

Metric



DIN 338/BS 328

Flute geometry
Standard helix, right hand spiral

Point angle
118°

Surface treatment
Steam Tempered

Application
General purpose engineering drills.

524097

Diameter (mm)	Flute length (mm)	Overall length (mm)	Order code	Price each
1.0	12	34	155-2050	— —

Fractional

DIN 338/BS328

Diameter (in)	Flute length (mm)	Overall length (mm)	Order code	Price each
1/16	20	43	025-796	— —
3/32	30	57	025-797	— —
1/8	36	65	025-838	— —
5/32	43	75	025-839	— —
3/16	52	86	025-896	— —
7/32	57	93	025-898	— —
1/4	63	101	025-901	— —
9/32	69	109	025-903	— —
5/16	75	117	025-905	— —
11/32	81	125	025-906	— —
3/8	87	133	025-907	— —
13/32	87	133	025-909	— —
7/16	94	142	025-910	— —
15/32	101	151	025-911	— —
1/2	101	151	025-913	— —