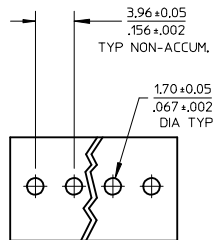


CKT	DIM. A	DIM. B	SLOT LOC BETWEEN CKTS
2	7.77 .306	3.96+0.05 .156+0.002	NONE
3	11.73 .462	7.92+0.08 .312+0.003	NONE
4	15.70 .618	11.89+0.08 .468+0.003	NONE
5	19.66 .774	15.85+0.10 .624+.004	NONE
6	23.62 .930	19.81+0.10 .780+.004	3 & 4
7	27.58 1.086	23.77+0.10 .936+.004	4 & 5
8	31.55 1.242	27.74+0.13 1.092+.005	4 & 5
9	35.51 1.398	31.70+0.13 1.248+.005	5 & 6
10	39.47 1.554	35.66+0.13 1.404+.005	5 & 6
11	43.43 1.710	39.62+0.15 1.560+.006	6 & 7
12	47.40 1.866	43.59+0.15 1.716+.006	4 & 5 8 & 9
13	51.36 2.022	47.55+0.15 1.872+.006	4 & 5 9 & 10
14	55.32 2.178	51.51+0.18 2.028+.007	5 & 6 9 & 10
15	59.28 2.334	55.47+0.18 2.184+.007	5 & 6 10 & 11
16	63.25 2.490	59.44+0.18 2.340+.007	5 & 6 11 & 12
17	67.21 2.646	63.40+0.20 2.496+.008	6 & 7 11 & 12
18	71.17 2.802	67.36+0.20 2.652+.008	6 & 7 12 & 13



NOTES:

- MATERIAL: HEADER-GLASS FILLED POLYESTER, 94V-0, MOLDED NATURAL (WHITE).
- FINISH: (197) OVERALL REFLOWED MATTE TIN: 0.00152/0.00060 MIN. OVER 0.00127/0.00050 MIN. NICKEL OVERALL.  
(154) OVERALL TIN: .00254/0.000100 MIN OVER .00127/0.00050 MIN NICKEL.  
(208) SELECT GOLD: .00038/0.000015 MIN, SELECT TIN: .00254/0.000100 MIN, OVERALL NICKEL UNDERPLATE: .00127/0.00050 MIN.  
(228) SELECT GOLD: .00076/0.000030 MIN, SELECT TIN: .00254/0.000100 MIN, OVERALL NICKEL UNDERPLATE: .00127/0.00050 MIN.  
(241) SELECT GOLD: 0.00051/0.000020 MIN. SELECT TIN: 0.00254/0.000100 MIN. OVERALL NICKEL UNDERPLATE: 0.00127/0.00050 MIN.  
FOR ADDITIONAL PLATING INFO, SEE SDES-88.
- PRODUCT SPECIFICATION AND PROCESS PARAMETERS: SEE PS-08-50.
- PACKAGING INFORMATION: SEE CHART
- SOLDERABILITY: PER SMES-152.
- PIN PUSH-OUT FORCE: PRIOR TO SOLDERING, A 3 LB. MINIMUM FORCE (IN EITHER DIRECTION)
- PARTS ARE STACKABLE END TO END ON 3.96/.156 CENTERS.
- THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.
- SLOTS ON BACKWALL ARE BETWEEN CIRCUITS. SEE CHART FOR LOCATION.
- CIRCUIT 1 DESIGNATION IS USED TO DEFINE VOID LOCATION. CIRCUIT 1 MAY OR MAY NOT LINE UP WITH CIRCUIT 1 ON THE MATING HOUSING.

ADD 41792-0698	QUALITY SYMBOLS
EC NO: UCP2015-3140	GENERAL TOLERANCES (UNLESS SPECIFIED)
DRW:MKIPPER 2015/02/03	mm INCH
CHKD:NGUYEN 2015/02/03	4 PLACES ± --- ± ---
APPR:FSM1TH 2015/02/18	3 PLACES ± --- ± .010
DESCRIPTION	2 PLACES ± 0.25 ± .015
	1 PLACE ± 0.38 ± ---
	0 PLACE ± ±
REV	ANGULAR ± 1/2°
	DRAFT WHERE APPLICABLE
	MUST REMAIN WITHIN DIMENSIONS

2-*	K3
1	K3
SHT	REV

DRAWN BY	DATE
JSCHAFFER	11-07-03
CHECKED BY	DATE
KSAMIEC	11-10-03
APPROVED BY	DATE
MARGULIS	11-17-03

MATERIAL NO.	DOCUMENT NO.
SEE CHART	SDA-41792
SIZE B	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
2:1	INCH	☉
TITLE		
KK .156 HEADER ASSEMBLY FRICTION LOCK RIGHT ANGLE W/O PEGS		
<b>molex</b>		
SHEET NO.		1 OF *