APPLICA	BLE STA	NDARD								
Operating Temperature Ra		Range	-55 °C to 85 °	°C (1)		orage mperatur	e Range	-10 °C to	60 °C	(2)
Rating	Voltage Current		Power Contact : 200 V AC		orage Humidity Range		Relative humidity 85	5% max		
			Signal Contact : 0.5 A Power Contact : 3.0A			erating Humidity Range (Not dewed)				
	•		SPEC	IFIC/	ATION	S				
I7	ГЕМ		TEST METHOD				REQU	IREMENTS	QT	ΑT
CONSTR	UCTION					•				
General Examination			Visually and by measuring instrument.				ling to drawing	<b>j</b> .	×	×
Marking	0.0114.014		ed visually.						×	×
Contact Res	C CHARAC		(DC or 1000Hz)			C:1	Carta et : 70a	O MAY	×	Т
		,	,				Signal Contact : $70m\Omega$ MAX. Power Contact : $20m\Omega$ MAX.			
Insulation Resistance		Power C	Signal Contact : 100 V DC. Power Contact : 250 V DC /1			Signal Contact : 100 M $\Omega$ MIN. Power Contact : 1000 M $\Omega$ MIN. $1$			×	-
Voltage Pro	Voltage Proof		Signal Contact : 150 V AC for 1 min.				No flashover or breakdown.			×
			Power Contact : 600 V AC for 1 min. 1							_
	ICAL CHA					I				
Insertion and Withdrawal Forces		Measure	Measured by applicable connector.			Insertion Force: 18 N MAX 1\/1 Withdrawal Force: 2 N MIN.			×	_
Mechanical Operation		100 time	100 times insertions and extractions.			① Contact Resistance: Signal Contact: 80m Ω MAX.  Power Contact: 30m Ω MAX.			×	_
								: 30m \( \text{MAX}.\)  k and looseness of parts		
Vibration	Vibration		Frequency 10 to 55 to 10Hz, approx 5min					ontinuity of 1 µs.	×	<del>  -</del>
		Single ar	Single amplitude : 0.75 mm, 10 cycles					k and looseness of parts		
01 1			for 3 axial directions.						<u> </u>	-
Shock			490 m/s <sup>2</sup> , duration of pulse 11 ms at 3 times for 3 both axial directions.						×	_
FNVIRON	IMENTAL (		TERISTICS			1				
Damp Heat	***********		at 40±2 °C, 90 ~ 95 %	, 96	h.	(1) Cor	ntact Resistar	ce:	×	_
(Steady state)		·					ignal Contact			
Rapid Change of Temperature		1	Temperature -55 → +85 °C			Power Contact : 30m Ω MAX.			×	_
		Time	Time $30 \rightarrow 30$ min. under 5 cycles.				② Insulation Resistance: Signal Contact: 100 MΩ MIN.			
			o cycles. In time to chamber : within 2~3 M	IIN)			Power Contac			
		(**************************************	(Nelocation time to chamber : Within 2 3 Willy)			③ No damage, crack and looseness of parts.				
Cold Dry Heat		Exposed	Exposed at -55°C, 96 h  Exposed at 85°C, 96 h			① Contact Resistance: Signal Contact: 80m Ω MAX.  1 Power Contact: 30m Ω MAX.  2 No damage, crack and looseness of parts.			×	_
									<u> </u>	ļ
		Exposed							×	_
Sulfur Dioxide		Exposed	Exposed at 25±2°C, 75±5%RH, 25 PPM for 96 h. (Test standard: IEC 68) 1			No defect such as corrosion which impairs the function of connector.				+-
			<u>—</u>			_	ntact Resistar			
							ignal Contact			
Resistance to		1)Reflow	1)Reflow soldering :			1 Power Contact : 30m Ω MAX.  No deformation of case of excessive			×	+-
Soldering Heat			Peak TMP : 260°CMAX			looseness of the terminal.				
			TMP: 220°CMIN for 60sec							
Soldorobility			2) Soldering irons: 360°C MAX. for 5 sec.			Λ		an of colden about account	4	
Solderability			Soldered at solder temperature 240±3°C for immersion duration, 3 sec.			A new uniform coating of solder shall cover minimum of 95 % of the surface being			×	_
		21020	7 Tot immercian daration, o c			immers				
COU	NT I	DESCRIPTI	ION OF REVISIONS		DESIG	SNED		CHECKED	DA	TE
13					TS. 0	ONO		KN. SHIBUYA	15.0	9. 09
REMARKS			ure rise caused by current-carrying. ans a long-term storage state for the unused product				APPROVED	HS. OKAWA	14.0	7. 18
	before assem	•	ienn siorage state for the unused pr	oudel			CHECKED	KN. SHIBUYA	14.0	7. 18
•			٨				DESIGNED	TS. 00N0	14.0	
Unless otherwise specified, refe								TS. 00N0	14. 0	
Note QT:C	Qualification T	est AT:As	surance Test X:Applicable Te	est	DI	RAWIN	IG NO.	ELC-353552-0	)0-00	)
HIROSE E			CATION SHEET		PART NO.		FX23-40S-0. 5SV			
117 HIF		ROSE E	ROSE ELECTRIC CO., LTD.			NO.	CL573-3202-2-00			1/1

