

捷多邦,专业PCB打样工厂,24小时加急出货

HT49R50A-1/HT49C50-1/HT49C50L 8-Bit LCD Type MCU

Features

Operating voltage:

fsys=4MHz: 2.2V~5.5V for HT49R50A-1/HT49C50-1 fsys=8MHz: 3.3V~5.5V for HT49R50A-1/HT49C50-1 f_{SYS}=500kHz: 1.2V~2.2V for HT49C50L

- 8 input lines
- 12 bidirectional I/O lines
- Two external interrupt input
- Two 8-bit programmable timer/event counter with PFD (programmable frequency divider) function
- LCD driver with 33×2, 33×3 or 32×4 segments
- 4K×15 program memory
- 160×8 data memory RAM
- Real Time Clock (RTC)
- 8-bit prescaler for RTC
- Watchdog Timer
- Buzzer output

General Description



The HT49R50A-1/HT49C50-1/HT49C50L are 8-bit, high performance, RISC architecture microcontroller devices specifically designed for a wide range of LCD applications. The mask version HT49C50-1 and HT49C50L are fully pin and functionally compatible with the OTP version HT49R50A-1 device. The HT49C50L is a low voltage version, with the ability to operate at a minimum power supply of 1.2V, making it suitable for single cell battery applications.

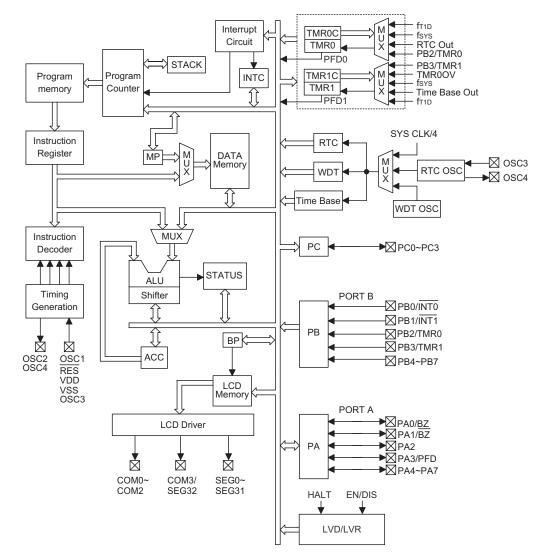
- On-chip crystal, RC and 32768Hz crystal oscillator
- HALT function and wake-up feature reduce power U.WW.D consumption
- 6-level subroutine nesting
- Bit manipulation instruction
- 15-bit table read instruction
- Up to 0.5µs instruction cycle with 8MHz system clock for HT49R50A-1/HT49C50-1
- Up to 8µs instruction cycle with 500kHz system clock for HT49C50L
- 63 powerful instructions
- All instructions in 1 or 2 machine cycles
- Low voltage reset/detector function for HT49R50A-1/HT49C50-1
- 48-pin SSOP, 100-pin QFP package

The advantages of low power consumption, I/O flexibility, programmable frequency divider, timer functions, oscillator options, HALT and wake-up functions and buzzer driver in addition to a flexible and configurable LCD interface, enhance the versatility of these devices to control a wide range of LCD-based application possibilities such as measuring scales, electronic multimeters, gas meters, timers, calculators, remote controllers and many other LCD-based industrial and home appliance applications.



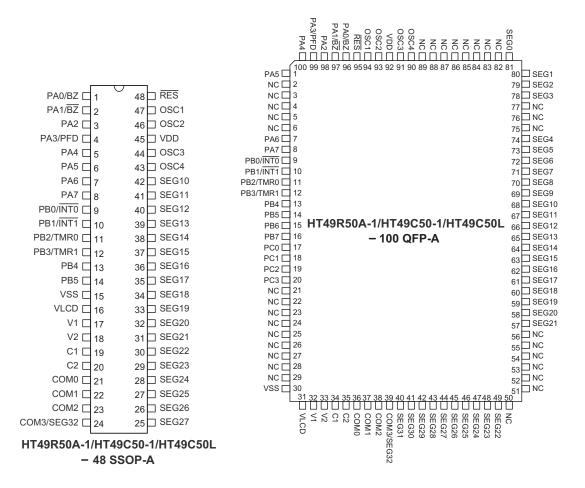


Block Diagram





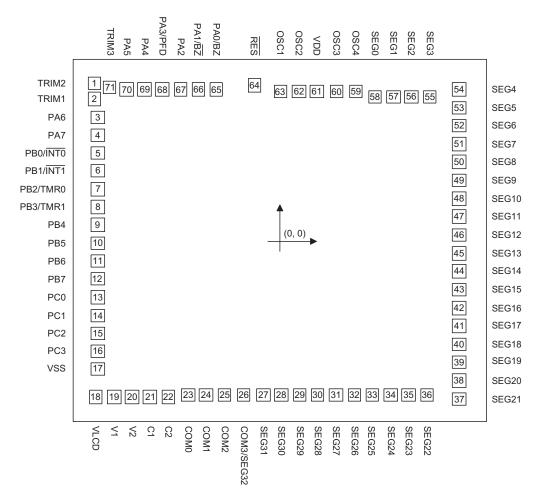
Pin Assignment





Pad Assignment

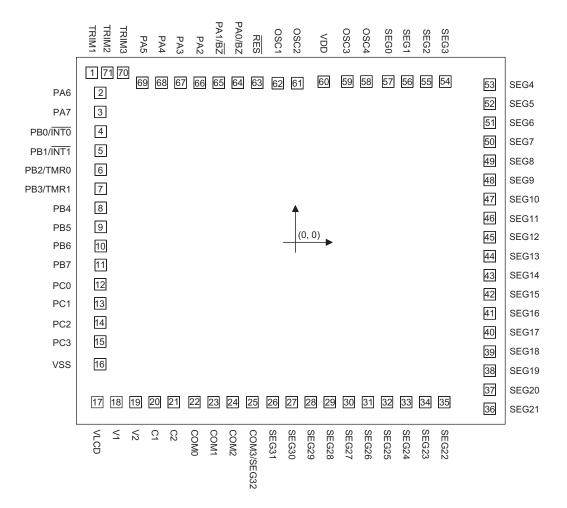
HT49R50A-1



* The IC substrate should be connected to VSS in the PCB layout artwork.



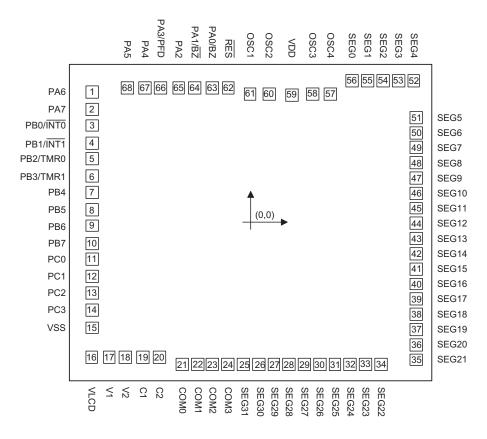
HT49C50-1



* The IC substrate should be connected to VSS in the PCB layout artwork.



HT49C50L



* The IC substrate should be connected to VSS in the PCB layout artwork.

Pin Description

Pin Name	I/O	Options	Description
PA0/BZ PA1/BZ PA2 PA3/PFD PA4~PA7	I/O	Wake-up Pull-high or None CMOS or NMOS	PA0~PA7 constitute an 8-bit bidirectional input/output port with Schmitt trig- ger input capability. Each bit on port can be configured as wake-up input by options. PA0~PA3 can be configured as CMOS output or NMOS input/out- put with or without pull-high resistor by options. PA4~PA7 are always pull-high NMOS input/output. Of the eight bits, PA0~PA1 can be set as I/O pins or buzzer outputs by options. PA3 can be set as an I/O pin or as a PFD output also by options.
PB0/INT0 PB1/INT1 PB2/TMR0 PB3/TMR1 PB4~PB7	I	_	PB0~PB7 constitute an 8-bit Schmitt trigger input port. Each bit on port are with pull-high resistor. Of the eight bits, PB0 and PB1 can be set as input pins or as external interrupt control pins (INT0) and (INT1) respectively, by software application. PB2 and PB3 can be set as input pin or as timer/event counter input pin TMR0 and TMR1 also by software application.
PC0~PC3	I/O	Pull-high or None CMOS or NMOS	PC0~PC3 constitute a 4-bit bidirectional input/output port with Schmitt trig- ger input capability. On the port, such can be configured as CMOS output or NMOS input/output with or without pull-high resistor by options.
V2	I		Voltage pump for HT49R50A-1/HT49C50-1. LCD power supply for HT49C50L.
VLCD	I		LCD power supply for HT49R50A-1/HT49C50-1. Voltage pump for HT49C50L.
V1, C1, C2	I		Voltage pump



Pin Name	I/O	Options	Description
COM0~COM2 COM3/SEG32	0	1/2, 1/3 or 1/4 Duty	SEG32 can be set as a segment or as a common output driver for LCD panel by options. COM0~COM2 are outputs for LCD panel plate.
SEG0~SEG31	0		LCD driver outputs for LCD panel segments
OSC1 OSC2	0 I	Crystal or RC	OSC1 and OSC2 are connected to an RC network or a crystal (by options) for the internal system clock. In the case of RC operation, OSC2 is the output terminal for 1/4 system clock. The system clock may come from the RTC oscillator. If the system clock comes from RTCOSC, these two pins can be floating.
OSC3 OSC4	0 I	RTC or System Clock	Real time clock oscillators. OSC3 and OSC4 are connected to a 32768Hz crystal oscillator for timing purposes or to a system clock source (depending on the options). No built-in capacitor
RES	I		Schmitt trigger reset input, active low.
VSS			Negative power supply, ground
VDD	_		Positive power supply

Absolute Maximum Ratings

Supply VoltageV_SS^-0.3V to V_SS^+6.0V*	Supply VoltageV_SS-0.3V to V_SS+2.5V**
Storage Temperature50°C to 125°C	Input VoltageV _{SS} -0.3V to V _{DD} +0.3V
Operating Temperature40°C to 85°C	

Note: These are stress ratings only. Stresses exceeding the range specified under "Absolute Maximum Ratings" may cause substantial damage to the device. Functional operation of this device at other conditions beyond those listed in the specification is not implied and prolonged exposure to extreme conditions may affect device reliability.

"*" For HT49R50A-1/HT49C50-1

"**" For HT49C50L

D.C. Characteristics

$V_{\text{DD}}\text{=}1.5V$ for HT49C50L, $V_{\text{DD}}\text{=}3V$ & $V_{\text{DD}}\text{=}5V$ for HT49R50A-1 and HT49C50-1

Ta=25°C

Complete	Demonster		Test Conditions	Min	T	Mari	Unit
Symbol	Parameter	V_{DD}	Conditions	Min.	Тур.	Max.	Unit
			For HT49C50L	1.2	_	2.2	V
V _{DD}	Operating Voltage		LVR disable, f _{SYS} =4MHz (for HT49R50A-1/HT49C50-1)	2.2		5.5	V
			f _{SYS} =8MHz (for HT49R50A-1/HT49C50-1)	3.3		5.5	V
		1.5V	No load, f _{SYS} =455kHz	_	60	100	μA
I _{DD1}	Operating Current (Crystal OSC)	3V		_	1	2	mA
		5V	No load, f _{SYS} =4MHz	_	3	5	mA
		1.5V	No load, f _{SYS} =400kHz	_	50	100	μA
I _{DD2}	Operating Current (RC OSC)	3V		_	1	2	mA
		5V	No load, f _{SYS} =4MHz	_	3	5	mA
I _{DD3}	Operating Current (RC OSC, Crystal)	5V	No load, f _{SYS} =8MHz	_	3	5	mA



Currente e l	Deversation		Test Conditions	M:	T	Merr	11-14
Symbol	Parameter	V_{DD}	Conditions	Min.	Тур.	Max.	Unit
		1.5V			2.5	5	μA
I _{DD4}	Operating Current (f _{SYS} =32768Hz)	3V	No load		0.3	0.6	mA
	(1313 02100112)	5V			0.6	1	mA
		1.5V		_	0.1	0.5	μA
I _{STB1}	Standby Current (*f _S =T1)	3V	No load, system HALT, LCD off at HALT			1	μA
	(15-11)	5V		_		2	μA
		1.5V		_	1	2	μA
I _{STB2}	Standby Current (*f _S =32.768kHz OSC)	3V	No load, system HALT, LCD On at HALT, C type	_	2.5	5	μA
	(1 <u>5</u> - <u>52.7</u> <u>50</u> <u>0</u>	5V	LOD ON ACTIALT, C type		10	20	μA
		1.5V		_	0.5	1	μA
I _{STB3}	Standby Current	3V	No load, system HALT	_	2	5	μA
	(*f _S =WDT RC OSC)		LCD On at HALT, C type		6	10	μA
	Standby Current	3V	No load, system HALT,		17	30	μΑ
I _{STB4}	(*f _S =32.768kHz OSC)	5V	LCD on at HALT, R type, 1/2 bias		34	60	μΑ
	Standby Current	3V	No load, system HALT,		13	25	μΑ
I _{STB5}	(*f _S =32.768kHz OSC)	5V	LCD on at HALT, R type, 1/3 bias		28	50	μΑ
	Standby Current	3V	No load, system HALT,		14	25	μΑ
I _{STB6}	(*f _S =WDT RC OSC)		LCD on at HALT, R type, 1/2 bias		26	50	μΑ
	Standby Current	3V	No load, system HALT,		10	20	μΑ
I _{STB7}	(*f _S =WDT RC OSC)	5V	LCD on at HALT, R type, 1/3 bias		19	40	μΑ
V _{IL1}	Input Low Voltage for I/O Ports, TMR and INT			0		0.3V _{DD}	V
		1.5V		0.8V _{DD}		V _{DD}	V
V_{IH1}	Input High Voltage for I/O Ports, TMR and INT	3V		0.7V _{DD}		V _{DD}	V
		5V		0.7V _{DD}		V _{DD}	V
V _{IL2}	Input Low Voltage (RES)			0		$0.4V_{DD}$	V
V_{IH2}	Input High Voltage (RES)		_	0.9V _{DD}		V _{DD}	V
		1.5V		0.4	0.8	_	mA
I _{OL1}	I/O Port Sink Current	3V	V _{OL} =0.1V _{DD}	6	12	_	mA
		5V		10	25	_	mA
				-0.3	-0.6	_	mA
I _{OH1}	I/O Port Source Current	3V	V _{OH} =0.9V _{DD}	-2	-4	_	mA
				-5	-8	_	mA
	LCD Common and Segment	3V		210	420	_	μA
I _{OL2}	Current	5V	V _{OL} =0.1V _{DD}	350	700	_	μA
	LCD Common and Segment	3V	N/ 0.0N/	-80	-160		μA
I _{OH2}	Current	5V	V _{OH} =0.9V _{DD}	-180	-360	_	μΑ



Course al	Demonster		Test Conditions	Min	T	Maria	11 14
Symbol	Parameter	V_{DD}	Conditions	Min.	Тур.	Max.	Unit
		1.5V		75	150	300	kΩ
R _{PH}	Pull-high Resistance of I/O Ports and INT0, INT1	3V	_	40	60	80	kΩ
		5V		10	30	50	kΩ
V _{LVR}	Low Voltage Reset Voltage	_		2.7	3.2	3.6	V
V _{LVD}	Low Voltage Detector Voltage	_	_	3.0	3.3	3.6	V

Note: t_{SYS}=1/f_{SYS}

 $^{\prime\prime\ast}f_S{}^{\prime\prime}$ please refer to WDT clock option

A.C. Characteristics

0	Demonster		Test Conditions		-			
Symbol	Parameter	V _{DD} Conditions		Min.	Тур.	Max.	Unit	
		_	1.2V~2.2V	400		500	kHz	
f _{SYS1}	System Clock (Crystal OSC)	_	2.2V~5.5V	400		4000	kHz	
		_	3.3V~5.5V	400		8000	kHz	
			1.2V~2.2V	400		500	kHz	
f _{SYS2}	System Clock (RC OSC)	_	2.2V~5.5V	400		4000	kHz	
			3.3V~5.5V	400		8000	kHz	
f _{SYS3}	System Clock (32768Hz Crystal OSC)		_	_	32768		Hz	
f _{RTCOSC}	RTC Frequency		_		32768	_	Hz	
		_	1.2V~2.2V	0		500	kHz	
f _{TIMER}	Timer I/P Frequency		2.2V~5.5V	0		4000	kHz	
		_	3.3V~5.5V	0		8000	kHz	
		1.5V		35	70	140	μs	
t _{WDTOSC}	Watchdog Oscillator Period	3V	_	45	90	180	μs	
		5V		32	65	130	μs	
tana	External Pasat Law Dulas Width		For HT49C50L	10			μs	
t _{RES}	External Reset Low Pulse Width		For HT49R50A-1/HT49C50-1	1		_	μs	
t _{SST}	System Start-up Timer Period	_	Wake-up from HALT		1024		*t _{SYS}	
t _{INT}	Interrupt Dulce Width		For HT49C50L	10			μs	
ЧNТ	Interrupt Pulse Width	_	For HT49R50A-1/HT49C50-1	1	_	_	μs	

Note: *t_{SYS}=1/f_{SYS}



Functional Description

Execution Flow

The system clock is derived from either a crystal or an RC oscillator or a 32768Hz crystal oscillator. It is internally divided into four non-overlapping clocks. One instruction cycle consists of four system clock cycles.

Instruction fetching and execution are pipelined in such a way that a fetch takes one instruction cycle while decoding and execution takes the next instruction cycle. The pipelining scheme causes each instruction to effectively execute in a cycle. If an instruction changes the value of the program counter, two cycles are required to complete the instruction.

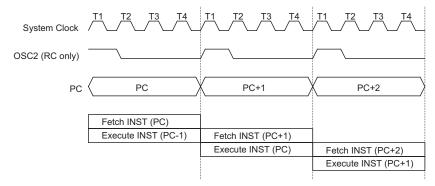
Program Counter – PC

The program counter (PC) is of 12 bits wide and controls the sequence in which the instructions stored in the program ROM are executed. The contents of the PC can specify a maximum of 4096 addresses. After accessing a program memory word to fetch an instruction code, the value of the PC is incremented by one. The PC then points to the memory word containing the next instruction code.

When executing a jump instruction, conditional skip execution, loading a PCL register, a subroutine call, an initial reset, an internal interrupt, an external interrupt, or returning from a subroutine, the PC manipulates the program transfer by loading the address corresponding to each instruction.

The conditional skip is activated by instructions. Once the condition is met, the next instruction, fetched during the current instruction execution, is discarded and a dummy cycle replaces it to get a proper instruction; otherwise proceed with the next instruction.

The lower byte of the PC (PCL) is a readable and writeable register (06H). Moving data into the PCL performs a short jump. The destination is within 256 locations.



Execution Flow

Mada					Pro	ogram	Cour	iter				
Mode	*11	*10	*9	*8	*7	*6	*5	*4	*3	*2	*1	*0
Initial Reset	0	0	0	0	0	0	0	0	0	0	0	0
External Interrupt 0	0	0	0	0	0	0	0	0	0	1	0	0
External Interrupt 1	0	0	0	0	0	0	0	0	1	0	0	0
Timer/Event Counter 0 overflow		0	0	0	0	0	0	0	1	1	0	0
Timer/Event Counter 1 overflow		0	0	0	0	0	0	1	0	0	0	0
Time Base Interrupt	0	0	0	0	0	0	0	1	0	1	0	0
RTC Interrupt	0	0	0	0	0	0	0	1	1	0	0	0
Skip						PC	;+2					
Loading PCL	*11	*10	*9	*8	@7	@6	@5	@4	@3	@2	@1	@0
Jump, Call Branch		#10	#9	#8	#7	#6	#5	#4	#3	#2	#1	#0
Return From Subroutine	S11	S10	S9	S8	S7	S6	S5	S4	S3	S2	S1	S0

Program Counter

Note: *11~*0: Program counter bits #11~#0: Instruction code bits S11~S0: Stack register bits @7~@0: PCL bits



When a control transfer takes place, an additional dummy cycle is required.

Program Memory – ROM

The program memory (ROM) is used to store the program instructions which are to be executed. It also contains data, table, and interrupt entries, and is organized into 4096×15 bits which are addressed by the PC and table pointer.

Certain locations in the ROM are reserved for special usage:

Location 000H

Location 000H is reserved for program initialization. After chip reset, the program always begins execution at this location.

Location 004H

Location 004H is reserved for the external interrupt service program. If the $\overline{\text{INT0}}$ input pin is activated, and the interrupt is enabled, and the stack is not full, the program begins execution at location 004H.

Location 008H

Location 008H is reserved for the external interrupt service program also. If the $\overline{INT1}$ input pin is activated, and the interrupt is enabled, and the stack is not full, the program begins execution at location 008H.

Location 00CH

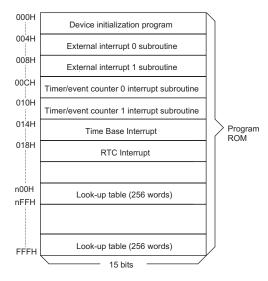
Location 00CH is reserved for the Timer/Event Counter 0 interrupt service program. If a timer interrupt results from a Timer/Event Counter 0 overflow, and if the interrupt is enabled and the stack is not full, the program begins execution at location 00CH.

Location 010H

Location 010H is reserved for the Timer/Event Counter 1 interrupt service program. If a timer interrupt results from a Timer/Event Counter 1 overflow, and if the interrupt is enabled and the stack is not full, the program begins execution at location 010H.

Location 014H

Location 014H is reserved for the Time Base interrupt service program. If a Time Base interrupt occurs, and the interrupt is enabled, and the stack is not full, the program begins execution at location 014H.



Note: n ranges from 0 to F

Program Memory

Location 018H

Location 018H is reserved for the real time clock interrupt service program. If a real time clock interrupt occurs, and the interrupt is enabled, and the stack is not full, the program begins execution at location 018H.

Table location

Any location in the ROM can be used as a look-up table. The instructions "TABRDC [m]" (the current page, 1 page=256 words) and "TABRDL [m]" (the last page) transfer the contents of the lower-order byte to the specified data memory, and the contents of the higher-order byte to TBLH (Table Higher-order byte register) (08H). Only the destination of the lower-order byte in the table is well-defined; the other bits of the table word are all transferred to the lower portion of TBLH, and the remaining 1 bit is read as "0". The TBLH is read only, and the table pointer (TBLP) is a read/write register (07H), indicating the table location. Before accessing the table, the location should be placed in TBLP. All the table related instructions reguire 2 cycles to complete the operation. These areas may function as a normal ROM depending upon the user's requirements.

Instruction(s)						Table L	ocation	l				
	*11	*10	*9	*8	*7	*6	*5	*4	*3	*2	*1	*0
TABRDC [m]	P11	P10	P9	P8	@7	@6	@5	@4	@3	@2	@1	@0
TABRDL [m]	1	1	1	1	@7	@6	@5	@4	@3	@2	@1	@0

Table Location

Note: *11~*0: Table location bits @7~@0: Table pointer bits P11~P8: Current program Counter bits



Stack Register – STACK

The stack register is a special part of the memory used to save the contents of the PC. The stack is organized into 6 levels and is neither part of the data nor part of the program, and is neither readable nor writeable. Its activated level is indexed by a stack pointer (SP) and is neither readable nor writeable. At a commencement of a subroutine call or an interrupt acknowledgment, the contents of the PC is pushed onto the stack. At the end of the subroutine or interrupt routine, signaled by a return instruction (RET or RETI), the contents of the PC is restored to its previous value from the stack. After chip reset, the SP will point to the top of the stack.

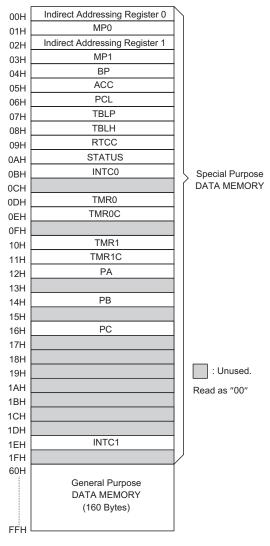
If the stack is full and a non-masked interrupt takes place, the interrupt request flag is recorded but the acknowledgment is still inhibited. Once the SP is decremented (by RET or RETI), the interrupt is serviced. This feature prevents stack overflow, allowing the programmer to use the structure easily. Likewise, if the stack is full, and a "CALL" is subsequently executed, a stack overflow occurs and the first entry is lost (only the most recent six return addresses are stored).

Data Memory - RAM

The data memory (RAM) is designed with 192×8 bits, and is divided into two functional groups, namely special function registers and general purpose data memory, most of which are readable/writeable, although some are read only.

Of the two types of functional groups, the special function registers consist of an Indirect addressing register 0 (00H), a Memory pointer register 0 (MP0;01H), an Indirect addressing register 1 (02H), a Memory pointer register 1 (MP1;03H), a Bank pointer (BP;04H), an Accumulator (ACC;05H), a Program counter lower-order byte register (PCL;06H), a Table pointer (TBLP;07H), a Table higher-order byte register (TBLH;08H), a Real time clock control register (RTCC;09H), a Status register (STATUS;0AH), an Interrupt control register 0 (INTC0;0BH), a Timer/Event Counter 0 (TMR0;0DH), a Timer/Event Counter 0 control register (TMR0C;0EH), a Timer/Event Counter 1 (TMR1;10H), a Timer/Event Counter 1 control register (TMR1C;11H), I/O registers (PA;12H, PB;14H, PC;16H), and Interrupt control register 1 (INTC1;1EH). On the other hand, the general purpose data memory, addressed from 60H to FFH, is used for data and control information under instruction commands.

The areas in the RAM can directly handle arithmetic, logic, increment, decrement, and rotate operations. Except some dedicated bits, each bit in the RAM can be set and reset by "SET [m].i" and "CLR [m].i". They are also indirectly accessible through the Memory pointer register 0 (MP0;01H) or the Memory pointer register 1 (MP1;03H).



RAM Mapping

Indirect Addressing Register

Location 00H and 02H are indirect addressing registers that are not physically implemented. Any read/write operation of [00H] and [02H] accesses the RAM pointed to by MP0 (01H) and MP1(03H) respectively. Reading location 00H or 02H indirectly returns the result 00H. While, writing it indirectly leads to no operation.

The function of data movement between two indirect addressing registers is not supported. The memory pointer registers, MP0 and MP1, are both 8-bit registers used to access the RAM by combining corresponding indirect addressing registers. MP0 can only be applied to data memory, while MP1 can be applied to data memory and LCD display memory.



Accumulator – ACC

The accumulator (ACC) is related to the ALU operations. It is also mapped to location 05H of the RAM and is capable of operating with immediate data. The data movement between two data memory locations must pass through the ACC.

Arithmetic and Logic Unit – ALU

This circuit performs 8-bit arithmetic and logic operations and provides the following functions:

- Arithmetic operations (ADD, ADC, SUB, SBC, DAA)
- Logic operations (AND, OR, XOR, CPL)
- Rotation (RL, RR, RLC, RRC)
- Increment and Decrement (INC, DEC)
- Branch decision (SZ, SNZ, SIZ, SDZ etc.)

The ALU not only saves the results of a data operation but also changes the status register.

Status Register – STATUS

The status register (0AH) is of 8 bits wide and contains, a carry flag (C), an auxiliary carry flag (AC), a zero flag (Z), an overflow flag (OV), a power down flag (PD), and a watchdog time-out flag (TO). It also records the status information and controls the operation sequence.

Except the TO and PD flags, bits in the status register can be altered by instructions similar to other registers. Data written into the status register does not alter the TO or PD flags. Operations related to the status register, however, may yield different results from those intended. The TO and PD flags can only be changed by a Watchdog Timer overflow, chip power-up, or clearing the Watchdog Timer and executing the "HALT" instruction. The Z, OV, AC, and C flags reflect the status of the latest operations.

On entering the interrupt sequence or executing the

subroutine call, the status register will not be automatically pushed onto the stack. If the contents of the status is important, and if the subroutine is likely to corrupt the status register, the programmer should take precautions and save it properly.

Interrupts

The devices provides two external interrupts, two internal timer/event counter interrupts, an internal time base interrupt, and an internal real time clock interrupt. The interrupt control register 0 (INTC0;0BH) and interrupt control register 1 (INTC1;1EH) both contain the interrupt control bits that are used to set the enable/disable status and interrupt request flags.

Once an interrupt subroutine is serviced, other interrupts are all blocked (by clearing the EMI bit). This scheme may prevent any further interrupt nesting. Other interrupt requests may take place during this interval, but only the interrupt request flag will be recorded. If a certain interrupt requires servicing within the service routine, the EMI bit and the corresponding bit of the INTC0 or of INTC1 may be set in order to allow interrupt nesting. Once the stack is full, the interrupt request will not be acknowledged, even if the related interrupt is enabled, until the SP is decremented. If immediate service is desired, the stack should be prevented from becoming full.

All these interrupts can support a wake-up function. As an interrupt is serviced, a control transfer occurs by pushing the contents of the PC onto the stack followed by a branch to a subroutine at the specified location in the ROM. Only the contents of the PC is pushed onto the stack. If the contents of the register or of the status register (STATUS) is altered by the interrupt service program which corrupts the desired control sequence, the contents should be saved in advance.

Labels	Bits	Function
С	0	C is set if the operation results in a carry during an addition operation or if a borrow does not take place during a subtraction operation; otherwise C is cleared. C is also affected by a rotate through carry instruction.
AC	1	AC is set if the operation results in a carry out of the low nibbles in addition or no borrow from the high nibble into the low nibble in subtraction; otherwise AC is cleared.
Z	2	Z is set if the result of an arithmetic or logic operation is zero; otherwise Z is cleared.
OV	3	OV is set if the operation results in a carry into the highest-order bit but not a carry out of the highest-order bit, or vice versa; otherwise OV is cleared.
PD	4	PD is cleared by either a system power-up or executing the "CLR WDT" instruction. PD is set by executing the "HALT" instruction.
то	5	TO is cleared by a system power-up or executing the "CLR WDT" or "HALT" instruction. TO is set by a WDT time-out.
	6, 7	Unused bit, read as "0"

Status Register



External interrupts are triggered by a high to low transition of INT0 or INT1, and the related interrupt request flag (EIF0;bit 4 of INTC0, EIF1;bit 5 of INTC0) is set as well. After the interrupt is enabled, the stack is not full, and the external interrupt is active, a subroutine call to location 04H or 08H occurs. The interrupt request flag (EIF0 or EIF1) and EMI bits are all cleared to disable other interrupts.

The internal Timer/Event Counter 0 interrupt is initialized by setting the Timer/Event Counter 0 interrupt request flag (T0F;bit 6 of INTC0), which is normally caused by a timer overflow. After the interrupt is enabled, and the stack is not full, and the T0F bit is set, a subroutine call to location 0CH occurs. The related interrupt request flag (T0F) is reset, and the EMI bit is cleared to disable further interrupts. The Timer/Event Counter 1 is operated in the same manner but its related interrupt request flag is T1F (bit 4 of INTC1) and its subroutine call location is 10H.

The time base interrupt is initialized by setting the time base interrupt request flag (TBF;bit 5 of INTC1), that is caused by a regular time base signal. After the interrupt is enabled, and the stack is not full, and the TBF bit is set, a subroutine call to location 14H occurs. The related interrupt request flag (TBF) is reset and the EMI bit is cleared to disable further interrupts.

The real time clock interrupt is initialized by setting the real time clock interrupt request flag (RTF; bit 6 of INTC1), that is caused by a regular real time clock signal. After the interrupt is enabled, and the stack is not

full, and the RTF bit is set, a subroutine call to location 18H occurs. The related interrupt request flag (RTF) is reset and the EMI bit is cleared to disable further interrupts.

During the execution of an interrupt subroutine, other interrupt acknowledgments are all held until the "RETI" instruction is executed or the EMI bit and the related interrupt control bit are set both to 1 (if the stack is not full). To return from the interrupt subroutine, "RET" or "RETI" may be invoked. RETI sets the EMI bit and enables an interrupt service, but RET does not.

Interrupts occurring in the interval between the rising edges of two consecutive T2 pulses are serviced on the latter of the two T2 pulses if the corresponding interrupts are enabled. In the case of simultaneous requests, the priorities in the following table apply. These can be masked by resetting the EMI bit.

Interrupt Source	Priority	Vector
External interrupt 0	1	04H
External interrupt 1	2	08H
Timer/Event Counter 0 overflow	3	0CH
Timer/Event Counter 1 overflow	4	10H
Time base interrupt	5	14H
Real time clock interrupt	6	18H

Register	Bit No.	Label	Function
	0	EMI	Controls the master (global) interrupt (1=enabled; 0=disabled)
	1	EEI0	Controls the external interrupt 0 (1=enabled; 0=disabled)
	2	EEI1	Controls the external interrupt 1 (1=enabled; 0=disabled)
INTC0	3	ET0I	Controls the Timer/Event Counter 0 interrupt (1=enabled; 0=disabled)
(0BH)	4	EIF0	External interrupt 0 request flag (1=active; 0=inactive)
	5	EIF1	External interrupt 1 request flag (1=active; 0=inactive)
	6	TOF	Internal Timer/Event Counter 0 request flag (1=active; 0=inactive)
	7		Unused bit, read as "0"
	0	ET1I	Controls the Timer/Event Counter 1 interrupt (1=enabled; 0=disabled)
	1	ETBI	Controls the time base interrupt (1=enabled; 0:disabled)
	2	ERTI	Controls the real time clock interrupt (1=enabled; 0:disabled)
INTC1	3		Unused bit, read as "0"
(1EH)	4	T1F	Internal Timer/Event Counter 1 request flag (1=active; 0=inactive)
	5	TBF	Time base request flag (1=active; 0=inactive)
	6	RTF	Real time clock request flag (1=active; 0=inactive)
	7		Unused bit, read as "0"

INTC Register



The Timer/Event Counter 0 interrupt request flag (T0F), external interrupt 1 request flag (EIF1), external interrupt 0 request flag (EIF0), enable Timer/Event Counter 0 interrupt bit (ET0I), enable external interrupt 1 bit (EEI1), enable external interrupt 0 bit (EEI0), and enable master interrupt bit (EMI) make up of the Interrupt Control register 0 (INTC0) which is located at 0BH in the RAM. The real time clock interrupt request flag (RTF), time base interrupt request flag (TBF), Timer/Event Counter 1 interrupt request flag (T1F), enable real time clock interrupt bit (ERTI), and enable time base interrupt bit (ETBI), enable Timer/Event Counter 1 interrupt bit (ET1I) on the other hand, constitute the Interrupt Control register 1 (INTC1) which is located at 1EH in the RAM. EMI, EEI0, EEI1, ET0I, ET1I, ETBI, and ERTI are all used to control the enable/disable status of interrupts. These bits prevent the requested interrupt from being serviced. Once the interrupt request flags (RTF, TBF, T0F, T1F, EIF1, EIF0) are all set, they remain in the INTC1 or INTC0 respectively until the interrupts are serviced or cleared by a software instruction.

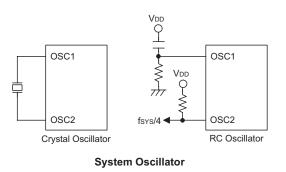
It is recommended that a program not use the "CALL subroutine" within the interrupt subroutine. It's because interrupts often occur in an unpredictable manner or require to be serviced immediately in some applications. At this time, if only one stack is left, and enabling the interrupt is not well controlled, operation of the "call" in the interrupt subroutine may damage the original control sequence.

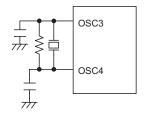
Oscillator Configuration

These devices provide three oscillator circuits for system clocks, i.e., RC oscillator and crystal oscillator, determined by option. No matter what type of oscillator is selected, the signal is used for the system clock. The HALT mode stops the system oscillator and ignores external signal to conserve power.

Of the three oscillators, if the RC oscillator is used, an external resistor between OSC1 and VSS is required, and the range of the resistance should be from $24k\Omega$ to $1M\Omega$ for HT49R50A-1/HT49C50-1 and from $560k\Omega$ to $1M\Omega$ for HT49C50L. The system clock, divided by 4, is available on OSC2 with pull-high resistor, which can be used to synchronize external logic. The RC oscillator provides the most cost effective solution. However, the frequency of the oscillation may vary with VDD, temperature, and the chip itself due to process variations. It is therefore, not suitable for timing sensitive operations where accurate oscillator frequency is desired.

On the other hand, if the crystal oscillator is selected, a crystal across OSC1 and OSC2 is needed to provide the feedback and phase shift required for the oscillator, and no other external components are required. A resonator may be connected between OSC1 and OSC2 to replace the crystal and to get a frequency reference, but two external capacitors in OSC1 and OSC2 are required.





32768Hz Crystal/RTC Oscillator

There is another oscillator circuit designed for the real time clock. In this case, only the 32.768kHz crystal oscillator can be applied. The crystal should be connected between OSC3 and OSC4, and two external capacitors along with one external resistor are required for the oscillator circuit in order to get a stable frequency.

The RTC oscillator circuit can be controlled to oscillate quickly by setting the "QOSC" bit (bit 4 of RTCC). It is recommended to turn on the quick oscillating function upon power on, and turn it off after 2 seconds.

The WDT oscillator is a free running on-chip RC oscillator, and no external components are required. Although the system enters the power down mode, the system clock stops, and the WDT oscillator still works with a period of approximately 65μ s@5V. The WDT oscillator can be disabled by option to conserve power.

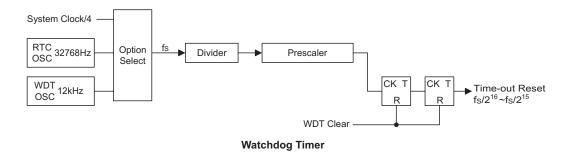
Watchdog Timer – WDT

The WDT clock source is implemented by a dedicated RC oscillator (WDT oscillator) or an instruction clock (system clock/4) or a real time clock oscillator (RTC oscillator). The timer is designed to prevent a software malfunction or sequence from jumping to an unknown location with unpredictable results. The WDT can be disabled by option. But if the WDT is disabled, all executions related to the WDT lead to no operation.

The WDT time-out period is as $f_S/2^{16} \sim f_S/2^{15}$.

If the WDT clock source chooses the internal WDT oscillator, the time-out period may vary with temperature, VDD, and process variations. On the other hand, if the clock source selects the instruction clock and the "HALT" instruction is executed, WDT may stop counting and lose its protecting purpose, and the logic can only be restarted by an external logic.





When the device operates in a noisy environment, using the on-chip RC oscillator (WDT OSC) is strongly recommended, since the HALT can stop the system clock.

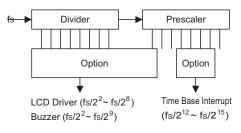
The WDT overflow under normal operation initializes a "chip reset" and sets the status bit "TO". In the HALT mode, the overflow initializes a "warm reset", and only the PC and SP are reset to zero. To clear the contents of the WDT, there are three methods to be adopted, i.e., external reset (a low level to RES), software instruction, and a "HALT" instruction. There are two types of software instructions; "CLR WDT" and the other set - "CLR WDT1" and "CLR WDT2". Of these two types of instruction, only one type of instruction can be active at a time depending on the options - "CLR WDT" times selection option. If the "CLR WDT" is selected (i.e., CLR WDT times equal one), any execution of the "CLR WDT" instruction clears the WDT. In the case that "CLR WDT1" and "CLR WDT2" are chosen (i.e., CLR WDT times equal two), these two instructions have to be executed to clear the WDT; otherwise, the WDT may reset the chip due to time-out.

Multi-function Timer

These devices provide a multi-function timer for the WDT, time base and RTC but with different time-out periods. The multi-function timer consists of a 7-stage divider and an 8-bit prescaler, with the clock source coming from the WDT OSC or RTC OSC or the instruction clock (i.e., system clock divided by 4). The multi-function timer also provides a selectable frequency signal (ranges from $f_{\rm S}/2^2$ to $f_{\rm S}/2^8$) for LCD driver circuits, and a selectable frequency signal (ranges from $f_{\rm S}/2^2$ to $f_{\rm S}/2^8$) for LCD driver circuits, and a selectable frequency signal (ranges from $f_{\rm S}/2^2$ to $f_{\rm S}/2^8$) for the buzzer output by option. It is recommended to select a near 4kHz signal to LCD driver circuits for proper display.

Time Base

The time base offers a periodic time-out period to generate a regular internal interrupt. Its time-out period ranges from $f_S/2^{12}$ to $f_S/2^{15}$ selected by options. If time base time-out occurs, the related interrupt request flag (TBF; bit 5 of INTC1) is set. But if the interrupt is enabled, and the stack is not full, a subroutine call to location 14H occurs. The time base time-out signal also can be applied to be a clock source of Timer/Event Counter 1 for getting a longer timer-out period.



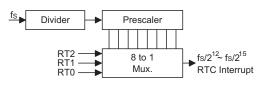


Real Time Clock – RTC

The real time clock (RTC) is operated in the same manner as the time base that is used to supply a regular internal interrupt. Its time-out period ranges from $f_{\rm S}/2^8$ to $f_{\rm S}/2^{15}$ by software programming . Writing data to RT2, RT1 and RT0 (bit2, 1, 0 of RTCC;09H) yields various time-out periods. If the RTC time-out occurs, the related interrupt request flag (RTF; bit 6 of INTC1) is set. But if the interrupt is enabled, and the stack is not full, a subroutine call to location 18H occurs. The real time clock time-out signal also can be applied to be a clock source of Timer/Event Counter 0 for getting a longer time-out period.

RT2	RT1	RT0	RTC Clock Divided Factor
0	0	0	2 ^{8*}
0	0	1	2 ^{9*}
0	1	0	2 ^{10*}
0	1	1	2 ^{11*}
1	0	0	2 ¹²
1	0	1	2 ¹³
1	1	0	2 ¹⁴
1	1	1	2 ¹⁵

Note: "*" not recommended to be used



Real Time Clock



Power Down Operation – HALT

The HALT mode is initialized by the "HALT" instruction and results in the following.

- The system oscillator turns off but the WDT oscillator keeps running (if the WDT oscillator or the real time clock is selected).
- The contents of the on-chip RAM and of the registers remain unchanged.
- The WDT is cleared and start recounting (if the WDT clock source is from the WDT oscillator or the real time clock oscillator).
- All I/O ports maintain their original status.
- The PD flag is set but the TO flag is cleared.
- LCD driver is still running (if the WDT OSC or RTC OSC is selected).

The system quits the HALT mode by an external reset, an interrupt, an external falling edge signal on port A, or a WDT overflow. An external reset causes device initialization, and the WDT overflow performs a "warm reset". After examining the TO and PD flags, the reason for chip reset can be determined. The PD flag is cleared by system power-up or by executing the "CLR WDT" instruction, and is set by executing the "HALT" instruction. On the other hand, the TO flag is set if WDT time-out occurs, and causes a wake-up that only resets the PC (Program Counter) and SP, and leaves the others at their original state.

The port A wake-up and interrupt methods can be considered as a continuation of normal execution. Each bit in port A can be independently selected to wake-up the device by option. Awakening from an I/O port stimulus, the program resumes execution of the next instruction. On the other hand, awakening from an interrupt, two sequences may occur. If the related interrupt is disabled or the interrupt is enabled but the stack is full, the program resumes execution at the next instruction. But if the interrupt is enabled, and the stack is not full, the regular interrupt response takes place.

When an interrupt request flag is set before entering the "HALT" status, the system cannot be awaken using that interrupt.

If wake-up events occur, it takes 1024 t_{SYS} (system clock period) to resume normal operation. In other words, a dummy period is inserted after the wake-up. If the wake-up results from an interrupt acknowledgment, the actual interrupt subroutine execution is delayed by more than one cycle. However, if the Wake-up results in the next instruction execution, the execution will be performed immediately after the dummy period is finished.

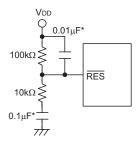
To minimize power consumption, all the I/O pins should be carefully managed before entering the HALT status.

Reset

There are three ways in which reset may occur.

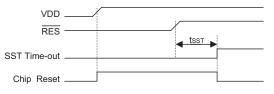
- + $\overline{\text{RES}}$ is reset during normal operation
- RES is reset during HALT
- WDT time-out is reset during normal operation

The WDT time-out during HALT differs from other chip reset conditions, for it can perform a "warm reset" that resets only the PC and SP and leaves the other circuits at their original state. Some registers remain unaffected during any other reset conditions. Most registers are reset to the "initial condition" once the reset conditions are met. Examining the PD and TO flags, the program can distinguish between different "chip resets".

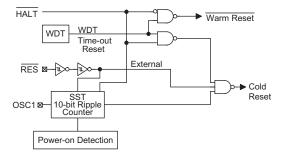


Reset Circuit

Note: "*" Make the length of the wiring, which is connected to the RES pin as short as possible, to avoid noise interference.



Reset Timing Chart



Reset Configuration



Register	Reset (Power On)	WDT Time-out (Normal Operation)	RES Reset (Normal Operation)	RES Reset (HALT)	WDT Time-out (HALT)*
TMR0	XXXX XXXX	XXXX XXXX	XXXX XXXX	XXXX XXXX	սսսս սսսս
TMR0C	0000 1	0000 1	0000 1	0000 1	uuuu u
TMR1	XXXX XXXX	XXXX XXXX	XXXX XXXX	XXXX XXXX	սսսս սսսս
TMR1C	0000 1	0000 1	0000 1	0000 1	uuuu u
Program Counter	000H	000H	000H	000H	000H
MP0	XXXX XXXX	นนนน นนนน	սսսս սսսս	นนนน นนนน	นนนน นนนน
MP1	XXXX XXXX	นนนน นนนน	นนนน นนนน	นนนน นนนน	นนนน นนนน
BP	0	0	0	0	u
ACC	XXXX XXXX	นนนน นนนน	นนนน นนนน	นนนน นนนน	นนนน นนนน
TBLP	XXXX XXXX	นนนน นนนน	սսսս սսսս	นนนน นนนน	นนนน นนนน
TBLH	-xxx xxxx	-uuu uuuu	-uuu uuuu	-uuu uuuu	-uuu uuuu
STATUS	00 xxxx	1u uuuu	uu uuuu	01 uuuu	11 uuuu
INTC0	-000 0000	-000 0000	-000 0000	-000 0000	-uuu uuuu
INTC1	-000 -000	-000 -000	-000 -000	-000 -000	-uuu -uuu
RTCC	00 0111	00 0111	00 0111	00 0111	uu uuuu
PA	1111 1111	1111 1111	1111 1111	1111 1111	นนนน นนนน
PC	xxxx 1111	1111	1111	1111	uuuu

The states of the registers are summarized below:

Note: "*" refers to warm reset

"u" means unchanged

"x" means unknown

то	PD	RESET Conditions
0	0	RES reset during power-up
u	u	RES reset during normal operation
0	1	RES Wake-up HALT
1	u	WDT time-out during normal operation
1	1	WDT Wake-up HALT

Note: "u" means unchanged

To guarantee that the system oscillator is started and stabilized, the SST (System Start-up Timer) provides an extra-delay of 1024 system clock pulses when the system awakes from the HALT state. Awaking from the HALT state, the SST delay is added.

An extra SST delay is added during the power-up period and any wakeup from the HALT may enable only the SST delay. The functional unit chip reset status is shown below.

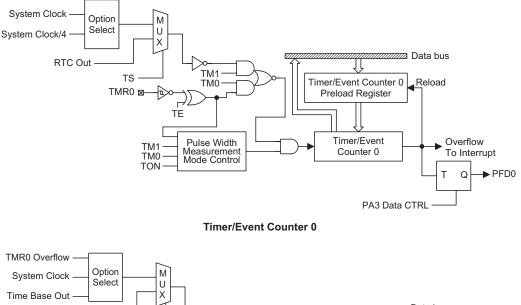
PC	000H
Interrupt	Disabled
Prescaler, Divider	Cleared
WDT, RTC, Time base	Cleared. After master reset, WDT starts counting
Timer/Event Counter	Off
Input/output ports	Input mode
SP	Points to the top of the stack

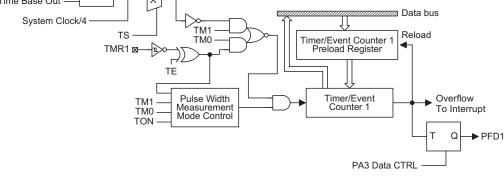
Timer/Event Counter

Two timer/event counters are implemented in the devices. Both of them contain an 8-bit programmable count-up counter.

The timer/event counter 0 clock source may come from the system clock or system clock/4 or RTC time-out signal or external source. System clock source or system clock/4 is selected by option.









The timer/event counter 1 clock source may come from TMR0 overflow or system clock or time base time-out signal or system clock/4 or external source, and the three former clock source is selected by option. Using external clock input allows the user to count external events, measure time internals or pulse widths, or generate an accurate time base. While using the internal clock allows the user to generate an accurate time base.

The two timer/event counters are operated almost in the same manner, except the clock source and related registers.

There are two registers related to the Timer/Event Counter 0, i.e., TMR0 ([0DH]) and TMR0C ([0EH]), and two registers related to the Timer/Event Counter 1, i.e., TMR1 ([10H], and TMR1C ([11H]). There are also two physical registers are mapped to TMR0 (TMR1) location; writing TMR0 (TMR1) places the starting value in the timer/event counter preload register, while reading it yields the contents of the timer/event counter. TMR0C and TMR1C are timer/event counter control registers used to define some options. The TM0 and TM1 bits define the operation mode. The event count mode is used to count external events, which means that the clock source is from an external (TMR0, TMR1) pin. The timer mode functions as a normal timer with the clock source coming from the internal selected clock source. Finally, the pulse width measurement mode can be used to count the high or low level duration of the external signal (TMR0, TMR1), and the counting is based on the internal selected clock source.

In the event count or timer mode, the timer/event counter starts counting at the current contents in the timer/event counter and ends at FFH. Once an overflow occurs, the counter is reloaded from the timer/event counter preload register, and generates an interrupt request flag (T0F;bit 6 of INTC0, T1F;bit 4 of INTC1).

In the pulse width measurement mode with the values of the TON and TE bits equal to one, after the TMR0 (TMR1) has received a transient from low to high (or high to low if the TE bit is "0"), it will start counting until the TMR0 (TMR1) returns to the original level and resets the TON. The measured result remains in the timer/event counter even if the acti-



Label (TMR0C)	Bits	Function
_	0~2	Unused bit, read as "0"
TE	3	To define the TMR0 active edge of timer/event counter (0=active on low to high; 1=active on high to low)
TON	4	To enable/disable timer counting (0=disabled; 1=enabled)
TS	5	2 to 1 multiplexer control inputs to select the timer/event counter clock source (0=RTC outputs; 1= system clock or system clock/4)
TM0 TM1	6 7	To define the operating mode (TM1, TM0) 01=Event count mode (External clock) 10=Timer mode (Internal clock) 11=Pulse Width measurement mode (External clock) 00=Unused

TMR0C Register

Label (TMR1C)	Bits	Function
	0~2	Unused bit, read as "0"
TE	3	To define the TMR1 active edge of timer/event counter (0= active on low to high; 1= active on high to low)
TON	4	To enable/disable timer counting (0= disabled; 1= enabled)
TS	5	2 to 1 multiplexer control inputs to select the timer/event counter clock source (0= options clock source; 1= system clock/4)
ТМ1 ТМ0	7 6	To define the operating mode 01= Event count mode (External clock) 10= Timer mode (Internal clock) 11= Pulse Width measurement mode (External clock) 00= Unused

TMR1C Register

vated transient occurs again. In other words, only one cycle measurement can be made until the TON is set. The cycle measurement will re-function as long as it receives further transient pulse. In this operation mode, the timer/event counter begins counting according not to the logic level but to the transient edges. In the case of counter overflows, the counter is reloaded from the timer/event counter preload register and issues an interrupt request, as in the other two modes, i.e., event and timer modes.

To enable the counting operation, the Timer ON bit (TON; bit 4 of TMR0C or TMR1C) should be set to 1. In the pulse width measurement mode, the TON is automatically cleared after the measurement cycle is completed. But in the other two modes, the TON can only be reset by instructions. The overflow of the Timer/Event Counter 0/1 is one of the wake-up sources and can also be applied to a PFD (Programmable Frequency Divider) output at PA3 by option. Only one PFD (PFD0 or PFD1) can be applied to PA3 by option . No matter what the operation mode is, writing a 0 to ET0I or ET1I disables the related interrupt service. When the PFD function is selected, executing "CLR [PA].3" instruction to enable PFD output and executing "SET [PA].3" instruction to disable PFD output.

In the case of timer/event counter OFF condition, writing data to the timer/event counter preload register also reloads that data to the timer/event counter. But if the timer/event counter is turn on, data written to the timer/event counter is kept only in the timer/event counter preload register. The timer/event counter still continues its operation until an overflow occurs.

When the timer/event counter (reading TMR0/TMR1) is read, the clock is blocked to avoid errors. As this may results in a counting error, blocking of the clock should be taken into account by the programmer.

It is strongly recommended to load a desired value into the TMR0/TMR1 register first, then turn on the related timer/event counter for proper operation. Because the initial value of TMR0/TMR1 is unknown.

Due to the timer/event scheme, the programmer should pay special attention on the instruction to enable then disable the timer for the first time, whenever there is a



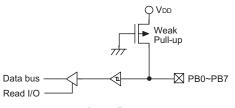
need to use the timer/event function, to avoid unpredicatable result. After this procedure, the timer/event function can be operated normally. The example given below, using two 8-bit width Timer's (timer 0;timer 1) cascade into 16-bit width.

START:

	mov mov	,	; Set ET0I&EMI bits to ; enable timer 0 and ; global interrupt
		,	; Set ET1I bit to enable ; timer 1 interrupt
		a, 80h tmr1c, a	; Set operating mode as ; timer mode and select mask ; option clock source
		a, 0a0h tmr0c, a	; Set operating mode as timer ; mode and select system ; clock/4
	set clr		; Enable then disable timer 1 ; for the first time
	mov mov	a, 00h tmr0, a a, 00h tmr1, a	; Load a desired value into ; the TMR0/TMR1 register ; ;
EN	set	tmr0c.4 tmr1c.4	; Normal operating ;

Input/Output Ports

There are a 12-bit bidirectional input/output port, an 8-bit input port in the devices, labeled PA, PB and PC which are mapped to [12H], [14H] and [16H] of the RAM, respectively. PA0~PA3 can be configured as CMOS (output) or NMOS (input/output) with or without pull-high resistor by option. PA4~PA7 are always pull-high and NMOS (input/output). If you choose NMOS (input), each



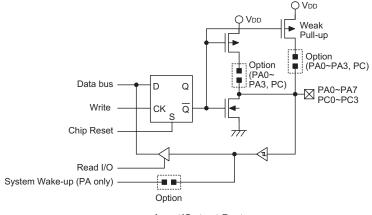


bit on the port (PA0~PA7) can be configured as a wake-up input. PB can only be used for input operation. The contents of PC4~PC7 are unknown. PC can be configured as CMOS output or NMOS input/output with or without pull-high resistor by option. All the port for the input operation (PA, PB and PC), these ports are non-latched, that is, the inputs should be ready at the T2 rising edge of the instruction "MOV A, [m]" (m=12H or 14H). For PA, PC output operation, all data are latched and remain unchanged until the output latch is rewritten.

When the PA and PC structures are open drain NMOS type, it should be noted that, before reading data from the pads, a "1" should be written to the related bits to disable the NMOS device. That is executing first the instruction "SET [m].i" (i=0~7 for PA) to disable related NMOS device, and then "MOV A, [m]" to get stable data.

After chip reset, these input lines remain at the high level or are left floating (by options). Each bit of these output latches can be set or cleared by the "MOV [m], A" (m=12H or 16H) instruction.

Some instructions first input data and then follow the output operations. For example, "SET [m].i", "CLR [m].i", "CPL [m]", "CPLA [m]" read the entire port states into the CPU, execute the defined operations (bit-operation), and then write the results back to the latches or to the accumulator. When a PA or PC line is used as an I/O line, the related PA or PC line options should be configured as NMOS with or without pull-high resistor. Once a PA or PC line is selected as a CMOS output, the I/O function cannot be used.



Input/Output Ports



The input state of a PA or PC line is read from the related PA or PC pad. When the PA or PC is configured as NMOS with or without pull-high resistor, one should be careful when applying a read-modify-write instruction to PA or PC. Since the read-modify-write will read the entire port state (pads state) firstly, execute the specified instruction and then write the result to the port data register. When the read operation is executed, a fault pad state (caused by the load effect or floating state) may be read. Errors will then occur.

There are three function pins that share with the PA port: PA0/BZ, PA1/BZ and PA3/PFD.

The BZ and $\overline{\text{BZ}}$ are buzzer driving output pair and the PFD is a programmable frequency divider output. If the user wants to use the BZ/BZ or PFD function, the related PA port should be set as a CMOS output. The buzzer output signals are controlled by PA0 and PA1 data registers and defined in the following table.

PA1 Data Register	PA0 Data Register	PA0/PA1 Pad State
0	0	PA0=BZ, PA1=BZ
1	0	PA0=BZ, PA1=0
Х	1	PA0=0, PA1=0

Note: "X" stands for undefined

The PFD output signal function is controlled by the PA3 data register and the timer/event counter state. The PFD output signal frequency is also dependent on the timer/event counter overflow period. The definitions of PFD control signal and PFD output frequency are listed in the following table.

LCD Display Memory

The devices provides an area of embedded data memory for LCD display. This area is located from 40H to 60H of the RAM at Bank 1. Bank pointer (BP; located at 04H of the RAM) is the switch between the RAM and the LCD display memory. When the BP is set as "1", any data written into 40H~60H will effect the LCD display. When the BP is cleared to "0", any data written into 40H~60H means to access the general purpose data memory. The LCD display memory can be read and written to only by indirect addressing mode using MP1. When data is written into the display data area, it is automatically read by the LCD driver which then generates the corresponding LCD driving signals. To turn the display on or off, a "1" or a "0" is written to the corresponding bit of the display memory, respectively. The figure illustrates the mapping between the display memory and LCD pattern for the devices.

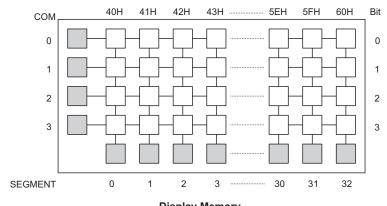
LCD Driver Output

The output number of the LCD driver device can be 32×2, 33×3 or 32×4 by option (i.e., 1/2 duty, 1/3 duty or 1/4 duty). The bias type LCD driver can be "R" type or "C" type for HT49R50A-1/HT49C50-1 while the bias type LCD driver can only be "C" type for HT49C50L. If the "R" bias type is selected, no external capacitor is required. If the "C" bias type is selected, a capacitor

Timer	Timer Preload Value	PA3 Data Register	PA3 Pad State	PFD Frequency
OFF	Х	0	U	Х
OFF	Х	1	0	Х
ON	Ν	0	PFD	f _{INT} /[2×(256–N)]
ON	Ν	1	0	Х

Note: "X" stands for undefined

"U" stands for unknown



Display Memory



During a reset pulse

COM0,COM1,COM2	 VB
All LCD driver outputs	 VB

Normal operation mode

COM0

COM1

COM2*

LCD segments ON COM0,1,2 sides are unlighted

Only LCD segments ON COM0 side are lighted

Only LCD segments ON COM1 side are lighted

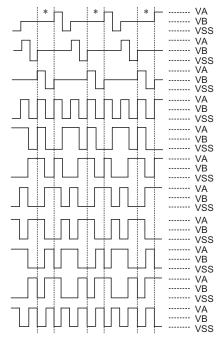
Only LCD segments ON COM2 side are lighted

LCD segments ON COM0,1 sides are lighted

LCD segments ON COM0,2 sides are lighted

LCD segments ON COM1,2 sides are lighted

LCD segments ON COM0,1,2 sides are lighted



HALT Mode

Mode	
_	 VA
COM0,COM1,COM2*	 VB
	 VSS
-	 VA
All LCD driver outputs	 VB
	 VSS

Note: "*" Omit the COM2 signal, if the 1/2 duty LCD is used. VA=VLCD, VB=1/2 VLCD for HT49R50A-1/HT49C50-1 VA=2V2, VB=V2, C type for HT49C50L

LCD Driver Output (1/3 Duty, 1/2 Bias, R/C Type)

mounted between C1 and C2 pins is needed. The LCD driver bias voltage for HT49R50A-1/HT49C50-1 can be 1/2 bias or 1/3 bias by option, while the LCD driver bias voltage for HT49C50L can only be 1/2 bias. If 1/2 bias is selected, a capacitor mounted between V2 pin and ground is required. If 1/3 bias is selected, two capacitors are needed for V1 and V2 pins.

LCD bias power supply selection for HT49R50A-1/ HT49C50-1: There are two types of selections: 1/2 bias or 1/3 bias.

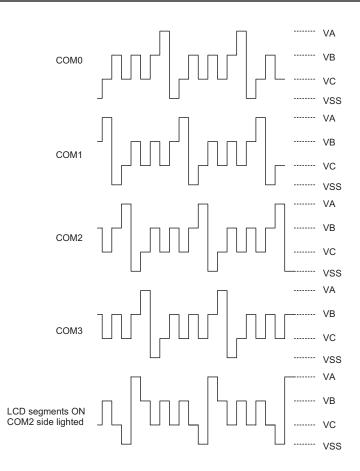
LCD bias type selection for HT49R50A-1/HT49C50-1: This option is to determine what kind of bias is selected, R type or C type.

Low Voltage Reset/Detector Functions

There is a low voltage detector (LVD) and a low voltage reset circuit (LVR) implemented in the microcontroller. These two functions can be enabled/disabled by options. Once the options of LVD is enabled, the user can use the RTCC.3 to enable/disable (1/0) the LVD circuit and read the LVD detector status (0/1) from RTCC.5; otherwise, the LVD function is disabled.

The LVR has the same effect or function with the external RES signal which performs chip reset. During HALT state. LVR is disabled.





Note: 1/4 duty, 1/3 bias, C type: "VA" 3/2 VLCD, "VB" VLCD, "VC" 1/2 VLCD 1/4 duty, 1/3 bias, R type: "VA" VLCD, "VB" 2/3 VLCD, "VC" 1/3 VLCD 1/3 bias only for HT49R50A-1/HT49C50-1

LCD Driver Output (1/4 Duty, 1/3 Bias, C Type)

The RTCC register definitions	are listed in the table on the next page.
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Register	Bit No.	Label	Read/Write	Reset	Function
	0~2	RT0~RT2	R/W	111B	8 to 1 multiplexer control inputs to select the real clock prescaler output
	3	LVDC*	R/W	0	LVD enable/disable (1/0)
RTCC (09H)	4	QOSC	R/W	0	32768Hz OSC quick start-up oscillating 0/1: quickly/slowly start
	5	LVDO*	R	0	LVD detection output (1/0) 1: low voltage detected
	6, 7				Unused bit, read as "0"

Note: "*" For HT49R50A-1/HT49C50-1



Options

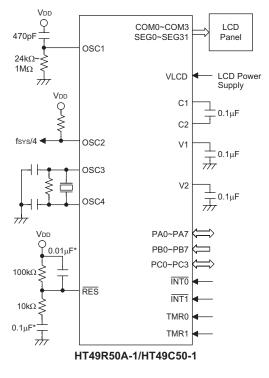
The following shows the options in the devices. All these options should be defined in order to ensure proper system functioning.

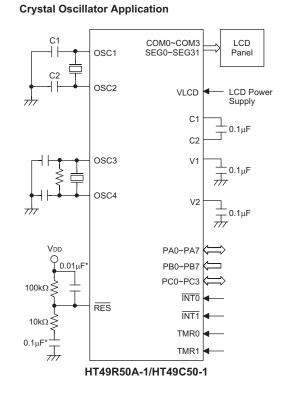
Options	
C type selection. s option is to determine whether an RC or Crystal or 32768Hz crystal oscillator is chosen as system clock.	
T Clock source selection. C and Time Base. There are three types of selection: system clock/4 or RTC OSC or WDT OSC.	
IT enable/disable selection. T can be enabled or disabled by options.	
R WDT times selection. s option defines how to clear the WDT by instruction. "One time" means that the "CLR WDT" can clear the WI vo times" means that if both of the "CLR WDT1" and "CLR WDT2" have been executed, only then will the WDT ared.	
te Base time-out period selection. Time Base time-out period ranges from clock/2 ¹² to clock/2 ¹⁵ . "Clock" means the clock source selected by our s.	۶p∙
zzer output frequency selection. ere are eight types of frequency signals for buzzer output: Clock/2 ² ~Clock/2 ⁹ . "Clock" means the clock source ed by options.	se.
ke-up selection. s option defines the wake-up capability. External I/O pins (PA only) all have the capability to wake-up the c n a HALT by a falling edge.	nip
I-high selection. s option is to decide whether the pull-high resistance is visible or not on the PA0~PA3 and PC. (PB and PA4~P always pull-high)	A7
PA3 and PC CMOS or NMOS selection. e structure of PA0~PA3 and PC each 4 bits can be selected as CMOS or NMOS individually. When the CMOS ected, the related pins only can be used for output operations. When the NMOS is selected, the related pins output operations. (PA4~PA7 are always NMOS)	
ck source selection of Timer/Event Counter 0. There are two types of selection: system clock or system clock/4	
ck source selection of Timer/Event Counter 1. There are three types of selection: TMR0 overflow, system clock the Base overflow.	0
pins share with other functions selection. D/BZ, PA1/BZ: PA0 and PA1 can be set as I/O pins or buzzer outputs. 3/PFD: PA3 can be set as I/O pins or PFD output.	
D common selection. ere are three types of selection: 2 common (1/2 duty) or 3 common (1/3 duty) or 4 common (1/4 duty). If the 4 cc n is selected, the segment output pin "SEG32" will be set as a common output.	m
D bias power supply selection. are are two types of selection: 1/2 bias or 1/3 bias for HT49R50A-1/HT49C50-1.	
D bias type selection. s option is to decide what kind of bias is selected, R type or C type for HT49R50A-1/HT49C50-1.	
D driver clock selection. ere are seven types of frequency signals for the LCD driver circuits: f _S /2 ² ~f _S /2 ⁸ . "f _S " means the clock source sel by options.	€C
O ON/OFF at HALT selection	
R selection. R has enable or disable options	
D selection. D has enable or disable options	
D selection. A3 is set as PFD output, there are two types of selection; One is PFD0 as the PFD output, the other is PFD1 as D output. PFD0, PFD1 are the timer overflow signals of the Timer/Event Counter 0, Timer/Event Counter 1 octively.	



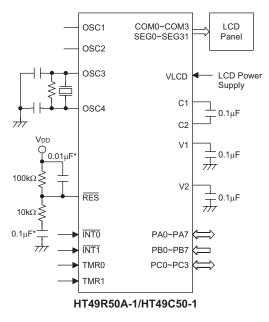
Application Circuits

RC Oscillator Application





32768Hz Crystal Oscillator Application



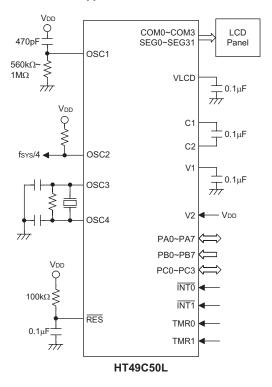
Note: C1=C2=300pF if f_{SYS} < 1MHz, Otherwise, C1=C2=0

The resistance and capacitance for reset circuit should be designed in such a way as to ensure that the VDD is stable and remains within a valid operating voltage range before bringing $\overline{\text{RES}}$ to high.

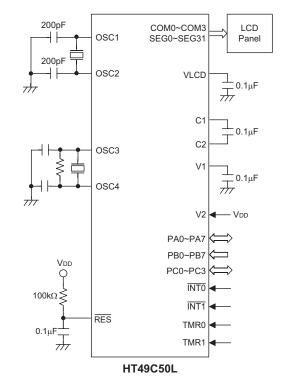
"*" Make the length of the wiring, which is connected to the $\overline{\text{RES}}$ pin as short as possible, to avoid noise interference.



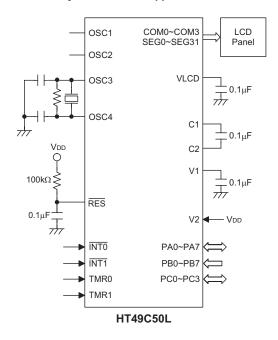
RC Oscillator Application







32768Hz Crystal Oscillator Application



Note: The resistance and capacitance for reset circuit should be designed in such a way as to ensure that the VDD is stable and remains within a valid operating voltage range before bringing RES to high.



Instruction Set Summary

Mnemonic	Description	Instruction Cycle	Flag Affected
Arithmetic	1	1	
ADD A,[m] ADDM A,[m] ADD A,x ADC A,[m] ADCM A,[m]	Add data memory to ACC Add ACC to data memory Add immediate data to ACC Add data memory to ACC with carry Add ACC to data memory with carry	$ \begin{array}{c c} 1 \\ 1^{(1)} \\ 1 \\ 1 \\ 1^{(1)} \\ 1^{(1)} \end{array} $	Z,C,AC,OV Z,C,AC,OV Z,C,AC,OV Z,C,AC,OV Z,C,AC,OV
SUB A,x SUB A,[m] SUBM A,[m] SBC A,[m] SBCM A,[m] DAA [m]	Subtract immediate data from ACC Subtract data memory from ACC Subtract data memory from ACC with result in data memory Subtract data memory from ACC with carry Subtract data memory from ACC with carry and result in data memory Decimal adjust ACC for addition with result in data memory	$ \begin{array}{c} 1 \\ 1 \\ 1^{(1)} \\ 1 \\ 1^{(1)} \\ 1^{(1)} \\ 1^{(1)} \end{array} $	Z,C,AC,OV Z,C,AC,OV Z,C,AC,OV Z,C,AC,OV Z,C,AC,OV Z,C,AC,OV C
Logic Operati	on		
AND A,[m] OR A,[m] XOR A,[m] ANDM A,[m] ORM A,[m] XORM A,[m] AND A,x OR A,x CPL [m] CPLA [m]	AND data memory to ACC OR data memory to ACC Exclusive-OR data memory to ACC AND ACC to data memory OR ACC to data memory Exclusive-OR ACC to data memory AND immediate data to ACC OR immediate data to ACC Exclusive-OR immediate data to ACC Complement data memory Complement data memory with result in ACC	$ \begin{array}{c} 1\\ 1\\ 1\\ 1^{(1)}\\ 1^{(1)}\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1 \end{array} $	Z Z Z Z Z Z Z Z Z Z Z
Increment & I	Decrement		
INCA [m] INC [m] DECA [m] DEC [m]	Increment data memory with result in ACC Increment data memory Decrement data memory with result in ACC Decrement data memory	1 1 ⁽¹⁾ 1 1 ⁽¹⁾	Z Z Z Z
Rotate			
RRA [m] RR [m] RRCA [m] RRC [m] RLA [m] RLCA [m] RLCA [m]	Rotate data memory right with result in ACC Rotate data memory right Rotate data memory right through carry with result in ACC Rotate data memory right through carry Rotate data memory left with result in ACC Rotate data memory left Rotate data memory left Rotate data memory left through carry with result in ACC Rotate data memory left through carry	$ \begin{array}{c} 1\\ 1^{(1)}\\ 1\\ 1^{(1)}\\ 1\\ 1^{(1)}\\ 1\\ 1^{(1)}\\ 1\\ 1^{(1)} \end{array} $	None C C None C C C
Data Move	1	1	
MOV A,[m] MOV [m],A MOV A,x	Move data memory to ACC Move ACC to data memory Move immediate data to ACC	1 1 ⁽¹⁾ 1	None None None
Bit Operation	1		
CLR [m].i SET [m].i	Clear bit of data memory Set bit of data memory	1 ⁽¹⁾ 1 ⁽¹⁾	None None



Mnemonic	Description	Instruction Cycle	Flag Affected
Branch			
JMP addr	Jump unconditionally	2	None
SZ [m]	Skip if data memory is zero	1 ⁽²⁾	None
SZA [m]	Skip if data memory is zero with data movement to ACC	1 ⁽²⁾	None
SZ [m].i	Skip if bit i of data memory is zero	1 ⁽²⁾	None
SNZ [m].i	Skip if bit i of data memory is not zero	1 ⁽²⁾	None
SIZ [m]	Skip if increment data memory is zero	1 ⁽³⁾	None
SDZ [m]	Skip if decrement data memory is zero	1 ⁽³⁾	None
SIZA [m]	Skip if increment data memory is zero with result in ACC	1 ⁽²⁾	None
SDZA [m]	Skip if decrement data memory is zero with result in ACC	1 ⁽²⁾	None
CALL addr	Subroutine call	2	None
RET	Return from subroutine	2	None
RET A,x	Return from subroutine and load immediate data to ACC	2	None
RETI	Return from interrupt	2	None
Table Read			
TABRDC [m]	Read ROM code (current page) to data memory and TBLH	2 ⁽¹⁾	None
TABRDL [m]	Read ROM code (last page) to data memory and TBLH	2 ⁽¹⁾	None
Miscellaneou	S		
NOP	No operation	1	None
CLR [m]	Clear data memory	1 ⁽¹⁾	None
SET [m]	Set data memory	1 ⁽¹⁾	None
CLR WDT	Clear Watchdog Timer	1	TO,PD
CLR WDT1	Pre-clear Watchdog Timer	1	TO ⁽⁴⁾ , PD ⁽⁴⁾
CLR WDT2	Pre-clear Watchdog Timer	1	TO ⁽⁴⁾ ,PD ⁽⁴⁾
SWAP [m]	Swap nibbles of data memory	1 ⁽¹⁾	None
SWAPA [m]	Swap nibbles of data memory with result in ACC	1	None
HALT	Enter power down mode	1	TO,PD

Note: x: Immediate data

m: Data memory address

A: Accumulator

i: 0~7 number of bits

addr: Program memory address

- √: Flag is affected
- -: Flag is not affected
- ⁽¹⁾: If a loading to the PCL register occurs, the execution cycle of instructions will be delayed for one more cycle (four system clocks).
- ⁽²⁾: If a skipping to the next instruction occurs, the execution cycle of instructions will be delayed for one more cycle (four system clocks). Otherwise the original instruction cycle is unchanged.
- $^{(3)}$: $^{(1)}$ and $^{(2)}$
- ⁽⁴⁾: The flags may be affected by the execution status. If the Watchdog Timer is cleared by executing the CLR WDT1 or CLR WDT2 instruction, the TO and PD are cleared. Otherwise the TO and PD flags remain unchanged.



Instruction Definition

ADC A,[m]	Add data memory and carry to the accumulator
Description	The contents of the specified data memory, accumulator and the carry flag are added s multaneously, leaving the result in the accumulator.
Operation	$ACC \leftarrow ACC+[m]+C$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
ADCM A,[m]	Add the accumulator and carry to data memory
Description	The contents of the specified data memory, accumulator and the carry flag are added s multaneously, leaving the result in the specified data memory.
Operation	$[m] \leftarrow ACC+[m]+C$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
ADD A,[m]	Add data memory to the accumulator
Description	The contents of the specified data memory and the accumulator are added. The result stored in the accumulator.
Operation	$ACC \leftarrow ACC+[m]$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
ADD A,x	Add immediate data to the accumulator
Description	The contents of the accumulator and the specified data are added, leaving the result in th accumulator.
Operation	$ACC \leftarrow ACC+x$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
ADDM A,[m]	Add the accumulator to the data memory
Description	The contents of the specified data memory and the accumulator are added. The result stored in the data memory.
Operation	[m] ← ACC+[m]
Affected flag(s)	
Affected flag(s)	TC2 TC1 TO PD OV Z AC C



AND A,[m]	Logical AND accumulator with data memory
Description	Data in the accumulator and the specified data memory perfo eration. The result is stored in the accumulator.
Operation	$ACC \leftarrow ACC "AND" [m]$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
AND A,x	Logical AND immediate data to the accumulator
Description	Data in the accumulator and the specified data perform a bit The result is stored in the accumulator.
Operation	$ACC \gets ACC \ "AND" \ x$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
ANDM A,[m]	Logical AND data memory with the accumulator
Description	Data in the specified data memory and the accumulator perfo
	eration. The result is stored in the data memory.
Operation	[m] ← ACC "AND" [m]
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
CALL addr	Subroutine call
Description	The instruction unconditionally calls a subroutine located a
	program counter increments once to obtain the address of the
	this onto the stack. The indicated address is then loaded. F with the instruction at this address.
Operation	Stack \leftarrow PC+1
	$PC \gets addr$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
CLR [m]	Clear data memory
Description	The contents of the specified data memory are cleared to 0.
Operation	[m] ← 00H
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C



CLR [m].i	Clear D	it of data	a memo	ory				
Description	The bit	i of the	specifie	d data r	nemory	is clea	red to 0	
Operation	[m].i ←	0						
Affected flag(s)								
	TC2	TC1	то	PD	OV	Z	AC	С
					_		_	
CLR WDT	Clear V	Vatchdo	g Timer					
Description	The WI cleared		ared (cl	ears the	e WDT).	The po	ower dov	wn bit (
Operation	WDT ← PD and	- 00H TO ← (0					
Affected flag(s)								
	TC2	TC1	то	PD	OV	Z	AC	С
			0	0			_	
CLR WDT1	Preclea	r Watch	idog Tin	ner				
Description	this inst plies th	truction is instru	without	the oth	er precle	ear inst	D and TO ruction j the TO a	ust set
Operation	WDT ← PD and		0*					
Affected flag(s)								
Allected llag(3)								
Allected lidg(5)	TC2	TC1	TO	PD	OV	Z	AC	С
	TC2	TC1	TO 0*	PD 0*	OV —	Z	AC	C
CLR WDT2	TC2 — Preclea		0*	0*	OV —	Z	AC	C
	Preclea Togethe this inst	ur Watch er with C	0* Idog Tin LR WD without	0* ner T1, clea the othe	ars the V	UDT. PI	AC — D and TC ruction, D and P	D are al sets the
CLR WDT2	Preclea Togethe this inst this inst WDT ←	ur Watch er with C truction truction	0* dog Tin LR WD without has bee	0* ner T1, clea the othe	ars the V	UDT. PI	D and TC ruction,	D are al sets the
CLR WDT2 Description	Preclea Togethe this inst this inst WDT ← PD and	rr Watch er with C truction truction - 00H* I TO ← 0	0* dog Tin LR WD without has bee	0* ner T1, clea the othe en exect	ars the V	VDT. PI ear inst d the To	D and TC ruction,	D are al sets the
CLR WDT2 Description Operation	Preclea Togethe this inst this inst WDT ←	with C truction truction	0* Idog Tin ILR WD without has bee 0* TO	0* ner T1, clea the othe en exect	ars the V	UDT. PI	D and TC ruction,	D are al sets the
CLR WDT2 Description Operation	Preclea Togethe this inst this inst WDT ← PD and	rr Watch er with C truction truction - 00H* I TO ← 0	0* Idog Tin ELR WD without has bee	0* ner T1, clea the othe en exect	ars the V er precle uted and	VDT. PI ear inst d the To	D and TC ruction, D and P	D are al sets the D flags
CLR WDT2 Description Operation	Preclea Togethe this inst this inst WDT ← PD and TC2 —	rr Watch er with C truction truction - 00H* I TO ← 0	0* dog Tin :LR WD without has bee 0* TO 0*	0* ner T1, clea the othe en exect PD 0*	ars the V er precle uted and	VDT. PI ear inst d the To	D and TC ruction, D and P	D are al sets the D flags
CLR WDT2 Description Operation Affected flag(s)	Preclea Togethe this inst this inst WDT ← PD and TC2 Comple Each bi	ITC1	0* dog Tin ELR WD without has bee 0* TO 0* ata men specifie	0* ner T1, clea the othe en exect PD 0* nory ed data	OV	VDT. PI ear inst d the To Z 	D and TC ruction, D and P	D are al sets the D flags C
CLR WDT2 Description Operation Affected flag(s)	Preclea Togethe this inst this inst WDT ← PD and TC2 Comple Each bi	ar Watch er with C truction truction - $00H^*$ TC1 TC1 	0* dog Tin ELR WD without has bee 0* TO 0* ata men specifie	0* ner T1, clea the othe en exect PD 0* nory ed data	OV	VDT. PI ear inst d the To Z 	D and TC ruction, D and P AC — cally co	D are al sets the D flags C
CLR WDT2 Description Operation Affected flag(s) CPL [m] Description	Preclea Togethe this inst this inst WDT ← PD and TC2 Comple Each bi which p	ar Watch er with C truction truction - $00H^*$ TC1 TC1 	0* dog Tin ELR WD without has bee 0* TO 0* ata men specifie	0* ner T1, clea the othe en exect PD 0* nory ed data	OV	VDT. PI ear inst d the To Z 	D and TC ruction, D and P AC — cally co	D are al sets the D flags C
CLR WDT2 Description Operation Affected flag(s) CPL [m] Description Operation	Preclea Togethe this inst this inst WDT ← PD and TC2 Comple Each bi which p	ar Watch er with C truction truction - $00H^*$ TC1 TC1 	0* dog Tin ELR WD without has bee 0* TO 0* ata men specifie	0* ner T1, clea the othe en exect PD 0* nory ed data	OV	VDT. PI ear inst d the To Z 	D and TC ruction, D and P AC — cally co	D are al sets the D flags C



CPLA [m]	Complement data memory and place result in the accumulator
Description	Each bit of the specified data memory is logically complemented (1's complement). Bits which previously contained a 1 are changed to 0 and vice-versa. The complemented result is stored in the accumulator and the contents of the data memory remain unchanged.
Operation	$ACC \leftarrow [\overline{m}]$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
DAA [m]	Decimal-Adjust accumulator for addition
Description	The accumulator value is adjusted to the BCD (Binary Coded Decimal) code. The accumu- lator is divided into two nibbles. Each nibble is adjusted to the BCD code and an internal carry (AC1) will be done if the low nibble of the accumulator is greater than 9. The BCD ad- justment is done by adding 6 to the original value if the original value is greater than 9 or a carry (AC or C) is set; otherwise the original value remains unchanged. The result is stored in the data memory and only the carry flag (C) may be affected.
Operation	If ACC.3~ACC.0 >9 or AC=1 then [m].3~[m].0 \leftarrow (ACC.3~ACC.0)+6, AC1= \overline{AC} else [m].3~[m].0 \leftarrow (ACC.3~ACC.0), AC1=0 and If ACC.7~ACC.4+AC1 >9 or C=1 then [m].7~[m].4 \leftarrow ACC.7~ACC.4+6+AC1,C=1 else [m].7~[m].4 \leftarrow ACC.7~ACC.4+AC1,C=C
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
DEC [m]	Decrement data memory
Description	Data in the specified data memory is decremented by 1.
Operation	[m] ← [m]−1
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
DECA [m]	Decrement data memory and place result in the accumulator
Description	Data in the specified data memory is decremented by 1, leaving the result in the accumula- tor. The contents of the data memory remain unchanged.
Operation	ACC ← [m]–1
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C



HALT	Enter power down mode
Description	This instruction stops program execution and turns off the system clock. The contents of the RAM and registers are retained. The WDT and prescaler are cleared. The power down bit (PD) is set and the WDT time-out bit (TO) is cleared.
Operation	$PC \leftarrow PC+1$ $PD \leftarrow 1$ $TO \leftarrow 0$
Affected flag(s)	TC2 TC1 TO PD OV Z AC C — — 0 1 — — — — —
INC [m]	Increment data memory
Description	Data in the specified data memory is incremented by 1
Operation	[m] ← [m]+1
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
INCA [m]	Increment data memory and place result in the accumulator
Description	Data in the specified data memory is incremented by 1, leaving the result in the accumula- tor. The contents of the data memory remain unchanged.
Operation	ACC ← [m]+1
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
JMP addr	Directly jump
Description	The program counter are replaced with the directly-specified address unconditionally, and control is passed to this destination.
Operation	PC ←addr
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
MOV A,[m]	Move data memory to the accumulator
Description	The contents of the specified data memory are copied to the accumulator.
Operation	ACC ← [m]
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C



MOV A,x	Move immediate data to the accumulator
Description	The 8-bit data specified by the code is loaded into the accun
Operation	$ACC \leftarrow x$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
MOV [m],A	Move the accumulator to data memory
Description	The contents of the accumulator are copied to the specified d memories).
Operation	[m] ←ACC
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
NOP	No operation
Description	No operation is performed. Execution continues with the nex
Operation	$PC \leftarrow PC+1$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
OR A,[m]	Logical OR accumulator with data memory
Description	Data in the accumulator and the specified data memory (one
	form a bitwise logical_OR operation. The result is stored in t
Operation	$ACC \gets ACC \ "OR" \ [m]$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
OR A,x	Logical OR immediate data to the accumulator
Description	Data in the accumulator and the specified data perform a b The result is stored in the accumulator.
Operation	ACC ← ACC ″OR″ x
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
ORM A,[m]	Logical OR data memory with the accumulator
Description	Data in the data memory (one of the data memories) and
	bitwise logical_OR operation. The result is stored in the data
Operation	[m] ←ACC ″OR″ [m]
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C



RET	Return from subroutine
Description	The program counter is restored from the stack. This is a 2-
Operation	$PC \leftarrow Stack$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
RET A,x	Return and place immediate data in the accumulator
Description	The program counter is restored from the stack and the accur fied 8-bit immediate data.
Operation	$PC \leftarrow Stack$
	$ACC \leftarrow x$
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
RETI	Return from interrupt
Description	The program counter is restored from the stack, and interrup EMI bit. EMI is the enable master (global) interrupt bit.
Operation	$PC \leftarrow Stack$
	EMI ← 1
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
RL [m]	Rotate data memory left
Description	The contents of the specified data memory are rotated 1 bit let
Operation	[m].(i+1) \leftarrow [m].i; [m].i:bit i of the data memory (i=0~6)
	[m].0 ← [m].7
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
RLA [m]	Rotate data memory left and place result in the accumulator
Description	Data in the specified data memory is rotated 1 bit left with bit 7
Organitar	rotated result in the accumulator. The contents of the data m
Operation	ACC.(i+1) \leftarrow [m].i; [m].i:bit i of the data memory (i=0~6) ACC.0 \leftarrow [m].7
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C



RLC [m]	Rotate data memory left through carry
Description	The contents of the specified data memory and the carry flag are rotated 1 bit left. Bit 7
	places the carry bit; the original carry flag is rotated into the bit 0 position.
Operation	[m].(i+1) \leftarrow [m].i; [m].i:bit i of the data memory (i=0~6) [m].0 \leftarrow C C \leftarrow [m].7
Affected flag(s)	$\mathbf{C} \leftarrow [\mathbf{n}]$
/ meeted hag(e)	TC2 TC1 TO PD OV Z AC C
RLCA [m]	Rotate left through carry and place result in the accumulator
Description	Data in the specified data memory and the carry flag are rotated 1 bit left. Bit 7 replaces t carry bit and the original carry flag is rotated into bit 0 position. The rotated result is stor in the accumulator but the contents of the data memory remain unchanged.
Operation	ACC.(i+1) \leftarrow [m].i; [m].i:bit i of the data memory (i=0~6) ACC.0 \leftarrow C C \leftarrow [m].7
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
	$ \vee$
RR [m]	Rotate data memory right
Description	The contents of the specified data memory are rotated 1 bit right with bit 0 rotated to bit 7.
Operation	[m].i \leftarrow [m].(i+1); [m].i:bit i of the data memory (i=0~6) [m].7 \leftarrow [m].0
Affected flag(s)	
	TC2 TC1 TO PD OV Z AC C
RRA [m]	Rotate right and place result in the accumulator
Description	Data in the specified data memory is rotated 1 bit right with bit 0 rotated into bit 7, leavi the rotated result in the accumulator. The contents of the data memory remain unchange
Operation	the rotated result in the accumulator. The contents of the data memory remain unchange
Operation	ACC.(i) \leftarrow [m].(i+1); [m].i:bit i of the data memory (i=0~6) ACC.7 \leftarrow [m].0
Affected flag(s)	ACC.(i) \leftarrow [m].(i+1); [m].i:bit i of the data memory (i=0~6)
	ACC.(i) \leftarrow [m].(i+1); [m].i:bit i of the data memory (i=0~6)
	ACC.(i) \leftarrow [m].(i+1); [m].i:bit i of the data memory (i=0~6) ACC.7 \leftarrow [m].0
Affected flag(s)	ACC.(i) \leftarrow [m].(i+1); [m].i:bit i of the data memory (i=0~6) ACC.7 \leftarrow [m].0
	ACC.(i) ← [m].(i+1); [m].i:bit i of the data memory (i=0~6) ACC.7 ← [m].0 TC2 TC1 TO PD OV Z AC C $$
Affected flag(s)	$\begin{array}{l} ACC.(i) \leftarrow [m].(i+1); \ [m].i:bit i of the data memory (i=0~6) \\ ACC.7 \leftarrow [m].0 \end{array}$ $\begin{array}{c c c c c c c c c c c c c c c c c c c $
Affected flag(s) RRC [m] Description	$\begin{array}{l} ACC.(i) \leftarrow [m].(i+1); \ [m].i:bit i of the data memory (i=0~6) \\ ACC.7 \leftarrow [m].0 \end{array}$ $\begin{array}{c c c c c c c c c c c c c c c c c c c $



	D / /							
RRCA [m]	Rotate	0	0		•			
Description	Data of the carr stored i	y bit and	d the ori	ginal ca	rry flag	is rotate	ed into tl	ne bit 7
Operation	ACC.i	←C	-1); [m].	i:bit i of	the dat	a memo	ory (i=0 [,]	~6)
Affected flag(s)								
	TC2	TC1	то	PD	OV	Z	AC	С
		_						\checkmark
SBC A,[m]	Subtrac	t data n	nemory	and car	ry from	the acc	cumulate	or
Description	The cor tracted					•		•
Operation	ACC \leftarrow	ACC+[
Affected flag(s)								
	TC2	TC1	то	PD	OV	Z	AC	С
					\checkmark	\checkmark	\checkmark	\checkmark
SBCM A,[m]	Subtrac	t data n	nemory	and car	ry from	the acc	cumulate	or
Description	The cor tracted					•		•
Operation	[m] ← A	ACC+[m]+C					
Affected flag(s)								
	TC2	TC1	то	PD	OV	Z	AC	С
	TC2	TC1	то —	PD	OV √	Z √	AC √	C √
SDZ [m]	TC2 — Skip if d	_						
SDZ [m] Description	_	decreme ntents of ion is sk	ent data the spe ipped. I	memor ecified da f the res	y is 0 ata men sult is 0, ded and	√ nory are the foll a dumr	√ e decren owing ir ny cycle	√ nented nstructio e is repla
	Skip if c The cor instruct instruct	decreme ntents of ion is sk ion exec cycles).	ent data the spe ipped. I cution, is Otherw	memor ecified da f the res discard ise proc	√ y is 0 ata men sult is 0, ded and seed wit	√ nory are the foll a dumr	√ e decren owing ir ny cycle	√ nented nstructio e is repla
Description	Skip if c The cor instruct instruct tion (2 c Skip if (decrementents of ion is sk ion exect cycles). [m]–1)=	ent data the spe ipped. I cution, is Otherw 0, [m] ←	memor ecified da f the res s discard ise proc – ([m]–´	√ y is 0 ata men sult is 0, ded and æed wit	√ hory are the foll a dumr h the ne	√ e decren owing ir ny cycle ext instr	√ nented hstructio is repla uction (
Description	Skip if c The cor instruct instruct tion (2 c	decreme ntents of ion is sk ion exec cycles).	ent data the spe ipped. I cution, is Otherw	memor ecified da f the res discard ise proc	√ y is 0 ata men sult is 0, ded and seed wit	√ nory are the foll a dumr	√ e decren owing ir ny cycle	√ nented nstructio e is repla
Description	Skip if c The cor instruct instruct tion (2 c Skip if (decrementents of ion is sk ion exect cycles). [m]–1)=	ent data the spe ipped. I cution, is Otherw 0, [m] ←	memor ecified da f the res s discard ise proc – ([m]–´	√ y is 0 ata men sult is 0, ded and æed wit	√ hory are the foll a dumr h the ne	√ e decren owing ir ny cycle ext instr	√ nented hstructio is repla uction (
Description	Skip if c The cor instruct instruct tion (2 c Skip if (decrements of ion is sk ion exectorycles). [m]-1)= TC1	ent data the spe ipped. I sution, is Otherw 0, [m] TO	memor ecified da f the res s discard ise proc – ([m]– ⁻ PD	√ y is 0 ata men sult is 0, ded and aeed wit 1) OV	√ the foll- a dumr h the ne Z	√ e decren owing ir ny cycle ext instr AC	√ nented nstructio e is repla uction (C
Description Operation Affected flag(s)	Skip if c The cor instruct tion (2 c Skip if (TC2	decrement ion is sk ion exect cycles). [m]–1)= TC1 TC1 ment data ntents of ion is sk ged. If th on, is dis	ent data the spe ipped. I sution, is Otherw 0, [m] TO TO TO the spe ipped. 1 he resul scarded	memor ecified da f the res s discard ise proc – ([m]– PD – PD – ecified da che resu t is 0, the and a da	√ y is 0 ata men sult is 0, ded and aeed wit 1) OV OV olace re ata men ilt is stor e follow dummy	√ the foll a dumr h the ne Z sult in / nory are red in th ng instr cycle is	√ e decremoving ir ny cycle ext instr ACC ACC, skee decreme e accurruction, replace	√ nented hstructio is repla uction (C C C C c is if 0 nulator fetched ed to ge
Description Operation Affected flag(s)	Skip if of The cor instruct instruct tion (2 of Skip if (TC2 Decrem The cor instruct unchan executio	decrement tents of ion is sk ion exect cycles). [m]–1)= TC1 TC1 ment data ntents of ion is sk ged. If th on, is dist therwise	ent data the spe ipped. I sution, is Otherw 0, [m] TO TO a memor the spe ipped. T ne resul scarded e proce	memor ecified da f the ress s discard ise proc – ([m]–^ PD – PD – ecified da The resu t is 0, the l and a c ed with	y is 0 ata men sult is 0, ded and eed wit 1) OV OV olace re ata men It is stor e follow dummy the nex	√ the foll a dumr h the ne Z sult in / nory are red in th ng instr cycle is	√ e decremoving ir ny cycle ext instr ACC ACC, skee decreme e accurruction, replace	√ nented hstructio is repla uction (C C C C c is if 0 nulator fetched ed to ge
Description Operation Affected flag(s) SDZA [m] Description	Skip if c The cor instruct tion (2 c Skip if (TC2 Decrem The cor instruct unchan execution cles). C	decrement tents of ion is sk ion exect cycles). [m]–1)= TC1 TC1 ment data ntents of ion is sk ged. If th on, is dist therwise	ent data the spe ipped. I sution, is Otherw 0, [m] TO TO a memor the spe ipped. T ne resul scarded e proce	memor ecified da f the ress s discard ise proc – ([m]–^ PD – PD – ecified da The resu t is 0, the l and a c ed with	y is 0 ata men sult is 0, ded and eed wit 1) OV OV olace re ata men It is stor e follow dummy the nex	√ the foll a dumr h the ne Z sult in / nory are red in th ng instr cycle is	√ e decremoving ir ny cycle ext instr ACC ACC, skee decreme e accurruction, replace	√ nented hstructio is repla uction (C C C C c is if 0 nulator fetched ed to ge
Description Operation Affected flag(s) SDZA [m] Description	Skip if c The cor instruct tion (2 c Skip if (TC2 Decrem The cor instruct unchan execution cles). C	decrement tents of ion is sk ion exect cycles). [m]–1)= TC1 TC1 ment data ntents of ion is sk ged. If th on, is dist therwise	ent data the spe ipped. I sution, is Otherw 0, [m] TO TO a memor the spe ipped. T ne resul scarded e proce	memor ecified da f the ress s discard ise proc – ([m]–^ PD – PD – ecified da The resu t is 0, the l and a c ed with	y is 0 ata men sult is 0, ded and eed wit 1) OV OV olace re ata men It is stor e follow dummy the nex	√ the foll a dumr h the ne Z sult in / nory are red in th ng instr cycle is	√ e decremoving ir ny cycle ext instr ACC ACC, skee decreme e accurruction, replace	√ nented hstructio is repla uction (C C C C c is if 0 nulator fetched ed to ge



SET [m]	Set data memory						
Description	Each bit of the specified data memory is set to 1.						
Operation	[m] ← FFH						
Affected flag(s)							
	TC2 TC1 TO PD OV Z AC C						
SET [m]. i	Set bit of data memory						
Description	Bit i of the specified data memory is set to 1.						
Operation	[m].i ← 1						
Affected flag(s)							
	TC2 TC1 TO PD OV Z AC C						
SIZ [m]	Skip if increment data memory is 0						
Description	The contents of the specified data memory are incremented by 1. If the result is 0, the fol-						
	lowing instruction, fetched during the current instruction execution, is discarded and a						
	dummy cycle is replaced to get the proper instruction (2 cycles). Otherwise proceed with the next instruction (1 cycle).						
Operation							
Affected flag(s)	Skip if ([m]+1)=0, [m] ← ([m]+1)						
Allected llag(s)	TC2 TC1 TO PD OV Z AC C						
SIZA [m]	Increment data memory and place result in ACC, skip if 0						
Description	The contents of the specified data memory are incremented by 1. If the result is 0, the next						
	instruction is skipped and the result is stored in the accumulator. The data memory re-						
	mains unchanged. If the result is 0, the following instruction, fetched during the current in- struction execution, is discarded and a dummy cycle is replaced to get the proper						
	instruction (2 cycles). Otherwise proceed with the next instruction (1 cycle).						
Operation	Skip if ([m]+1)=0, ACC \leftarrow ([m]+1)						
Affected flag(s)							
	TC2 TC1 TO PD OV Z AC C						
SNZ [m].i	Skip if bit i of the data memory is not 0						
Description							
	If bit i of the specified data memory is not 0, the next instruction is skipped. If bit i of the data memory is not 0, the following instruction, fetched during the current instruction execution,						
	is discarded and a dummy cycle is replaced to get the proper instruction (2 cycles). Other-						
Orecretica	wise proceed with the next instruction (1 cycle).						
Operation	Skip if [m].i≠0						
Affected flag(s)	TC2 TC1 TO PD OV Z AC C						



	0.14			c				
SUB A,[m]	Subtract data memory from the accumulator The specified data memory is subtracted from the contents of the accumulator, leaving							
Description	result in the accumulator.							
Operation	$ACC \leftarrow ACC + [\overline{m}] + 1$							
Affected flag(s)								
	TC2	TC1	ТО	PD	OV	Z	AC	С
			_	_	\checkmark	\checkmark	\checkmark	\checkmark
SUBM A,[m]	Subtrac	ct data r	nemory	from th	e accun	nulator		
Description	•	ecified d n the da			subtract	ed from	the con	itents o
Operation	[m] ← A	ACC+[m]+1					
Affected flag(s)								
	TC2	TC1	то	PD	OV	Z	AC	С
	_		—	_	\checkmark	\checkmark	\checkmark	\checkmark
	Cubin-	t increa	diate d-	ita from	the er-	mulat		
SUB A,x								dfrom
Description			•	n the ac			ubtracte	anom
Operation		ACC+>	_					
Affected flag(s)								
	TC2	TC1	ТО	PD	OV	Z	AC	С
	_		_		\checkmark	\checkmark	\checkmark	\checkmark
SWAP [m]	Swap n	ibbles v	vithin th	e data r	nemory			
Description	The low	v-order a	and higl	n-order	nibbles	of the s	pecified	l data n
	ries) ar	e intercl	nanged.					
Operation	[m].3~[m].0 ↔	[m].7~[ı	m].4				
Affected flag(s)	[
	TC2	TC1	ТО	PD	OV	Z	AC	С
	_		—				_	_
SWAPA [m]	Swap d	lata mer	nory an	ld place	result i	n the ac	cumula	tor
Description	The low	/-order a	and high	n-order r	nibbles o	of the sp	pecified	data m
	ing the	result to	o the ac	cumulat	or. The	conten	ts of the	data n
Operation		-ACC.0						
	ACC.7-	-ACC.4	← [m].3	3~[m].0				
Affected flag(s)	TC2	TC1	то	חם	01/	7	10	
	TC2	TC1	то	PD	OV	Z	AC	C
		_			—		—	_



SZ [m] Skip if data memory is 0
Description If the contents of the specified data memory are 0, the following the current instruction execution, is discarded and a dummy proper instruction (2 cycles). Otherwise proceed with the new
Operation Skip if [m]=0
Affected flag(s)
TC2 TC1 TO PD OV Z AC C
SZA [m] Move data memory to ACC, skip if 0
Description The contents of the specified data memory are copied to the a
0, the following instruction, fetched during the current instru and a dummy cycle is replaced to get the proper instruction (2 with the next instruction (1 cycle).
Operation Skip if [m]=0
Affected flag(s)
TC2 TC1 TO PD OV Z AC C
SZ [m].i Skip if bit i of the data memory is 0
Description If bit i of the specified data memory is 0, the following instruction instruction execution, is discarded and a dummy cycle is replation (2 cycles). Otherwise proceed with the next instruction (
Operation Skip if [m].i=0
Affected flag(s)
TC2 TC1 TO PD OV Z AC C
TABRDC [m] Move the ROM code (current page) to TBLH and data memory
Description The low byte of ROM code (current page) addressed by the ta
to the specified data memory and the high byte transferred to
to the specified data memory and the high byte transferred tOperation $[m] \leftarrow ROM$ code (low byte)TBLH \leftarrow ROM code (high byte)
Operation [m] ← ROM code (low byte)
Operation [m] ← ROM code (low byte) TBLH ← ROM code (high byte)
Operation [m] ← ROM code (low byte) TBLH ← ROM code (high byte) Affected flag(s)
Operation [m] ← ROM code (low byte) TBLH ← ROM code (high byte) Affected flag(s)
Operation $[m] \leftarrow ROM \text{ code (low byte)}$ TBLH $\leftarrow ROM \text{ code (high byte)}$ Affected flag(s) $\overline{\text{TC2} \text{TC1} \text{TO} \text{PD} \text{OV} \text{Z} \text{AC} \text{C}}$ $- - - - - - -$ TABRDL [m] Move the ROM code (last page) to TBLH and data memory The low byte of ROM code (last page) addressed by the table
Operation $[m] \leftarrow ROM \text{ code (low byte)}$ TBLH $\leftarrow ROM \text{ code (high byte)}$ Affected flag(s) $\boxed{\text{TC2} \text{TC1} \text{TO} \text{PD} \text{OV} \text{Z} \text{AC} \text{C}}$ $- - - - - - - - - - $
Operation $[m] \leftarrow ROM code (low byte)$ TBLH $\leftarrow ROM code (high byte)$ Affected flag(s) TC2 TC1 TO PD OV Z AC C - - - - - - - - - TABRDL [m] Move the ROM code (last page) to TBLH and data memory Description The low byte of ROM code (last page) addressed by the table the data memory and the high byte transferred to TBLH direction Operation [m] \leftarrow ROM code (low byte) TBLH \leftarrow POM code (high byte) TBLH direction Affected flag(s) -
Affected flag(s) TC2 TC1 TO PD OV Z AC C - - - - - - - - TABRDL [m] Move the ROM code (last page) to TBLH and data memory Description The low byte of ROM code (last page) addressed by the table the data memory and the high byte transferred to TBLH direct Operation [m] \leftarrow ROM code (low byte) TBLH \leftarrow POM code (high byte)

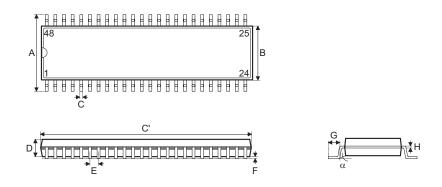


XOR A,[m]	Logical XOR accumulator with data memory	
Description	Data in the accumulator and the indicated data memor sive_OR operation and the result is stored in the accum	
Operation	$ACC \leftarrow ACC "XOR" [m]$	
Affected flag(s)		
	TC2 TC1 TO PD OV Z AC	С
		_
XORM A,[m]	Logical XOR data memory with the accumulator	
Description	Data in the indicated data memory and the accumulate sive_OR operation. The result is stored in the data mer	•
Operation	[m] ← ACC "XOR" [m]	
Affected flag(s)		
	TC2 TC1 TO PD OV Z AC	С
		_
XOR A,x	Logical XOR immediate data to the accumulator	
Description	Data in the accumulator and the specified data perform a eration. The result is stored in the accumulator. The 0 f	
Operation	$ACC \leftarrow ACC "XOR" x$	
Affected flag(s)		
	TC2 TC1 TO PD OV Z AC	С
		_



Package Information

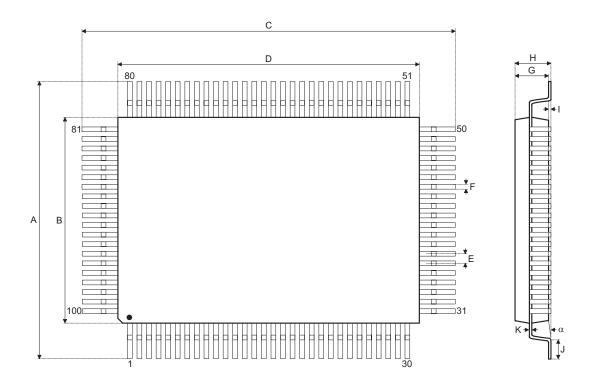
48-pin SSOP (300mil) Outline Dimensions



Symbol	Dimensions in mil					
Symbol	Min.	Nom.	Max.			
A	395	_	420			
В	291	—	299			
С	8		12			
C'	613		637			
D	85		99			
E		25	_			
F	4		10			
G	25		35			
Н	4		12			
α	0°		8°			



100-pin QFP (14×20) Outline Dimensions

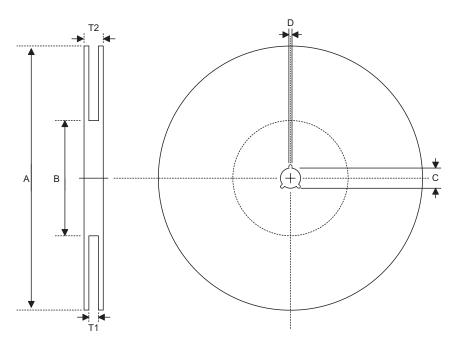


Symbol	Dimensions in mm					
Symbol	Min.	Nom.	Max.			
A	18.50	_	19.20			
В	13.90		14.10			
С	24.50		25.20			
D	19.90		20.10			
E	_	0.65	_			
F		0.30				
G	2.50		3.10			
Н			3.40			
I		0.10				
J	1	_	1.40			
К	0.10		0.20			
α	0°		7 °			



Product Tape and Reel Specifications

Reel Dimensions

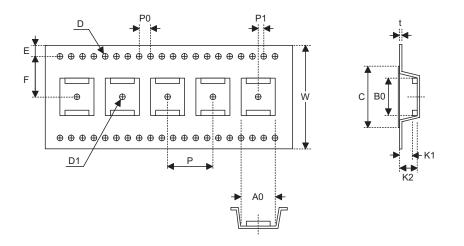


SSOP 48W

Symbol	Description	Dimensions in mm
А	Reel Outer Diameter	330±1.0
В	Reel Inner Diameter	100±0.1
С	Spindle Hole Diameter	13.0+0.5 _0.2
D	Key Slit Width	2.0±0.5
T1	Space Between Flange	32.2+0.3 0.2
T2	Reel Thickness	38.2±0.2



Carrier Tape Dimensions



SSOP 48W

Symbol	Description	Dimensions in mm
W	Carrier Tape Width	32.0±0.3
Р	Cavity Pitch	16.0±0.1
E	Perforation Position	1.75±0.1
F	Cavity to Perforation (Width Direction)	14.2±0.1
D	Perforation Diameter	2.0 Min.
D1	Cavity Hole Diameter	1.5+0.25
P0	Perforation Pitch	4.0±0.1
P1	Cavity to Perforation (Length Direction)	2.0±0.1
A0	Cavity Length	12.0±0.1
В0	Cavity Width	16.20±0.1
K1	Cavity Depth	2.4±0.1
K2	Cavity Depth	3.2±0.1
t	Carrier Tape Thickness	0.35±0.05
С	Cover Tape Width	25.5



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