Requirements:

Input cables of L, N and E should be brown, blue and yellow/green cables, respectively. Ensure that the ground cable (yellow & green cable) of Type I devices (those that rely on basic insulation and protection ground to avoid electric shock) are securely connected to the ground, and the earth resistance is lower than  $0.1\Omega$ 

#### 3.3 Clearance and Creepage

For Type I devices, ensure:

- L and N are in front of the fuse.
- ◆ The clearance distance between the input and the metal case is above 2mm and creepage is above 2.5mm.

For Type II devices (those that rely on strengthened insulation or double insulation to avoid electric shock) ensure:

- L and N are in front of the fuse
- ♦ The clearance distance between the input and the metal case is above 2mm and creepage is above 2.5mm.
- ◆ The clearance between the input and the metal case or SELV is above 4mm, and creepage of that is above 5mm.

#### 3.4 Input energy

If the input capacitor is large, a discharge resistor may be added to ensure that, after disconnect, the voltage held between Input L, N, and the protective ground will be discharged to 37% of its maximum value or below. In Figure 2, R1 is the discharge resistor.

#### 4. Heat Dissipation in AC/DC Converter Module Applications

Trends toward higher density in AC/DC module designs make heat dissipation an important concern. The effect of heat on the electrolytic capacitor is of particular concern, as the life of such capacitors can be drastically reduced when operated in a constant high temperature environment, leading to a higher potential for failure. Proper handling of heat will increase the life of the converter and surrounding components, thus lowering risk of failures. Some





suggestions for handling dissipated heat are summarized, below:

#### (1) Ambient Air Cooling

For miniature and high power density converters, free air cooling is recommended, mainly due to cost and space concerns.

- Heat dissipates to the ambient air through the converter case or exposed surfaces. Heat
  may also dissipate to ambient air if there is a gap between the converter and the PCB.
- Heat dissipates from the converter case and exposed surfaces to PCB by radiation.
- Heat conducts through terminals (pins) to PCB.

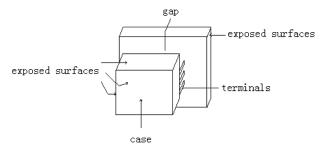


Figure 4. converter assembled on PCB

In such applications, please pay particular attention to:

- A. Air Flow Because the heat dissipation is mainly through convection and radiation, the converter needs an environment with good air flow. It may be helpful to design heat dissipation venting holes throughout the end product, near the converter's location. For best convection cooling, ensure that air flow is not blocked by large components
- B. Layout of Heat Generating Components In most applications, the AC/DC converter is usually not the only heat generating component. It is recommended to keep a good distance between each heat generating component to minimize heat dissipating clusters.
- C. PCB Design The PCB, which the power converter is assembled on, is not only a base to mount the converter, but also acts as a heat sink for it, therefore heat dissipation should be considered in PCB layout. We recommend extended the area of the main copper loop and decrease the component density on the PCB to improve the ambient environment.

#### (2) Heat Sinks

When free air convection is not sufficient enough, we recommend the use of a heat sink for further cooling. As the converters are filled with heat conductive silicon or epoxy, the heat distribution in converter is even and it radiates from the converter to the air. The efficiency of this convection is dependent on the size of the surface area of the converter. The use of heat sinks is a practical method to add surface area and improve the convection. There are many kinds of heat sinks available in the market. MORNSUN recommends considering the following factors in selecting a heat sink:





- The heat sink should be made of a good heat conducting material, such as aluminum and copper.
- ◆ The larger the surface area, the better the radiation. Therefore, heat sinks usually have a ridged surface or special coatings to make a larger surface area.
- Use the longest and thickest possible heat sink for best convection.

Heat sinks are best attached to the converter's surface, where the difference in temperature between the surface and the ambient is largest. The use of heat conductive material between the heat sink and the converter's surface to make a better contact and to improve heat conductance is suggested. To avoid case distortion, please do not affix the heat sink too firmly to the converter case.

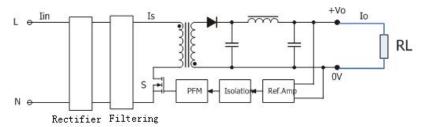
#### (3) Forced Air Cooling

In some systems, where a heat sink does not effectively reduce the ambient temperature, a fan is used to improve the heat radiation. Fans can lower the surface temperature of the converter, but large fans also occupy extra space in the system. It is important to select a suitable fan size, where the speed of the fan will determines how effective it is. The faster the speed, the better the effect on reducing radiated heat. As high speed will also cause increased noise, there is a need to balance the choice between the how effective the fan is against how much audible noise it generates.

A long, rectangular shaped AC/DC converter should use a horizontal fan, and channeled heat sinks should use vertical fans, in order to encourage air flow through the channels.

#### 5. Input Under Voltage Impact

#### 5.1 Block Diagram of AC/DC Converter



#### 5.2 Impact to Converter Reliability

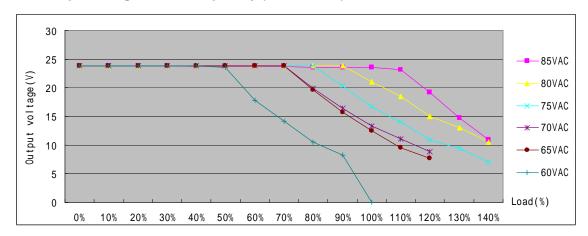
The input voltage range of MORNSUN's AC/DC converters is  $85\sim264$ VAC or  $120\sim370$ VDC. When the converter is operated within the rated input voltage range, the output current can be used up to the maximum rated specification. The total output power is  $I_0 \times V_0$ .

If the converter is operated with an input voltage that is under the rated voltage, offering the same output power of  $I_0 \times V_0$ , causes the current (Is) at the transistor (S) to be increased. Long term operation under this condition will damage the transistor (S).





#### 5.3 Input Voltage vs Load Capability (LD03-00B24)



Load	0%	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%	110%	120%	130%	140%
85VAC	23.85	23.82	23.79	23.77	23.74	23.71	23.68	23.65	23.61	23.58	23.57	23.19	19.2	14.7	11
80VAC	23.83	23.82	23.82	23.83	23.82	23.82	23.81	23.81	23.81	23.8	21	18.5	15	13	10.5
75VAC	23.83	23.83	23.83	23.83	23.82	23.82	23.82	23.81	23.77	20.29	16.65	14.02	10.98	9.39	7.04
70VAC	23.83	23.83	23.83	23.83	23.82	23.82	23.81	23.79	19.96	16.44	13.32	11.14	8.79		
65VAC	23.83	23.83	23.83	23.83	23.82	23.82	23.82	23.8	19.6	15.67	12.46	9.57	7.65		
60VAC	23.83	23.83	23.83	23.83	23.82	23.51	17.86	14.13	10.52	8.28	0				