



NOTE:
 1) PRE-LOAD SETTING FOR
 HANDTOOL: 25 LB TO 45 LB

2) PIN GAGE DIA.

WIRE RANGE	GO	MEAN	NO GO
10-12	.097"	.100"	.103"
14-16	.089"	.092"	.095"
18-22	.066"	.069"	.072"

EC NO: UAT2003-0411 DRWN: MBURKART 2003/02/26 CHK: DHEISNER APPR: SWRIGHT 2003/02/27	REV DESCRIPTION D	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	SCALE 1:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	REVISE ON CAD ONLY																
		▽ -0 ∇ -0	<table border="1"> <thead> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> </thead> <tbody> <tr> <td>4 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>3 PLACES</td> <td>± ---</td> <td>± .005</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.13</td> <td>± .01</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.25</td> <td>± ---</td> </tr> </tbody> </table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± .005	2 PLACES	± 0.13	± .01	1 PLACE	± 0.25	± ---	DIMENSION STYLE IN/MM		TITLE HAND CRIMP TOOL ASSEMBLY (RHT-1991)		
				mm	INCH																		
			4 PLACES	± ---	± ---																		
3 PLACES	± ---	± .005																					
2 PLACES	± 0.13	± .01																					
1 PLACE	± 0.25	± ---																					
ANGULAR ± 1/2 °	DRAWN BY MBURKART	DATE 2002-09-18	MOLEX INCORPORATED																				
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	CHECKED BY DJA	DATE 2002-09-26	APPROVED BY	DATE	MATERIAL NO. 640010200-ASSY	DOCUMENT NO. 640010200-ASSY	SHEET NO. 1 OF 1																

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

ITEM		SIZE	QTY.	ENG. NO.	REV.	DESCRIPTION	TYPE	MANUFACTURER	MANUFACTURER NO.
1	-	1	640010270	*	CRIMP TOOLING KIT (RHT/AT-1991)	A	-	-	
2	-	1	638100000	*	UNTOOLED HAND TOOL FRAME	P	PRESSMASTER TOOL	43002889 (K-FRAME)	
3	-	1	640010275	*	LOCATOR ASSEMBLY	A	-	-	
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* SUPPLIER IS RESPONSIBLE TO MANUFACTURE OR ASSEMBLE TO THE HIGHEST RELEASED REVISION OF EACH SUB-ASSEMBLY.	
REVISE ON CAD ONLY	
EC NO. MBURKART 2003/02/26 CHK. SWRIGHT APPR. BVEAZIE 2003/02/27	DRAWN BY & DATE MBURKART 2002-09-18 CHECKED BY & DATE SWRIGHT 2003/02/26 APPROVED BY & DATE BVEAZIE 2003/02/27
TITLE: HAND CRIMP TOOL ASSEMBLY (RHT-1991)	
MOLEX INCORPORATED	
CAD FILENAME BG5N9QFV	MATERIAL NO. 640010200 DRAWING NO. 640010200-BOM SHEET NO. 1 of 1
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SIZE B	