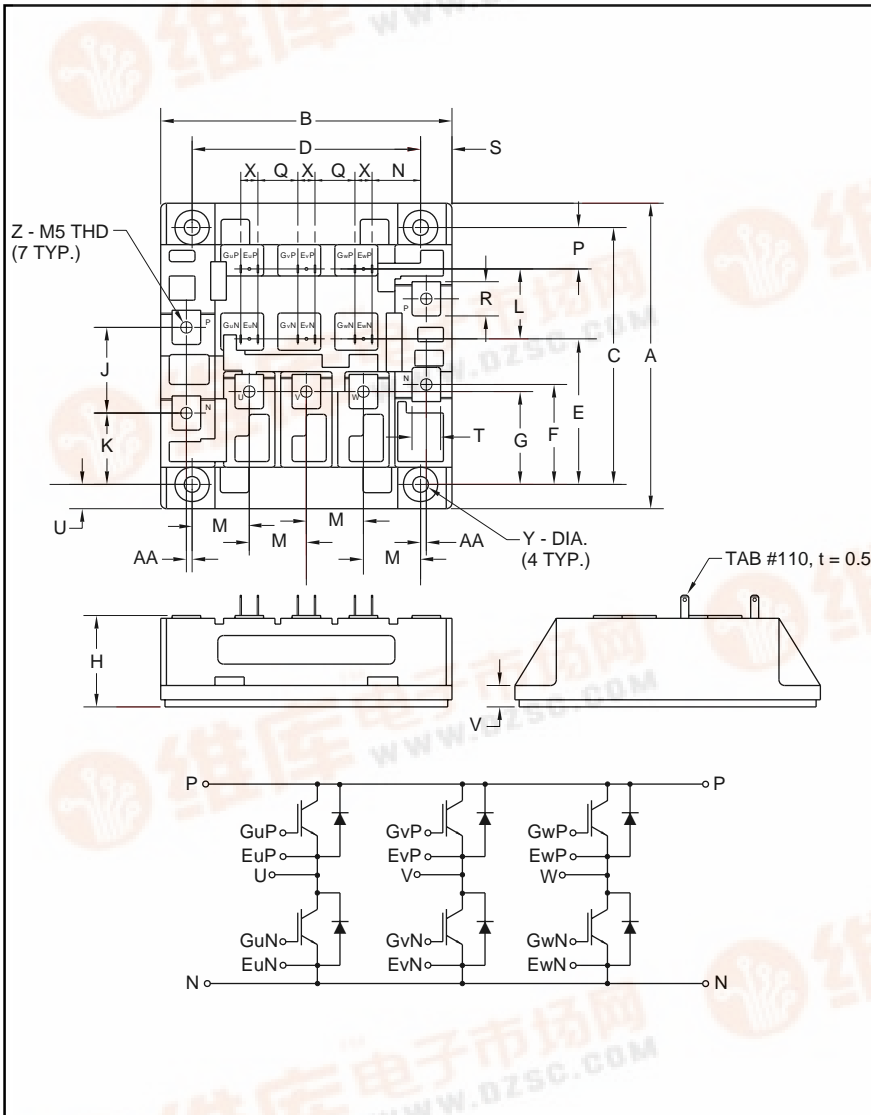


MITSUBISHI IGBT MODULES
CM75TF-28H
 HIGH POWER SWITCHING USE
 INSULATED TYPE



Description:
 Mitsubishi IGBT Modules are designed for use in switching applications. Each module consists of six IGBTs in a three phase bridge configuration, with each transistor having a reverse-connected super-fast recovery free-wheel diode. All components and interconnects are isolated from the heat sinking baseplate, offering simplified system assembly and thermal management.

- Features:**
- Low Drive Power
 - Low $V_{CE(sat)}$
 - Discrete Super-Fast Recovery Free-Wheel Diode
 - High Frequency Operation
 - Isolated Baseplate for Easy Heat Sinking

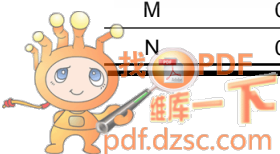
- Applications:**
- AC Motor Control
 - Motion/Servo Control
 - UPS
 - Welding Power Supplies

Ordering Information:
 Example: Select the complete part module number you desire from the table below -i.e. CM75TF-28H is a 1400V (V_{CES}), 75 Ampere Six-IGBT Module.

Type	Current Rating Amperes	V_{CES} Volts (x 50)
CM	75	28

Outline Drawing and Circuit Diagram

Dimensions	Inches	Millimeters	Dimensions	Inches	Millimeters
A	4.21	107.0	P	0.57	14.5
B	4.02	102.0	Q	0.55	14.0
C	3.54±0.01	90.0±0.25	R	0.47	12.0
D	3.15±0.01	80.0±0.25	S	0.43	11.0
E	2.01	51.0	T	0.39	10.0
F	1.38	35.0	U	0.33	8.5
G	1.28	32.5	V	0.30	7.5
H	1.26 Max.	32.0 Max	X	0.24	6.0
J	1.18	30.0	Y	0.22	5.5
K	0.98	25.0	Z	M5 Metric	M5
L	0.96	24.5	AA	0.08	2.0
M	0.79	20.0			
N	0.67	17.0			



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Absolute Maximum Ratings, $T_j = 25\text{ }^\circ\text{C}$ unless otherwise specified

Ratings	Symbol	CM75TF-28H	Units
Junction Temperature	T_j	-40 to 150	$^\circ\text{C}$
Storage Temperature	T_{stg}	-40 to 125	$^\circ\text{C}$
Collector-Emitter Voltage (G-E-SHORT)	V_{CES}	1400	Volts
Gate-Emitter Voltage (C-E-SHORT)	V_{GES}	± 20	Volts
Collector Current ($T_C = 25^\circ\text{C}$)	I_C	75	Amperes
Peak Collector Current	I_{CM}	150*	Amperes
Emitter Current** ($T_C = 25^\circ\text{C}$)	I_E	75	Amperes
Peak Emitter Current**	I_{EM}	150*	Amperes
Maximum Collector Dissipation ($T_C = 25^\circ\text{C}$, $T_j \leq 150^\circ\text{C}$)	P_C	600	Watts
Mounting Torque, M5 Main Terminal	-	1.47 ~ 1.96	N · m
Mounting Torque, M5 Mounting	-	1.47 ~ 1.96	N · m
Weight	-	830	Grams
Isolation Voltage (Main Terminal to Baseplate, AC 1 min.)	V_{iso}	2500	V_{rms}

*Pulse width and repetition rate should be such that the device junction temperature (T_j) does not exceed $T_{j(max)}$ rating.

**Represents characteristics of the anti-parallel, emitter-to-collector free-wheel diode (FWDi).

Static Electrical Characteristics, $T_j = 25\text{ }^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Collector-Cutoff Current	I_{CES}	$V_{CE} = V_{CES}$, $V_{GE} = 0V$	-	-	1.0	mA
Gate Leakage Current	I_{GES}	$V_{GE} = V_{GES}$, $V_{CE} = 0V$	-	-	0.5	μA
Gate-Emitter Threshold Voltage	$V_{GE(th)}$	$I_C = 7.5\text{mA}$, $V_{CE} = 10V$	5.0	6.5	8.0	Volts
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C = 75A$, $V_{GE} = 15V$	-	3.1	4.2**	Volts
		$I_C = 75A$, $V_{GE} = 15V$, $T_j = 150^\circ\text{C}$	-	2.95	-	Volts
Total Gate Charge	Q_G	$V_{CC} = 800V$, $I_C = 75A$, $V_{GE} = 15V$	-	383	-	nC
Emitter-Collector Voltage	V_{EC}	$I_E = 75A$, $V_{GE} = 0V$	-	-	3.8	Volts

** Pulse width and repetition rate should be such that device junction temperature rise is negligible.

Dynamic Electrical Characteristics, $T_j = 25\text{ }^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Input Capacitance	C_{ies}		-	-	15	nF
Output Capacitance	C_{oes}	$V_{GE} = 0V$, $V_{CE} = 10V$	-	-	5.3	nF
Reverse Transfer Capacitance	C_{res}		-	-	3	nF
Resistive	Turn-on Delay Time	$t_{d(on)}$	-	-	150	ns
	Rise Time	t_r	-	-	350	ns
Switching	Turn-off Delay Time	$t_{d(off)}$	-	-	250	ns
	Fall Time	t_f	-	-	500	ns
Diode Reverse Recovery Time	t_{rr}	$I_E = 75A$, $di_E/dt = -150A/\mu\text{s}$	-	-	300	ns
Diode Reverse Recovery Charge	Q_{rr}	$I_E = 75A$, $di_E/dt = -150A/\mu\text{s}$	-	0.75	-	μC

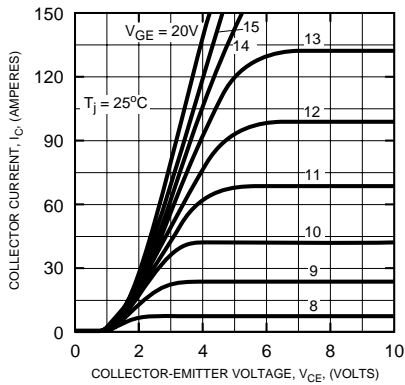
Thermal and Mechanical Characteristics, $T_j = 25\text{ }^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Thermal Resistance, Junction to Case	$R_{th(j-c)}$	Per IGBT	-	-	0.21	$^\circ\text{C/W}$
Thermal Resistance, Junction to Case	$R_{th(j-c)}$	Per FWDi	-	-	0.47	$^\circ\text{C/W}$
Contact Thermal Resistance	$R_{th(c-f)}$	Per Module, Thermal Grease Applied	-	-	0.025	$^\circ\text{C/W}$

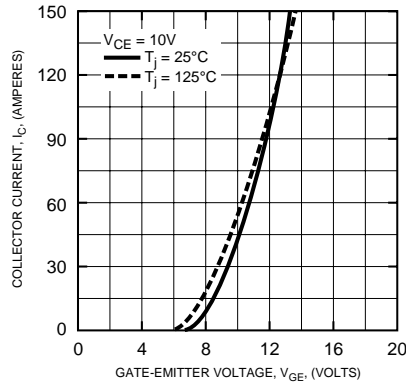
CM75TF-28H

HIGH POWER SWITCHING USE
INSULATED TYPE

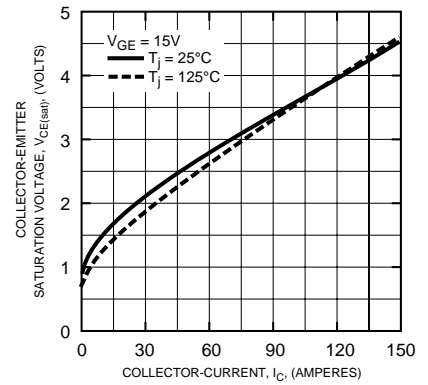
OUTPUT CHARACTERISTICS
(TYPICAL)



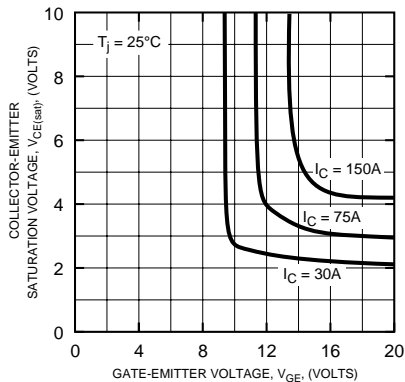
TRANSFER CHARACTERISTICS
(TYPICAL)



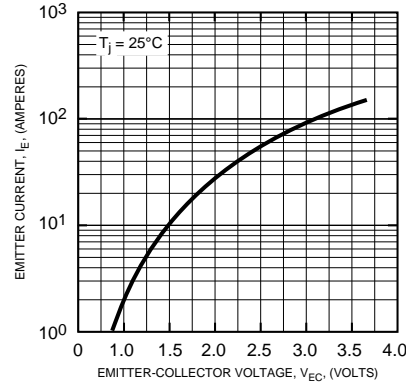
COLLECTOR-EMITTER
SATURATION VOLTAGE CHARACTERISTICS
(TYPICAL)



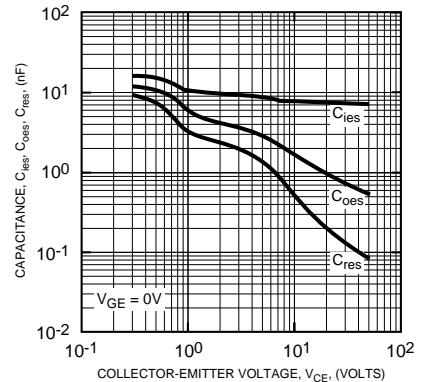
COLLECTOR-EMITTER
SATURATION VOLTAGE CHARACTERISTICS
(TYPICAL)



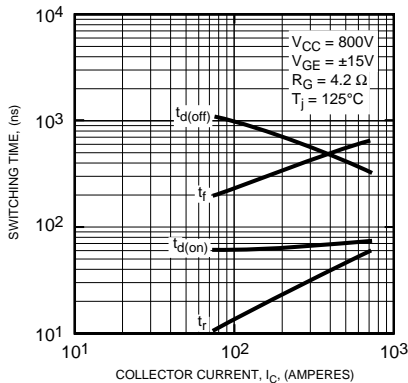
FREE-WHEEL DIODE
FORWARD CHARACTERISTICS
(TYPICAL)



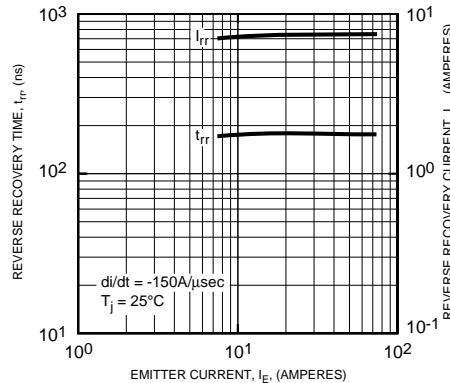
CAPACITANCE VS. V_{CE}
(TYPICAL)



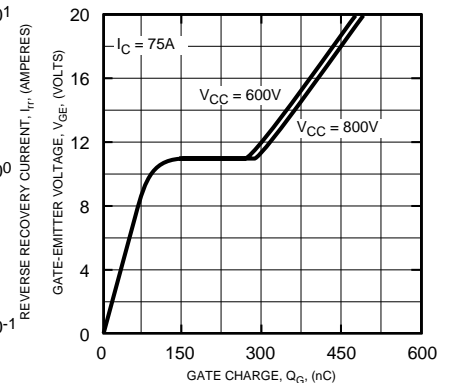
HALF-BRIDGE
SWITCHING CHARACTERISTICS
(TYPICAL)



REVERSE RECOVERY CHARACTERISTICS
(TYPICAL)



GATE CHARGE, V_{GE}



CM75TF-28H

**HIGH POWER SWITCHING USE
INSULATED TYPE**

