

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
IN PROCESS 2	C3
TRIM STIFFENER	C1, C2, C4

NOTE:
 1. $\text{\textcircled{L}}$ REPRESENTS A CRITICAL DIMENSION.

DO NOT SCALE FROM THIS PRINT

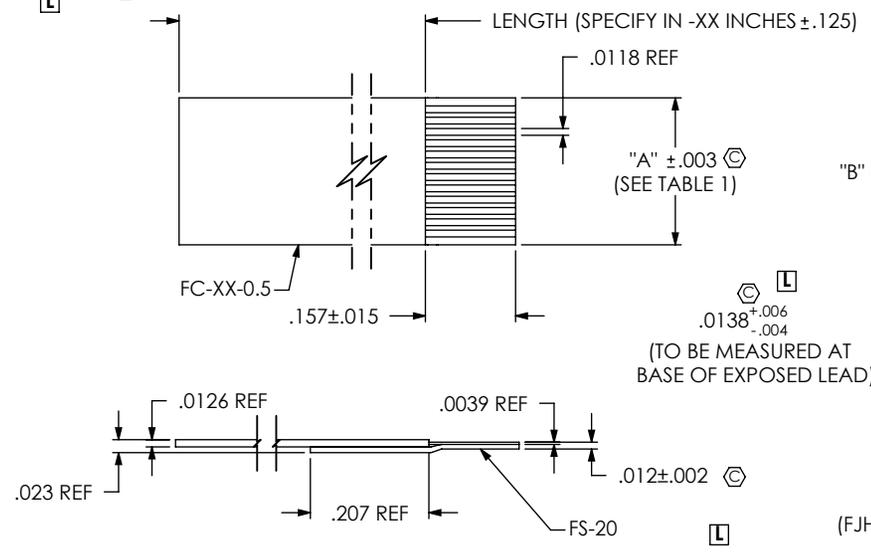


FIG 1
 -S: SINGLE ENDED
 (FJH-10-S-XX-ST2 SHOWN)

FJH-XX-X-XX-X

No OF POSITIONS
 -06, -10, -15, -20, -24, -25, -30, -40, -43, 50
 (SEE TABLE 1)

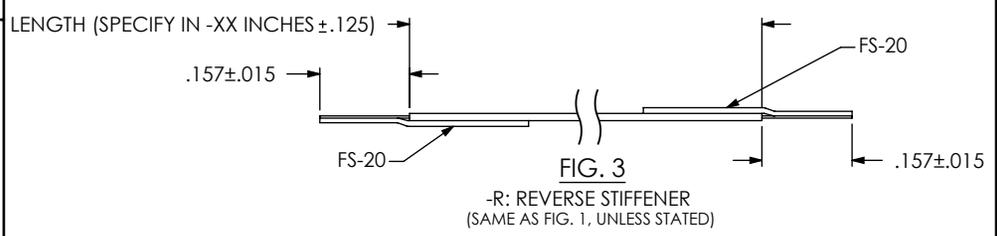
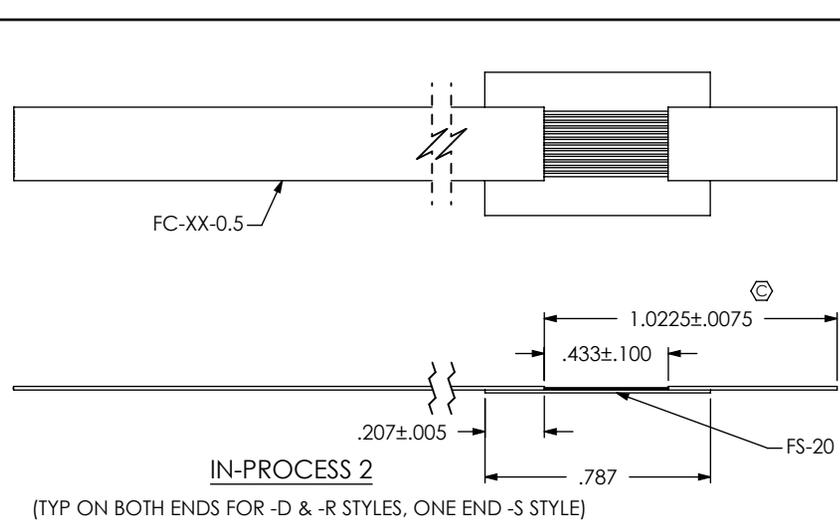
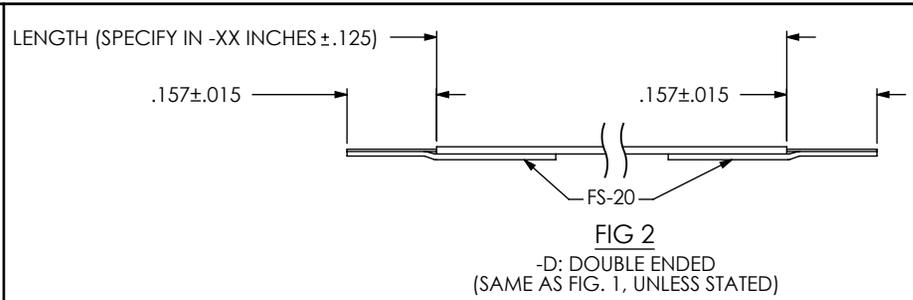
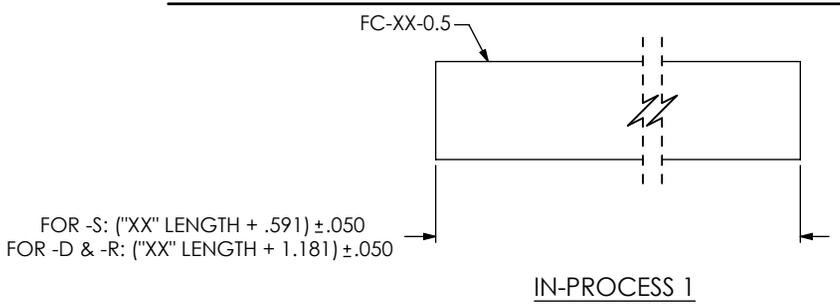
STYLE
 *-S: SINGLE ENDED
 -D: DOUBLE ENDED
 -R: REVERSE STIFFENER

STRIP LENGTH
 -4: 4MM (.15748")

LENGTH
 -XX: "XX" INCHES ±1/8 INCH
 (-D & -R: 2.00" MINIMUM)
 (-S: 2.50" MINIMUM)

* = AS OF 1/1/11, -S (SINGLE ENDED) AVAILABLE TO EXISTING CUSTOMERS ONLY, ALL OTHERS WILL BE ASP'S.

TABLE 1		
No. OF POSITIONS	"A"	"B"
-6	.138	6
-10	.217	10
-15	.315	15
-20	.413	20
-24	.492	24
-25	.512	25
-30	.610	30
-40	.807	40
-43	.866	43
-50	1.004	50



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01 2°
 .XXX: ±.005
 .XXXX: ±.0020

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:1
 CONDUCTORS: TIN PLATED COPPER
 SURFACE FINISH EITHER BRIGHT TIN (99.9% SN)
 OR MATTE TIN (95.5% SN, 3.5% AG, 1% CU)
 INSULATION & STIFFENER: POLYESTER

DESCRIPTION: .5mm FLEX CABLE JUMPER
 DWG. NO. FJH-XX-X-XX-X
 BY: KEVIN B 6/28/00 SHEET 1 OF 1