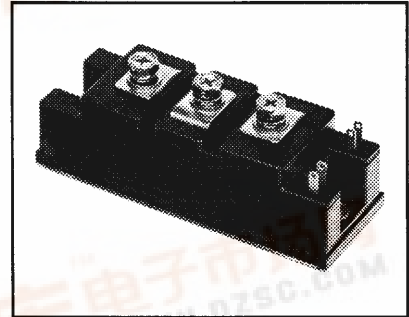
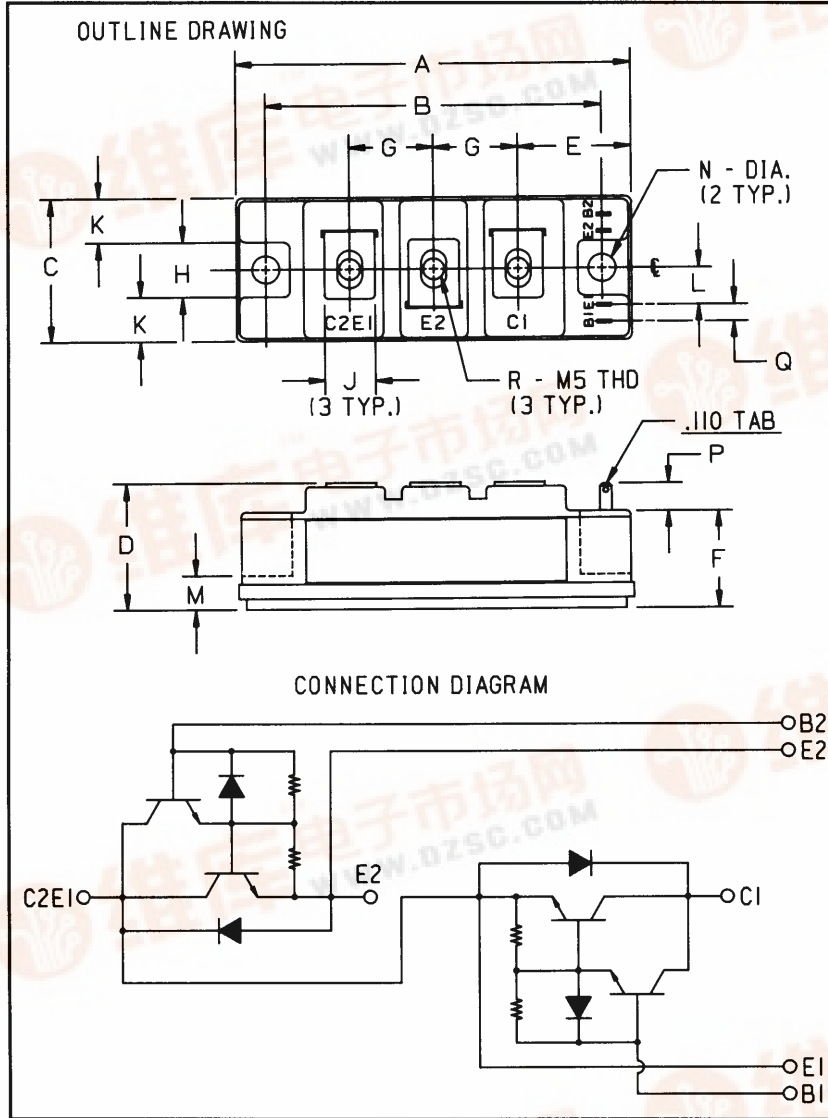




**KD224505**

Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272

**Dual Darlington Transistor Module  
50 Amperes/600 Volts**



**Description:**

The Powerex Dual Darlington Transistor Modules are high power devices designed for use in switching applications. The modules are isolated, consisting of two Darlington Transistors with each transistor having a reverse parallel connected high-speed diode.

**Features:**

- Isolated Mounting
- Planar Chips
- Discrete Fast Recovery Feedback Diode
- High Gain ( $h_{FE}$ )
- Quick Connect Base-Emitter Signal Terminals
- Base-Emitter Speed-up Diodes

**Applications:**

- AC Motor Control
- DC Motor Control
- Switching Power Supplies
- Inverters

**Ordering Information:**

Example: Select the complete eight digit module part number you desire from the table - i.e. KD224505 is a 450  $V_{CE0(sus)}$  (600  $V_{CEV}$ ), 50 Ampere Dual Darlington Module.

Outline Drawing

Dimensions	Inches	Millimeters
A	3.701 Max.	94 Max.
B	3.150 ± 0.010	80 ± 0.25
C	1.339 Max.	34 Max.
D	1.181 Max.	30 Max.
E	1.063	27
F	0.906	23
G	0.787	20
H	0.512	13

Dimensions	Inches	Millimeters
J	0.472	12
K	0.413	10.5
L	0.344	8.75
M	0.315	8
N	0.256 Dia.	6.5 Dia.
P	0.256 Min.	6.5 Min.
Q	0.157	4
R	M5 Metric	M5

Type	$V_{CE0(sus)}$ Volts (X 10)	Current Rating Amperes (X 10)
KD22	45	05





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**Absolute Maximum Ratings,  $T_J = 25^\circ\text{C}$  unless otherwise specified**

Ratings	Symbol	KD224505	Units
Junction Temperature	$T_J$	-40 to 150	$^\circ\text{C}$
Storage Temperature	$T_{\text{stg}}$	-40 to 125	$^\circ\text{C}$
Collector-Emitter Sustaining Voltage	$V_{\text{CEO(sus)}}$	450	Volts
Collector-Emitter Sustaining Voltage, $V_{\text{BE}} = -2\text{V}$	$V_{\text{CEV(sus)}}$	600	Volts
Collector-Base Voltage	$V_{\text{CBO}}$	600	Volts
Emitter-Base Voltage	$V_{\text{EBO}}$	7	Volts
Collector-Emitter Voltage, $V_{\text{BE}} = -2\text{V}$	$V_{\text{CEV}}$	600	Volts
Continuous Collector Current	$I_{\text{C}}$	50	Amperes
Diode Forward Current	$I_{\text{FM}}$	50	Amperes
Continuous Base Current	$I_{\text{B}}$	3	Amperes
Diode Surge Current	$I_{\text{FSM}}$	500	Amperes
Power Dissipation (Each Transistor)	$P_t$	310	Watts
Max. Mounting Torque M5 Terminal Screws	-	17	in.-lb.
Max. Mounting Torque M6 Mounting Screws	-	26	in.-lb.
Module Weight (Typical)	-	200	Grams
V Isolation	$V_{\text{RMS}}$	2000	Volts

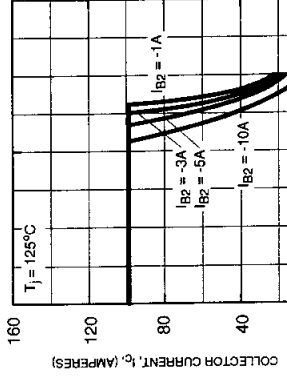
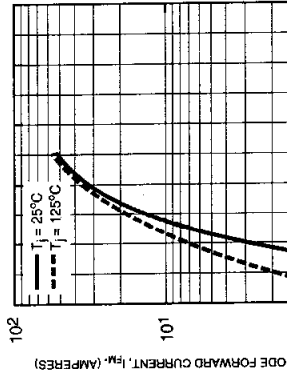
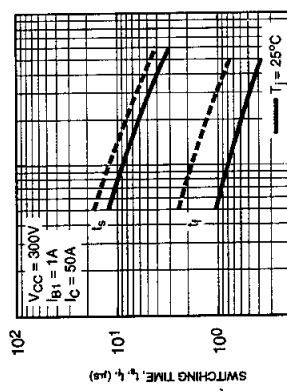
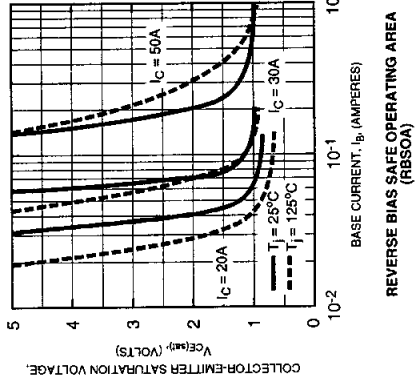
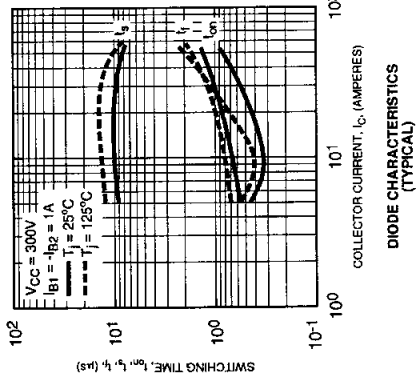
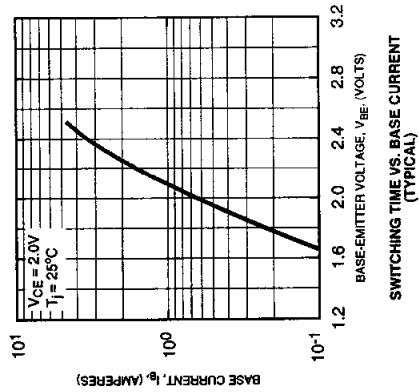
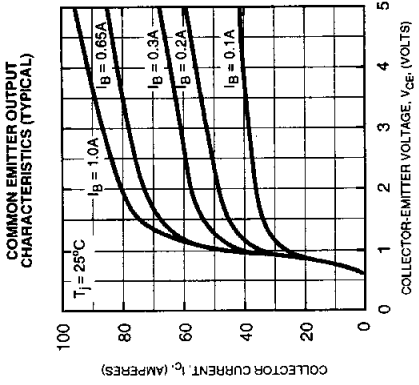
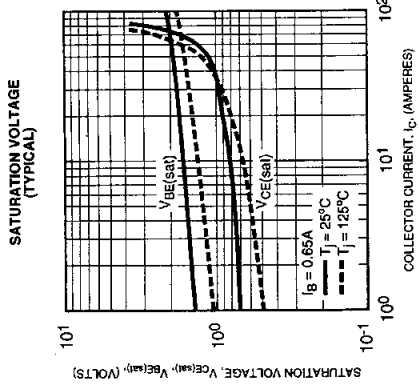
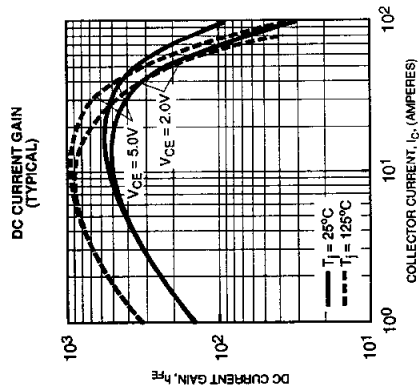
**Electrical Characteristics,  $T_J = 25^\circ\text{C}$  unless otherwise specified**

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Collector Cutoff Current	$I_{\text{CEV}}$	$V_{\text{CE}} = 600\text{V}, V_{\text{BE}} = -2\text{V}$	-	-	1	mA
Emitter Cutoff Current	$I_{\text{EBO}}$	$V_{\text{CE}} = 600\text{V}, V_{\text{BE}} = -2\text{V}, T_{\text{C}} = 125^\circ\text{C}$	-	-	5	mA
	$I_{\text{FE}}$	$V_{\text{EB}} = 7\text{V}$	-	-	200	mA
DC Current Gain	$h_{\text{FE}}$	$I_{\text{C}} = 50\text{A}, V_{\text{CE}} = 2\text{V}$	75	-	-	-
		$I_{\text{C}} = 50\text{A}, V_{\text{CE}} = 5\text{V}$	100	-	-	-
Diode Forward Voltage	$V_{\text{FM}}$	$I_{\text{FM}} = 30\text{A}$	-	-	1.75	Volts
Collector-Emitter Saturation Voltage	$V_{\text{CE(sat)}}$	$I_{\text{C}} = 50\text{A}, I_{\text{B}} = 0.65\text{A}$	-	-	2.0	Volts
Base-Emitter Saturation Voltage	$V_{\text{BE(sat)}}$	$I_{\text{C}} = 50\text{A}, I_{\text{B}} = 0.65\text{A}$	-	-	2.5	Volts
Resistive Turn-on	$t_{\text{on}}$	$V_{\text{CC}} = 300\text{V}$	-	-	1.5	$\mu\text{s}$
Load Storage Time	$t_{\text{s}}$	$I_{\text{C}} = 50\text{A}$	-	-	12	$\mu\text{s}$
Switch Times Fall Time	$t_{\text{f}}$	$I_{\text{B1}} = 1\text{A}, I_{\text{B2}} = -1\text{A}$	-	-	3.0	$\mu\text{s}$



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