ERSA DIGITAL 2000 A





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User-friendly and multi-functional 80 W soldering station

The ERSA DIGITAL 2000 A is an intelligent, microprocessor controlled soldering station. Outstanding flexibility and multi-functionality sets this system apart from others. The ERSA DIGITAL 2000 A is fully antistatic according to MIL-SPEC/ESA standards and has a potential equalization jack with a high-resistance connection to the soldering or desoldering tip.



Power tool soldering iron for increased heat supply

The following tools can be operated with this station: soldering irons Tech tool, Micro tool, Power tool, Pincette 40 desoldering tweezers and X-Tool desoldering iron. The soldering station automatically identifies the tools when they are connected and adjusts automatically according to the tool's requirements.

Apart from multi-functionality, simple and comfortable operation is another highlight of the station. Further features are: set value adjustment, the possibility to select °C or °F on the temperature unit, selection of a stand-by period between 0 - 60 minutes, offset and calibrating function, as well as the possibility to block any adjustments by a 3-digit pass word. The station's heating system can be adjusted to the corresponding application with the help of the integrated "Energy Function". If only one soldering iron is required, all programs are available for this iron.

The temperature is controlled by a digital PID algorithm, optimized for precise and quick temperature control.



SMD-soldering with the Micro tool

To increase user-friendliness, the soldering station also includes 4 programs. Each program can be configurated independently and differently with the above mentioned functions. Each soldering iron has its own program, and when the tools are changed, the soldering station automatically switches to the corresponding program. Consequently, the DIGITAL 2000 A is perfectly suited for operation with the Tool Selector (see page 19).



Conventional desoldering with the ERSA X-Tool

Technical data:

DIG 203 A electronic station Supply voltage: 230V-, 50-60 Hz Secondary voltage: 24 V-Rating: 80 W Control technique: SENSOTRONIC with digital PID control Temperature range: stepless 50°C (120°F) - 450°C (840°F) Function display: 4-digit LED display with menu control Cable: 2 m (6.6 ft) PVC with connector Model: antistatic according to MIL-SPEC/ESA standards



Pincette 40











422 RD 1: Schenkel 22,5 x 16,5 mm QFP 100

ERSADUR-tip design see p. 9 Please ask for oir tip sheet with addtional tips! Power tool soldering iron Voltage: 24 V~ Rating: 105 W / 280°C (564°F) -80 W / 350°C (662°F) Heat up rating: 290 W Heating time: appr. 40 s (to 280°C/564°F) Weight (without cable): appr. 50 g (2 oz) Cable: 1.5 m (4.9 ft) highly-flexible/ heat resistant, antistatic Model: antistatic according to MIL-SPEC/ESA standards

Tech tool soldering iron Voltage: 24 V~

Heat up rating: 130 W

Rating: 70 W / 280°C (564°F) -60 W / 350°C (662°F)

Heating time: appr. 12 s (to 280°C/564°F) Weight (without cable): appr. 50 g (2 oz)

Cable: 1.5 m (4.9 ft) highly-flexible/ heat resistant, antistatic Model: antistatic according to

MIL-SPEC/ESA standards

Micro tool soldering iron

Heat up rating: 65 W

Rating: 30 W / 280°C (564°F) -20 W / 350°C (662°F)

Model: antistatic according to

MIL-SPEC/ESA standards

Heating time: appr. 50 s (to 280°C/564°F) Weight (without cable): appr. 25 g (1 oz) Cable: 1.2 m (3.9 ft) highly-flexible/ heat resistant, antistatic

Pincette 40 SMD desoldering tweezers

Rating: 2 x 30 W / 280°C (564°F) -2 x 20 W / 350°C (662°F) Heat up rating: 130 W

Heating time: subject to soldering tip

X-Tool 720ENJ desoldering iron

Weight: appr. 240 g (9.6 oz)

Heating elements: 2 x 60 W

(incl. cable and tip)

(at 350°C/662°F)

Temp. measurement:

appr. 70 mm (2.8 in)

Model: antistatic

Ni-CrNi-thermocouple

Initial vacuum: up to 800 mbar

Distance handle to desoldering tip:

Weight (without cable): appr. 75 g (3 oz) Cable: 1.2 m (3.9 ft) highly-flexible/ heat resistant, antistatic Model: antistatic according to MIL-SPEC/ESA standards

Voltage: 24 V~

Voltage: 24 V~

Voltage: 24 V~



DIG 20 A 84



1 (A.) DIG 20 A 27





Order nos.:

	DIG 20 A 84	DIGITAL 2000 A electronic station, 80 W, antistatic, complete with Power tool soldering iron
	consisting of DIG 203 A	Electronic station, 230/24 V, 80 W, antistatic
	840 CDJ	<i>Power tool soldering iron,</i> 24 V, 80 W, antistatic with 842 CD soldering tip
	A 29 <u>Spare parts:</u> 84100J	Antistatic tool holder Heating element for Power tool, 24 V, 80 W, antistatic
	DIG 20 A 64	DIGITAL 2000 A electronic station, 80 W, antistatic, complete with Tech tool soldering iron
Ь	consisting of DIG 203 A	<u>.</u> Electronic station, 230/24 V,
	640 ADJ	80 W, antistatic Tech tool soldering iron, 24 V, 60 W antistatic with
<u>(4)</u>	A 29 Spare parts:	612 AD soldering tip Antistatic tool holder
	64100J	Heating element for Tech tool, 24 V, 60 W, antistatic
	DIG 20 A 27	DIGITAL 2000 A electronic station, 80 W, antistatic, complete with Micro tool

DIG 20 A 43	B DIGITAL 2000 A electronic station, 80 W, antistatic, complete with Pincette 40 SMD desoldering tweezers
<u>consisting c</u>	<u>f:</u>
DIG 203 A	Electronic station 230/24 V,
	80 W, antistatic
430 EDJ	Pincette 40 SMD desold.
	tweezers, 24 V, 2 x 20 W,
	antistatic with 422 ED tips
A 30	Antistatic tool holder
Spare parts:	
42100J	Heating element for
	Pincette 40, 24 V, 20 W
DIG 20 A XI	DIGITAL 2000 A electronic

desoldering station, 80 W, antistatic, complete with X-Tool desoldering iron consisting of: DIG 203 A Electronic station, 230/24 V, 80 W, antistatic CU 100 A CU 103 A compressor unit with X-Tool 720 ENJ desoldering iron and A 36 tool holder Spare parts / accessories: please see XTOOLKIT1, page 18



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