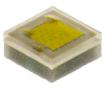
## Cree® XLamp® XQ-E LEDs



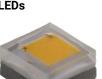




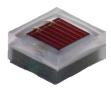


XQ-E High Intensity LEDs









#### **PRODUCT DESCRIPTION**

The XLamp<sup>®</sup> XQ-E LEDs are available in two versions: high density and high intensity. The XQ-E High Density LED enables lighting manufacturers to significantly reduce the size and total cost of their LED luminaires versus similar performance 3.5-mm footprint LEDs, without sacrificing lumen output, efficacy or reliability. The XQ-E's combination of optical symmetry, consistent design across all configurations and tiny 1.6 mm X 1.6 mm footprint simplifies manufacturing and design while providing excellent color mixing.

The new XQ-E High Intensity LED uses an innovative primary optic design optimized to deliver maximum candela, especially through narrow-beam secondary optics.

#### FEATURES

- Cree's smallest lighting class LED:1.6 mm X 1.6 mm
- Available in high-density & high-intensity versions for design flexibility
- Available in 70, 80, & 90 CRI white, royal blue, blue, green, PC amber, red-orange, red, photo red & high efficiency (HE) photo red
- Maximum drive current: 1 A (high density & high intensity)
- Reflow solderable JEDEC J-STD-020C compatible
- Unlimited floor life at ≤ 30 °C/85% RH
- RoHS and REACh compliant
- UL<sup>®</sup> recognized component (E349212)



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# CREE 🚖

#### **CHARACTERISTICS**

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point - white, royal blue, blue	°C/W		6	
Thermal resistance, junction to solder point - green	°C/W		9	
Thermal resistance, junction to solder point - PC amber	°C/W		8	
Thermal resistance, junction to solder point - red-orange, red, photo red, HE photo red	°C/W		5	
Viewing angle (FWHM) - High Density white	degrees		110	
Viewing angle (FWHM) - High Density royal blue, blue, green, PC amber	degrees		125	
Viewing angle (FWHM) - High Density red-orange, red, photo red, HE photo red	degrees		130	
Viewing angle (FWHM) - High Intensity white	degrees		120	
Viewing angle (FWHM) - High Intensity royal blue, blue, green	degrees		130	
Viewing angle (FWHM) - High Intensity PC amber	degrees		120	
Viewing angle (FWHM) - High Intensity red-orange, red	degrees		125	
Temperature coefficient of voltage - white	mV/°C		-2.3	
Temperature coefficient of voltage - royal blue, blue	mV/°C		-3.3	
Temperature coefficient of voltage - green	mV/°C		-3.8	
Temperature coefficient of voltage - PC amber	mV/°C		-3.3	
Temperature coefficient of voltage - red-orange, red	mV/°C		-1.8	
Temperature coefficient of voltage - photo red	mV/°C		-2.8	
Temperature coefficient of voltage - HE photo red	mV/°C		-1.6	
ESD withstand voltage (HBM per Mil-Std-883D)- High Density	V			8000
ESD classification (HBM per Mil-Std-883D) - High Intensity			Class 3A	
DC forward current	mA			1000
Reverse voltage	V			5
Forward voltage (@ 350 mA, 85 °C) - white	V		2.9	3.25
Forward voltage (@ 350 mA, 25 °C) - royal blue, blue	V		3.1	3.5
Forward voltage (@ 350 mA, 25 °C) - green	V		3.2	3.6
Forward voltage (@ 350 mA, 25 °C) - PC amber	V		3.1	3.5
Forward voltage (@ 350 mA, 25 °C) - red-orange, red, photo red	V		2.2	2.6
Forward voltage (@ 350 mA, 25 °C) - HE photo red	V		2.1	2.4
LED junction temperature	°C			150

#### FLUX CHARACTERISTICS - HIGH DENSITY WHITE (T, = 85 °C)

The following table provides several base order codes for XLamp XQ-E High Density white LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XQ Family LEDs Binning and Labeling document.

Color	CCT Range		Minim	Minimum Luminous Flux (lm) @ 350 mA			l Minimum Flux (lm)** 5 °C	Order Code	
	Minimum	Maximum	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	700 mA	1.0 A		
0 100121	5000 //	0000 //	R3	122	141	210	270	XQEAWT-00-0000-00000LFE1	
Cool White	5000 K	8300 K	R2	114	132	196	252	XQEAWT-00-0000-00000LEE1	
70-CRI	3700 K	8300 K	R3	122	141	210	270	XQEAWT-00-0000-00000BFE1	
White	3700 K	8300 K	R2	114	132	196	252	XQEAWT-00-0000-00000BEE1	
			R2	114	132	196	252	XQEAWT-00-0000-00000LEE4	
Neutral White	3700 K	5300 K	Q5	107	124	184	237	XQEAWT-00-0000-00000LDE4	
			Q4	100	116	172	221	XQEAWT-00-0000-00000LCE4	
		700 K 3500 K	Q5	107	124	184	237	XQEAWT-00-0000-00000LDE7	
Warm White	2700 K		Q4	100	116	172	221	XQEAWT-00-0000-00000LCE7	
wann white	2700 K	3300 K	Q3	93.9	109	162	208	XQEAWT-00-0000-00000LBE7	
			Q2	87.4	101	150	193	XQEAWT-00-0000-00000LAE7	
			Q5	107	124	184	237	XQEAWT-00-0000-00000HDE7	
80-CRI	0700 //	3500 K	Q4	100	116	172	221	XQEAWT-00-0000-00000HCE7	
White	2700 K	3200 K	Q3	93.9	109	162	208	XQEAWT-00-0000-00000HBE7	
			Q2	87.4	101	150	193	XQEAWT-00-0000-00000HAE7	
			P4	80.6	93.3	139	178	XQEAWT-00-0000-00000U9E7	
90-CRI	2850 K	3000 K	P3	73.9	85.5	127	163	XQEAWT-00-0000-00000U8E7	
White	2800 K		P2	67.2	77.8	116	149	XQEAWT-00-0000-00000U7E7	
			N4	62	71.7	107	137	XQEAWT-00-0000-00000U6E7	

Notes:

Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 25).

- Typical CRI for Cool White (5000 K 8300 K CCT) is 70. Typical CRI for Neutral White (3700 K 5300 K CCT) is 75.
- Typical CRI for Warm White (2700 K 3500 K CCT) is 80.
- Minimum CRI for 70-CRI White is 70.
- Minimum CRI for 80-CRI White is 80. .
- Minimum CRI for 90-CRI White is 90.
- \* Flux values @ 25 °C are calculated and for reference only.
- \*\* Calculated flux values at 700 mA and 1 A are for reference only.

### FLUX CHARACTERISTICS - HIGH DENSITY COLOR (T<sub>j</sub> = 25 °C)

The following tables provide several base order codes for XLamp XQ-E High Density color LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XQ Family LEDs Binning and Labeling document.

	Do	minant Wav	elength Rar	ige	Minimum	Radiant Flux		
Color	Mini	mum	Maximum		(mW) @ 350 mA		Order Code	
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (mW)		
				36 (Q)	600	XQEROY-00-0000-000000Q01		
		D36 450	D57	465	35 (P)	575	XQEROY-00-0000-000000P01	
					34 (N)	550	XQEROY-00-0000-000000N01	
Royal Blue	D36				33 (M)	525	XQEROY-00-0000-000000M01	
					32 (L)	500	XQEROY-00-0000-000000L01	
					31 (K)	475	XQEROY-00-0000-000000K01	
					30 (J)	450	XQEROY-00-0000-000000J01	

	Do	minant Wav	elength Ran	ige	Minimum Luminous			
Color	Minimum		Maximum		Flux (lm) @ 350 mA		Order Code	
	Group	DWL (nm)	Group	DWL (nm)	Group Flux (Im)			
				M3	45.7	XQEBLU-00-0000-000000301		
Dhua	D2	46 F	B6	485	M2 39.8	39.8	XQEBLU-00-0000-000000201	
Blue	Blue B3 465 B6	400			K3	35.2	XQEBLU-00-0000-000000Z01	
				K2	30.6	XQEBLU-00-0000-000000Y01		

	Do	minant Wav	elength Rar	nge	Minimun	n Luminous		
Color	Minimum		Maximum		Flux (lm)	@ 350 mA	Order Code	
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)		
					Q5	107	XQEGRN-00-0000-000000001	
Green	G2	520	G4	535	Q4	100	XQEGRN-00-0000-000000C01	
			Q3	93.9	XQEGRN-00-0000-000000B01			

Note

Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 25).



#### FLUX CHARACTERISTICS - HIGH DENSITY COLOR ( $T_J = 25 \text{ °C}$ ) - CONTINUED

Color	Color Bin		iminous Flux 350 mA	Order Code
Color	Color Bin	Group	Flux (lm) @ 25 °C*	Order Code
PC Amber	Y2	P4	80.6	XQEAPA-00-0000-000000901
PC Amber	۲Z	P3	73.9	XQEAPA-00-0000-00000801

	Do	minant Wav	elength Rar	nge	Minimum	Luminous		
Color	Minimum		Maximum		Flux (lm) @ 350 mA		Order Code	
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)		
					Q3	93.9	XQERDO-00-0000-000000B01	
			Q2	87.4	XQERDO-00-0000-000000A01			
Red- Orange	03	610	04	620	P4	80.6	XQERDO-00-0000-000000901	
					P3	73.9	XQERDO-00-0000-00000801	
			P2	67.2	XQERDO-00-0000-000000701			

	Do	minant Wav	elength Rar	ıge		n Luminous		
Color	Minimum		Maximum		Flux (lm) @ 350 mA		Order Code	
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)		
				P3	73.9	XQERED-00-0000-00000801		
Ded	DO	620	D2	630	(20)	P2	67.2	XQERED-00-0000-000000701
Red	Red R2 620 R3	020	R3		N4	62	XQERED-00-0000-000000601	
			N3	56.8	XQERED-00-0000-000000501			

		Peak Wavel	ength Range	e	Minimum	Radiant Flux			
Color	Min.		Max.		(mW) @ 350 mA		(mW) @ 350 mA		Order Code
	Group	PWL (nm)	Group	PWL (nm)	Group	Flux (mW)			
Photo	P2	650	P5	670	14	350	XQEPHR-00-0000-000000901		
Red P2	030	F.2	670	13	300	XQEPHR-00-0000-000000801			

		Peak Wavel	ength Range	e	Minimum Radiant Flux			
Color	Min.		Max.		(mW) @ 350 mA		Order Code	
	Group	PWL (nm)	Group	PWL (nm)	Group	Flux (mW)		
HE Photo	P2	650	P5	670	27	375	XQEEPR-00-0000-000000A01	
Red	P2	650	P5	670	26	350	XQEEPR-00-0000-000000901	

Note

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Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 25).

#### FLUX CHARACTERISTICS - HIGH INTENSITY WHITE (T, = 85 °C)

The following table provides several base order codes for XLamp XQ-E High Intensity white LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XQ Family LEDs Binning and Labeling document.

Color	сст	CCT Range		um Luminous Fl @ 350 mA	ux (Im)	Luminous	l Minimum Flux (lm)** 5 °C	Order Code	
	Minimum Maximum	Maximum	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	700 mA	1.0 A		
Cool White	5000 K	8300 K	R3	122	136	213	276	XQEAWT-H0-0000-00000LFE1	
Cool white	5000 K	8300 K	R2	114	127	199	258	XQEAWT-H0-0000-00000LEE1	
70-CRI	3700 K	8300 K	R3	122	136	213	276	XQEAWT-H0-0000-00000BFE1	
White	3700 K	0300 K	R2	114	127	199	258	XQEAWT-H0-0000-00000BEE1	
			R2	114	127	199	258	XQEAWT-H0-0000-00000LEE4	
Neutral White	3700 K	700 K 5300 K	Q5	107	119	187	242	XQEAWT-H0-0000-00000LDE4	
			Q4	100	111	175	226	XQEAWT-H0-0000-00000LCE4	
			Q5	107	119	187	242	XQEAWT-H0-0000-00000LDE7	
Warm White	2700 K	2700 K 3500 K	Q4	100	111	175	226	XQEAWT-H0-0000-00000LCE7	
			Q3	93.9	105	164	213	XQEAWT-H0-0000-00000LBE7	
			Q5	107	119	187	242	XQEAWT-H0-0000-00000HDE7	
80-CRI White	2700 K	3500 K	Q4	100	111	175	226	XQEAWT-H0-0000-00000HCE7	
			Q3	93.9	105	164	213	XQEAWT-H0-0000-00000HBE7	
		3000 K	P4	80.6	89.9	141	182	XQEAWT-H0-0000-00000U9E7	
90-CRI White	2850 K		P3	73.9	82.4	129	167	XQEAWT-H0-0000-00000U8E7	
			P2	67.2	74.9	117	152	XQEAWT-H0-0000-00000U7E7	

Notes:

- Typical CRI for Cool White (5000 K 8300 K CCT) is 70. Typical CRI for Neutral White (3700 K 5300 K CCT) is 75. Typical CRI for Warm White (2700 K 3500 K CCT) is 80.
- Minimum CRI for 70-CRI White is 70.
- Minimum CRI for 80-CRI White is 80.
- Minimum CRI for 90-CRI White is 90. .
- \* Flux values @ 25 °C are calculated and for reference only.
- \*\* Calculated flux values at 700 mA and 1 A are for reference only.

Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 25).

#### FLUX CHARACTERISTICS - HIGH INTENSITY COLOR (T<sub>j</sub> = 25 °C)

The following tables provide several base order codes for XLamp XQ-E High Intensity color LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XQ Family LEDs Binning and Labeling document.

	Do	minant Wav	elength Ran	ige	Minimum Radiant Flux		
Color	Mini	mum	Maxi	mum	(mW) (	<u>م</u> 350 mA	Order Code
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (mW)	
					35 (P)	575	XQEROY-H0-0000-000000P01
Royal Blue	D36	450	D57	465	34 (N)	550	XQEROY-H0-0000-000000N01
					33 (M)	525	XQEROY-H0-0000-000000M01

	Do	minant Wav	elength Ran	ige	Minimum Luminous			
Color	Mini	mum	Maxi	mum	Flux (lm)	@ 350 mA	Order Code	
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)		
					M2	39.8	XQEBLU-H0-0000-000000201	
Blue	B3	465	B6	485	К3	35.2	XQEBLU-H0-0000-000000Z01	
					K2	30.6	XQEBLU-H0-0000-000000Y01	

	Do	minant Wav	elength Rar	ige	Minimum Luminous		
Color	Mini	mum	Maxi	mum	Flux (lm)	@ 350 mA	Order Code
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)	
					Q5	107	XQEGRN-H0-0000-000000D01
					Q4	100	XQEGRN-H0-0000-000000C01
Green	G2	520	G4	535	Q3	93.9	XQEGRN-H0-0000-000000B01
					Q2	87.4	XQEGRN-H0-0000-000000A01
					P4	80.6	XQEGRN-H0-0000-000000901

Color	Color Din		iminous Flux 350 mA	Order Code
Color	Color Bin	Group	Flux (lm) @ 25 °C*	Order Code
PC Amber	Y2	P3	73.9	XQEAPA-H0-0000-000000801
PC Amber	۲Z	P2	67.2	XQEAPA-H0-0000-000000701

Note

Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 25).



#### FLUX CHARACTERISTICS - HIGH INTENSITY COLOR (T<sub>j</sub> = 25 °C) - CONTINUED

	Do	minant Wav	elength Rar	nge	Minimum Luminous		
Color	Mini	mum	Maxi	mum	Flux (lm)	@ 350 mA	Order Code
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)	
					P3	73.9	XQERDO-H0-0000-000000801
Red- Orange	03	610	04	620	P2	67.2	XQERDO-H0-0000-000000701
Ĵ					N4	62	XQERDO-H0-0000-000000601

	Do	minant Wav	elength Rar	ige	Minimum Luminous		
Color	Mini	mum	Maxi	mum	Flux (lm)	@ 350 mA	Order Code
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)	
Red	R2	620	R3	630	M3	45.7	XQERED-H0-0000-000000301
Red	RΖ	020	Кð	030	M2	39.8	XQERED-H0-0000-000000201

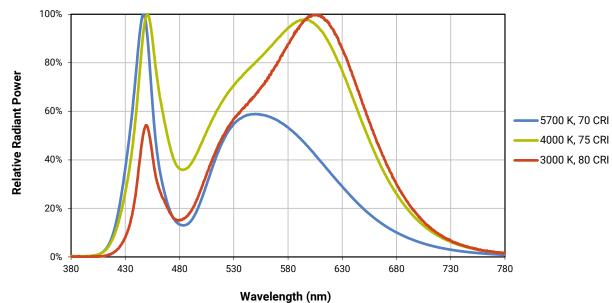
Note

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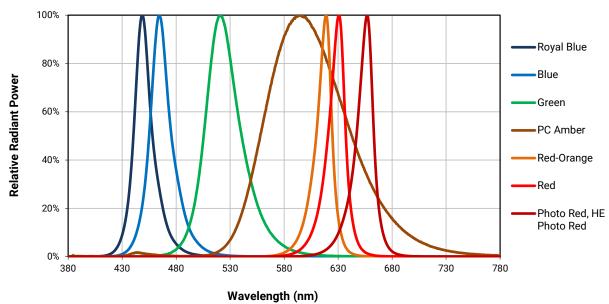
Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 25).

#### **RELATIVE SPECTRAL POWER DISTRIBUTION**



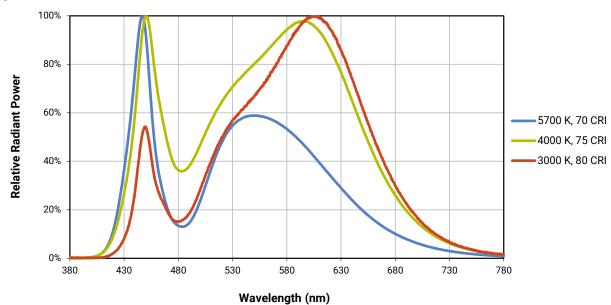


**High Density Color** 

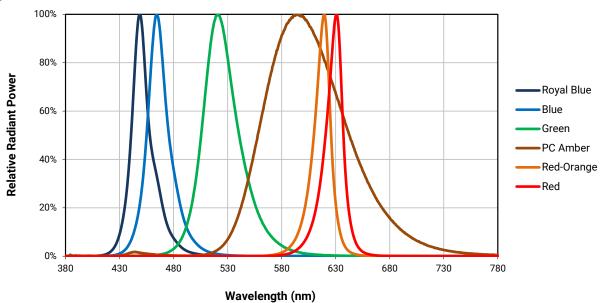


#### **RELATIVE SPECTRAL POWER DISTRIBUTION - CONTINUED**



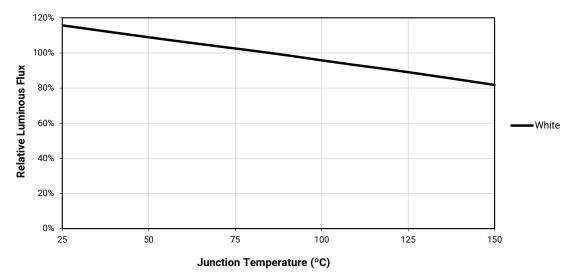


**High Intensity Color** 

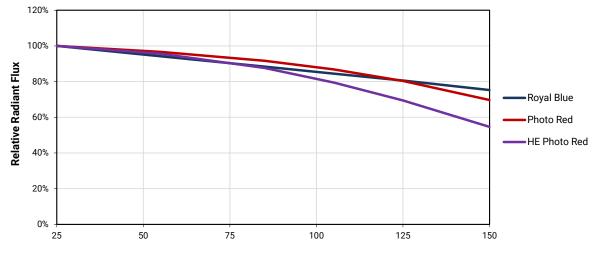


#### **RELATIVE FLUX VS. JUNCTION TEMPERATURE (I**<sub>F</sub> = 350 mA)





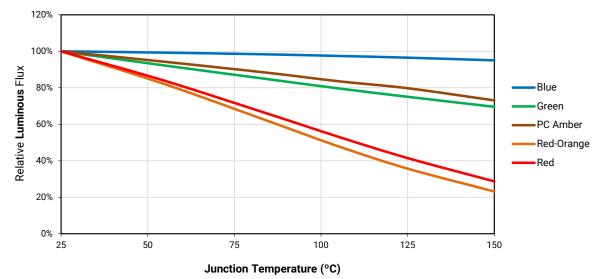
**High Density Color** 



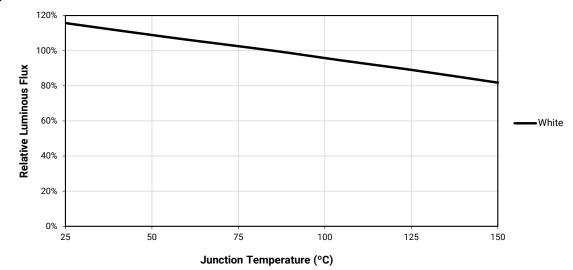
Junction Temperature (°C)

#### RELATIVE FLUX VS. JUNCTION TEMPERATURE ( $I_F = 350 \text{ mA}$ ) - CONTINUED





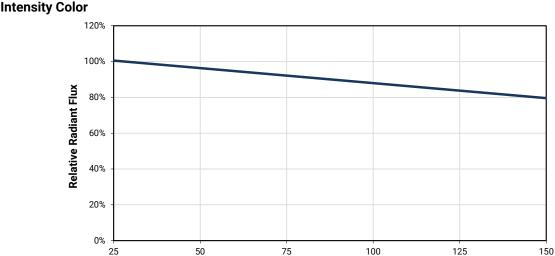
#### **High Intensity**



Royal Blue



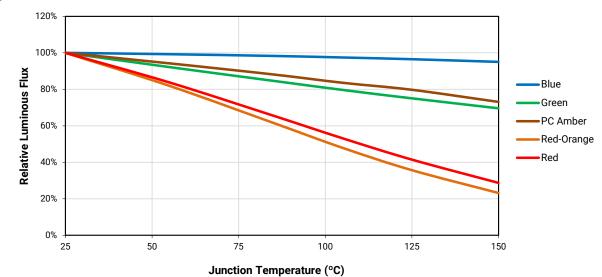
#### RELATIVE FLUX VS. JUNCTION TEMPERATURE (I<sub>F</sub> = 350 mA) - CONTINUED



### **High Intensity Color**

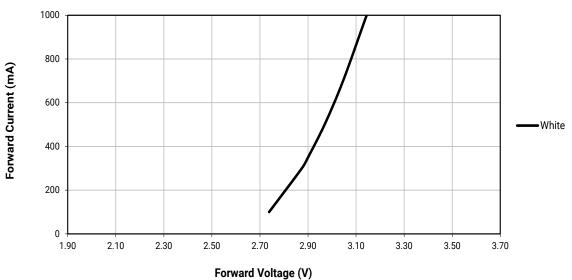


#### **High Intensity Color**

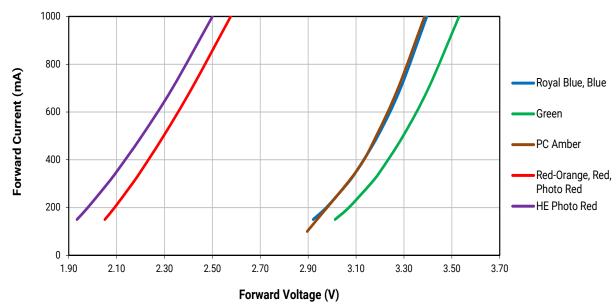


### **ELECTRICAL CHARACTERISTICS (T**<sub>J</sub> = 85 °C)



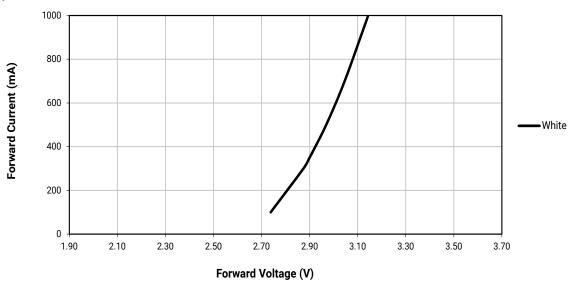


**High Density Color** 

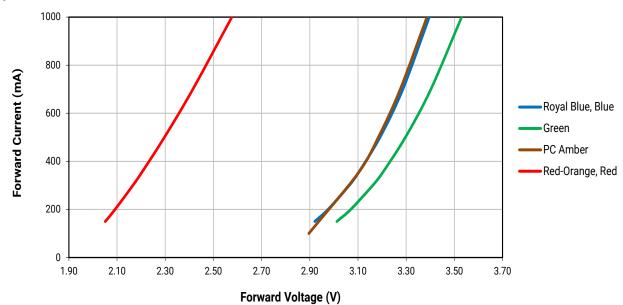


#### **ELECTRICAL CHARACTERISTICS (T<sub>J</sub> = 25 °C) - CONTINUED**



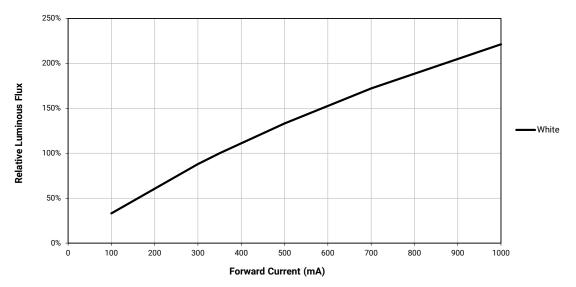


**High Intensity Color** 

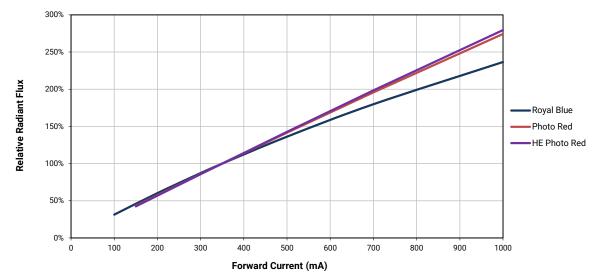


#### **RELATIVE FLUX VS. CURRENT (T<sub>J</sub> = 85 °C)**

#### **High Density**

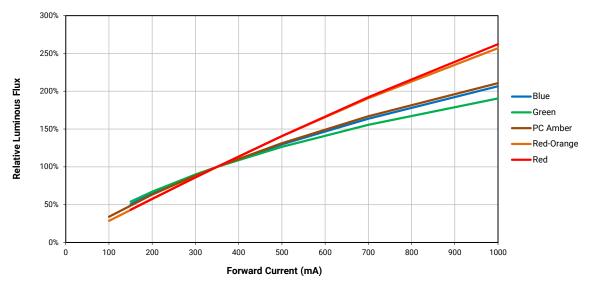


#### **High Density Color**

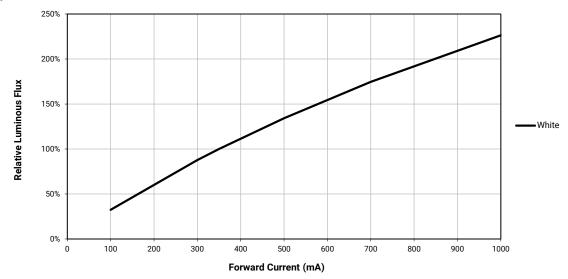


#### **RELATIVE FLUX VS. CURRENT (T<sub>J</sub> = 25 °C) - CONTINUED**

#### **High Density Color**

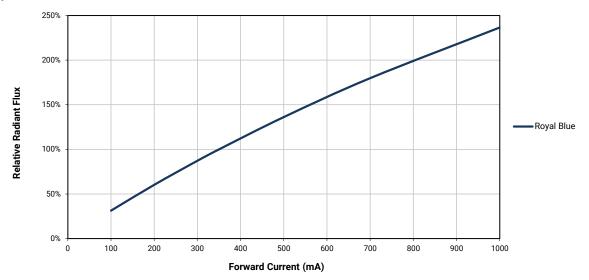


#### **High Intensity**

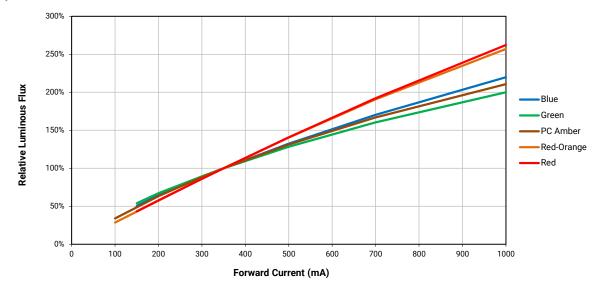


#### **RELATIVE FLUX VS. CURRENT (T<sub>J</sub> = 25 °C) - CONTINUED**

#### **High Intensity Color**

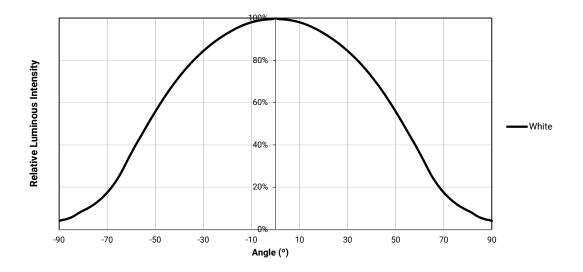


#### **High Intensity Color**

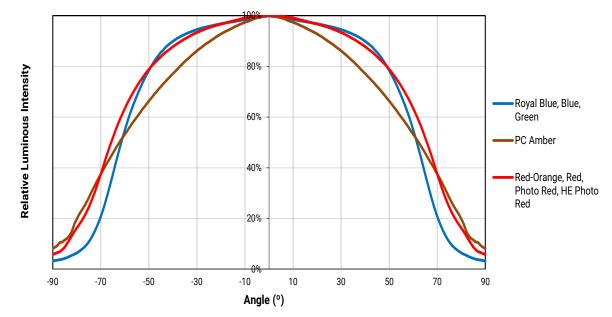


#### **TYPICAL SPATIAL DISTRIBUTION**

#### **High Density**

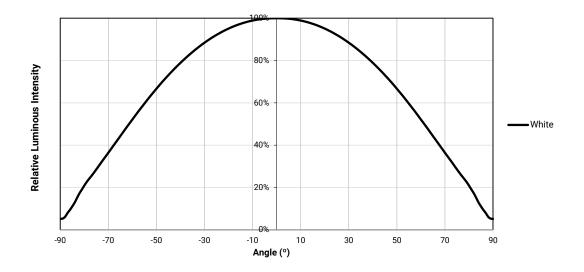


#### **High Density Color**

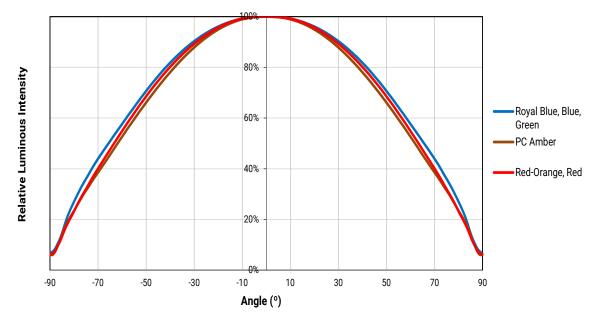


#### **TYPICAL SPATIAL DISTRIBUTION - CONTINUED**

#### **High Intensity**



#### **High Intensity Color**

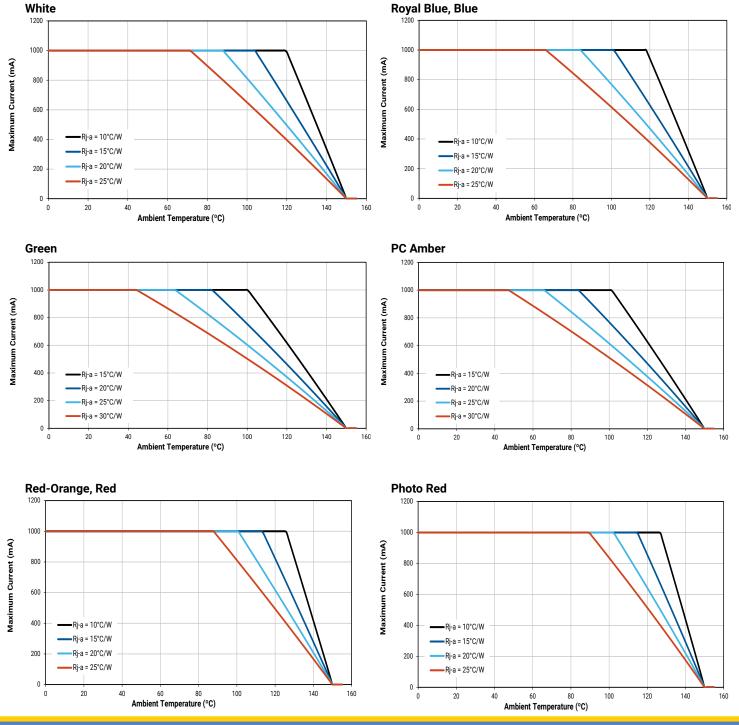


The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.

#### **High Density**

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**THERMAL DESIGN** 



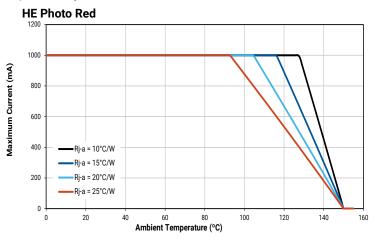
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#### **THERMAL DESIGN - CONTINUED**

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.

#### **High Density**

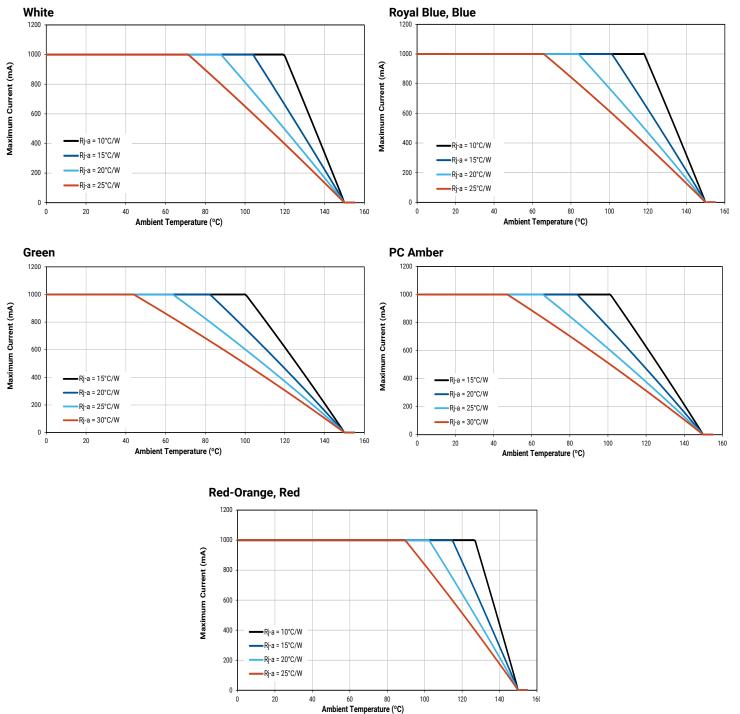


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#### **THERMAL DESIGN - CONTINUED**

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.

#### **High Intensity**

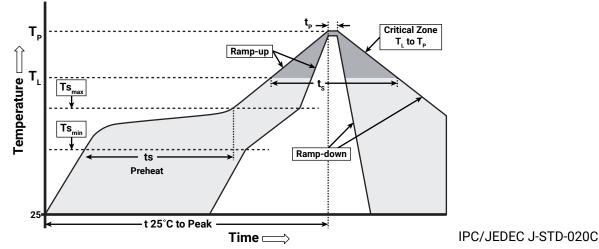


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#### **REFLOW SOLDERING CHARACTERISTICS**

In testing, Cree has found XLamp XQ-E LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



Profile Feature	Lead-Free Solder
Average Ramp-Up Rate (Ts <sub>max</sub> to Tp)	1.2 °C/second
Preheat: Temperature Min (Ts <sub>min</sub> )	120 °C
Preheat: Temperature Max (Ts <sub>max</sub> )	170 °C
Preheat: Time (ts <sub>min</sub> to ts <sub>max</sub> )	65-150 seconds
Time Maintained Above: Temperature ( $T_{\iota}$ )	217 °C
Time Maintained Above: Time $(t_L)$	45-90 seconds
Peak/Classification Temperature (Tp)	235 - 245 °C
Time Within 5 °C of Actual Peak Temperature (tp)	20-40 seconds
Ramp-Down Rate	1 - 6 °C/second
Time 25 °C to Peak Temperature	4 minutes max.

Note: All temperatures refer to topside of the package, measured on the package body surface.

#### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended as specifications.

#### **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

#### Lumen Maintenance

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

#### **Moisture Sensitivity**

Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XQ-E LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of  $\leq$  30 °C/85% relative humidity (RH). Regardless of storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

#### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Documentation sections of www.cree.com.

#### **REACh Compliance**

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh SVHC Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

#### **NOTES - CONTINUED**

#### **UL® Recognized Component**

Level 1 enclosure consideration. The LED package or a portion thereof has not been investigated as a fire enclosure or a fire and electrical enclosure per ANSI/UL 8750.

#### **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

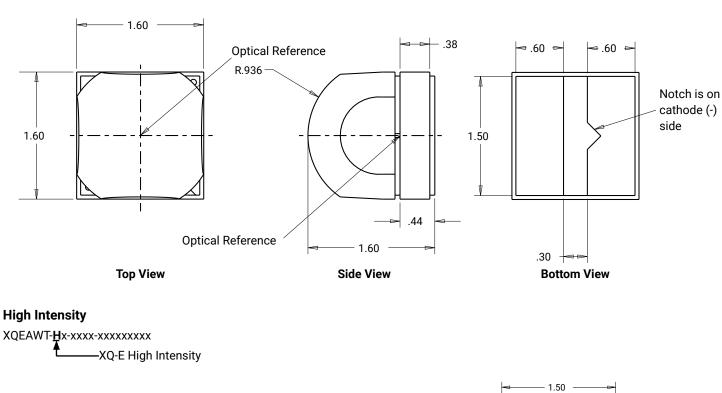
MECHANICAL DIMENSIONS Thermal vias, if present, are not shown on these drawings.

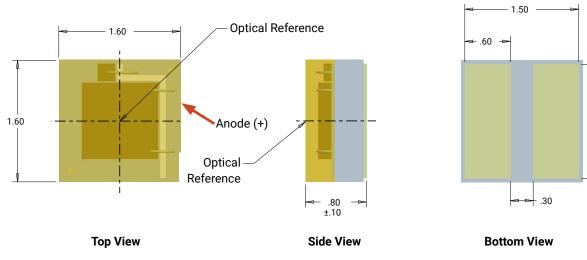
-XQ-E High Density

#### **High Density**

XQEAWT-<u>0</u>x-xxxx-xxxxxxxx

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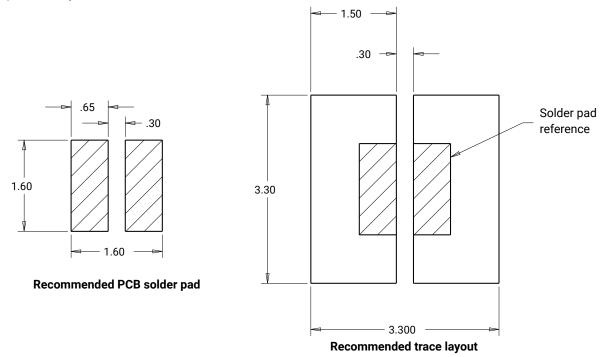
All dimensions in mm.

Measurement tolerances unless indicated otherwise: ±.13 mm

1 50

#### **MECHANICAL DIMENSIONS - CONTINUED**

#### **High Density & High Intensity**



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#### **TAPE AND REEL**

All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

Except as noted, all dimensions in mm [in].

Measurement tolerances unless indicated otherwise: .xx = ±.10 mm

#### **High Density** XQEAWT-<u>0</u>x-xxxx-xxxxxxxx -XQ-E High Density Ø 1.500 +.10 -.00 4.000 CATHODE SIDE 1.750 1.65 A Ο Ο 8.000 $\bigcirc$ Ć Ο Ο Ο Ο Ο Ο Ο $\cap$ C NOMINAL 8.30 Q O 0 Q O 0 O O O Ο Ο O षि A MAX 1.85 Ø1.000 A 🔫 3.50 ±.10 .30 ± .10 2.000 $\rightarrow$ ANODE SIDE **High Intensity** XQEAWT-Hx-xxxx-xxxxxxxx -XQ-E High Intensity Ø1.50 +.10/-.00 4.00 [.157] [+.0039/-.0000] Po 2.00 [.079] 1.75 [.069] E2 P2 CATHODE SIDE 1.85 [.073] Во 8.00 [.315] 3.0 NOMINAL 3.50 [.138] F 8.30 [.327] 6.25 MAX [.246]

Ø1.00

[.039] D1

ANODE SIDE

. 3.0°

1.98 [.078]

4.00 [.157]

Ρ

1.85 [.073] Ao W

Ao -Bo -

Ko

E2

1.20 [.047]

Ko

.30 [.012]

Т

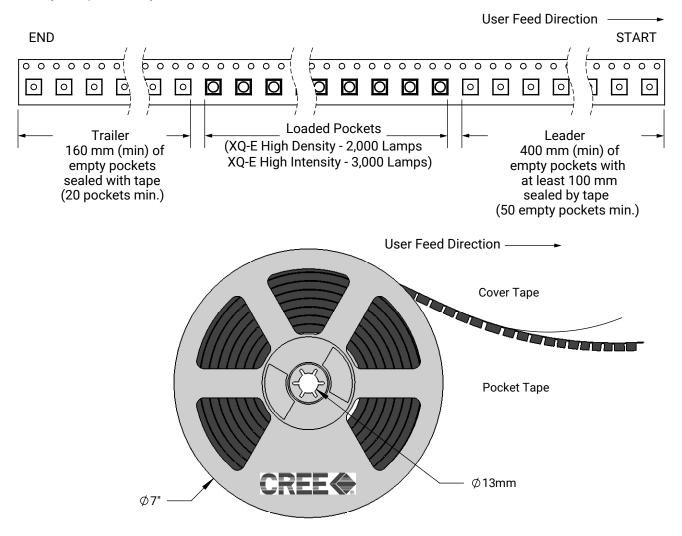
POCKET SIZE

1.85 mm [.073"]

1.85 mm [.073"] 1.20 mm [.047"]

#### **TAPE AND REEL - CONTINUED**

#### High Density & High Intensity



#### PACKAGING

The diagrams below show the packaging and labels Cree uses to ship XLamp XQ-E LEDs. XLamp XQ-E LEDs are shipped in tape loaded on a reel. Each box contains only one reel in a moisture barrier bag.

