## 3 Channel Headset EMI Filter with ESD Protection

## Features

－Three channels of EMI filtering，two for earpiece speakers and one for a microphone
－Pi－style EMI filters in a capacitor－resistor－capacitor （C－R－C）network
－Chip Scale Package features extremely low para－ sitic inductance for optimum filter performance
－Greater than 30 dB relative attenuation in the 800 － 2700 MHz range
－$\pm 8 \mathrm{kV}$ ESD protection on each channel （IEC 61000－4－2 Level 4，contact discharge）
－$\pm 15 \mathrm{kV}$ ESD protection on each channel（HBM）
－ 8 －bump， $1.41 \mathrm{~mm} \times 1.45 \mathrm{~mm}$ footprint Chip Scale Package（CSP）
－Lead－free version available

## Applications

－EMI filtering and ESD protection for headset micro－ phone and speaker
－Cellular／Mobile Phones
－Notebooks and Personal Computers
－Handheld PCs／PDAs／Tablets
－Wireless Handsets
－Digital Camcorders

## Product Description

The CSPEMI205 is a low－pass filter array integrating three pi－style filters（C－R－C）that reduce EMI／RFI emis－ sions while at the same time providing ESD protection． This device is custom－designed to interface with the headset port on a cellular telephone，and contains two different filter values．Each high quality filter provides more than 30 dB attenuation in the $800-2700 \mathrm{MHz}$ range．These pi－style filters support bidirectional filter－ ing，controlling EMI both to and from the microphone and speaker elements．They also support bipolar sig－ nals，enabling audio signals to pass through without distortion．

In addition，the CSPEMI205 provides a very high level of protection for sensitive electronic components that may be subject to electrostatic discharge（ESD）．The input pins are designed and characterized to safely dis－ sipate ESD strikes of $\pm 8 \mathrm{kV}$ ，the maximum requirement of the IEC 61000－4－2 international standard．Using the MIL－STD－883（Method 3015）specification for Human Body Model（HBM）ESD，the device provides protec－ tion for contact discharges to greater than $\pm 15 \mathrm{kV}$ ．
The CSPEMI205 is particularly well suited for portable electronics（e．g．，cellular telephones，PDAs，notebook computers）because of its small package format and low weight．The CSPEMI205 is available in a space－ saving，low－profile Chip Scale Package with optional lead－free finishing．

## Electrical Schematic



## PACKAGE / PINOUT DIAGRAMS



PIN DESCRIPTIONS

| PIN | NAME | DESCRIPTION |
| :---: | :---: | :--- |
| A1 | EAR1_IN | Earpiece Input 1 (from audio circuitry) |
| A3 | EAR2_IN | Earpiece Input 2 (from audio circuitry) |
| A5 | MIC_IN | Microphone Input (from microphone) |
| B2 | GND | Device Ground |
| B4 | GND | Device Ground |
| C1 | EAR1_OUT | Earpiece Output 1 (to earpiece) |
| C3 | EAR2_OUT | Earpiece Output 2 (to earpiece) |
| C5 | MIC_OUT | Microphone Output (to audio circuitry) |

## Ordering Information

## PART NUMBERING INFORMATION

|  | Standard Finish | Lead-free Finish ${ }^{2}$ |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Ordering Part <br> Number $^{1}$ | Part Marking | Ordering Part <br> Number | Part Marking |
|  | CSP | CSPEMI205 | AF | CSPEMI205G | AF |

Note 1: Parts are shipped in Tape \& Reel form unless otherwise specified.
Note 2: Lead-free devices are specified by using a "+" character for the top side orientation mark.

## Specifications

## ABSOLUTE MAXIMUM RATINGS

| PARAMETER | RATING | UNITS |
| :--- | :---: | :---: |
| Storage Temperature Range | -65 to +150 | ${ }^{\circ} \mathrm{C}$ |
| DC Power per Resistor | 100 | mW |
| DC Package Power Rating | 300 | mW |

STANDARD OPERATING CONDITIONS

| PARAMETER | RATING | UNITS |
| :--- | :---: | :---: |
| Operating Temperature Range | -40 to +85 | ${ }^{\circ} \mathrm{C}$ |

ELECTRICAL OPERATING CHARACTERISTICS ${ }^{1}$

| SYMBOL | PARAMETER | CONDITIONS | MIN | TYP | MAX | UNITS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{R}_{1}$ | Resistance |  | 9 | 10 | 11 | $\Omega$ |
| $\mathrm{R}_{2}$ | Resistance |  | 54 | 68 | 75 | $\Omega$ |
| $\mathrm{C}_{1}$ | Capacitance |  | 80 | 100 | 120 | pF |
| $\mathrm{C}_{2}$ | Capacitance |  | 38 | 47 | 57 | pF |
| ILEAK | Diode Leakage Current | $\mathrm{V}_{\mathrm{IN}}=5.0 \mathrm{~V}$ |  |  | 1.0 | $\mu \mathrm{A}$ |
| $\mathrm{V}_{\text {SIG }}$ | Signal Voltage Positive Clamp Negative Clamp | $\mathrm{I}_{\text {LOAD }}=10 \mathrm{~mA}$ | $\begin{gathered} 5 \\ -5 \end{gathered}$ | $\begin{gathered} 7 \\ -10 \end{gathered}$ | $\begin{gathered} 15 \\ -15 \end{gathered}$ | $\begin{aligned} & \text { V } \\ & \text { V } \end{aligned}$ |
| $\mathrm{V}_{\text {ESD }}$ | In-system ESD Withstand Voltage <br> a) Human Body Model, MIL-STD-883, Method 3015 <br> b) Contact Discharge per IEC 61000-4-2 Level 4 | Notes 2,4 and 5 | $\begin{gathered} \pm 15 \\ \pm 8 \end{gathered}$ |  |  | kV <br> kV |
| $\mathrm{V}_{\mathrm{CL}}$ | Clamping Voltage during ESD Discharge MIL-STD-883 (Method 3015), 8kV <br> Positive Transients <br> Negative Transients | Notes 2,3,4 and 5 |  | $\begin{aligned} & +15 \\ & -19 \end{aligned}$ |  | $\begin{aligned} & \text { V } \\ & \text { V } \end{aligned}$ |
| $\mathrm{f}_{\mathrm{C} 1}$ | Cut-off frequency 1; Note 6 | $\mathrm{R}=10 \Omega, \mathrm{C}=100 \mathrm{pF}$ |  | 34 |  | MHz |
| $\mathrm{f}_{\mathrm{C} 2}$ | Cut-off frequency 2; Note 6 | $\mathrm{R}=68 \Omega, \mathrm{C}=47 \mathrm{pF}$ |  | 63 |  | MHz |

Note 1: $\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ unless otherwise specified.
Note 2: ESD applied to input and output pins with respect to GND, one at a time.
Note 3: Clamping voltage is measured at the opposite side of the EMI filter to the ESD pin. For example, if ESD is applied to Pin A1, then clamping voltage is measured at Pin C1.
Note 4: Unused pins are left open
Note 5: The parameters are guaranteed by design.
Note 6: $\mathrm{Z}_{\text {SOURCE }}=50 \Omega, \mathrm{Z}_{\text {LOAD }}=50 \Omega$

## Performance Information

Typical Filter Performance (nominal conditions unless specified otherwise, 50 Ohm Environment)


Figure 1. Earpiece Circuit (A1-C1) EMI Filter Performance


Figure 2. Earpiece Circuit (A3-C3) EMI Filter Performance

## Performance Information (cont'd)

Typical Filter Performance (nominal conditions unless specified otherwise, 50 Ohm Environment)


Figure 3. Microphone Circuit (A5-C5) EMI Filter Performance

## Application Information

Refer to Application Note AP-217, "The Chip Scale Package", for a detailed description of Chip Scale Packages offered by California Micro Devices.

| PRINTED CIRCUIT BOARD RECOMMENDATIONS |  |
| :--- | :---: |
| PARAMETER | VALUE |
| Pad Size on PCB | 0.275 mm Round |
| Pad Definition | Non-Solder Mask defined pads |
| Solder Mask Opening | 0.325 mm Round |
| Solder Stencil Thickness | $0.125-0.150 \mathrm{~mm}$ |
| Solder Stencil Aperture Opening (laser cut, $5 \%$ tapered walls) | 0.330 mm Round |
| Solder Flux Ratio | $50 / 50$ by volume |
| Solder Paste Type | No Clean |
| Pad Protective Finish | OSP (Entek Cu Plus 106A) |
| Tolerance - Edge To Corner Ball | $\pm 50 \mu \mathrm{~m}$ |
| Solder Ball Side Coplanarity | $\pm 20 \mu \mathrm{~m}$ |
| Maximum Dwell Time Above Liquidous | 60 seconds |
| Soldering Maximum Temperature | $260^{\circ} \mathrm{C}$ |



Figure 4. Recommended Non-Solder Mask Defined Pad Illustration


Figure 5. Eutectic (SnPb) Solder Ball Reflow Profile


Figure 6. Lead-free ( SnAgCu ) Solder Ball Reflow Profile

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## Mechanical Details

## CSP Mechanical Specifications

CSPEMI205 devices are packaged in a custom Chip Scale Package (CSP). Dimensions are presented below. For complete information on CSP packaging, see the California Micro Devices CSP Package Information document.

| PACKAGE DIMENSIONS |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Package |  | Custom CSP |  |  |  |  |
| Bumps |  | 8 |  |  |  |  |
| Dim | Millimeters |  |  | Inches |  |  |
|  | Min | Nom | Max | Min | Nom | Max |
| A1 | 1.405 | 1.450 | 1.495 | 0.0553 | 0.0571 | 0.0589 |
| A2 | 1.365 | 1.410 | 1.455 | 0.0537 | 0.0555 | 0.0573 |
| B1 | 0.495 | 0.500 | 0.505 | 0.0195 | 0.0197 | 0.0199 |
| B2 | 0.245 | 0.250 | 0.255 | 0.0096 | 0.0098 | 0.0100 |
| B3 | 0.430 | 0.435 | 0.440 | 0.0169 | 0.0171 | 0.0173 |
| B4 | 0.430 | 0.435 | 0.440 | 0.0169 | 0.0171 | 0.0173 |
| C1 | 0.175 | 0.225 | 0.275 | 0.0069 | 0.0089 | 0.0108 |
| C2 | 0.220 | 0.270 | 0.320 | 0.0087 | 0.0106 | 0.0126 |
| D1 | 0.561 | 0.605 | 0.649 | 0.0221 | 0.0238 | 0.0255 |
| D2 | 0.355 | 0.380 | 0.405 | 0.0140 | 0.0150 | 0.0159 |
| \# per tape and |  |  | 3500 | pieces |  |  |
| reel |  |  |  |  |  |  |
| Controlling |  |  |  |  |  |  |



Package Dimensions for CSPEMI205 Chip Scale Package

## CSP Tape and Reel Specifications

| PART NUMBER | CHIP SIZE (mm) | POCKET SIZE (mm) <br> $\mathbf{B}_{\mathbf{0}} \mathbf{X} \mathbf{A}_{\mathbf{0}} \mathbf{X} \mathbf{K}_{\mathbf{0}}$ | TAPE WIDTH <br> $\mathbf{W}$ | REEL <br> DIAMETER | QTY PER <br> REEL | $\mathbf{P}_{\mathbf{0}}$ | $\mathbf{P}_{\mathbf{1}}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CSPEMI205 | $1.45 \times 1.41 \times 0.6$ | $1.55 \times 1.52 \times 0.71$ | 8 mm | $178 \mathrm{~mm}\left(7{ }^{\prime \prime}\right)$ | 3500 | 4 mm | 4 mm |



Figure 7. Tape and Reel Mechanical Data


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