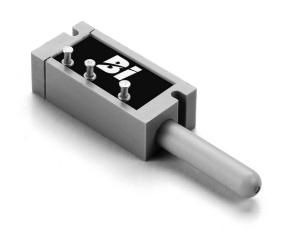
Model 404 Series

Spring Return
Linear Actuation
Conductive Plastic
Position Sensor

Applications in Robotics, Automotive, Heavy Equipment, and Industrial Automation



FEATURES & BENEFITS

Short travel (0.5 inches), linear motion with spring return	
Accurate position feedback	
Low cost	
Compact design for small spaces	
Conductive plastic technology	-
ong life - 5 million actuations	

ELECTRICAL¹

Standard Resistance Tolerance	±10%
Standard Resistance Tolerance	210 70
Minimum Practical Resistance Tolerance	±5%
Independent Linearity ²	±1%
Minimum Practical Independent Linearity	±0.5%
Input Voltage 400 V	VDC maximum, not to exceed power rating
Power Rating	0.25 Watts at 70°C, derating to 0 at 125°C
Dielectric Strength	1,000 V rms
Insulation Resistance	1,000 Megohms minimum
Output smoothness	0.1% maximum at 10" to 18" per minute
Actual Electrical Travel	0.50" ±0.015" (12.7 mm ±0.38 mm)
Electrical Continuity Travel	within mechanical travel
End Voltage	maximum 0.5% of input voltage
Resolution	essentially infinite
Temperature Coefficient of Resistance ³	-400 ppm/°C typical
Temperature Coefficient of Output Voltage ⁴	±10 ppm/°C typical

¹ Specifications subject to change without notice.





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² Linearity is measured between 1% and 99% of input voltage.

³ Special TCR available to ±100 ppm/°C.

⁴ Measured with 10 VDC CW to CCW and slider at 50% of electrical travel.

Model 404

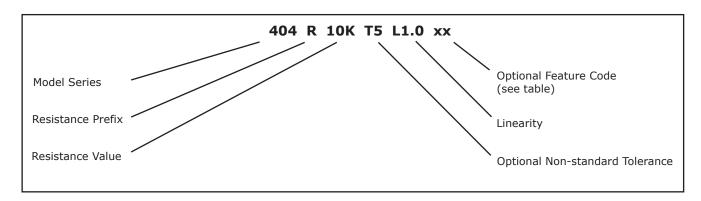
MECHANICAL

Total Mechanical Travel	$0.56" \pm 0.015" (14.2 \text{ mm} \pm 0.38 \text{ mm})$
Actuating Force	14 oz. maximum, internal spring to return slider to extended position
Backlash	0.003" maximum
Static Stop Strength	20 lb. minimum
Body Style	rectangular
Termination Style	turret terminations

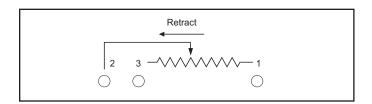
ENVIRONMENTAL (MIL-PRF-39023)

Operating Temperature Range	-40°C to +125°C dynamic, -55°C to +125°C static
Load Life	1 million shaft cycles at 0.25 Watts & 70°C, maximum 10% ΔR

ORDERING INFORMATION



CIRCUIT DIAGRAM



FEATURE CODES

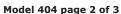
Linearity Tape	LT

BI Technologies Corporation

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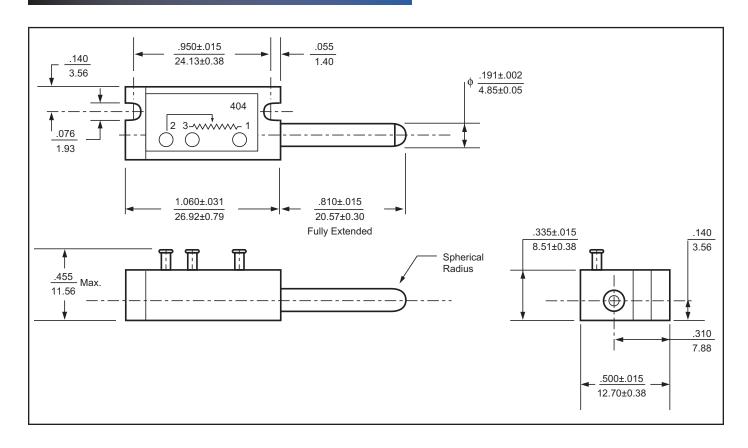
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OUTLINE DRAWING



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