

HA13412

Three-Phase Brushless Motor Driver

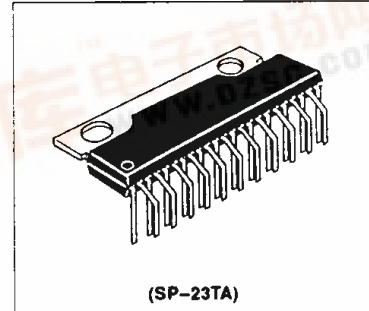
Description

The HA13412 is a monolithic power IC developed for use as a three-phase brushless DC motor driver.

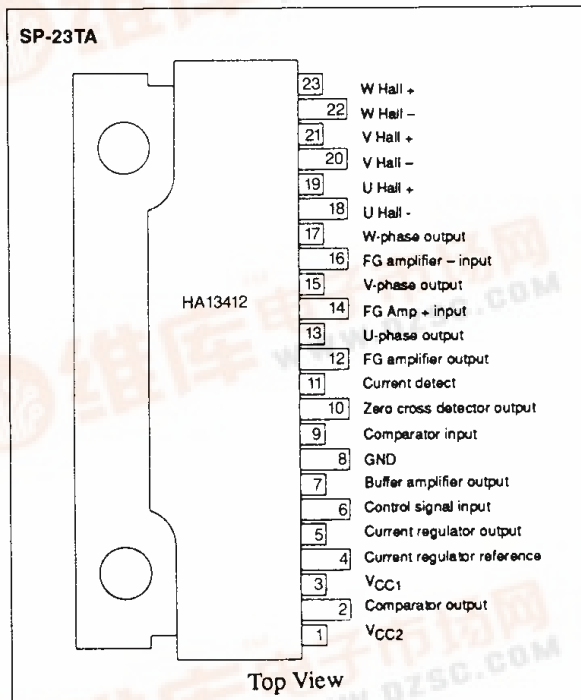
With a maximum output current of 1 A/phase and power supply voltage of 35 V, this device is ideal as a driver for printer positioning motors, etc.

Features

- Hysteresis-compensating Hall amplifier
- Current limiter
- FG signal zero-cross detector
- Protection circuit disables the output transistor if the Hall amplifier input is cut
- Separate power supplies permit the control and output blocks each to be used over a wide range of voltages
 - Control block: 6–15 V
 - Output block: 5–30 V
- Overtemperature shutdown (OTSD)



Pin Assignment



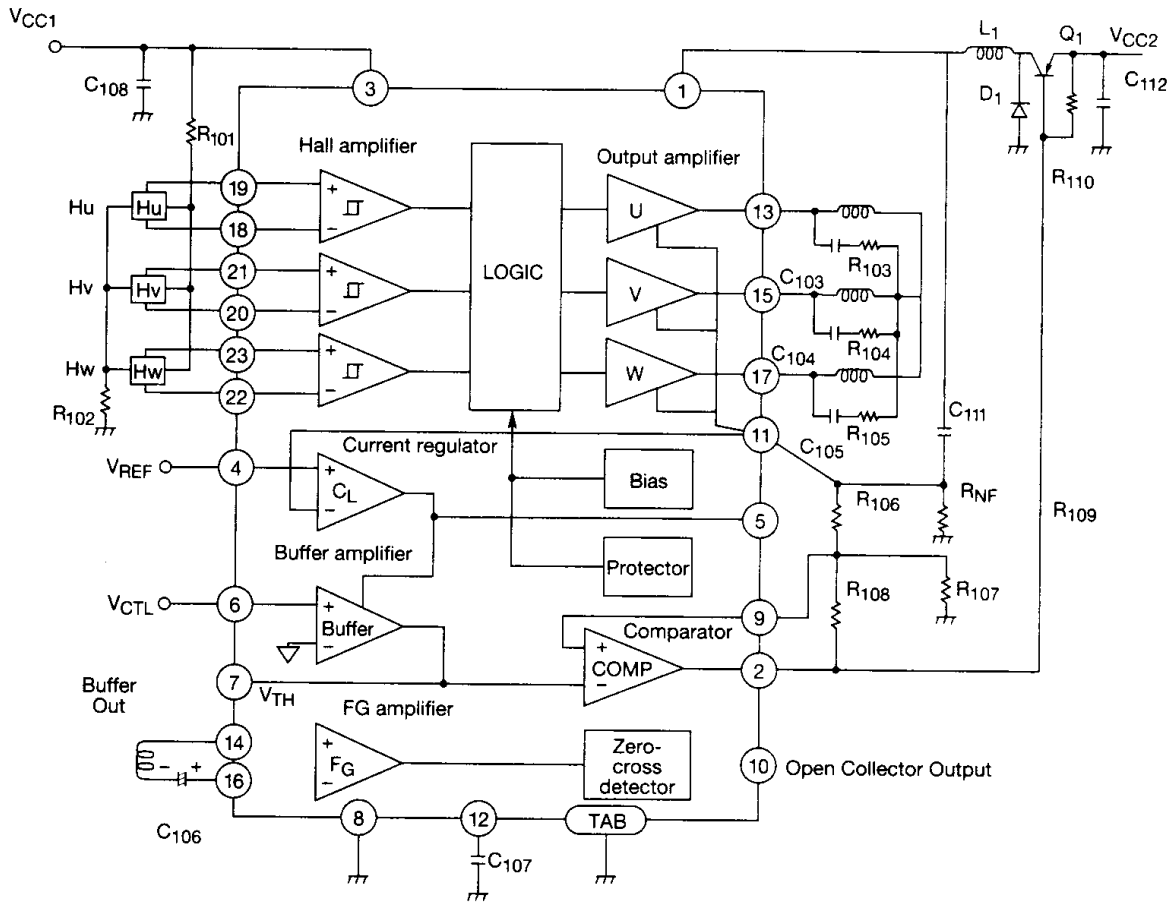
Ordering Information

Type No.	Package
HA13412	SP-23TA



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Block Diagram



Absolute Maximum Ratings (Ta = 25°C)

Parameter	Symbol	Rating	Unit	Note
Control block power supply voltage	V _{CC1}	15	V	1
Output block power supply voltage	V _{CC2}	35	V	1
Output current	I _O	1.0	A	
Power Dissipation	P _T	10	W	
Thermal resistance				
Junction to case	θ _{J-C}	4	°C/W	
Junction to air	θ _{J-A}	40		
Hall amplifier input voltage	V _H	0 to V _{CC1}	V	
Control voltage	V _{CTL}	0 to V _{CC1}	V	
Junction temperature	T _J	150	°C	
Operating temperature	T _{opr}	-20 to +70	°C	
Storage temperature	T _{stg}	-55 to +125	°C	

The absolute maximum ratings are limiting values, to be applied individually, beyond which the device may be permanently damaged. Functional operation under any of these conditions is not guaranteed. Exposing a circuit to its absolute maximum rating for extended periods of time may affect the device's reliability.

Note:

1. Recommended operating voltage range:

$$V_{CC1} = 6-15 \text{ V}$$

$$V_{CC2} = 5-30 \text{ V}$$

Electrical Characteristics (Ta = 25°C, V_{CC1} = 12 V, V_{CC2} = 12 V)

Parameter	Min	Typ	Max	Unit	Test Conditions	Pin	Notes
Overall	Current consumption	—	18	25	mA	V _{CTL} = 0 V, V _{CC1} = 15 V	3
		—	27	36	mA	V _{CC2} = 35 V, V _{CC1} = 15 V	1
Hall amplifier	Input current	—	—	±50	μA		18–23
	In-phase voltage range		2.0	V _{CC1} – 1.25	V	V _{CC1} = 6–15 V	18–23
	Hysteresis	10	—	30	mV	R _g = 400 Ω	18–23
Output amplifier	Common-mode error voltage	35	—	—	V	I _o = 20 mA	13, 15, 17
	Leakage current	—	—	±1.0	mV	V _{CE} = 35 V	13, 15, 17
	Saturation voltage	—	3.0	4.3	V	V _{CTL} = V _{CC1} , I _O = 1.0 A	13, 15, 17 1
		—	2.0	2.7	V	I _O = 0.6 A	
Buffer amplifier	Threshold voltage	0.9	1.0	1.1	V	I _O = 10 mA, V _{CC1} = 8–14 V	6
	Input current	—	0	±12	μA	V _{CTL} = V _{CC1}	6
		—	–100	—	12	μA	V _{CTL} = 0.4 V
	Voltage gain	–2	0	+2	dB	f = 500 Hz	6, 7
Comparator	Input offset voltage	—	100	—	mV		
	Output leakage current	—	—	±1.0	mA	V _{CE} = 42 V	
	Output saturation voltage	—	1.0	—	V	I _C = 10 mA	
Current limiter	Offset voltage	–25	—	+25	mV	V _{Ref} = 350 mV	11
FG zero-cross detector	Pulsewidth	—	90	—	μs	FG = 500 Hz/10 mVpp	10 2
	Output leakage current	—	—	±10	μA	V _{CE} = 15 V	10
	Output low voltage	—	0.5	1.0	V	I _C = 10 mA	10

Notes:

- Sum of the upper and lower saturation voltages.
- Change based on external constants.

External Components

Symbol	Recommended Value	Purpose	Notes
R ₁₀₁ , R ₁₀₂	—	Hall element bias	1
R ₁₀₃ , R ₁₀₄ , R ₁₀₅	10 Ω	Stability	2
R ₁₀₆ , R ₁₀₇	—	Setting of control gain	
R ₁₀₈	—	Setting of comparator hysteresis amplitude	3
R ₁₀₉	—	Comparator output current limiter	4
R ₁₁₀	—	Current leakage prevention	
R _{NF}	—	Output current detection	5
C ₁₀₃ , C ₁₀₄ , C ₁₀₅	0.1 μF	Stability	2
C ₁₀₆	100 μF	AC coupling for FG amplifier	
C ₁₀₇	0.1 μF	Setting of zero cross detector output pulsewidth	
C ₁₁₂ , C ₁₀₈	0.1 μF	Power supply filter	
C ₁₁₁ , L ₁	47 μF/1.0 mH	Lowpass filter	6
D ₁	—	Flywheel diode	

Notes:

- Bias the Hall amplifiers so that the output voltage exceeds 50 mVpp.
- Not necessary if there are no incidental oscillations observed in the output waveform.
- The comparator's hysteresis amplitude (hys) is defined as follows:

$$hys = \frac{V_{CC2}}{\frac{R_{109} + R_{108}}{R_{106}} + \frac{R_{107}}{R_{106}}}$$

Keep hys in the 20–50 mV range

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4. Select R_{109} so that a value of 10 mA is not exceeded.
5. The maximum output current permitted by the current regulator is defined by the following equation. V_{ref} is the voltage at pin 4.

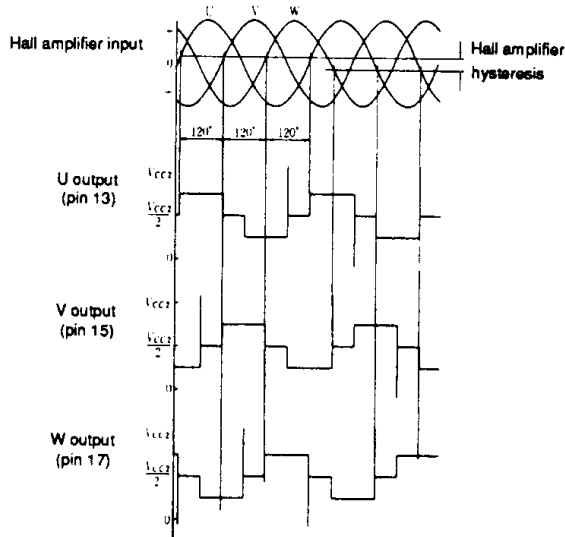
$$I_{max} = \frac{V_{ref}}{R_{NF}}$$

6. The Q_1 switching frequency (f_c) is defined by the following equation.

$$f_c = \frac{R_{NF}}{4L1} \frac{R_{108}}{R_{106}}$$

Timing Chart

• Hall Amplifier and Output Voltages



• FG Amplifier and Zero-Cross Detector Voltages

