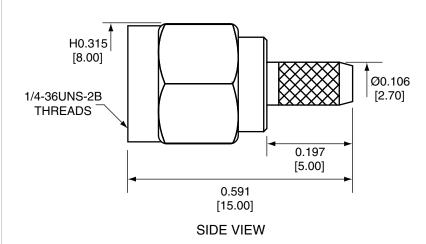
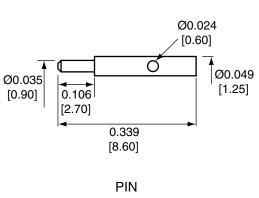
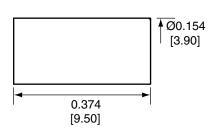
Description	Material	Finish
Body	Brass	Nickel
Pin	BE CU	Gold
Insulation	PTFE	N/A
Gasket	SI Rubber	Rubber
Crimp Ring	Brass	Nickel
Heat Shrink	Polyolefin	Black

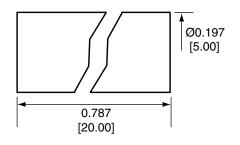
REVISIONS			
REV	DESCRIPTION	DATE	APPV
В	Updated footprint and dimensions; Added new title block	2-JUL-12	SAH



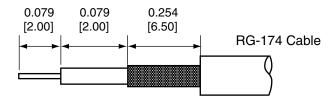




CRIMP RING



HEAT SHRINK



RECOMMENDED CABLE STRIPPING DIMENSIONS

NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. ALL DIMENSIONS ARE IN INCHES [mm].
- 2. DIMENSIONS APPLY AFTER FINISHING.
- MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE.
- 4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

CONSMA007 ASSEMBLY INSTRUCTIONS

- Strip the cable to the recommended dimensions.
- Slip heat shrink and crimp ring onto stripped cable.
- Solder the pin to the center conductor.
- Insert the pin, center conductor, and insulator into the body until the top of the pin is even with the opening of the body.
- Wrap the braid around the tail of the body and crimp the ring with a 0.128" hex crimp tool (or one labeled for use with RG-174 cable).
- 6. Use heat shrink to cover crimp.

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MATERIAL: TOLERANCES: PROJECTION: .020 [0.50]-.200 [5.00]=±.008 [0.20] .200 [5.00]-1.200 [30.00]= ±.016 [0.40] 4.75 [120.0]-12.40 [315.0]=±.024 [0.60] ANGLES: ±1° SIZE DWG. NO. FINISH: DRAWN: B.MURPHY DT: 2-JUL-12

ENGR: S.HOGAN

DT: 2-JUL-12



159 ORT LANE **MERLIN, OR 97532**

SMA MALE CABLE END CRIMP FOR RG-174 CABLE

REV CONSMA007 В SCALE: 2:1 DO NOT SCALE DRAWING SHEET 1 OF 1