



Sample &

Buv





LMZ12002EXT

SNVS662G - JUNE 2010 - REVISED AUGUST 2015

# LMZ12002EXT 2-A SIMPLE SWITCHER<sup>®</sup> Power Module With 20-V Maximum Input Voltage for Demanding Environments and Rugged Applications

#### Features 1

- Junction Temperature Range -55°C to 125°C
- Integrated Shielded Inductor
- Simple PCB Layout
- Flexible Start-up Sequencing Using External Soft-Start Capacitor and Precision Enable
- Protection Against Inrush Currents and Faults Such as Input UVLO and Output Short Circuit
- Single Exposed Pad and Standard Pinout for Easy Mounting and Manufacturing
- Fast Transient Response for FPGAs and ASICs
- Low Output Voltage Ripple
- Pin-to-Pin Compatible With Family Devices:
  - LMZ14203EXT/2EXT/1EXT (42-V Maximum 3) A, 2 A, 1 A)
  - LMZ14203/2/1 (42-V Maximum 3 A, 2 A, 1 A)
  - LMZ12003/2/1 (20-V Maximum 3 A, 2 A, 1 A)
- Fully WEBENCH® Power Designer enabled
- Low Radiated Emissions and High Radiated Immunity
- Passes Vibration Standard MIL-STD-883 Method 2007.2 Condition A JESD22–B103B Condition 1
- Passes Drop Standard MIL-STD-883 Method 2002.3 Condition B JESD22–B110 Condition B
- **Electrical Specifications** 
  - \_ 12-W Maximum Total Power Output
  - Up to 2-A Output Current
  - Input Voltage Range 4.5 V to 20 V
  - Output Voltage Range 0.8 V to 6 V

I M712002EXT

NO **DND** ŝ

Efficiency up to 92%

### 2 Applications

- Point-of-load Conversions from 5-V and 12-V • Input Rail
- **Time-Critical Projects** •
- Space-Constrained High Thermal Requirement • Applications
- Negative Output Voltage Applications (See AN-2027 SNVA425)

## 3 Description

The LMZ12002EXT SIMPLE SWITCHER<sup>®</sup> power module is an easy-to-use step-down DC-DC solution capable of driving up to 2-A load with exceptional power conversion efficiency, line and load regulation, and output accuracy. The LMZ12002EXT is available in an innovative package that enhances thermal performance and allows for hand or machine soldering.

The LMZ12002EXT can accept an input voltage rail between 4.5 V and 20 V, and can deliver an adjustable and highly accurate output voltage as low as 0.8 V. The LMZ12002EXT only requires three external resistors and four external capacitors to complete the power solution. The LMZ12002EXT is a reliable and robust design with the following thermal shutdown, protection features: input undervoltage lockout, output overvoltage protection, short-circuit protection, output current limit, and the device allows start-up into a prebiased output. A single resistor adjusts the switching frequency up to 1 MHz.

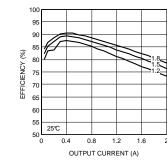
#### Device Information<sup>(1)(2)</sup>

| PART NUMBER | PACKAGE | BODY SIZE (NOM)    |
|-------------|---------|--------------------|
| LMZ12002EXT | NDW (7) | 10.16 mm × 9.85 mm |

(1) For all available packages, see the orderable addendum at the end of the data sheet.

(2) Peak reflow temperature equals 245°C. See SNAA214 for more details.

#### Efficiency 5-V Input at 25°C





Cour

REBE

Simplified Application Schematic

Features ..... 1

Applications ..... 1 Description ..... 1

Revision History..... 2

Pin Configuration and Functions ...... 3

Absolute Maximum Ratings ...... 3

ESD Ratings...... 3

Recommended Operating Conditions ...... 4

Thermal Information ...... 4 Electrical Characteristics...... 4

Detailed Description ..... 12

7.1 Overview ..... 12 7.2 Functional Block Diagram ...... 12 Feature Description..... 12

7.4 Device Functional Modes...... 13

1

2

3 4

5

6

7

6.1

6.2

6.3 6.4

6.5

7.3

2

| 8  | Appl | ication and Implementation                    | . 14 |
|----|------|---|------|
|    | 8.1  | Application Information                       | 14   |
|    | 8.2  | Typical Application                           | 14   |
| 9  | Powe | er Supply Recommendations                     | . 20 |
| 10 | Layo | put   | . 20 |
|    | -    | Layout Guidelines                             |      |
|    |      | Layout Examples                               |      |
|    | 10.3 | Power Dissipation and Thermal Considerations. | 22   |
|    | 10.4 | Power Module SMT Guidelines                   | 22   |
| 11 | Devi | ce and Documentation Support                  | . 24 |
|    | 11.1 | Device Support                                | 24   |
|    | 11.2 | Documentation Support                         | 24   |
|    | 11.3 | Community Resources                           | 24   |
|    | 11.4 | Trademarks                                    | 24   |
|    | 11.5 | Electrostatic Discharge Caution               | 24   |
|    | 11.6 | Glossary                                      | 24   |
| 12 | Mec  | hanical, Packaging, and Orderable             |      |
|    |      | mation  | . 25 |
|    |      |   |      |

Copyright © 2010-2015, Texas Instruments Incorporated

### 4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

#### Changes from Revision F (October 2013) to Revision G

### Added ESD Ratings table, Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and Documentation Support section, and Mechanical, Packaging, and Orderable Information section. ..... 1 Changes from Revision E (April 2013) to Revision F Page

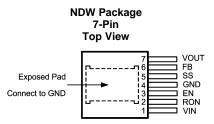
| • | Deleted 12 mils                     | . 4 |
|---|-------------------------------------|-----|
| • | Changed 10 mils                     | 20  |
| • | Changed 10 mils                     | 22  |
| • | Changed Power Module SMT Guidelines | 22  |

www.ti.com

Page



### 5 Pin Configuration and Functions



#### **Pin Functions**

| PIN  |     | TYPE   | DESCRIPTION   |  |  |
|------|-----|--------|---|--|--|
| NAME | NO. | TYPE   | DESCRIPTION   |  |  |
| EN   | 3   | Analog | Enable — Input to the precision enable comparator. Rising threshold is 1.18-V nominal; 90-mV hysteresis nominal. Maximum recommended input level is 6.5 V.  |  |  |
| EP   | —   | Ground | Exposed Pad — Internally connected to pin 4. Used to dissipate heat from the package during operation. Must be electrically connected to pin 4 external to the package.   |  |  |
| FB   | 6   | Analog | Feedback — Internally connected to the regulation, over-voltage, and short-circuit comparators. The regulation reference point is 0.8 V at this input pin. Connected the feedback resistor divider between the output and ground to set the output voltage. |  |  |
| GND  | 4   | Ground | Ground — Reference point for all stated voltages. Must be externally connected to EP.   |  |  |
| RON  | 2   | Analog | ON-Time Resistor — An external resistor from V <sub>IN</sub> to this pin sets the ON-time of the application. Typical values range from 25 k $\Omega$ to 124 k $\Omega$ .   |  |  |
| SS   | 5   | Analog | Soft-Start — An internal 8-µA current source charges an external capacitor to produce the soft-start function. This node is discharged at 200-µA during disable, overcurrent, thermal shutdown and internal UVLO conditions.                                |  |  |
| VIN  | 1   | Power  | Supply input — Nominal operating range is 4.5 V to 20 V . A small amount of internal capacitance is contained within the package assembly. Additional external input capacitance is required between this pin and exposed pad.                              |  |  |
| VOUT | 7   | Power  | Output Voltage — Output from the internal inductor. Connect the output capacitor between this pin and exposed pad.  |  |  |

### 6 Specifications

#### 6.1 Absolute Maximum Ratings<sup>(1)</sup>

|                                       | MIN  | MAX | UNIT |
|---------------------------------------|------|-----|------|
| VIN, RON to GND                       | -0.3 | 25  | V    |
| EN, FB, SS to GND                     | -0.3 | 7   | V    |
| Junction Temperature                  |      | 150 | °C   |
| Storage Temperature Range             | -65  | 150 | °C   |
| Peak Reflow Case Temperature (30 sec) |      | 245 | °C   |

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

#### 6.2 ESD Ratings

|                    |                         |  | VALUE | UNIT |
|--------------------|-------------------------|--|-------|------|
| V <sub>(ESD)</sub> | Electrostatic discharge | Human body model (HBM), per ANSI/ESDA/JEDEC JS-001 <sup>(1)(2)</sup> | ±2000 | V    |

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process. Manufacturing with less than 500-V HBM is possible with the necessary precautions.

(2) The human body model is a 100-pF capacitor discharged through a 1.5-kΩ resistor into each pin. Test method is per JESD-22-114.

#### LMZ12002EXT

SNVS662G - JUNE 2010 - REVISED AUGUST 2015

www.ti.com

#### 6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

|                                | MIN | MAX | UNIT |
|--------------------------------|-----|-----|------|
| V <sub>IN</sub>                | 4.5 | 20  | V    |
| EN                             | 0   | 6.5 | V    |
| Operation Junction Temperature | -55 | 125 | °C   |

#### 6.4 Thermal Information

|                       |   |  | LMZ12002EXT |      |
|-----------------------|---|--|-------------|------|
|                       | THERMAL MET   | NDW  | UNIT        |      |
|                       |   |  | 7 PINS      |      |
| $R_{	extsf{	heta}JA}$ | Junction-to-ambient thermal resistance <sup>(2)</sup> | 4-layer JEDEC Printed-Circuit-Board, 100 vias, No air flow | 19.3        | °C/W |
|                       |   | 2-layer JEDEC Printed-Circuit-Board, No air flow           | 21.5        | °C/W |
| $R_{\theta JC(top)}$  | Junction-to-case (top) thermal resistance             | No air flow  | 1.9         | °C/W |

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report, SPRA953.

(2) R<sub>0JA</sub> measured on a 1.705-in × 3.0-in 4-layer board, with 1-oz. copper, thirty five thermal vias, no air flow, and 1-W power dissipation. Refer to PCB layout diagrams

### 6.5 Electrical Characteristics

Limits are for  $T_J = 25^{\circ}$ C unless otherwise specified. Minimum and Maximum limits are ensured through test, design or statistical correlation. Typical values represent the most likely parametric norm at  $T_J = 25^{\circ}$ C, and are provided for reference purposes only. Unless otherwise stated the following conditions apply:  $V_{IN} = 12$  V,  $V_{OUT} = 1.8$  V.

|                     | PARAMETER                    |                         | TEST CONDITIONS  | MIN <sup>(1)</sup> | TYP <sup>(2)</sup> | MAX <sup>(1)</sup> | UNI |
|---------------------|------------------------------|-------------------------|--|--------------------|--------------------|--------------------|-----|
| SYSTEM I            | PARAMETERS                   |                         |  |                    |                    |                    |     |
| ENABLE              | CONTROL                      |                         |  |                    |                    |                    |     |
|                     |                              |                         |  |                    | 1.18               |                    |     |
| V <sub>EN</sub>     | EN threshold trip point      | V <sub>EN</sub> rising  | over the junction temperature $(T_J)$ range of -55°C to +125°C                     | 1.1                |                    | 1.26               | V   |
| V <sub>EN-HYS</sub> | EN threshold hysteresis      | V <sub>EN</sub> falling |  |                    | 90                 |                    | mV  |
| SOFT-ST/            | RT                           |                         |  |                    |                    |                    |     |
|                     |                              |                         |  |                    | 8                  |                    |     |
| I <sub>SS</sub>     | S SS source current          | $V_{SS} = 0 V$          | over the junction temperature $(T_J)$ range of $-55^{\circ}C$ to $+125^{\circ}C$   | 4.9                |                    | 11                 | μA  |
| I <sub>SS-DIS</sub> | SS discharge current         |                         |  |                    | -200               |                    | μA  |
| CURRENT             | LIMIT                        |                         |  |                    |                    |                    |     |
|                     |                              |                         |  |                    | 2.6                |                    |     |
| I <sub>CL</sub>     | Current limit threshold      | DC average              | over the junction temperature $(T_J)$ range of $-55^{\circ}$ C to $+125^{\circ}$ C | 2.3                |                    | 3.65               | A   |
| ON/OFF T            | IMER                         |                         |  |                    |                    |                    |     |
| t <sub>ON-MIN</sub> | ON timer minimum pulse width |                         |  |                    | 150                |                    | ns  |
| t <sub>OFF</sub>    | OFF timer pulse width        |                         |  |                    | 260                |                    | ns  |

(1) Min and Max limits are 100% production tested at 25°C. Limits over the operating temperature range are ensured through correlation using Statistical Quality Control (SQC) methods. Limits are used to calculate Texas Instruments' Average Outgoing Quality Level (AOQL).

(2) Typical numbers are at 25°C and represent the most likely parametric normal.



#### **Electrical Characteristics (continued)**

Limits are for  $T_J = 25^{\circ}$ C unless otherwise specified. Minimum and Maximum limits are ensured through test, design or statistical correlation. Typical values represent the most likely parametric norm at  $T_J = 25^{\circ}$ C, and are provided for reference purposes only. Unless otherwise stated the following conditions apply:  $V_{IN} = 12$  V,  $V_{OUT} = 1.8$  V.

|                                | PARAMETER                                 | TEST   | CONDITIONS  | MIN <sup>(1)</sup> | TYP <sup>(2)</sup> | MAX <sup>(1)</sup> | UNIT                        |
|--------------------------------|---|--|---|--------------------|--------------------|--------------------|-----------------------------|
| REGULATI                       | ON AND OVERVOLTAGE                        | OMPARATOR  |   |                    |                    |                    |                             |
|                                |   | V <sub>SS</sub> >+ 0.8 V   |   |                    | 0.795              |                    |                             |
| V <sub>FB</sub>                | In-regulation feedback                    | $T_{J} = -55^{\circ}C$ to 125°C                                      |   | 0.775              |                    | 0.815              | V                           |
| чн                             | voltage                                   | $V_{SS} >+ 0.8 V$<br>T <sub>J</sub> = 25°C<br>I <sub>O</sub> = 10 mA |   | 0.784              | 0.8                | 0.816              |                             |
| V <sub>FB-OV</sub>             | Feedback overvoltage protection threshold |  |   |                    | 0.92               |                    | V                           |
| I <sub>FB</sub>                | Feedback input bias<br>current            |  |   |                    | 5                  |                    | nA                          |
| l <sub>Q</sub>                 | Non-switching input<br>current            | V <sub>FB</sub> = 0.86 V   | V <sub>FB</sub> = 0.86 V                            |                    | 1                  |                    | mA                          |
| I <sub>SD</sub>                | Shutdown quiescent<br>current             | V <sub>EN</sub> = 0 V  | V <sub>EN</sub> = 0 V                               |                    | 25                 |                    | μA                          |
| THERMAL                        | CHARACTERISTICS                           |  |   |                    |                    |                    |                             |
| T <sub>SD</sub>                | Thermal shutdown                          | Rising   |   |                    | 165                |                    | °C                          |
| T <sub>SD-HYST</sub>           | Thermal shutdown hysteresis               | Falling  |   |                    | 15                 |                    | °C                          |
| PERFORM                        | ANCE PARAMETERS <sup>(3)</sup>            |  |   |                    |                    |                    |                             |
| $\Delta V_O$                   | Output voltage ripple                     |  |   |                    | 8                  | _                  | $\mathrm{mV}_{\mathrm{PP}}$ |
| $\Delta V_O / \Delta V_{IN}$   | Line regulation                           | $V_{IN} = 8 \text{ V}$ to 20 V, $I_{O} = 2$                          | V <sub>IN</sub> = 8 V to 20 V, I <sub>O</sub> = 2 A |                    | 0.01%              |                    |                             |
| $\Delta V_{O} / \Delta V_{IN}$ | Load regulation                           | V <sub>IN</sub> = 12 V   |   |                    | 1.5                |                    | mV/A                        |
| <u> </u>                       | Efficiency                                | V <sub>IN</sub> = 12 V, V <sub>O</sub> = 1.8 V                       | , I <sub>O</sub> = 1 A                              |                    | 87%                |                    |                             |
| η                              | Efficiency                                | V <sub>IN</sub> = 12 V, V <sub>O</sub> = 1.8 V                       | , I <sub>O</sub> = 2 A                              |                    | 77%                |                    |                             |

(3) EN 55022:2006, +A1:2007, FCC Part 15 Subpart B: 2007. See AN-2024 and layout for information on device under test.

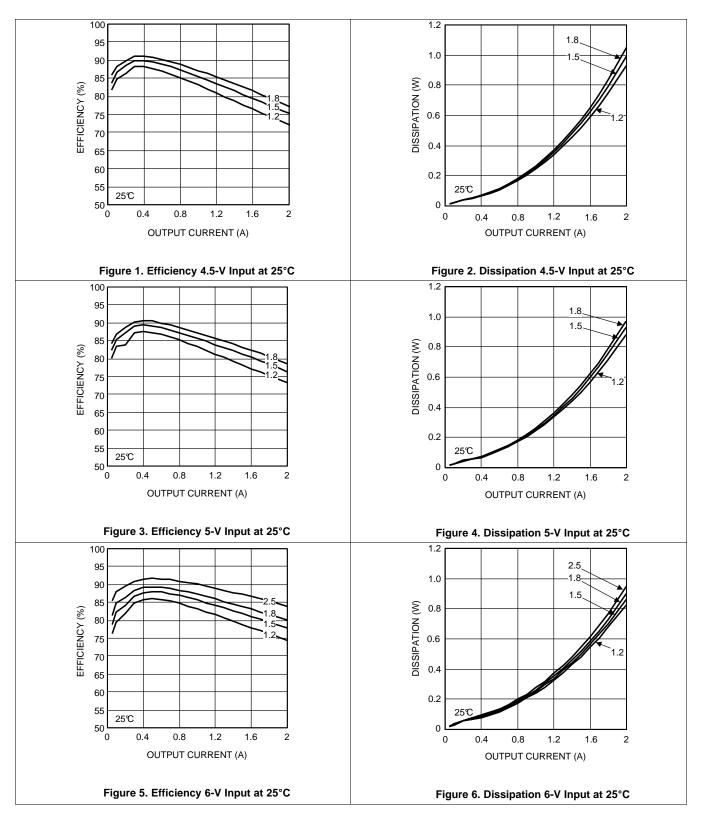
LMZ12002EXT

SNVS662G - JUNE 2010 - REVISED AUGUST 2015



#### 6.6 Typical Characteristics

Unless otherwise specified, the following conditions apply:  $V_{IN} = 12 \text{ V}$ ;  $C_{IN} = 10 \text{-}\mu\text{F} \text{ X7R}$  Ceramic;  $C_O = 100 \text{-}\mu\text{F} \text{ X7R}$  Ceramic;  $T_A = 25^{\circ}\text{C}$  for efficiency curves and waveforms.

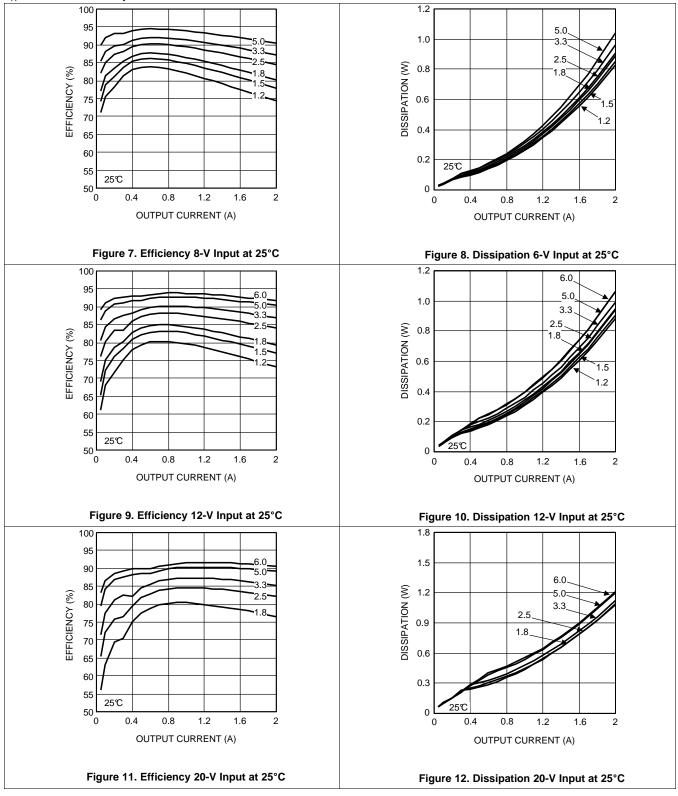


Copyright © 2010–2015, Texas Instruments Incorporated



### **Typical Characteristics (continued)**

Unless otherwise specified, the following conditions apply:  $V_{IN} = 12$  V;  $C_{IN} = 10$ - $\mu$ F X7R Ceramic;  $C_O = 100$ - $\mu$ F X7R Ceramic;  $T_A = 25^{\circ}$ C for efficiency curves and waveforms.



#### LMZ12002EXT

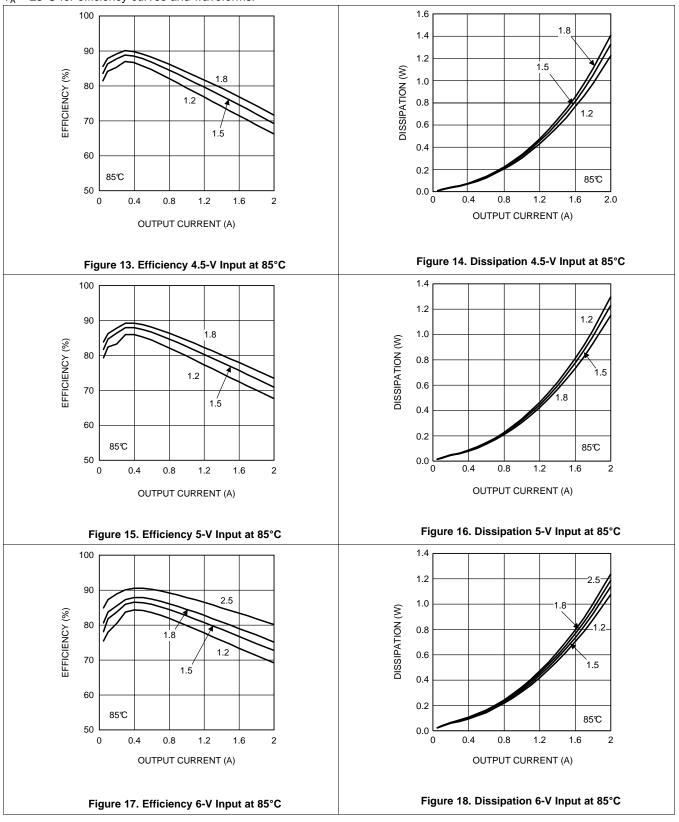
SNVS662G - JUNE 2010 - REVISED AUGUST 2015

TRUMENTS

XAS

#### **Typical Characteristics (continued)**

Unless otherwise specified, the following conditions apply:  $V_{IN} = 12$  V;  $C_{IN} = 10$ - $\mu$ F X7R Ceramic;  $C_O = 100$ - $\mu$ F X7R Ceramic;  $T_A = 25^{\circ}$ C for efficiency curves and waveforms.

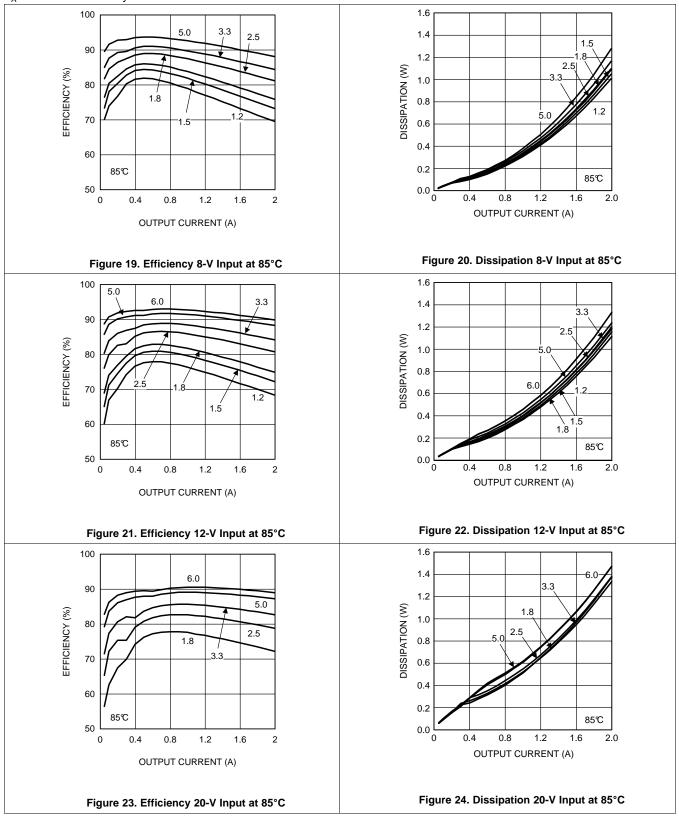


Copyright © 2010-2015, Texas Instruments Incorporated



### **Typical Characteristics (continued)**

Unless otherwise specified, the following conditions apply:  $V_{IN} = 12$  V;  $C_{IN} = 10$ - $\mu$ F X7R Ceramic;  $C_O = 100$ - $\mu$ F X7R Ceramic;  $T_A = 25^{\circ}$ C for efficiency curves and waveforms.



Copyright © 2010–2015, Texas Instruments Incorporated

#### LMZ12002EXT

SNVS662G - JUNE 2010 - REVISED AUGUST 2015

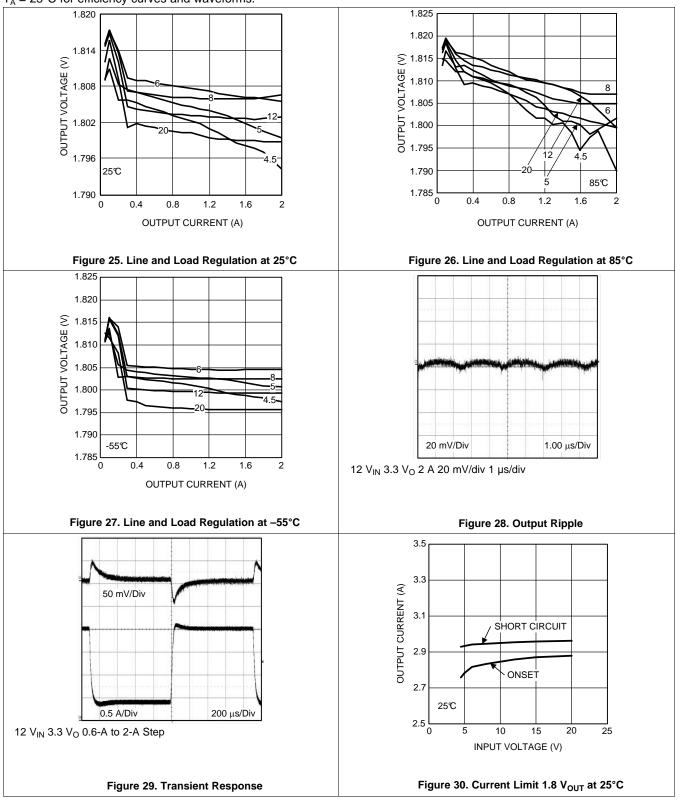
www.ti.com

RUMENTS

XAS

#### **Typical Characteristics (continued)**

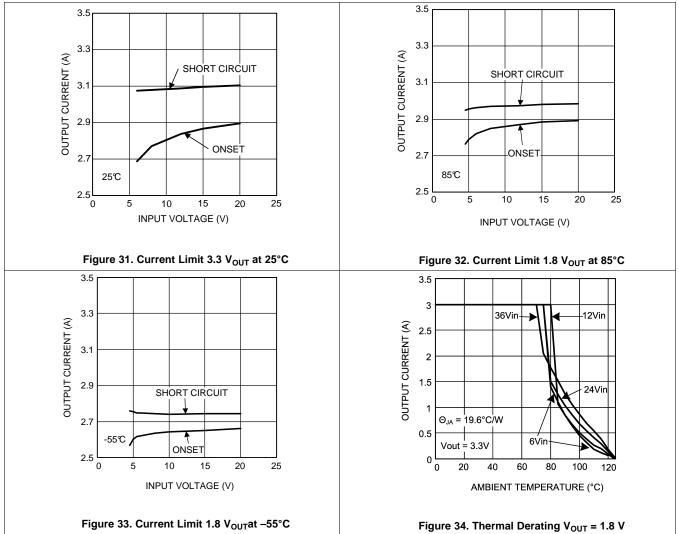
Unless otherwise specified, the following conditions apply:  $V_{IN} = 12$  V;  $C_{IN} = 10$ - $\mu$ F X7R Ceramic;  $C_O = 100$ - $\mu$ F X7R Ceramic;  $T_A = 25^{\circ}$ C for efficiency curves and waveforms.





### **Typical Characteristics (continued)**

Unless otherwise specified, the following conditions apply:  $V_{IN} = 12 \text{ V}$ ;  $C_{IN} = 10 \text{-}\mu\text{F} \text{ X7R}$  Ceramic;  $C_O = 100 \text{-}\mu\text{F} \text{ X7R}$  Ceramic;  $T_A = 25^{\circ}\text{C}$  for efficiency curves and waveforms.



LMZ12002EXT SNVS662G – JUNE 2010 – REVISED AUGUST 2015



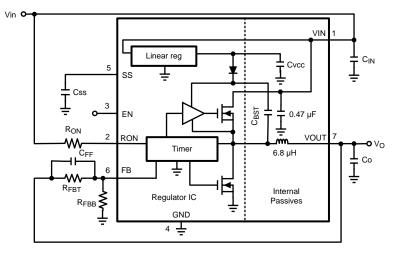
www.ti.com

#### 7 Detailed Description

#### 7.1 Overview

The LMZ12002EXT power module is an easy-to-use step-down DC-DC solution capable of driving up to 2-A load with exceptional power conversion efficiency, line and load regulation, and output accuracy.

### 7.2 Functional Block Diagram



#### 7.3 Feature Description

#### 7.3.1 COT Control Circuit Overview

Constant ON-Time control is based on a comparator and an ON-time one-shot, with the output voltage feedback compared with an internal 0.8-V reference. If the feedback voltage is below the reference, the main MOSFET is turned on for a fixed ON-time determined by a programming resistor  $R_{ON}$ .  $R_{ON}$  is connected to  $V_{IN}$  such that ON-time is reduced with increasing input supply voltage. Following this ON-time, the main MOSFET remains off for a minimum of 260 ns. If the voltage on the feedback pin falls below the reference level again the ON-time cycle is repeated. Regulation is achieved in this manner.

#### 7.3.2 Output Overvoltage Comparator

The voltage at FB is compared to a 0.92-V internal reference. If FB rises above 0.92 V the ON-time is immediately terminated. This condition is known as overvoltage protection (OVP). It can occur if the input voltage is increased very suddenly or if the output load is decreased very suddenly. Once OVP is activated, the top MOSFET ON-times will be inhibited until the condition clears. Additionally, the synchronous MOSFET will remain on until inductor current falls to zero.

#### 7.3.3 Current Limit

Current limit detection is carried out during the OFF-time by monitoring the current in the synchronous MOSFET. Referring to the *Functional Block Diagram*, when the top MOSFET is turned off, the inductor current flows through the load, the PGND pin and the internal synchronous MOSFET. If this current exceeds 2.85 A (typical) the current limit comparator disables the start of the next ON-time period. The next switching cycle will occur only if the FB input is less than 0.8 V and the inductor current has decreased below 2.85 A. Inductor current is monitored during the period of time the synchronous MOSFET is conducting. So long as inductor current exceeds 2.85 A, further ON-time intervals for the top MOSFET will not occur. Switching frequency is lower during current limit due to the longer OFF-time.

#### NOTE

Current limit is dependent on both duty cycle and temperature as illustrated in the graphs in the *Typical Characteristics* section.



#### Feature Description (continued)

#### 7.3.4 Thermal Protection

The junction temperature of the LMZ12002EXT must not be allowed to exceed its maximum ratings. Thermal protection is implemented by an internal Thermal Shutdown circuit which activates at 165°C (typical) causing the device to enter a low power standby state. In this state the main MOSFET remains off causing V<sub>O</sub> to fall, and additionally the CSS capacitor is discharged to ground. Thermal protection helps prevent catastrophic failures for accidental device overheating. When the junction temperature falls back below 145°C (typical hysteresis = 20°C) the SS pin is released, V<sub>O</sub> rises smoothly, and normal operation resumes.

Applications requiring maximum output current especially those at high input voltage may require application derating at elevated temperatures.

#### 7.3.5 Zero Coil Current Detection

The current of the lower (synchronous) MOSFET is monitored by a zero coil current detection circuit which inhibits the synchronous MOSFET when its current reaches zero until the next ON-time. This circuit enables the DCM operating mode, which improves efficiency at light loads.

#### 7.3.6 Prebiased Start-Up

The LMZ12002EXT will properly start up into a prebiased output. This start-up situation is common in multiple rail logic applications where current paths may exist between different power rails during the start-up sequence. The following scope capture shows proper behavior during this event.

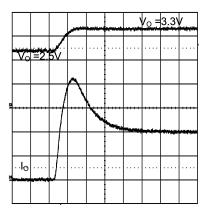


Figure 35. Prebiased Start-Up

#### 7.4 Device Functional Modes

#### 7.4.1 Discontinuous Conduction and Continuous Conduction Modes

At light load the regulator will operate in discontinuous conduction mode (DCM). With load currents above the critical conduction point, it will operate in continuous conduction mode (CCM). When operating in DCM the switching cycle begins at zero amps inductor current; increases up to a peak value, and then recedes back to zero before the end of the OFF-time. Note that during the period of time that inductor current is zero, all load current is supplied by the output capacitor. The next ON-time period starts when the voltage on the at the FB pin falls below the internal reference. The switching frequency is lower in DCM and varies more with load current as compared to CCM. Conversion efficiency in DCM is maintained because conduction and switching losses are reduced with the smaller load and lower switching frequency.

TEXAS INSTRUMENTS

www.ti.com

#### 8 Application and Implementation

#### NOTE

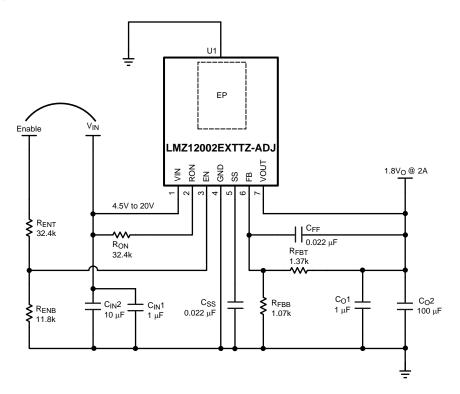
Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

#### 8.1 Application Information

The LMZ12002EXT is a step-down DC-to-DC power module. It is typically used to convert a higher DC voltage to a lower DC voltage with a maximum output current of 2 A. The following design procedure can be used to select components for the LMZ12002EXT. Alternately, the WEBENCH software may be used to generate complete designs.

When generating a design, the WEBENCH software uses iterative design procedure and accesses comprehensive databases of components. Please go to www.ti.com for more details

#### 8.2 Typical Application





#### 8.2.1 Design Requirements

For this example the following application parameters exist.

- $V_{IN}$  Range = Up to 20 V
- V<sub>OUT</sub> = 0.8 V to 6 V
- I<sub>OUT</sub> = 2 A



#### **Typical Application (continued)**

#### 8.2.2 Detailed Design Procedure

The LMZ12002EXT is fully supported by WEBENCH and offers the following: component selection, electrical and thermal simulations as well as the build-it board for a reduction in design time. The following list of steps can be used to manually design the LMZ12002EXT application.

- 1. Select minimum operating V<sub>IN</sub> with enable divider resistors
- 2. Program Vo with divider resistor selection
- 3. Program turnon time with soft-start capacitor selection
- 4. Select C<sub>O</sub>
- 5. Select CIN
- 6. Set operating frequency with RON

#### 8.2.2.1 Enable Divider, R<sub>ENT</sub> and R<sub>ENB</sub> Selection

The enable input provides a precise 1.18-V band-gap rising threshold to allow direct logic drive or connection to a voltage divider from a higher enable voltage such as Vin. The enable input also incorporates 90 mV (typical) of hysteresis resulting in a falling threshold of 1.09 V. The maximum recommended voltage into the EN pin is 6.5 V. For applications where the midpoint of the enable divider exceeds 6.5 V, a small Zener diode can be added to limit this voltage.

The function of this resistive divider is to allow the designer to choose an input voltage below which the circuit will be disabled. This implements the feature of programmable under voltage lockout. This is often used in battery powered systems to prevent deep discharge of the system battery. It is also useful in system designs for sequencing of output rails or to prevent early turnon of the supply as the main input voltage rail rises at powerup. Applying the enable divider to the main input rail is often done in the case of higher input voltage systems where a lower boundary of operation must be established. In the case of sequencing supplies, the divider is connected to a rail that becomes active earlier in the power-up cycle than the LMZ12002EXT output rail. The two resistors must be chosen based on the following ratio:

$$R_{ENT} / R_{ENB} = (V_{IN UVLO} / 1.18 V) - 1$$

The LMZ12002EXT demonstration and evaluation boards use 11.8 k $\Omega$  for R<sub>ENB</sub> and 32.4 k $\Omega$  for R<sub>ENT</sub> resulting in a rising UVLO of 4.5 V. This divider presents 5.34 V to the EN input when the divider input is raised to 20 V.

#### 8.2.2.2 Output Voltage Selection

Output voltage is determined by a divider of two resistors connected between V<sub>Q</sub> and ground. The midpoint of the divider is connected to the FB input. The voltage at FB is compared to a 0.8-V internal reference. In normal operation an ON-time cycle is initiated when the voltage on the FB pin falls below 0.8 V. The main MOSFET ONtime cycle causes the output voltage to rise and the voltage at the FB to exceed 0.8 V. As long as the voltage at FB is above 0.8 V, ON-time cycles will not occur.

The regulated output voltage determined by the external divider resistors RFBT and RFBB is:

$$V_{O} = 0.8 V \times (1 + R_{FBT} / R_{FBB})$$

Rearranging terms; the ratio of the feedback resistors for a desired output voltage is:

$$R_{FBT} / R_{FBB} = (V_O / 0.8 V) - 1$$

These resistors must be chosen from values in the range of 1.0 k $\Omega$  to 10.0 k $\Omega$ .

For  $V_0 = 0.8$  V the FB pin can be connected to the output directly so long as an output preload resistor remains that draws more than 20 µA. Converter operation requires this minimum load to create a small inductor ripple current and maintain proper regulation when no load is present.

A feed-forward capacitor is placed in parallel with R<sub>FBT</sub> to improve load step transient response. Its value is usually determined experimentally by load stepping between DCM and CCM conduction modes and adjusting for best transient response and minimum output ripple.

Table 1 lists the values for  $R_{FBT}$ ,  $R_{FBB}$ ,  $C_{FF}$  and  $R_{ON}$ .

(1)

(2)

(3)

**REF DES** 

### Typical Application (continued) Table 1. Bill of Materials

DESCRIPTION

| -                |                        |       |                   |                   |
|------------------|------------------------|-------|-------------------|-------------------|
| U1               | SIMPLE SWITCHER        | PFM-7 | Texas Instruments | LMZ12002EXTTZ-ADJ |
| C <sub>in1</sub> | 1 µF, 50 V, X7R        | 1206  | Taiyo Yuden       | UMK316B7105KL-T   |
| C <sub>in2</sub> | 10 µF, 50 V, X7R       | 1210  | Taiyo Yuden       | UMK325BJ106MM-T   |
| C <sub>O1</sub>  | 1 µF, 50 V, X7R        | 1206  | Taiyo Yuden       | UMK316B7105KL-T   |
| C <sub>O2</sub>  | 100 µF, 6.3 V, X7R     | 1210  | Taiyo Yuden       | JMK325BJ10CR7MM-T |
| R <sub>FBT</sub> | 1.37 kΩ                | 0603  | Vishay Dale       | CRCW06031K37FKEA  |
| R <sub>FBB</sub> | 1.07 kΩ                | 0603  | Vishay Dale       | CRCW06031K07FKEA  |
| R <sub>ON</sub>  | 32.4 kΩ                | 0603  | Vishay Dale       | CRCW060332K4FKEA  |
| R <sub>ENT</sub> | 32.4 kΩ                | 0603  | Vishay Dale       | CRCW060332K4FKEA  |
| R <sub>ENB</sub> | 11.8 kΩ                | 0603  | Vishay Dale       | CRCW060311k8FKEA  |
| C <sub>FF</sub>  | 22 nF, ±10%, X7R, 16 V | 0603  | TDK               | C1608X7R1H223K    |
| C <sub>SS</sub>  | 22 nF, ±10%, X7R, 16 V | 0603  | TDK               | C1608X7R1H223K    |
|                  | ·                      |       |                   | ·                 |

CASE SIZE

MANUFACTURER

#### 8.2.2.3 Soft-Start Capacitor Selection

Programmable soft-start permits the regulator to slowly ramp to its steady-state operating point after being enabled, thereby reducing current inrush from the input supply and slowing the output voltage rise-time to prevent overshoot.

Upon turnon, after all UVLO conditions have been passed, an internal 8-µA current source begins charging the external soft-start capacitor. The soft-start time duration to reach steady state operation is given by the formula:

$$t_{SS} = V_{REF} \times C_{SS} / Iss = 0.8 V \times C_{SS} / 8 \mu A$$

This equation can be rearranged as follows:

 $C_{SS} = t_{SS} \times 8 \ \mu A / 0.8 \ V$ 

Use of a 0.022-µF capacitor results in 2.2-ms soft-start duration. This is recommended as a minimum value.

As the soft-start input exceeds 0.8 V the output of the power stage will be in regulation. The soft-start capacitor continues charging until it reaches approximately 3.8 V on the SS pin. Voltage levels between 0.8 V and 3.8 V have no effect on other circuit operation. The following conditions will reset the soft-start capacitor by discharging the SS input to ground with an internal 200- $\mu$ A current sink.

- The enable input being pulled low
- Thermal shutdown condition
- Overcurrent fault
- Internal V<sub>CC</sub> UVLO (Approx 4-V input to V<sub>IN</sub>)

#### 8.2.2.4 C<sub>o</sub> Selection

None of the required  $C_0$  output capacitance is contained within the module. At a minimum, the output capacitor must meet the worst case minimum ripple current rating of 0.5 ×  $I_{LR P-P}$ , as calculated in Equation 17 below. Beyond that, additional capacitance will reduce output ripple so long as the ESR is low enough to permit it. A minimum value of 10 µF is generally required. Experimentation will be required if attempting to operate with a minimum value. Ceramic capacitors or other low ESR types are recommended. See AN-2024 for more detail.

The following equation provides a good first pass approximation of C<sub>O</sub> for load transient requirements:

$$C_{O} \geq I_{STEP} \times V_{FB} \times L \times V_{IN} / (4 \times V_{O} \times (V_{IN} - V_{O}) \times V_{OUT-TRAN})$$

Solving:

$$\begin{split} C_{O} &\geq 2 \text{ A} \times 0.8 \text{ V} \times 10 \ \mu\text{H} \times 12 \text{ V} \ / \ (4 \times 3.3 \text{ V} \times (12 \text{ V} - 3.3 \text{ V}) \times 33 \text{ mV}) \\ &\geq 50 \ \mu\text{F} \end{split}$$

The LMZ12002EXT demonstration and evaluation boards are populated with a 100-µF 6.3-V X5R output capacitor. Locations for extra output capacitors are provided. See AN-2024 for locations.

FXAS

MANUFACTURER P/N

www.ti.com

(4)

(5)

(6)



#### 8.2.2.5 C<sub>IN</sub> Selection

The LMZ12002EXT module contains an internal 0.47-µF input ceramic capacitor. Additional input capacitance is required external to the module to handle the input ripple current of the application. This input capacitance must be located in very close proximity to the module. Input capacitor selection is generally directed to satisfy the input ripple current requirements rather than by capacitance value. Worst case input ripple current rating is dictated by the equation:

 $I(C_{IN(RMS)}) \cong 1 / 2 \times I_O \times \sqrt{(D / 1-D)}$ 

where

(7)

(8)

(9)

(10)

(11)

(13)

(14)

As a point of reference, the worst case ripple current will occur when the module is presented with full load current and when  $V_{IN} = 2 \times V_O$ .

Recommended minimum input capacitance is  $10-\mu$ F X7R ceramic with a voltage rating at least 25% higher than the maximum applied input voltage for the application. It is also recommended that attention be paid to the voltage and temperature deratings of the capacitor selected.

#### NOTE

Ripple current rating of ceramic capacitors may be missing from the capacitor data sheet and you may have to contact the capacitor manufacturer for this rating.

If the system design requires a certain minimum value of input ripple voltage  $\Delta V_{IN}$  be maintained then the following equation may be used.

If  $\Delta V_{IN}$  is 1% of  $V_{IN}$  for a 20-V input to 3.3-V output application this equals 200 mV and  $f_{SW} = 400$  kHz.  $C_{IN} \ge 2 \text{ A} \times 3.3 \text{ V} / 20 \text{ V} \times (1 - 3.3 \text{ V} / 20 \text{ V}) / (400000 \times 0.200 \text{ V})$ 

≥ 3.4µF

Additional bulk capacitance with higher ESR may be required to damp any resonant effects of the input capacitance and parasitic inductance of the incoming supply lines.

#### 8.2.2.6 R<sub>ON</sub> Resistor Selection

Many designs will begin with a desired switching frequency in mind. For that purpose the following equation can be used.

f<sub>SW(CCM)</sub> ≊ V<sub>O</sub> / (1.3 × 10<sup>-10</sup> × R<sub>ON</sub>)

This can be rearranged as

 $R_{ON} \cong V_O / (1.3 \times 10^{-10} \times f_{SW(CCM)})$ 

The selection of RON and f<sub>SW(CCM)</sub> must be confined by limitations in the ON-time and OFF-time for the COT Control Circuit Overview section.

The ON-time of the LMZ12002EXT timer is determined by the resistor  $R_{\text{ON}}$  and the input voltage  $V_{\text{IN}}$ . It is calculated as follows:

$$t_{\rm ON} = (1.3 \times 10^{-10} \times R_{\rm ON}) / V_{\rm IN}$$
(12)

The inverse relationship of  $t_{ON}$  and  $V_{IN}$  gives a nearly constant switching frequency as VIN is varied.  $R_{ON}$  must be selected such that the ON-time at maximum  $V_{IN}$  is greater than 150 ns. The ON-timer has a limiter to ensure a minimum of 150 ns for  $t_{ON}$ . This limits the maximum operating frequency, which is governed by the following equation:

$$f_{SW(MAX)} = V_O / (V_{IN(MAX)} \times 150 \text{ ns})$$

This equation can be used to select  $R_{ON}$  if a certain operating frequency is desired so long as the minimum ON-time of 150 ns is observed. The limit for  $R_{ON}$  can be calculated as follows:

$$R_{ON} \ge V_{IN(MAX)} \times 150 \text{ ns} / (1.3 \times 10^{-10})$$

If  $R_{ON}$  calculated in Equation 11 is less than the minimum value determined in Equation 14 a lower frequency must be selected. Alternatively,  $V_{IN(MAX)}$  can also be limited in order to keep the frequency unchanged.

LMZ12002EXT SNVS662G – JUNE 2010–REVISED AUGUST 2015

Additionally, consider the minimum OFF-time of 260 ns limits the maximum duty ratio. Larger  $R_{ON}$  (lower  $F_{SW}$ ) must be selected in any application requiring large duty ratio.

### 8.2.2.7 Discontinuous Conduction and Continuous Conduction Modes Selection

Operating frequency in DCM can be calculated as follows:

 $f_{SW(DCM)} \cong V_O \times (V_{IN} - 1) \times 10 \ \mu H \times 1.18 \times 10^{20} \times I_O / (V_{IN} - V_O) \times R_{ON}^2$ 

In CCM, current flows through the inductor through the entire switching cycle and never falls to zero during the OFF-time. The switching frequency remains relatively constant with load current and line voltage variations. The CCM operating frequency can be calculated using Equation 10 above.

Figure 37 is a comparison pair of waveforms of the showing both CCM (upper) and DCM operating modes.

 $V_{\text{IN}}$  = 12 V,  $V_{\text{O}}$  = 3.3 V,  $I_{\text{O}}$  = 2 A/0.26 A 2 µs/div

#### Figure 37. CCM and DCM Operating Modes

The approximate formula for determining the DCM/CCM boundary is as follows:

 $I_{DCB} \cong V_O \times (V_{IN} - V_O) / (2 \times 10 \ \mu H \times f_{SW(CCM)} \times V_{IN})$ 

Figure 38 is a typical waveform showing the boundary condition.

Figure 38. Transition Mode Operation

The inductor internal to the module is 10  $\mu$ H. This value was chosen as a good balance between low and high input voltage applications. The main parameter affected by the inductor is the amplitude of the inductor ripple current ( $I_{LR}$ ).  $I_{LR}$  can be calculated with:

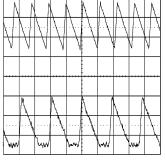
 $I_{LR P-P} = V_O \times (V_{IN} - V_O) / (10 \ \mu H \times f_{SW} \times V_{IN})$ 

 $V_{\text{IN}}$  = 12 V,  $V_{\text{O}}$  = 3.3 V,  $I_{\text{O}}$  = 0.29 A 2  $\mu\text{s/div}$ 

where

- V<sub>IN</sub> is the maximum input voltage
- and f<sub>SW</sub> is determined from Equation 10.

If the output current  $I_O$  is determined by assuming that  $I_O = I_L$ , the higher and lower peak of  $I_{LR}$  can be determined. Be aware that the lower peak of  $I_{LR}$  must be positive if CCM operation is required.



(15)

(16)

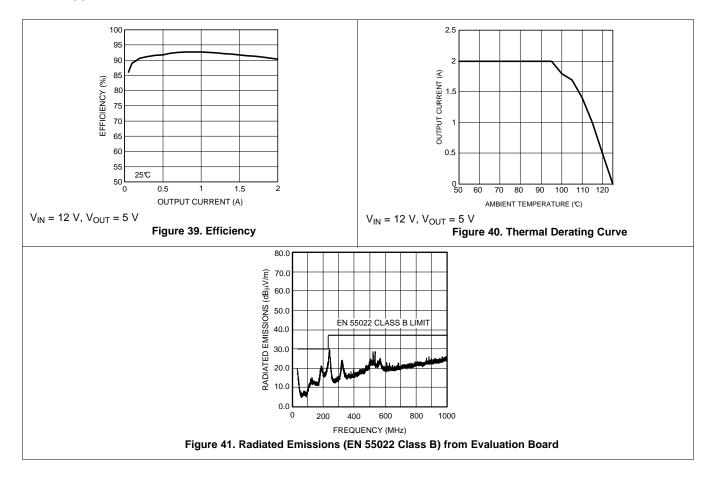
www.ti.com



Copyright © 2010-2015, Texas Instruments Incorporated



#### 8.2.3 Application Curves



#### 9 Power Supply Recommendations

The LMZ12002EXT device is designed to operate from an input voltage supply range between 4.5 V and 20 V. This input supply must be well regulated and able to withstand maximum input current and maintain a stable voltage. The resistance of the input supply rail must be low enough that an input current transient does not cause a high enough drop at the LMZ12002EXT supply voltage that can cause a false UVLO fault triggering and system reset. If the input supply is more than a few inches from the LMZ12002EXT, additional bulk capacitance may be required in addition to the ceramic bypass capacitors. The amount of bulk capacitance is not critical, but a 47- $\mu$ F or 100- $\mu$ F electrolytic capacitor is a typical choice.

#### 10 Layout

#### **10.1 Layout Guidelines**

PCB layout is an important part of DC-DC converter design. Poor board layout can disrupt the performance of a DC-DC converter and surrounding circuitry by contributing to EMI, ground bounce and resistive voltage drop in the traces. These can send erroneous signals to the DC-DC converter resulting in poor regulation or instability. Good layout can be implemented by following a few simple design rules.

#### 1. Minimize area of switched current loops.

From an EMI reduction standpoint, it is imperative to minimize the high di/dt current paths during PCB layout. The high current loops that do not overlap have high di/dt content that will cause observable high frequency noise on the output pin if the input capacitor  $C_{IN1}$  is placed a distance away for the LMZ12002EXT. Therefore physically place  $C_{IN1}$  as a close as possible to the LMZ12002EXT VIN and GND exposed pad. This will minimize the high di/dt area and reduce radiated EMI. Additionally, grounding for both the input and output capacitor must consist of a localized top side plane that connects to the GND exposed pad (EP).

#### 2. Have a single point ground.

The ground connections for the feedback, soft-start, and enable components must be routed to the GND pin of the device. This prevents any switched or load currents from flowing in the analog ground traces. If not properly handled, poor grounding can result in degraded load regulation or erratic output voltage ripple behavior. Provide the single point ground connection from pin 4 to EP.

#### 3. Minimize trace length to the FB pin.

Both feedback resistors,  $R_{FBT}$  and  $R_{FBB}$ , and the feed forward capacitor  $C_{FF}$ , must be located close to the FB pin. Because the FB node is high impedance, maintain the copper area as small as possible. The trace are from  $R_{FBT}$ ,  $R_{FBB}$ , and  $C_{FF}$  must be routed away from the body of the LMZ12002EXT to minimize noise.

#### 4. Make input and output bus connections as wide as possible.

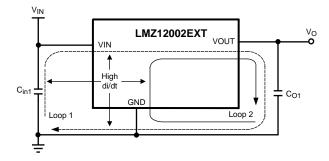
This reduces any voltage drops on the input or output of the converter and maximizes efficiency. To optimize voltage accuracy at the load, ensure that a separate feedback voltage sense trace is made to the load. Doing so will correct for voltage drops and provide optimum output accuracy.

#### 5. Provide adequate device heat-sinking.

Use an array of heat-sinking vias to connect the exposed pad to the ground plane on the bottom PCB layer. If the PCB has a plurality of copper layers, these thermal vias can also be employed to make connection to inner layer heat-spreading ground planes. For best results use a  $6 \times 6$  via array with minimum via diameter of 8 mils thermal vias spaced 59 mils (1.5 mm). Ensure enough copper area is used for heat-sinking to keep the junction temperature below 125°C.



#### 10.2 Layout Examples





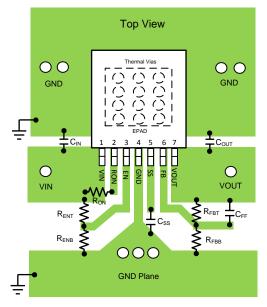


Figure 43. PCB Layout Guide

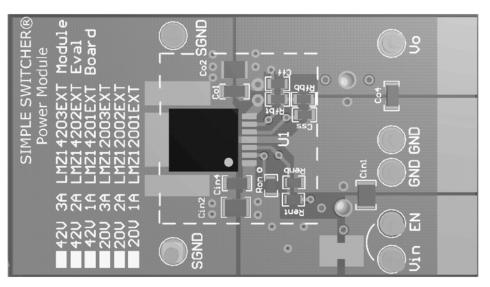


Figure 44. Top View of Evaluation PCB



(18)

(19)

#### Layout Examples (continued)

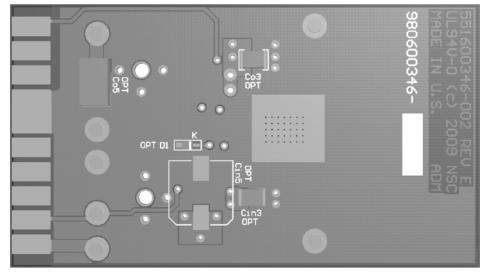


Figure 45. Bottom View of Evaluation PCB

#### **10.3** Power Dissipation and Thermal Considerations

For the design case of V<sub>IN</sub> = 12 V, V<sub>O</sub> = 3.3 V, I<sub>O</sub> = 2 A,  $T_{AMB(MAX)}$  = 85°C, and  $T_{JUNCTION}$  = 125°C, the device must see a thermal resistance from case to ambient of:

 $R_{\theta CA} < (T_{J-MAX} - T_{AMB(MAX)}) / P_{IC-LOSS} - R_{\theta JC}$ 

Given the typical thermal resistance from junction to case to be  $1.9^{\circ}$ C/W .Use the 85°C power dissipation curves in the *Typical Characteristics* section to estimate the P<sub>IC-LOSS</sub> for the application being designed. In this application it is 1.2 W

 $R_{\theta CA}$ < (125 – 85) / 1.2 W –1.9 = 31.4

To reach  $R_{\theta CA}$  = 31.4, the PCB is required to dissipate heat effectively. With no airflow and no external heat, a good estimate of the required board area covered by 1-oz. copper on both the top and bottom metal layers is:

Board Area\_cm<sup>2</sup> = 500°C × cm<sup>2</sup>/W /  $R_{\theta JC}$ 

As a result, approximately 15.9 square cm of 1-oz. copper on top and bottom layers is required for the PCB design. The PCB copper heat sink must be connected to the exposed pad. Approximately thirty six, 8 mils thermal vias spaced 59 mils (1.5 mm) apart must connect the top copper to the bottom copper. For an example of a high thermal performance PCB layout, refer to the demo board application note AN-2024 SNVA422.

#### 10.4 Power Module SMT Guidelines

The recommendations below are for a standard module surface mount assembly

- Land Pattern Follow the PCB land pattern with either soldermask defined or non-soldermask defined pads
- Stencil Aperture
  - For the exposed die attach pad (DAP), adjust the stencil for approximately 80% coverage of the PCB land pattern
  - For all other I/O pads use a 1:1 ratio between the aperture and the land pattern recommendation
- Solder Paste Use a standard SAC Alloy such as SAC 305, type 3 or higher
- Stencil Thickness 0.125 to 0.15 mm
- · Reflow Refer to solder paste supplier recommendation and optimized per board size and density
- Refer to Design Summary LMZ1xxx and LMZ2xxx Power Modules Family (SNAA214) for reflow information
- Maximum number of reflows allowed is one.



### Power Module SMT Guidelines (continued)

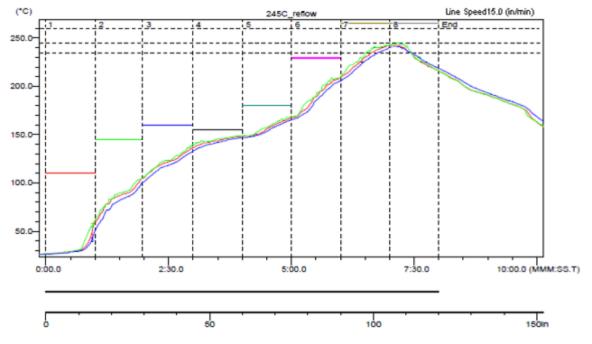


Figure 46. Sample Reflow Profile

| Table 2. | Sample | Reflow | Profile | Table |
|----------|--------|--------|---------|-------|
|----------|--------|--------|---------|-------|

| PROBE | MAX TEMP<br>(°C) | REACHED<br>MAX TEMP | TIME ABOVE<br>235°C | REACHED<br>235°C | TIME ABOVE<br>245°C | REACHED<br>245°C | TIME ABOVE<br>260°C | REACHED<br>260°C |
|-------|------------------|---------------------|---------------------|------------------|---------------------|------------------|---------------------|------------------|
| 1     | 242.5            | 6.58                | 0.49                | 6.39             | 0.00                | -                | 0.00                | _                |
| 2     | 242.5            | 7.10                | 0.55                | 6.31             | 0.00                | 7.10             | 0.00                | _                |
| 3     | 241.0            | 7.09                | 0.42                | 6.44             | 0.00                | _                | 0.00                | _                |

TEXAS INSTRUMENTS

www.ti.com

#### **11** Device and Documentation Support

#### **11.1 Device Support**

#### 11.1.1 Third-Party Products Disclaimer

TI'S PUBLICATION OF INFORMATION REGARDING THIRD-PARTY PRODUCTS OR SERVICES DOES NOT CONSTITUTE AN ENDORSEMENT REGARDING THE SUITABILITY OF SUCH PRODUCTS OR SERVICES OR A WARRANTY, REPRESENTATION OR ENDORSEMENT OF SUCH PRODUCTS OR SERVICES, EITHER ALONE OR IN COMBINATION WITH ANY TI PRODUCT OR SERVICE.

#### 11.1.2 Development Support

For developmental support, see the following:

WEBENCH Tool, http://www.ti.com/webench

#### **11.2 Documentation Support**

#### 11.2.1 Related Documentation

For related documentation, see the following:

- AN-2027 Inverting Application for the LMZ14203 SIMPLE SWITCHER Power Module, (SNVA425)
- Absolute Maximum Ratings for Soldering, (SNOA549)
- AN-2024 LMZ1420x / LMZ1200x Evaluation Board (SNVA422)
- AN-2085 LMZ23605/03, LMZ22005/03 Evaluation Board (SNVA457)
- AN-2054 Evaluation Board for LM10000 PowerWise AVS System Controller (SNVA437)
- AN-2020 Thermal Design By Insight, Not Hindsight (SNVA419)
- AN-2026 Effect of PCB Design on Thermal Performance of SIMPLE SWITCHER Power Modules (SNVA424)
- Design Summary LMZ1xxx and LMZ2xxx Power Modules Family (SNAA214)

#### **11.3 Community Resources**

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E<sup>™</sup> Online Community TI's Engineer-to-Engineer (E2E) Community. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

**Design Support** *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

#### 11.4 Trademarks

E2E is a trademark of Texas Instruments. WEBENCH, SIMPLE SWITCHER are registered trademarks of Texas Instruments. All other trademarks are the property of their respective owners.

#### 11.5 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

#### 11.6 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.



### 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



25-Jun-2016

### PACKAGING INFORMATION

| Orderable Device    | Status | Package Type | Package | Pins | Package | Eco Plan                   | Lead/Ball Finish | MSL Peak Temp       | Op Temp (°C) | Device Marking  | Samples |
|---------------------|--------|--------------|---------|------|---------|----------------------------|------------------|---------------------|--------------|-----------------|---------|
|                     | (1)    |              | Drawing |      | Qty     | (2)                        | (6)              | (3)                 |              | (4/5)           |         |
| LMZ12002EXTTZ/NOPB  | ACTIVE | TO-PMOD      | NDW     | 7    | 250     | Green (RoHS<br>& no Sb/Br) | CU SN            | Level-3-245C-168 HR | -55 to 125   | LMZ12002<br>EXT | Samples |
| LMZ12002EXTTZE/NOPB | ACTIVE | TO-PMOD      | NDW     | 7    | 45      | Green (RoHS<br>& no Sb/Br) | CU SN            | Level-3-245C-168 HR | -55 to 125   | LMZ12002<br>EXT | Samples |
| LMZ12002EXTTZX/NOPB | ACTIVE | TO-PMOD      | NDW     | 7    | 500     | Green (RoHS<br>& no Sb/Br) | CU SN            | Level-3-245C-168 HR | -55 to 125   | LMZ12002<br>EXT | Samples |

<sup>(1)</sup> The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

<sup>(2)</sup> Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

<sup>(3)</sup> MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

<sup>(4)</sup> There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

<sup>(5)</sup> Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

<sup>(6)</sup> Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and



25-Jun-2016

continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

## PACKAGE MATERIALS INFORMATION

www.ti.com

Texas Instruments

#### TAPE AND REEL INFORMATION



\*All dimensions are nominal



### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



| Device              | •           | Package<br>Drawing |   | SPQ | Reel<br>Diameter<br>(mm) | Reel<br>Width<br>W1 (mm) | A0<br>(mm) | B0<br>(mm) | K0<br>(mm) | P1<br>(mm) | W<br>(mm) | Pin1<br>Quadrant |
|---------------------|-------------|--------------------|---|-----|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| LMZ12002EXTTZ/NOPB  | TO-<br>PMOD | NDW                | 7 | 250 | 330.0                    | 24.4                     | 10.6       | 14.22      | 5.0        | 16.0       | 24.0      | Q2               |
| LMZ12002EXTTZX/NOPB | TO-<br>PMOD | NDW                | 7 | 500 | 330.0                    | 24.4                     | 10.6       | 14.22      | 5.0        | 16.0       | 24.0      | Q2               |

TEXAS INSTRUMENTS

www.ti.com

## PACKAGE MATERIALS INFORMATION

8-Jul-2015

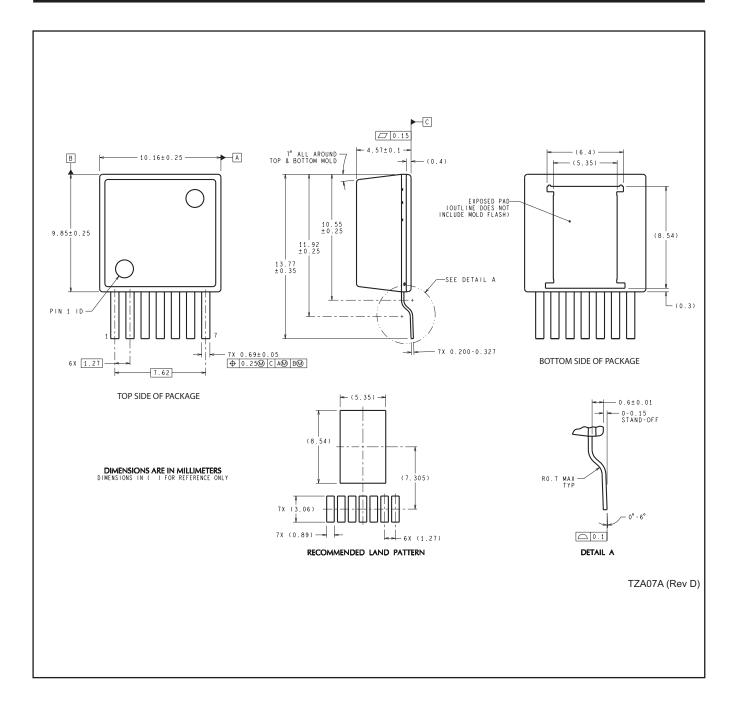


\*All dimensions are nominal

| Device              | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|---------------------|--------------|-----------------|------|-----|-------------|------------|-------------|
| LMZ12002EXTTZ/NOPB  | TO-PMOD      | NDW             | 7    | 250 | 367.0       | 367.0      | 45.0        |
| LMZ12002EXTTZX/NOPB | TO-PMOD      | NDW             | 7    | 500 | 367.0       | 367.0      | 45.0        |

## **MECHANICAL DATA**

## NDW0007A





#### **IMPORTANT NOTICE**

Texas Instruments Incorporated and its subsidiaries (TI) reserve the right to make corrections, enhancements, improvements and other changes to its semiconductor products and services per JESD46, latest issue, and to discontinue any product or service per JESD48, latest issue. Buyers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. All semiconductor products (also referred to herein as "components") are sold subject to TI's terms and conditions of sale supplied at the time of order acknowledgment.

TI warrants performance of its components to the specifications applicable at the time of sale, in accordance with the warranty in TI's terms and conditions of sale of semiconductor products. Testing and other quality control techniques are used to the extent TI deems necessary to support this warranty. Except where mandated by applicable law, testing of all parameters of each component is not necessarily performed.

TI assumes no liability for applications assistance or the design of Buyers' products. Buyers are responsible for their products and applications using TI components. To minimize the risks associated with Buyers' products and applications, Buyers should provide adequate design and operating safeguards.

TI does not warrant or represent that any license, either express or implied, is granted under any patent right, copyright, mask work right, or other intellectual property right relating to any combination, machine, or process in which TI components or services are used. Information published by TI regarding third-party products or services does not constitute a license to use such products or services or a warranty or endorsement thereof. Use of such information may require a license from a third party under the patents or other intellectual property of the third party, or a license from TI under the patents or other intellectual property of TI.

Reproduction of significant portions of TI information in TI data books or data sheets is permissible only if reproduction is without alteration and is accompanied by all associated warranties, conditions, limitations, and notices. TI is not responsible or liable for such altered documentation. Information of third parties may be subject to additional restrictions.

Resale of TI components or services with statements different from or beyond the parameters stated by TI for that component or service voids all express and any implied warranties for the associated TI component or service and is an unfair and deceptive business practice. TI is not responsible or liable for any such statements.

Buyer acknowledges and agrees that it is solely responsible for compliance with all legal, regulatory and safety-related requirements concerning its products, and any use of TI components in its applications, notwithstanding any applications-related information or support that may be provided by TI. Buyer represents and agrees that it has all the necessary expertise to create and implement safeguards which anticipate dangerous consequences of failures, monitor failures and their consequences, lessen the likelihood of failures that might cause harm and take appropriate remedial actions. Buyer will fully indemnify TI and its representatives against any damages arising out of the use of any TI components in safety-critical applications.

In some cases, TI components may be promoted specifically to facilitate safety-related applications. With such components, TI's goal is to help enable customers to design and create their own end-product solutions that meet applicable functional safety standards and requirements. Nonetheless, such components are subject to these terms.

No TI components are authorized for use in FDA Class III (or similar life-critical medical equipment) unless authorized officers of the parties have executed a special agreement specifically governing such use.

Only those TI components which TI has specifically designated as military grade or "enhanced plastic" are designed and intended for use in military/aerospace applications or environments. Buyer acknowledges and agrees that any military or aerospace use of TI components which have *not* been so designated is solely at the Buyer's risk, and that Buyer is solely responsible for compliance with all legal and regulatory requirements in connection with such use.

TI has specifically designated certain components as meeting ISO/TS16949 requirements, mainly for automotive use. In any case of use of non-designated products, TI will not be responsible for any failure to meet ISO/TS16949.

| Products                     |                          | Applications                  |                                   |
|------------------------------|--------------------------|-------------------------------|-----------------------------------|
| Audio                        | www.ti.com/audio         | Automotive and Transportation | www.ti.com/automotive             |
| Amplifiers                   | amplifier.ti.com         | Communications and Telecom    | www.ti.com/communications         |
| Data Converters              | dataconverter.ti.com     | Computers and Peripherals     | www.ti.com/computers              |
| DLP® Products                | www.dlp.com              | Consumer Electronics          | www.ti.com/consumer-apps          |
| DSP                          | dsp.ti.com               | Energy and Lighting           | www.ti.com/energy                 |
| Clocks and Timers            | www.ti.com/clocks        | Industrial                    | www.ti.com/industrial             |
| Interface                    | interface.ti.com         | Medical                       | www.ti.com/medical                |
| Logic                        | logic.ti.com             | Security                      | www.ti.com/security               |
| Power Mgmt                   | power.ti.com             | Space, Avionics and Defense   | www.ti.com/space-avionics-defense |
| Microcontrollers             | microcontroller.ti.com   | Video and Imaging             | www.ti.com/video                  |
| RFID                         | www.ti-rfid.com          |                               |                                   |
| OMAP Applications Processors | www.ti.com/omap          | TI E2E Community              | e2e.ti.com                        |
| Wireless Connectivity        | www.ti.com/wirelessconne | ctivity                       |                                   |

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265 Copyright © 2016, Texas Instruments Incorporated