APPLICA	BLE STAN	IDARD								
Operating Temperatu		Range	-55 °C to 85 °C (1) Ter			orage mperature Range orage Humidity Range		-10 °C to	60 °C	(2)
Rating	Voltage							Relative humidity 8	5% max	
Current		Signal Contact : 0.5 A Power Contact : 3.0A			Оре	erating H	lumidity Range	(Not dewed)		
	•		SPEC	IFICA	TION	S				
ΙΤ	EM		TEST METHOD				REQU	IREMENTS	QT	AT
CONSTR	UCTION	<b>-</b>							<b>-</b>	
General Examination		Visually and by measuring instrument.			Accord	ling to drawing	g.	×	×	
Marking ELECTRIC CHARAC		Confirmed visually.							×	×
						1		_		
Contact Resistance		100 mA(DC or 1000Hz)			Signal Contact : $70m \Omega$ MAX. Power Contact : $20m \Omega$ MAX.			×	_	
Insulation Resistance		Signal Contact : 100 V DC. Power Contact : 250 V DC 1				Signal Contact : 100 M $\Omega$ MIN. Power Contact : 1000 M $\Omega$ MIN. $1$			×	_
Voltage Proof		Signal Contact : 150 V AC for 1 min.  Power Contact : 600 V AC for 1 min.			No flashover or breakdown.			×	× —	
MECHAN	ICAL CHAF	RACTERI	ISTICS							
Insertion and Withdrawal Forces		Measured by applicable connector.				Insertion Force: 27 N MAX.1 Withdrawal Force: 3 N MIN.			×	_
Mechanical Operation		100 times insertions and extractions.			① Contact Resistance:				T-	
					Signal Contact : 80m Ω MAX.  1 Power Contact : 30m Ω MAX.  2 No damage, crack and looseness of parts.					
Vibration		Single ar	Frequency 10 to 55 to 10Hz, approx 5min Single amplitude : 0.75 mm, 10 cycles			<ol> <li>No electrical discontinuity of 1 μs.</li> <li>No damage, crack and looseness of parts.</li> </ol>			×	-
Shock		for 3 axial directions.  490 m/s <sup>2</sup> , duration of pulse 11 ms							×	-
	INACNITAL C		s for 3 both axial directions. TERISTICS							
Damp Heat	IIVIENTAL	1		. 96 h	2	① Cor	ntact Resistar	200:	×	т_
(Steady state)		Exposed at 40±2 °C, 90 ~ 95 %, 96 h.			_	ignal Contact		^		
Rapid Change of Temperature		Tempera	Temperature -55 → +85 °C			Power Contact : 30m Ω MAX.			×	<del>  -</del>
		Time $30 \rightarrow 30$ min.			_	ulation Resist				
			cycles.				Signal Contac			
		(Relocation time to chamber : within 2~3 MIN)			$\boxed{1}$ Power Contact : 1000 MΩ MIN. $\boxed{3}$ No damage, crack and looseness of parts.					
Cold		Exposed at -55°C, 96 h			① Contact Resistance: Signal Contact: 80m Ω MAX.			×	_	
Dry Heat		Exposed at 85°C, 96 h			Power Contact: 30m Ω MAX.  ② No damage, crack and looseness of parts.				-	
Sulfur Dioxide		Exposed at 25±2°C, 75±5%RH, 25 PPM for 96 h.			No defect such as corrosion which impairs				+_	
			(Test standard: IEC 68) /1			the function of connector.				
							ntact Resistar			
							ignal Contact			
Resistance to		1)Reflow soldering :				1 Power Contact: 30m Ω MAX.  No deformation of case of excessive				+-
Soldering Heat			Peak TMP: 260°CMAX			looseness of the terminal.			×	
		Reflow	TMP: 220°CMIN for 60sec							
			ring irons: 360°C MAX. for 5	sec.						
Solderability  COUNT DE		Soldered at solder temperature 240±3°C for immersion duration, 3 sec.  ESCRIPTION OF REVISIONS  DESIG				A new uniform coating of solder shall cover a minimum of 95 % of the surface being			×	_
					immersed.  CHECKED				TE	
13	11	DIS-F-0000640 TS. 0					KN. SHIBUYA		9. 09	
		ature rise caused by current-carrying.			10.0	APPROVED				)7. 18
	(2) "STORAGE" m	neans a long-t	term storage state for the unused pro	oduct			CHECKED	KN. SHIBUYA	_	)7. 18
	before assemb	oly to PCB.	to PCB.				DESIGNED	TS. OONO		)7. 17
Unless otherwise specified, refe			er to IEC 60512. 1			DRAWN		TS. 00N0		)7. 17 )7. 17
						RAWING NO.		ELC-353546-00-00		
CDECIE			CATION SHEET		PART		FX23-60P-0. 5SV20			
		ROSE E	OSE ELECTRIC CO., LTD.			NO.	CL573-3103-0-00			1/1
										ш_

