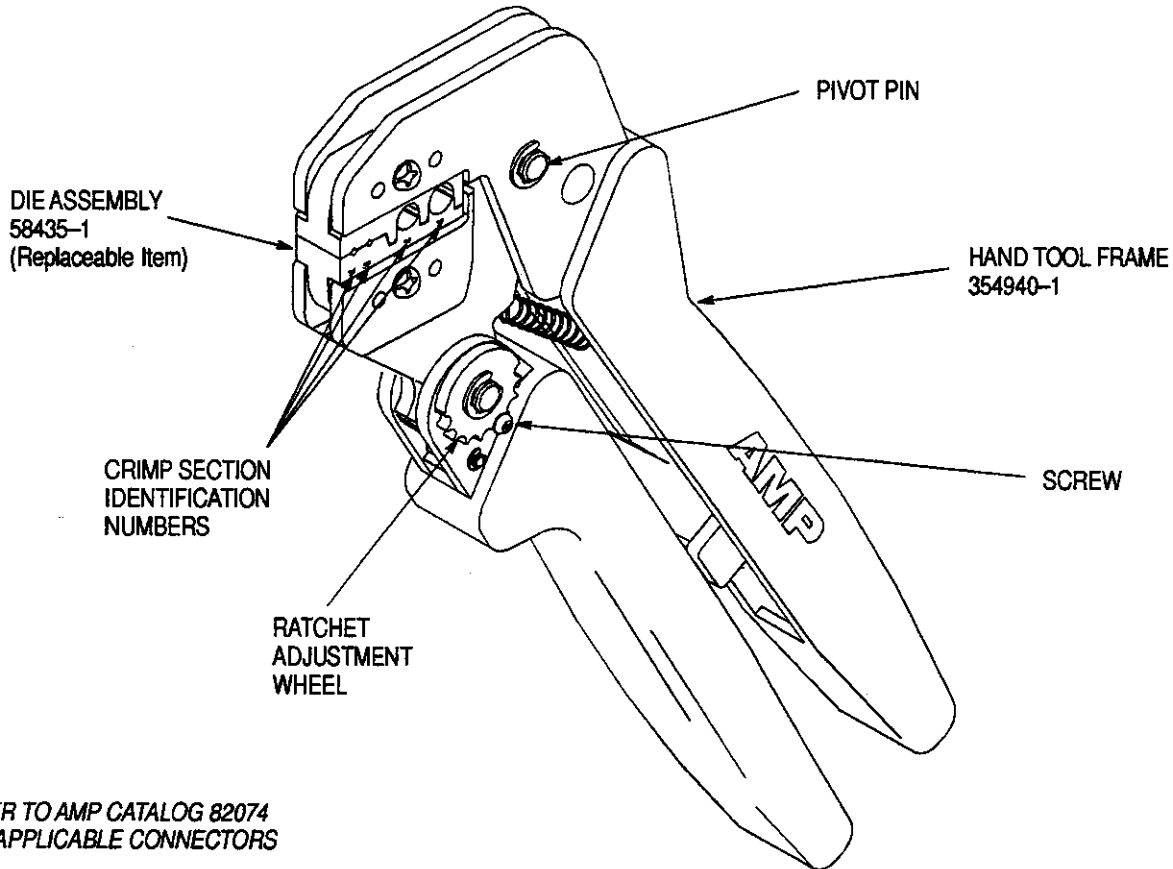


PROPER USE GUIDELINES

Cumulative Trauma Disorders can result from the prolonged use of manually powered hand tools. AMP hand tools are intended for occasional use and low volume applications. AMP offers a wide selection of powered application equipment for extended-use, production operations.



REFER TO AMP CATALOG 82074
FOR APPLICABLE CONNECTORS

Figure 1

1. INTRODUCTION

AMP PRO-CRIMPER Tool 58433-1 is designed to crimp 50-Ohm Commercial BNC and TNC plugs and jacks onto RG 58/U, RG 59/U, and RG 62/U cable. Reasons for reissue of this sheet are provided in Section 6, REVISION SUMMARY.

2. DESCRIPTION (Figure 1)

The tool features a replaceable die assembly (58435-1) with two ferrule crimp sections and two center contact crimp sections. The crimp sections are marked to identify the cable sizes used with the connectors as follows:

- RG 58/U crimp sections (center contact and ferrule) are identified by the number "58" located below the crimp section.
- RG 59/U and 62/U crimp sections (center contact and ferrule) are identified by the number "59" located below the crimp section.

3. CRIMPING PROCEDURE (Figure 2)

3.1. Center Contact

1. Slide the ferrule onto the cable, then strip the cable according to the dimensions in the appropriate connector instruction sheet.
2. Slide the center contact onto the center conductor of the cable; then insert the contact assembly into the contact crimp section of the dies.

NOTE

Make sure that the flange on the end of the center contact butts against the crimping die. See Figure 3.

3. Crimp the center contact by holding the contact and cable in place; then close the tool handles until the ratchet releases.
4. Remove the crimped center contact.

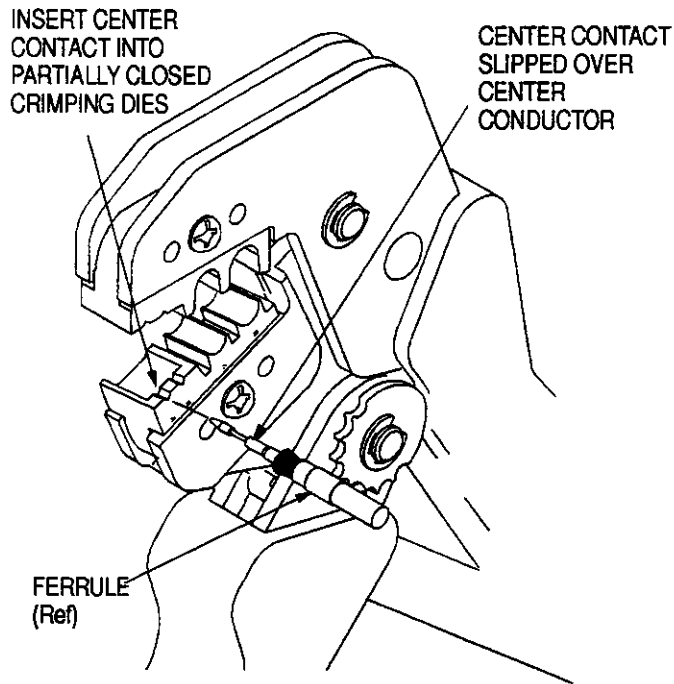


Figure 2

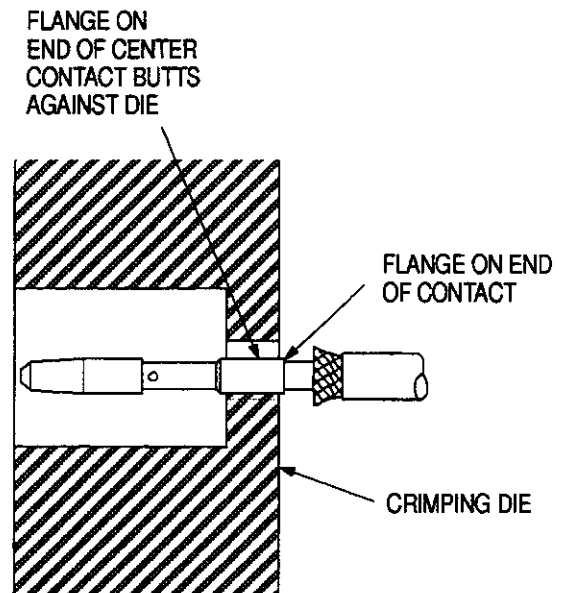


Figure 3

200-129E

3.2. Ferrule

1. Insert the crimped center contact into the connector body until the cable dielectric butts against the dielectric inside the connector body. The flared braid will then fit around the support sleeve of the connector body.
2. Slide the ferrule forward over the braid until the ferrule butts against the shoulder on the connector body.
3. Place the ferrule on the appropriate anvil of the die assembly so that the shoulder on the connector body butts against the die. See Figure 4.
4. Holding the assembly in place, close the tool handles until the ratchet releases.
5. Remove the crimped assembly.

4. INSPECTION

4.1. Visual Inspection

Inspection of the crimping dies should be made on a regular basis to ensure that they have not become worn or damaged. Inspect the crimp sections for flattened, chipped, worn, or broken areas. If damage or abnormal wear is evident, the dies must be replaced. Refer to Section 5, PARTS REPLACEMENT.

4.2. Measuring Die Opening

The die assembly will perform correctly as long as: (1) the product specified is correct for the application, (2) the specific die assembly is used, (3) the die assembly has been measured to ensure that the openings are correct, and (4) the tool has been adjusted correctly.

Figure 5 provides information on die opening sizes.

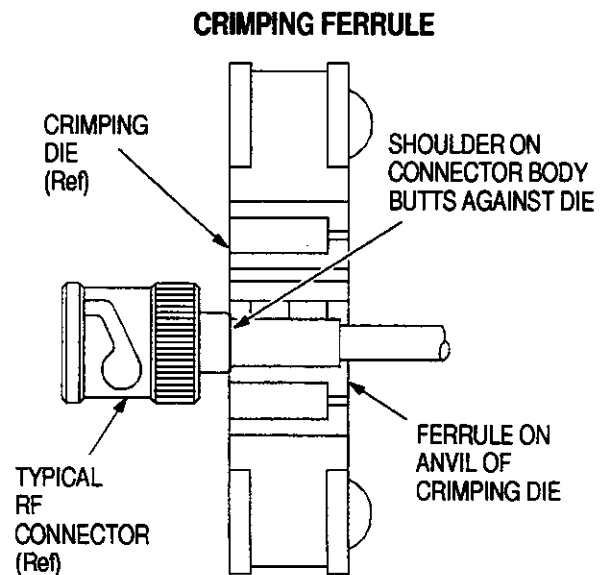


Figure 4

4.3. Ratchet Adjustment

The ratchet mechanism features an adjustment wheel with eight settings. The adjustment wheel controls the amount of handle pressure exerted on the tool jaws and crimping dies during crimping. If the crimp is not acceptable, adjust the ratchet as follows:

1. Sufficiently loosen the screw at the ratchet adjustment wheel so that the wheel can be rotated above the post that engages the teeth in the wheel.
2. If the crimp is too loose, turn the wheel to a higher notch (for example, if the wheel is set at notch no. 5, move the wheel to notch no. 6). If the crimp is too tight, move the wheel to a lower notch.
3. Tighten the screw at the ratchet adjustment wheel.

If the crimp cannot be made to conform to the dimensions provided in the appropriate product application specification, the tool and/or dies are defective and must be replaced.

NOTE

Other dies of the PRO-CRIMPER series may be used in this tool; however, the ratchet adjustment wheel may require adjustment to achieve acceptable crimp height.

5. PARTS REPLACEMENT

Customer-replaceable parts are shown in Figure 1. Available separately, AMP PRO-CRIMPER II Repair Kit 679221-1 includes a variety of pins, rings, screws, and springs. If the dies are damaged or worn excessively, they must be replaced. Order the repair kit and replaceable parts through your AMP representative, or call 1-800-526-5142, or send a facsimile of your purchase order to 1-717-986-7605, or write to:

CUSTOMER SERVICE (38-35)
AMP INCORPORATED
P.O. BOX 3608
HARRISBURG, PA 17105-3608

6. REVISION SUMMARY

Since the previous release of this Instruction Sheet, the following changes and additions were made:

Per EC 0150-4627-93:

- Changed tool frame to current model.

Per EC M-3122:

- Changed die opening dimensions in Figure 5.
- Removed crimp height measurement procedure and replaced with die opening measurement procedure.
- Added information on repair kit in Section 5.

Per EC 0990-0252-93:

- Updated format to current standard.
- Changed revision level to Rev B.

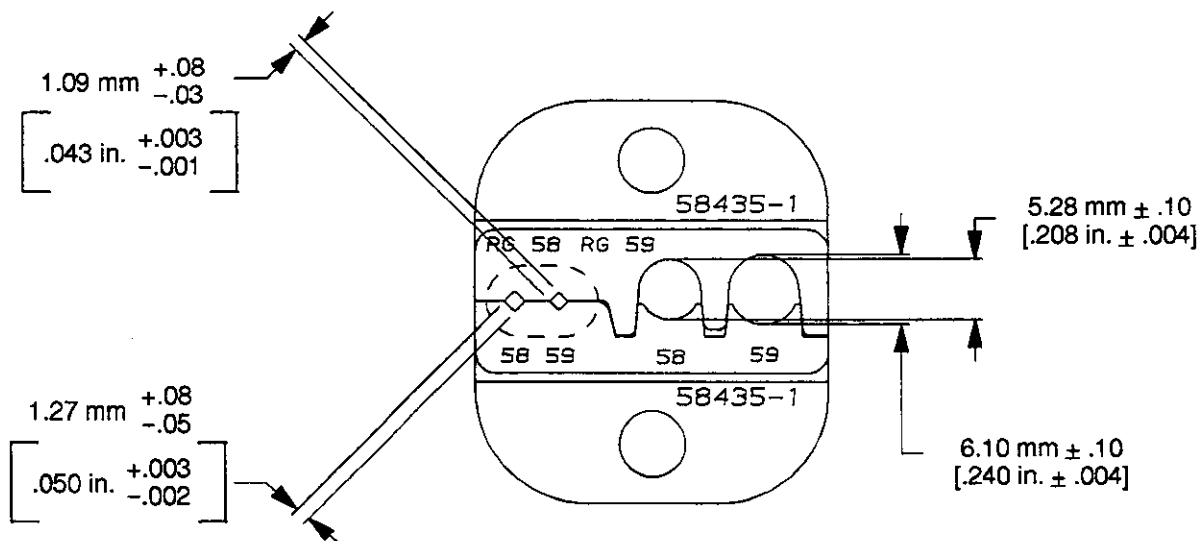


Figure 5