

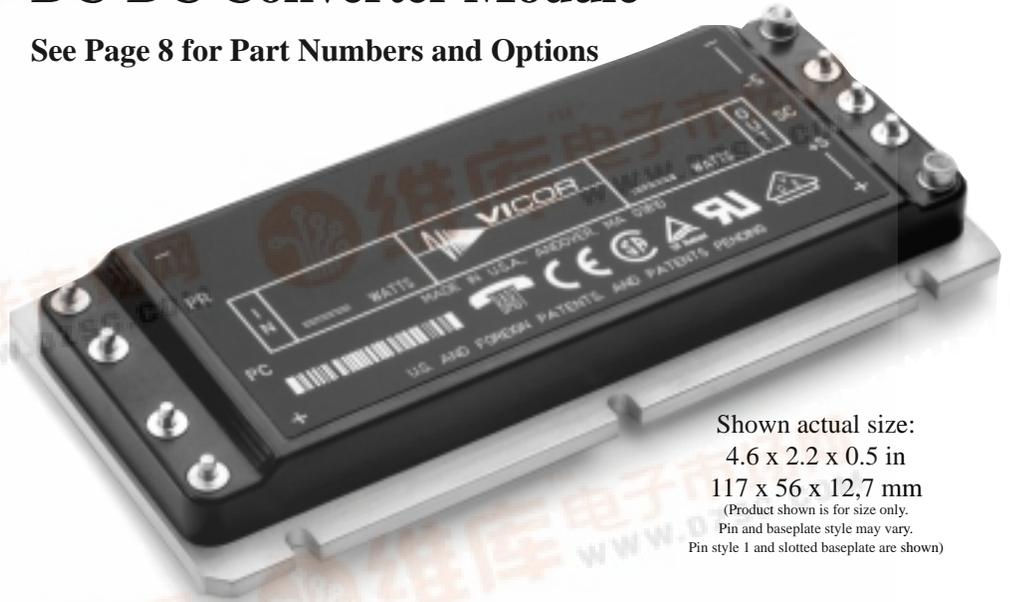


24Vin / 2Vout / 160Watts DC-DC Converter Module

See Page 8 for Part Numbers and Options

Features

- DC input range: 18 - 36V
- Input surge withstand: 50V for 100ms
- DC output: 2V
- Programmable output: 10 to 110%
- Regulation: $\pm 0.2\%$ no load to full load
- Efficiency: 71.6%
- Maximum operating temperature: 100°C at full load
- Power density: 32W/cubic inch
- Height above board: 0.43 in. (10,9 mm)
- Parallelable, with N+M fault tolerance
- Low noise ZCS/ZVS architecture
- Pin style: See Page 6
- Baseplate: See Page 7



Shown actual size:
4.6 x 2.2 x 0.5 in
117 x 56 x 12,7 mm

(Product shown is for size only.
Pin and baseplate style may vary.
Pin style 1 and slotted baseplate are shown)

Product Overview

This DC-DC converter module uses 2nd Generation power processing, control and packaging technologies to provide the performance, flexibility and cost effectiveness expected of a mature power component. For example, a plated-cavity core transformer couples widely separated primary and secondary windings, resulting in low in-to-out parasitic capacitance and noise. High frequency ZCS/ZVS switching, advanced power semiconductor packaging and thermal management provide high power density with low temperature gradients. Extensive use of silicon integration results in 1/3 the part count of a 1st Generation converter.

This converter is manufactured in a state-of-the-art automated manufacturing facility on a short-cycle-time robotic line having a capacity of one module every ten seconds. In-line process controls are designed to achieve low defect rates and consistent quality. A comprehensive CIM system controls the dispatching, assembly and testing of each module, enabling small lots to be manufactured as efficiently as hundreds-of-thousands of units.

Absolute Maximum Ratings

| Parameter | Rating | Unit | Notes |
|---------------------------------|---------------|--------------|----------------------|
| +In to -In voltage | -0.5 to +36.0 | Vdc | |
| +In to -In voltage | 50 | Vdc | <100ms |
| PC to -In voltage | -0.5 to +7.0 | Vdc | |
| PR to -In voltage | -0.5 to +7.0 | Vdc | |
| +Out to -Out voltage | -0.5 to +3.1 | Vdc | |
| +Sense to -Out voltage | -0.5 to +3.1 | Vdc | |
| -Sense to -Out voltage | 1.0 | Vdc | |
| SC to -Out voltage | -0.5 to +1.5 | Vdc | |
| Isolation voltage (in to out) | 3000 | Vrms | |
| Isolation voltage (in to base) | 1550 | Vrms | |
| Isolation voltage (out to base) | 500 | Vrms | |
| Storage temperature | See Page 8 | °C | 125 Max |
| Operating temperature | See Page 8 | °C | Baseplate |
| Pin soldering temperature | 500 (260) | °F (°C) | <5 sec; wave solder |
| Pin soldering temperature | 750 (390) | °F (°C) | <7 sec; hand solder |
| Mounting torque | 5 (0.57) | in-lbs (N-m) | 6 each, # 4-40 or M3 |

Thermal Resistance and Capacity

| Parameter | Min | Typ | Max | Unit |
|--|-----|------|-----|-------------|
| Baseplate to sink; flat, greased surface | | 0.08 | | °C/Watt |
| Baseplate to sink; thermal pad (P/N 20263) | | 0.07 | | °C/Watt |
| Baseplate to ambient | | 4.9 | | °C/Watt |
| Baseplate to ambient; 1000 LFM | | 1.1 | | °C/Watt |
| Thermal capacity | | 165 | | Watt-sec/°C |



ELECTRICAL CHARACTERISTICS

Electrical characteristics apply over the full operating range of input voltage, output load (resistive) and baseplate temperature, unless otherwise specified. All temperatures refer to the operating temperature at the center of the baseplate.

■ MODULE OPERATING SPECIFICATIONS

| Parameter | Min | Typ | Max | Unit | Notes |
|-------------------------|------|------|------|-------|---|
| Operating input voltage | 18 | 24 | 36 | Vdc | |
| Input surge withstand | | | 50 | Vdc | <100ms |
| Output voltage setpoint | 1.98 | 2.00 | 2.02 | Vdc | Nominal input; full load; 25°C |
| Output OVP setpoint | 2.79 | 2.90 | 3.01 | Vdc | 25°C; recycle input voltage to restart (1 minute off) |
| Output power | | | 160 | Watts | At 100°C baseplate temperature |
| Efficiency | 69.0 | 71.6 | | % | Nominal input; 75% of full load; 25°C |

■ MODULE INPUT SPECIFICATIONS

| Parameter | Min | Typ | Max | Unit | Notes |
|-------------------------|-------|-------|------|-------|---------|
| Undervoltage turn-on | | 17.5 | 17.9 | Vdc | |
| Undervoltage turn-off | 14.77 | 15.30 | | Vdc | |
| Overvoltage turn-off/on | 36.3 | 37.8 | 39.6 | Vdc | |
| Dissipation, standby | | 5.1 | 8.2 | Watts | No load |

■ MODULE OUTPUT SPECIFICATIONS

| Parameter | Min | Typ | Max | Unit | Notes |
|------------------------|------|--------|--------|--------|---|
| Line regulation | | ±0.02 | ±0.20 | % | Low line to high line; full load |
| Load regulation | | ±0.06 | ±0.20 | % | No load to full load; nominal input |
| Temperature regulation | | ±0.002 | ±0.005 | % / °C | -20 to 100°C |
| Ripple and noise, p-p | | 50 | 63 | mV | Nominal input; full load; 25°C; 20MHz bandwidth |
| Current limit | 81.6 | 92.0 | 108.0 | Amps | Output voltage 95% of nominal |
| Short circuit current | 56 | 92 | 108 | Amps | Output voltage <250mV |
| Power sharing accuracy | | ±2 | ±5 | % | 10 to 100% of full load |
| Programming range | 10 | | 110 | % | Of nominal output voltage. For trimming below 90% of nominal, a minimum load of 10% of maximum rated power may be required. |

Note: For important information relative to applications where the converter modules are subject to continuous dynamic loading, contact Vicor applications engineering at 800-927-9474.

ELECTRICAL CHARACTERISTICS, continued

■ MODULE CONTROL SPECIFICATIONS

| Parameter | Min | Typ | Max | Unit | Notes |
|---|------|-------|------|---------|--|
| PRIMARY SIDE (PC = Primary Control; PR = Parallel) | | | | | |
| PC bias voltage | 5.50 | 5.75 | 6.00 | Vdc | PC current = 1.0 mA |
| current limit | 1.5 | 2.1 | 3.0 | mA | PC voltage = 5.5V |
| PC module disable | 2.3 | 2.6 | 2.9 | Vdc | Must be able to sink ≥ 4 mA. See Fig. 1 |
| PC module enable delay | | 4 | 7 | ms | |
| PC module alarm | | | 0.5 | Vavg | UV, OV, OT, module fault. See Figs. 2 and 4 |
| PR emitter amplitude | 5.7 | 5.9 | 6.1 | Volts | PR load >30 ohms, < 30 pF |
| PR emitter current | 150 | | | mA | |
| PR receiver impedance | 375 | 500 | 625 | ohms | 25°C |
| PR receiver threshold | 2.4 | 2.5 | 2.6 | Volts | Minimum pulse width: 20ns |
| PR drive capability | | | 12 | modules | Without PR buffer amplifier |
| SECONDARY SIDE (SC = Secondary Control) | | | | | |
| SC bandgap voltage | 1.21 | 1.23 | 1.25 | Vdc | Referenced to –Sense |
| SC resistance | 990 | 1000 | 1010 | ohms | |
| SC capacitance | | 0.033 | | μ F | |
| SC module alarm | | 0 | | Vdc | With open trim; referenced to –Sense. See Fig. 6 |

■ MODULE GENERAL SPECIFICATIONS

| Parameter | Min | Typ | Max | Unit | Notes |
|----------------------------------|-----------------------------|-----------|---------|----------------|---|
| Remote sense (total drop) | | | 0.5 | Vdc | 0.25V per leg (senses must be closed) |
| Isolation voltage (in to out) | 3000 | | | Vrms | Complies with reinforced insulation requirements |
| Isolation voltage (in to base) | 1550 | | | Vrms | Complies with basic insulation requirements |
| Isolation voltage (out to base) | 500 | | | Vrms | Complies with operational insulation requirements |
| Isolation resistance (in to out) | | 10 | | megohms | |
| Weight | | 7.3 (210) | 8 (227) | ounces (grams) | |
| Temperature limiting | 100 | 115 | | °C | See Figs. 2 and 4 |
| Agency approvals available | UL, CSA, TÜV, BABT, CE, VDE | | | | UL1950, CSA950, EN60950, VDE0805, BS7002, IEC60950. With a fuse in series with the +Input |

CONTROL FUNCTIONS - SC PIN

Output Voltage Programming

The output voltage of the converter can be adjusted or programmed via fixed resistors, potentiometers or voltage DACs. See Figures 7 and 8.

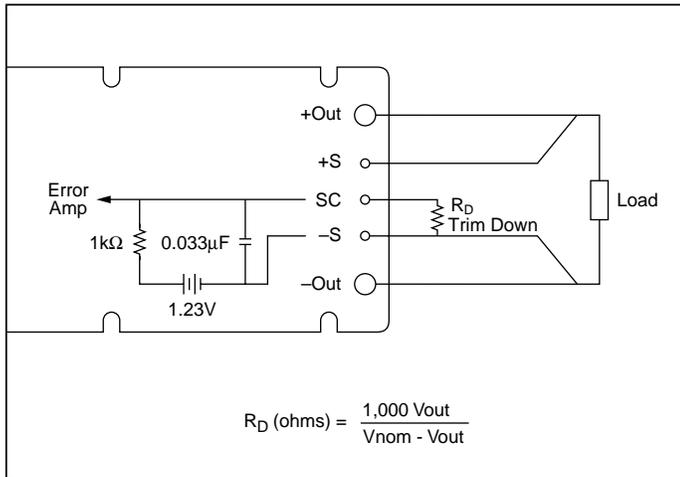


Figure 7—Output voltage trim down circuit.

Trim Down

1. This converter is not a constant power device – it has a constant current limit. Hence, available output power is reduced by the same percentage that output voltage is trimmed down. Do not exceed maximum rated output current.
2. The trim down resistor must be connected to the –Sense pin.

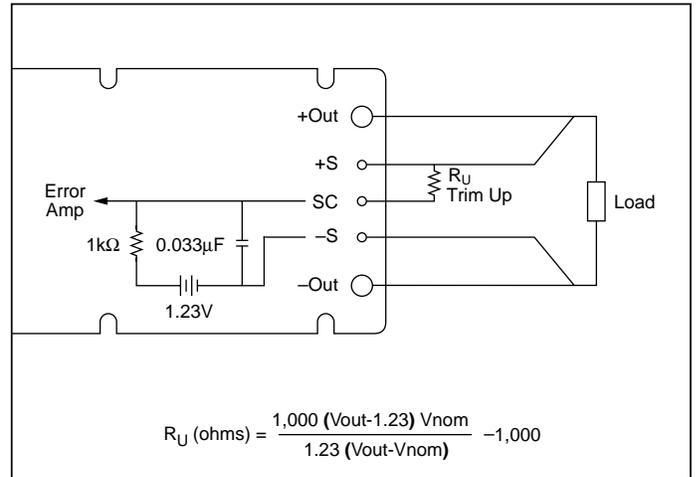
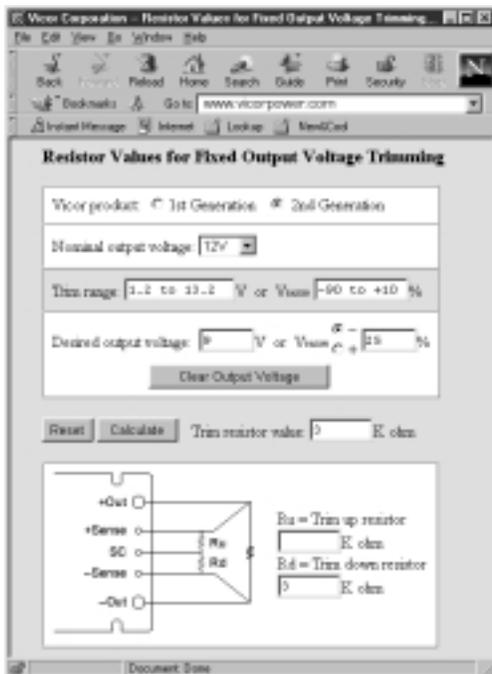


Figure 8—Output voltage trim up circuit.

Trim Up

1. The converter is rated for a maximum delivered power. To ensure that maximum rated power is not exceeded, reduce maximum output current by the same percentage increase in output voltage.
2. The trim up resistor must be connected to the +Sense pin.
3. Do not trim the converter above maximum trim range (typically +10%) or the output over voltage protection circuitry may be activated.



Trim resistor values calculated automatically:

On-line calculators for trim resistor values are available on the vicor website at: vicorpower.com/tools.html.

Resistor values can be calculated for fixed trim up, fixed trim down and for variable trim up or down cases for both 1st and 2nd Generation DC-DC converters.

In addition to trimming information, the web site and the Applications Manual also include design tips, applications circuits, EMC suggestions, thermal design guidelines and PDF data sheets for all available Vicor products.

CONTROL FUNCTIONS - PR PIN

Parallel Operation

The PR pin supports paralleling for increased power with N+1 (N+M) redundancy and phased array capability. Modules of the same input voltage, output voltage, and power level will current share if all PR pins are suitably interfaced.

Compatible interface architectures include the following:

DC coupled single-wire interface. All PR pins are directly connected to one another. This interface supports current

sharing but is not fault tolerant. Minus In pins must be tied to the same electric potential. See Figure 9.

AC coupled single-wire interface. All PR pins are connected to a single communication bus through 0.001µF (500V) capacitors. This interface supports current sharing and is fault tolerant except for the communication bus. See Figure 10.

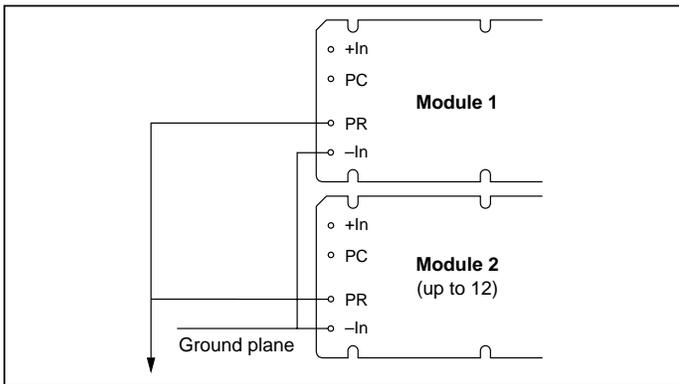


Figure 9—DC coupled single-wire interface.

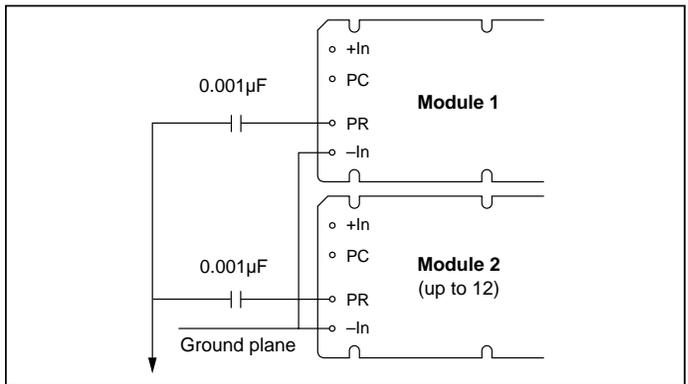


Figure 10—AC coupled single-wire interface.

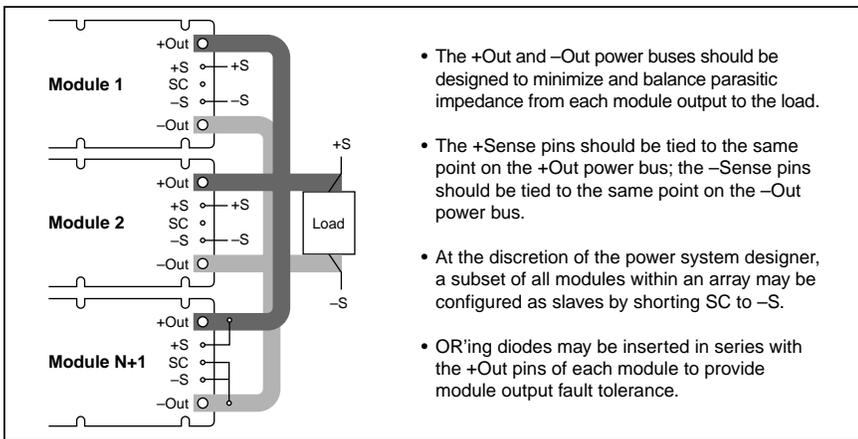


Figure 11—N+1 module array output connections.

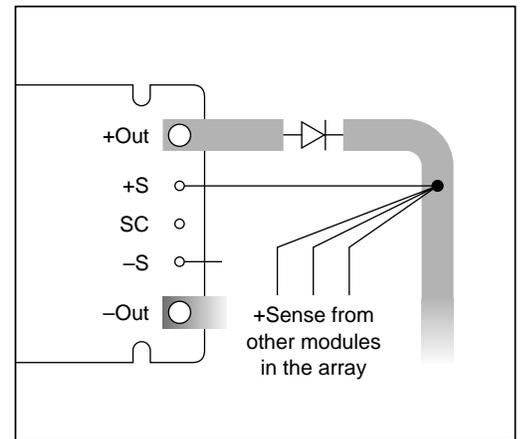


Figure 12—OR'ing diodes connections.

PIN STYLES

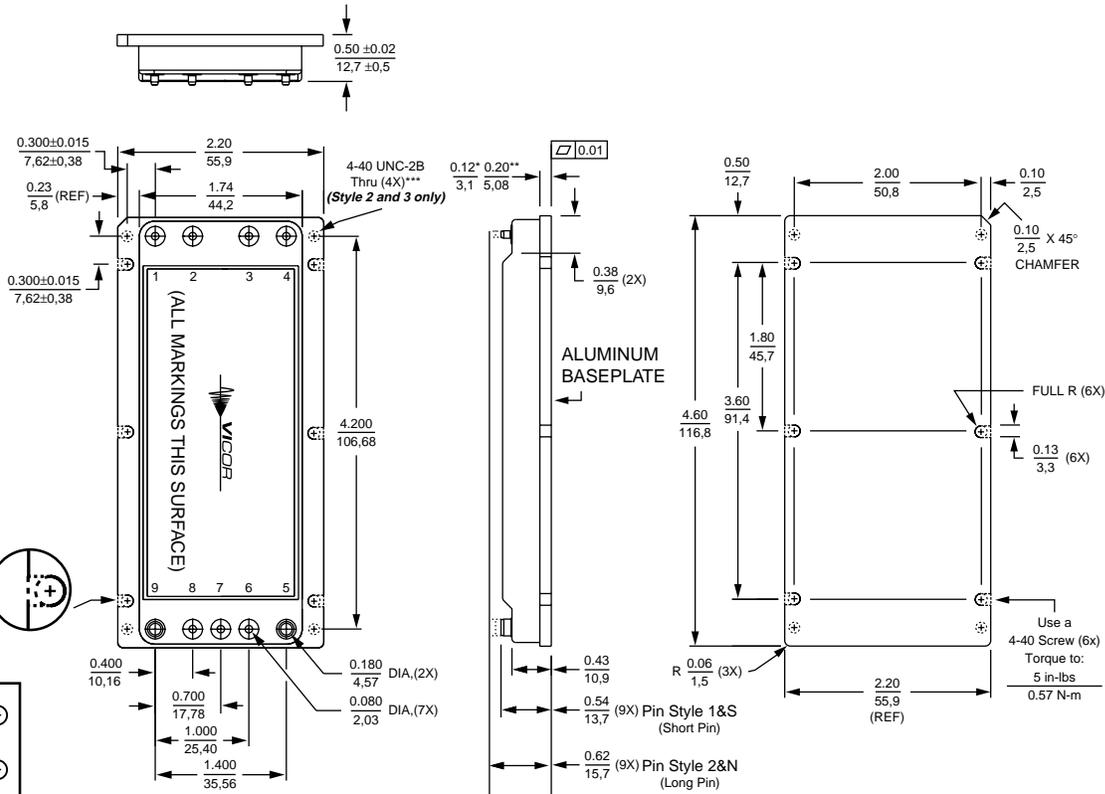
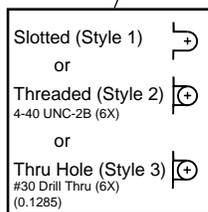
| Description | Notes |
|----------------|--------------------------------------|
| Short solder | Requires in-board, mounting |
| Long solder | On-board mounting for 0.65" boards |
| Short ModuMate | SurfMate or in-board socket mounting |
| Long ModuMate | On-board socket mounting |

MECHANICAL DRAWINGS

MODULE OUTLINE

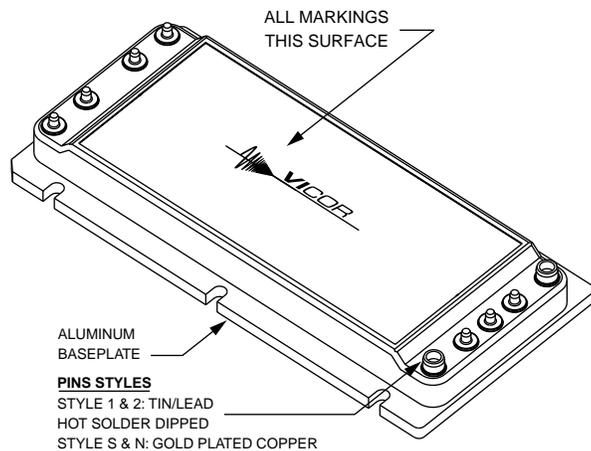
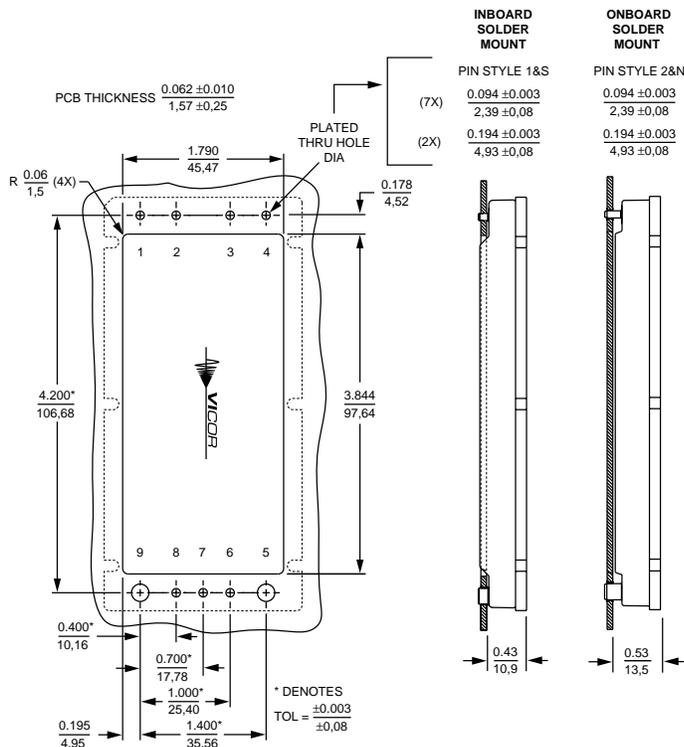
| Converter Pins | | |
|----------------|-------------------|-------|
| No. | Function | Label |
| 1 | +In | + |
| 2 | Primary Control | PC |
| 3 | Parallel | PR |
| 4 | -In | - |
| 5 | -Out | - |
| 6 | -Sense | -S |
| 7 | Secondary Control | SC |
| 8 | +Sense | +S |
| 9 | +Out | + |

PINS: TIN/LEAD
HOT SOLDER DIP



* Style 1 baseplate only
** Style 2 & 3 baseplates
*** Reserved for Vicor accessories
Not for mounting

PCB MOUNTING SPECIFICATIONS



| Unless otherwise specified, dimensions are in inches mm | | |
|---|--------|--------|
| Decimals | Tol. | Angles |
| 0.XX | ±0.01 | ±1° |
| | ±0.25 | |
| 0.XXX | ±0.005 | |
| | ±0.127 | |

PART NUMBERS & OPTIONS

| 24Vin / 2Vout / 160Watts | | | | | | |
|--------------------------|----------------|-----------|-------|------------------------|--------------------|----------------------|
| Part Number | Pins | Base | Grade | Minimum Operating Temp | Max Operating Temp | Minimum Storage Temp |
| VI-982401 | Short Solder | Slotted | C | -20°C | 100°C | -40°C |
| VI-982402 | Long Solder | Slotted | C | -20°C | 100°C | -40°C |
| VI-982403 | Short ModuMate | Slotted | C | -20°C | 100°C | -40°C |
| VI-982404 | Long ModuMate | Slotted | C | -20°C | 100°C | -40°C |
| VI-982405 | Short Solder | Threaded | C | -20°C | 100°C | -40°C |
| VI-982406 | Long Solder | Threaded | C | -20°C | 100°C | -40°C |
| VI-982407 | Short ModuMate | Threaded | C | -20°C | 100°C | -40°C |
| VI-982408 | Long ModuMate | Threaded | C | -20°C | 100°C | -40°C |
| VI-982409 | Short Solder | Thru-hole | C | -20°C | 100°C | -40°C |
| VI-982410 | Long Solder | Thru-hole | C | -20°C | 100°C | -40°C |
| VI-982411 | Short ModuMate | Thru-hole | C | -20°C | 100°C | -40°C |
| VI-982412 | Long ModuMate | Thru-hole | C | -20°C | 100°C | -40°C |
| VI-982413 | Short Solder | Slotted | T | -40°C | 100°C | -40°C |
| VI-982414 | Long Solder | Slotted | T | -40°C | 100°C | -40°C |
| VI-982415 | Short ModuMate | Slotted | T | -40°C | 100°C | -40°C |
| VI-982416 | Long ModuMate | Slotted | T | -40°C | 100°C | -40°C |
| VI-982417 | Short Solder | Threaded | T | -40°C | 100°C | -40°C |
| VI-982418 | Long Solder | Threaded | T | -40°C | 100°C | -40°C |
| VI-982419 | Short ModuMate | Threaded | T | -40°C | 100°C | -40°C |
| VI-982420 | Long ModuMate | Threaded | T | -40°C | 100°C | -40°C |
| VI-982421 | Short Solder | Thru-hole | T | -40°C | 100°C | -40°C |
| VI-982422 | Long Solder | Thru-hole | T | -40°C | 100°C | -40°C |
| VI-982423 | Short ModuMate | Thru-hole | T | -40°C | 100°C | -40°C |
| VI-982424 | Long ModuMate | Thru-hole | T | -40°C | 100°C | -40°C |
| VI-982425 | Short Solder | Slotted | H | -40°C | 100°C | -55°C |
| VI-982426 | Long Solder | Slotted | H | -40°C | 100°C | -55°C |
| VI-982427 | Short ModuMate | Slotted | H | -40°C | 100°C | -55°C |
| VI-982428 | Long ModuMate | Slotted | H | -40°C | 100°C | -55°C |
| VI-982429 | Short Solder | Threaded | H | -40°C | 100°C | -55°C |
| VI-982430 | Long Solder | Threaded | H | -40°C | 100°C | -55°C |
| VI-982431 | Short ModuMate | Threaded | H | -40°C | 100°C | -55°C |
| VI-982432 | Long ModuMate | Threaded | H | -40°C | 100°C | -55°C |
| VI-982433 | Short Solder | Thru-hole | H | -40°C | 100°C | -55°C |
| VI-982434 | Long Solder | Thru-hole | H | -40°C | 100°C | -55°C |
| VI-982435 | Short ModuMate | Thru-hole | H | -40°C | 100°C | -55°C |
| VI-982436 | Long ModuMate | Thru-hole | H | -40°C | 100°C | -55°C |

Vicor's comprehensive line of power solutions includes modular, high density DC-DC converters and accessory components, configurable power supplies, and custom power systems.

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