

DO NOT SCALE FROM THIS PRINT

TABLE 1		
LEAD STYLE	"A"	CONTACT
-01	0.090 [2.29]	C-79-01-X
-01-S-RA	N/A	C-79-53-X
-01-D-RA	N/A	C-79-53-X
		C-79-12-X
-01-T-RA	N/A	C-79-53-X
		C-79-12-X
		C-79-12-X
-02	0.600 [15.24]	C-79-02-X
-03	0.208 [5.28]	C-79-53-X

SQT-1XX-XX-XXX-X-XXX-XXX

No OF POSITIONS  
-02 THRU -50 (PER ROW)  
-01 (SEE NOTE 3)  
LEAD STYLE (SEE TABLE 1)

POLARIZATION OPTION  
-XXX: INDICATES POSITION (SEE NOTE 10)

OPTION  
-RA: RIGHT ANGLE (-01 LEAD STYLE, ROWS -S, -D, -T ONLY) (NOT AVAILABLE ON -Q, -5 & -6 ROWS) (SINGLE, DOUBLE, TRIPLE ROW: SEE FIG 2, SHT 2)  
\*-SD1: SOLDER DONUT (SEE FIG 3, SHT 2) (AVAILABLE ON -S, -D, -T ONLY)  
\*\*-MW: METAL WASHER (SHT 2, SEE FIG 4) (AVAILABLE ON LEAD STYLES -01 & -03 ONLY) (5 POS MIN, 30 POS MAX, .300 MAX TAIL)

PLATING SPECIFICATION  
-F: 3µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.  
-L: 10µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.  
-G: 20µ" SELECTIVE GOLD IN CONTACT AREA, 3µ" SELECTIVE GOLD ON TAIL.  
-S: 30µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.  
-H: 50µ" SELECTIVE GOLD IN CONTACT AREA, 3µ" SELECTIVE GOLD ON TAIL.  
-FM: 3µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.  
-LM: 10µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.  
-SM: 30µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.  
-STL: 30µ" SELECTIVE GOLD IN CONTACT AREA, SnPb ON TAIL.

ROW SPECIFICATION  
-S: SINGLE (USE SQT-61-S)  
-D: DOUBLE (USE SQT-62-D)  
-T: TRIPLE (USE SQT-62-T)  
-Q: QUAD (USE SQT-62-Q)  
-5: FIVE ROW (USE SQT-62-5)  
-6: SIX ROW (USE SQT-62-6)

\* = NOT RELEASED FOR PRODUCTION  
\*\* = MW OPTION, DO NOT DESIGN IN, SAMTEC WILL ONLY SUPPORT EXISTING BUSINESS 02/06/2002

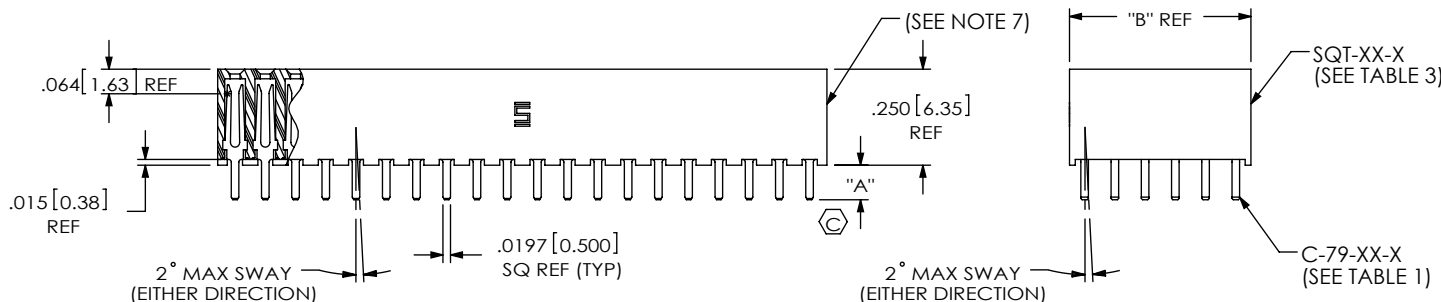
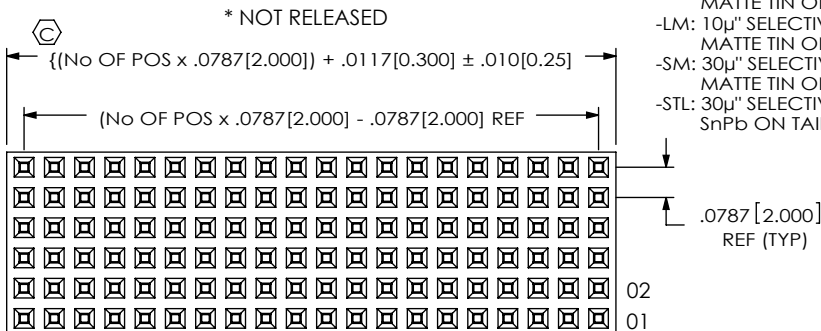
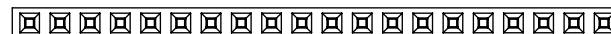


TABLE 3		
ROW SPEC	BODY	"B"
-S	SQT-61-S	0.0787 [2.000]
-D	SQT-62-D	0.1575 [4.000]
-T	SQT-62-T	0.2362 [6.000]
-Q	SQT-62-Q	0.3150 [8.000]
-5	SQT-62-5	0.3937 [10.000]
-6	SQT-62-6	0.4724 [12.000]

FIG 1  
SQT-120-01-XX-6 SHOWN

NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM CONTACT RETENTION: .5 LB
3. -01 POSITION OFFERED FOR SINGLE ROW & ONLY FOR -S, -D, & -T ROWS RIGHT ANGLE ONLY.
4. -01, -02, & -03 & ONLY FOR -S, -D, & -T ROWS POSITIONS TO BE LAYER PACKAGED.
5. STOCK 62 POSITION FOR -D AND 61 POSITION FOR -S, -01 LEAD STYLE ONLY. TO BE CUT TO POSITION FOR CUSTOMER.
6. MAXIMUM BURR: .005[0.13]
7. ENDWALL AFTER CUTTING: .033[0.84]±.004[0.10], VOIDS MAY BE PRESENT. CONTACTS MUST NOT BE VISIBLE THROUGH THE ENDWALL.
8. MAXIMUM CUT FLASH: .020[0.50]
9. MAXIMUM HEIGHT VARIATION: .005[0.13]
10. INSERT PK-07-N INTO SPECIFIED POSITION AND BREAK OFF TAB.



(POSITION PATTERN SINGLE ROW ONLY)

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 [.3] 2°  
.XXX: ±.005 [.13]  
.XXXX: ±.0020 [.051]

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e-Mail: info@SAMTEC.com code 55322

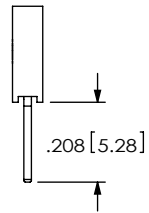
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INSULATOR: LCP, UL 94 VO, COLOR: BLACK  
CONTACT: PHOS BRONZE

DESCRIPTION:  
2MM SOCKET STRIP ASSEMBLY

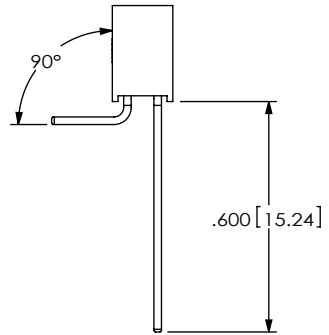
MAX BOW ALLOWED: .004[.10] IN/IN

DWG. NO.  
SQT-1XX-XX-XXX-X-XXX-XXX

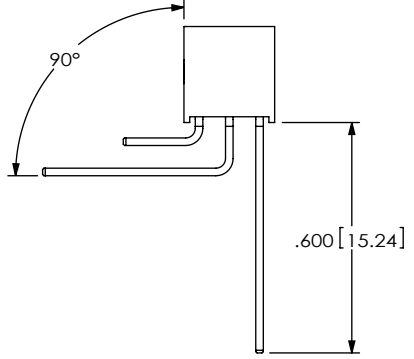
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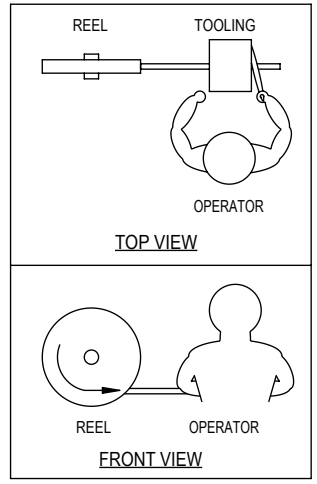
IN PROCESS 1  
(LEAD STYLE -01-S,D,T-RA)



IN PROCESS 2  
(LEAD STYLE -01-D,T-RA)



IN PROCESS 3  
(LEAD STYLE -01-T-RA)



WASHER REEL ASSEMBLY  
ORIENTATION VIEW

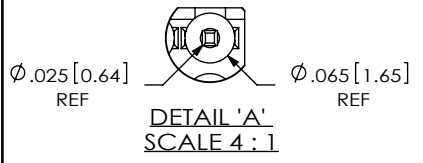
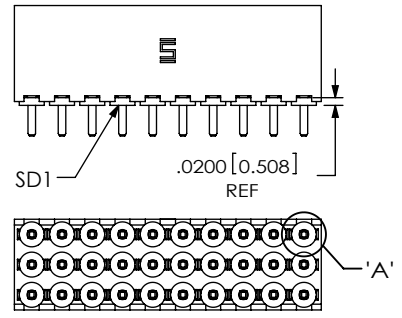


FIG 3  
\*-SD1: SOLDER DONUT  
(ONE PER POSITION)  
(ROW STYLE -S,-D,-T & -Q ONLY)  
\*NOT ENGINEERING APPROVED

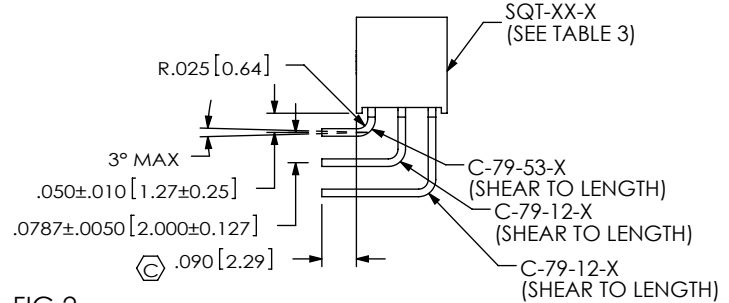
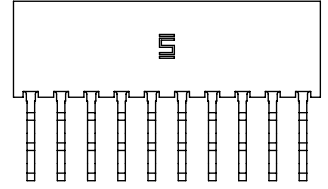
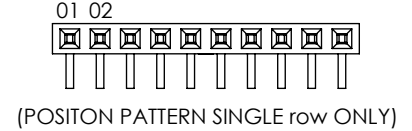
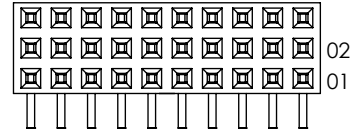


FIG 2  
-RA: RIGHT ANGLE  
(LEAD STYLE -01-D,T)

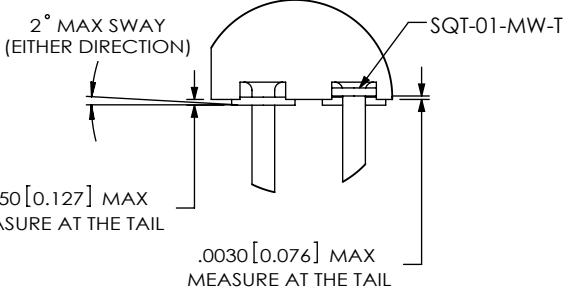
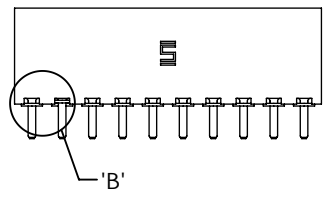


FIG 4  
\*\*-MW: METAL WASHER  
(ONE PER POSITION)  
(AVAILABLE ON LEADSTYLES -01 & -03 ONLY  
(5 POS MIN, 30 POS MAX)  
\*\*-MW OPION, DO NOT DESIGN IN. SAMTEC WILL  
ONLY SUPPORT EXISTING BUSINESS 2/06/02.

DETAIL 'B'  
SCALE 6 : 1

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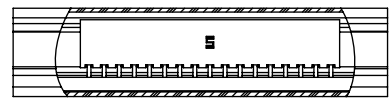
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SHEET SCALE: 2:1



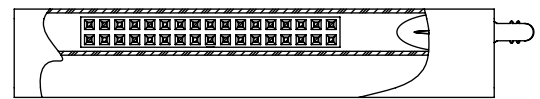
520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:	2MM SOCKET STRIP ASSEMBLY
DWG. NO.	SQT-1XX-XX-XXX-X-XXX-XXX
BY:	BRATCHER 07/24/1995
	SHEET 2 OF 3

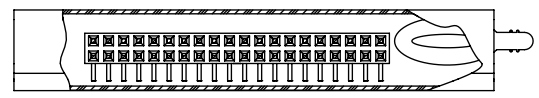
PACKAGING VIEWS



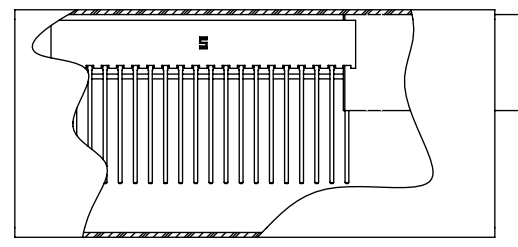
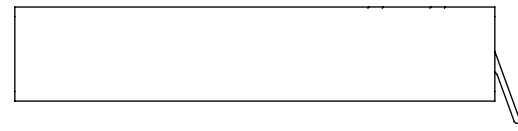
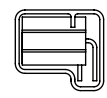
SQT-1XX-01-XX-D  
(SEE TABLE 2)



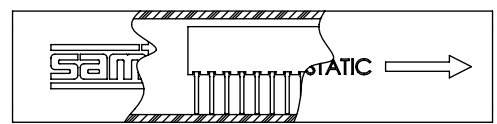
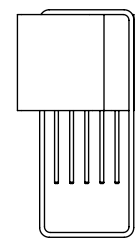
SQT-1XX-02-XX-D  
(LOCATE PLUG AS SHOWN)  
(SEE TABLE 2)



SQT-1XX-01-XX-D-RA SHOWN  
(LOCATE PLUG AS SHOWN)  
(SEE TABLE 2)



SQT-1XX-05-XX-X  
(LOCATE PLUG AS SHOWN)  
(SEE TABLE 2)



SQT-1XX-03-XX-6 SHOWN  
(SEE TABLE 2)

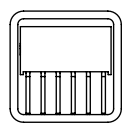


TABLE 2			
ROW SPEC.	No. OF POS	PKG TUBE	TUBE PLUG
-03-S	04-50	PT-1-24-06-17	TP-24
-02-S	04-50	PT-1-24-10-03	TP-03
-01-S-RA	04-50	PT-1-24-01-43	TP-24
-01-D	04-50	PT-1-24-02-17	TP-09
-02-D	04-50	PT-1-24-01-34	TP-07
-03-D	04-50	PT-1-24-01-22	TP-03
-01-D-RA	04-50	PT-1-24-01-45	TP-03
-01-T	04-50	PT-1-24-05-09	TP-07
-02-T	04-50	PT-1-24-01-102	TP-07
-03-T	04-50	PT-1-24-08-15	TP-07
-01-Q	04-50	PT-1-24-15-29	TP-07
-02-Q	04-50	PT-1-24-02-51	TP-13
-03-Q	04-50	PT-1-24-16-29	TP-07
-01-T-RA	04-50	PT-1-24-06-40	TP-07
-01-S	04-50	PT-1-24-05-15	TP-24
-03-5	15-50	PT-1-24-01-08	TP-13
-02-5	15-50	PT-1-24-01-56	TP-31
-01-6	ALL	PT-1-24-01-52	TP-07
-02-6	ALL	PT-1-24-02-74	TP-25
-03-6	ALL	PT-1-24-01-08	TP-13
-01-5	15-50	PT-1-24-09F-109	TP-07
-01-5, -02-5, -03-5	-02 THRU -14	LAYER PACKAGING	
-S, -D, -T, -Q	-02 & -03	LAYER PACKAGING	

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DESCRIPTION:  
 2MM SOCKET STRIP ASSEMBLY

DWG. NO.  
**SQT-1XX-XX-XXX-X-XXX-XXX**

BY: BRATCHER 07/24/1995 SHEET 3 OF 3