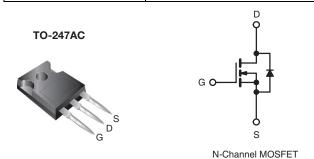


### Power MOSFET

| PRODUCT SUMMARY            |                             |  |  |  |  |
|----------------------------|-----------------------------|--|--|--|--|
| V <sub>DS</sub> (V)        | 250                         |  |  |  |  |
| $R_{DS(on)}(\Omega)$       | V <sub>GS</sub> = 10 V 0.14 |  |  |  |  |
| Q <sub>g</sub> (Max.) (nC) | 140                         |  |  |  |  |
| Q <sub>gs</sub> (nC)       | 24                          |  |  |  |  |
| Q <sub>gd</sub> (nC)       | 71                          |  |  |  |  |
| Configuration              | Single                      |  |  |  |  |



#### **FEATURES**

- Dynamic dV/dt Rating
- Repetitive Avalanche Rated
- Isolated Central Mounting Hole
- · Fast Switching
- Ease of Paralleling
- Simple Drive Requirements
- Compliant to RoHS Directive 2002/95/EC



#### DESCRIPTION

Third generation Power MOSFETs from Vishay provide the designer with the best combination of fast switching, ruggedized device design, low on-resistance and cost-effectiveness.

TO-247AC preferred The package commercial-industrial applications where higher power levels preclude the use of TO-220AB devices. The TO-247AC is similar but superior to the earlier TO-218 package because of its isolated mouting hole. It also provides greater creepage distance between pins to meet the requirements of most safety specifications.

| ORDERING INFORMATION |             |  |  |
|----------------------|-------------|--|--|
| Package              | TO-247AC    |  |  |
| Lead (Pb)-free       | IRFP254PbF  |  |  |
| Lead (FD)-lifee      | SiHFP254-E3 |  |  |
| SnPb                 | IRFP254     |  |  |
| SHED                 | SiHFP254    |  |  |

| PARAMETER                                       | SYMBOL                                | LIMIT          | UNIT             |          |  |
|---|---------------------------------------|----------------|------------------|----------|--|
| Drain-Source Voltage                            | $V_{DS}$                              | 250            | V                |          |  |
| Gate-Source Voltage                             |                                       | $V_{GS}$       | ± 20             | 1 v      |  |
| Continuous Drain Current                        | $V_{GS}$ at 10 V $T_C = 25 ^{\circ}C$ | I_             | 23               |          |  |
| Continuous Diain Current                        | $T_C = 100 ^{\circ}C$                 | I <sub>D</sub> | 15               | А        |  |
| Pulsed Drain Current <sup>a</sup>               | I <sub>DM</sub>                       | 92             |                  |          |  |
| Linear Derating Factor                          |                                       | 1.5            | W/°C             |          |  |
| Single Pulse Avalanche Energy <sup>b</sup>      | E <sub>AS</sub>                       | 410            | mJ               |          |  |
| Repetitive Avalanche Currenta                   | I <sub>AR</sub>                       | 23             | Α                |          |  |
| Repetitive Avalanche Energy <sup>a</sup>        | E <sub>AR</sub>                       | 19             | mJ               |          |  |
| Maximum Power Dissipation                       | P <sub>D</sub>                        | 190            | W                |          |  |
| Peak Diode Recovery dV/dtc                      | dV/dt                                 | 4.8            | V/ns             |          |  |
| Operating Junction and Storage Temperature Rang | T <sub>J</sub> , T <sub>stg</sub>     | - 55 to + 150  | °C               |          |  |
| Soldering Recommendations (Peak Temperature)    | for 10 s                              |                | 300 <sup>d</sup> |          |  |
| Manustine Tanana                                | 6-32 or M3 screw                      |                | 10               | lbf ⋅ in |  |
| Mounting Torque                                 | 0-32 OF IVIS SCIEW                    |                | 1.1              | N⋅m      |  |

- a. Repetitive rating; pulse width limited by maximum junction temperature (see fig. 11).
- b.  $V_{DD} = 50 \text{ V}$ , starting  $T_J = 25 \,^{\circ}\text{C}$ ,  $L = 1.2 \,\text{mH}$ ,  $R_q = 25 \,\Omega$ ,  $I_{AS} = 23 \,\text{A}$  (see fig. 12).
- c.  $I_{SD} \le 23$  A,  $dI/dt \le 180$  A/ $\mu$ s,  $V_{DD} \le V_{DS}$ ,  $T_{J} \le 150$  °C.
- d. 1.6 mm from case.

<sup>\*</sup> Pb containing terminations are not RoHS compliant, exemptions may apply



| THERMAL RESISTANCE RATINGS          |                   |      |      |      |  |
|-------------------------------------|-------------------|------|------|------|--|
| PARAMETER                           | SYMBOL            | TYP. | MAX. | UNIT |  |
| Maximum Junction-to-Ambient         | R <sub>thJA</sub> | -    | 40   |      |  |
| Case-to-Sink, Flat, Greased Surface | R <sub>thCS</sub> | 0.24 | -    | °C/W |  |
| Maximum Junction-to-Case (Drain)    | R <sub>thJC</sub> | -    | 0.65 |      |  |

| PARAMETER                                 | SYMBOL                | TEST   | MIN.  | TYP. | MAX. | UNIT             |      |
|---|-----------------------|--|---|------|------|------------------|------|
| Static                                    |                       |  |   |      |      | •                |      |
| Drain-Source Breakdown Voltage            | $V_{DS}$              | V <sub>GS</sub> = 0  | V, I <sub>D</sub> = 250 μA                              | 250  | -    | -                | ٧    |
| V <sub>DS</sub> Temperature Coefficient   | $\Delta V_{DS}/T_{J}$ | Reference t  | :o 25 °C, I <sub>D</sub> = 1 mA                         | -    | 0.39 | -                | V/°C |
| Gate-Source Threshold Voltage             | V <sub>GS(th)</sub>   | $V_{DS} = V$   | <sub>GS</sub> , I <sub>D</sub> = 250 μA                 | 2.0  | -    | 4.0              | V    |
| Gate-Source Leakage                       | I <sub>GSS</sub>      | V <sub>G</sub>   | <sub>S</sub> = ± 20 V                                   | -    | -    | ± 100            | nA   |
| Zava Cata Valtaga Dyain Cuyyant           |                       | V <sub>DS</sub> = 25   | V <sub>DS</sub> = 250 V, V <sub>GS</sub> = 0 V          |      | -    | 25               |      |
| Zero Gate Voltage Drain Current           | I <sub>DSS</sub>      | V <sub>DS</sub> = 200 V, V   | / <sub>GS</sub> = 0 V, T <sub>J</sub> = 125 °C          | -    | -    | 250              | μA   |
| Drain-Source On-State Resistance          | R <sub>DS(on)</sub>   | V <sub>GS</sub> = 10 V   | I <sub>D</sub> = 14 A <sup>b</sup>                      | -    | -    | 0.14             | Ω    |
| Forward Transconductance                  | 9 <sub>fs</sub>       | V <sub>DS</sub> = 5  | 60 V, I <sub>D</sub> = 14 A <sup>b</sup>                | 11   | -    | -                | S    |
| Dynamic                                   |                       |  |   |      |      | •                |      |
| Input Capacitance                         | C <sub>iss</sub>      | V  | <sub>GS</sub> = 0 V,                                    | -    | 2700 | -                |      |
| Output Capacitance                        | C <sub>oss</sub>      | V  | os = 25 V,  | -    | 620  | -                | pF   |
| Reverse Transfer Capacitance              | C <sub>rss</sub>      | f = 1.0 I  | MHz, see fig. 5   | -    | 180  | -                |      |
| Total Gate Charge                         | Qg                    |  |   | -    | -    | 140              |      |
| Gate-Source Charge                        | Q <sub>gs</sub>       | $V_{GS} = 10 \text{ V}$ $I_D = 23 \text{ A}, V_{DS} = 200 \text{ V},$ see fig. 6 and 13 <sup>b</sup> |   | -    | -    | 24               | nC   |
| Gate-Drain Charge                         | Q <sub>gd</sub>       |  | See lig. o and 13"                                      |      | -    | 71               |      |
| Turn-On Delay Time                        | t <sub>d(on)</sub>    |  |   | -    | 15   | -                |      |
| Rise Time                                 | t <sub>r</sub>        | Von - 1  | 25 V, I <sub>D</sub> = 23 A,                            | -    | 63   | -                | ]    |
| Turn-Off Delay Time                       | t <sub>d(off)</sub>   | $R_{g} = 6.2 \Omega$ , $R_{D} = 5.4 \Omega$ , see fig. $10^{b}$                                      |   | -    | 74   | -                | ns   |
| Fall Time                                 | t <sub>f</sub>        |  |   | -    | 50   | -                |      |
| Internal Drain Inductance                 | L <sub>D</sub>        | Between lead,<br>6 mm (0.25") from   |   | -    | 5.0  | -                | - LI |
| Internal Source Inductance                | L <sub>S</sub>        | package and ce<br>die contact  | package and center of (                                 |      | 13   | -                | nH   |
| Drain-Source Body Diode Characteristic    | s                     |  |   |      |      |                  |      |
| Continuous Source-Drain Diode Current     | I <sub>S</sub>        | MOSFET symbol showing the integral reverse p - n junction diode                                      |   | -    | -    | 23               | A    |
| Pulsed Diode Forward Current <sup>a</sup> | I <sub>SM</sub>       |  |   | -    | -    | 92               |      |
| Body Diode Voltage                        | V <sub>SD</sub>       | T <sub>J</sub> = 25 °C, I <sub>s</sub>   | <sub>S</sub> = 23 A, V <sub>GS</sub> = 0 V <sup>b</sup> | -    | -    | 1.8              | V    |
| Body Diode Reverse Recovery Time          | t <sub>rr</sub>       | T 05 %0 1  | 00 A 41/4+ 400 A/b                                      | -    | 370  | 560              | ns   |
| Body Diode Reverse Recovery Charge        | Q <sub>rr</sub>       | - T <sub>J</sub> = 25 °C, I <sub>F</sub> = 23 A, dl/dt = 100 A/μs <sup>b</sup>                       |   | -    | 4.6  | 6.9              | μC   |
| Forward Turn-On Time                      | t <sub>on</sub>       | Intrinsic turn-  | rn-on is dominated by L <sub>S</sub> and L <sub>D</sub> |      |      | L <sub>D</sub> ) |      |

#### Notes

- a. Repetitive rating; pulse width limited by maximum junction temperature (see fig. 11).
- b. Pulse width  $\leq$  300 µs; duty cycle  $\leq$  2 %.





### TYPICAL CHARACTERISTICS (25 °C, unless otherwise noted)

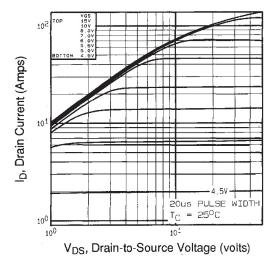


Fig. 1 - Typical Output Characteristics,  $T_C = 25$  °C

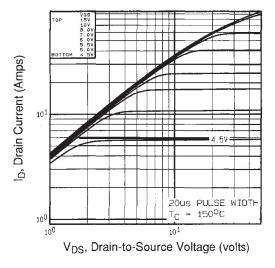


Fig. 2 - Typical Output Characteristics,  $T_C$  = 150  $^{\circ}C$ 

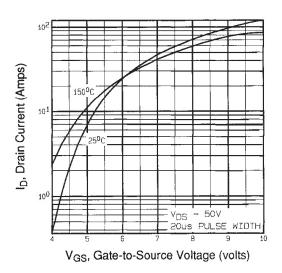


Fig. 3 - Typical Transfer Characteristics

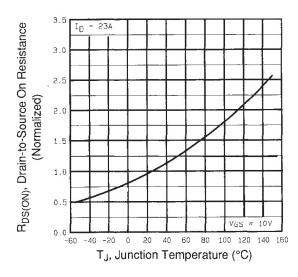


Fig. 4 - Normalized On-Resistance vs. Temperature



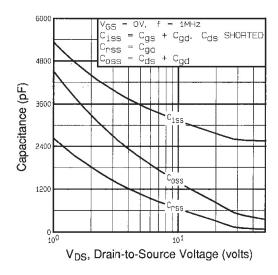


Fig. 5 - Typical Capacitance vs. Drain-to-Source Voltage

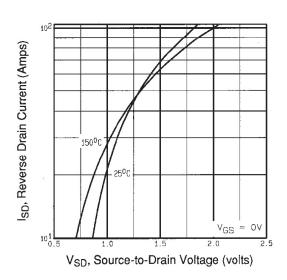


Fig. 7 - Typical Source-Drain Diode Forward Voltage

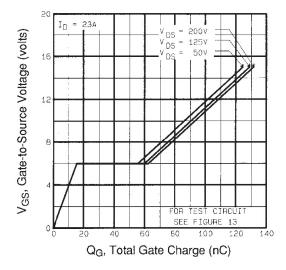


Fig. 6 - Typical Gate Charge vs. Gate-to-Source Voltage

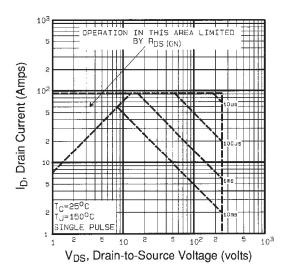


Fig. 8 - Maximum Safe Operating Area



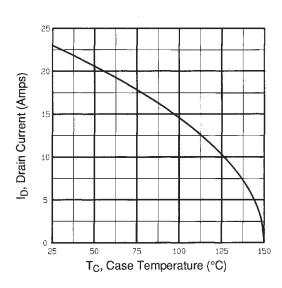


Fig. 9 - Maximum Drain Current vs. Case Temperature

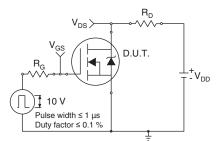


Fig. 10a - Switching Time Test Circuit

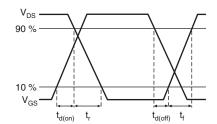


Fig. 10b - Switching Time Waveforms

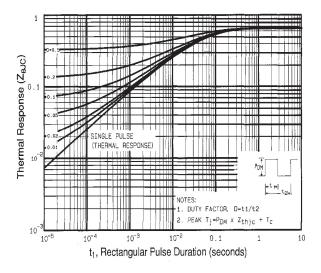
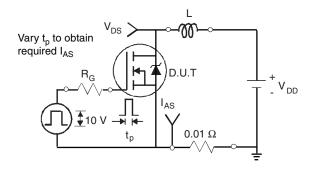


Fig. 11 - Maximum Effective Transient Thermal Impedance, Junction-to-Case





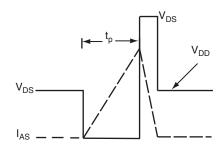


Fig. 12a - Unclamped Inductive Test Circuit

Fig. 12b - Unclamped Inductive Waveforms

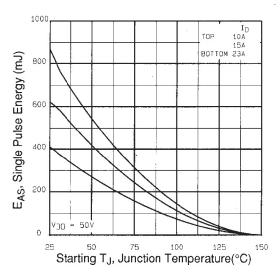


Fig. 12c - Maximum Avalanche Energy vs. Drain Current

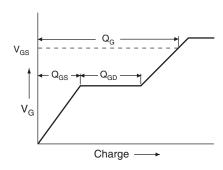


Fig. 13a - Basic Gate Charge Waveform

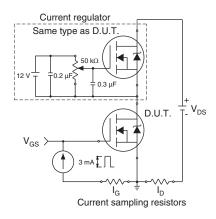
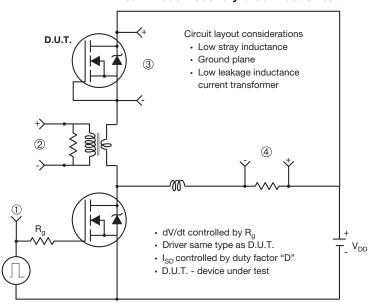


Fig. 13b - Gate Charge Test Circuit



#### Peak Diode Recovery dV/dt Test Circuit



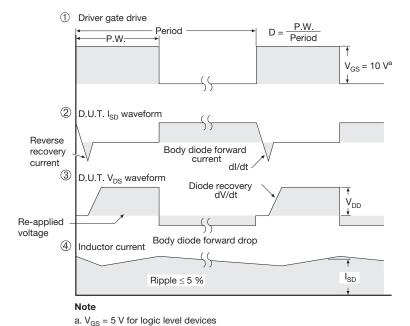
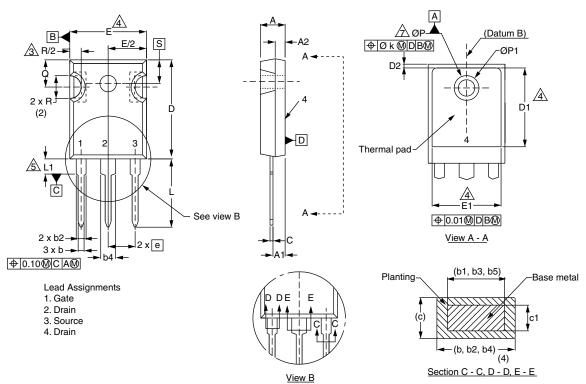


Fig. 14 - For N-Channel

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# **TO-247AC (High Voltage)**



|      | MILLIMETERS |       | INC   | HES   |
|------|-------------|-------|-------|-------|
| DIM. | MIN.        | MAX.  | MIN.  | MAX.  |
| Α    | 4.58        | 5.31  | 0.180 | 0.209 |
| A1   | 2.21        | 2.59  | 0.087 | 0.102 |
| A2   | 1.17        | 2.49  | 0.046 | 0.098 |
| b    | 0.99        | 1.40  | 0.039 | 0.055 |
| b1   | 0.99        | 1.35  | 0.039 | 0.053 |
| b2   | 1.53        | 2.39  | 0.060 | 0.094 |
| b3   | 1.65        | 2.37  | 0.065 | 0.093 |
| b4   | 2.42        | 3.43  | 0.095 | 0.135 |
| b5   | 2.59        | 3.38  | 0.102 | 0.133 |
| С    | 0.38        | 0.86  | 0.015 | 0.034 |
| c1   | 0.38        | 0.76  | 0.015 | 0.030 |
| D    | 19.71       | 20.82 | 0.776 | 0.820 |
| D1   | 13.08       | -     | 0.515 | -     |

|           | MILLIMETERS |          | INC       | HES       |  |
|-----------|-------------|----------|-----------|-----------|--|
| DIM.      | MIN.        | MAX.     | MIN.      | MAX.      |  |
| D2        | 0.51        | 1.30     | 0.020     | 0.051     |  |
| E         | 15.29       | 15.87    | 0.602     | 0.625     |  |
| E1        | 13.72       | ı        | 0.540     | ı         |  |
| е         | 5.46        | BSC      | 0.215     | BSC       |  |
| Øk        | 0.2         | 254      | 0.010     |           |  |
| L         | 14.20       | 16.25    | 0.559     | 0.640     |  |
| L1        | 3.71        | 4.29     | 0.146     | 0.169     |  |
| N         | 7.62        | 7.62 BSC |           | 0.300 BSC |  |
| ØΡ        | 3.51        | 3.66     | 0.138     | 0.144     |  |
| Ø P1      | -           | 7.39     | -         | 0.291     |  |
| Q         | 5.31        | 5.69     | 0.209     | 0.224     |  |
| R         | 4.52        | 5.49     | 0.178     | 0.216     |  |
| S         | 5.51 BSC    |          | 0.217 BSC |           |  |
| 0.217 800 |             |          |           |           |  |

ECN: X13-0103-Rev. D, 01-Jul-13

DWG: 5971

### **Notes**

- 1. Dimensioning and tolerancing per ASME Y14.5M-1994.
- 2. Contour of slot optional.
- 3. Dimension D and E do not include mold flash. Mold flash shall not exceed 0.127 mm (0.005") per side. These dimensions are measured at the outermost extremes of the plastic body.
- 4. Thermal pad contour optional with dimensions D1 and E1.
  5. Lead finish uncontrolled in L1.
- 6. Ø P to have a maximum draft angle of 1.5 to the top of the part with a maximum hole diameter of 3.91 mm (0.154").
- 7. Outline conforms to JEDEC outline TO-247 with exception of dimension c.
- 8. Xian and Mingxin actually photo.





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Vishay

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