# **Thyristors**

# Silicon-Controlled Rectifiers

... designed primarily for half-wave ac control applications, such as motor controls, heating controls and power supplies; or wherever half-wave silicon gate-controlled, solid-state devices are needed.

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- · Glass-Passivated Junctions
- Blocking Voltage to 800 Volts

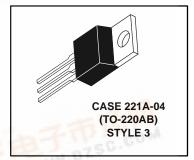
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 TO-220 Construction — Low Thermal Resistance, High Heat Dissipation and Durability

# MCR218 Series

SCRs 8 AMPERES RMS 50 thru 800 VOLTS





## **MAXIMUM RATINGS** ( $T_J = 25^{\circ}C$ unless otherwise noted.)

Rating	Symbol	Value	Unit	
Peak Repetitive Forward and Reverse Voltage <sup>(1)</sup> (T <sub>J</sub> = 25 to 125°C, Gate Open)  MCR218-2  MCR218-3  MCR218-4  MCR218-6  MCR218-8  MCR218-10	VDRM VRRM	50 100 200 400 600 800	Volts	
Forward Current RMS (All Conduction Angles)	l <sub>T(RMS)</sub>	8	Amps	
Peak Forward Surge Current (1/2 Cycle, Sine Wave, 60 Hz)	I <sub>TSM</sub>	80	Amps	
Circuit Fusing Considerations (t = 8.3 ms)	l2t	26	A <sup>2</sup> s	
Forward Peak Gate Power	P <sub>GM</sub>	5	Watts	
Forward Average Gate Power	P <sub>G</sub> (AV)	0.5	Watt	
Forward Peak Gate Current	IGM	2	Amps	
Operating Junction Temperature Range	TJ	-40 to +125	°C	
Storage Temperature Range	T <sub>stg</sub>	-40 to +150	°C	

1. VDRM and VRRM for all types can be applied on a continuous basis. Ratings apply for zero or negative gate voltage; however, positive gate voltage shall not be applied concurrent with negative potential on the anode. Blocking voltages shall not be tested with a constant current source such that the voltage ratings of the devices are exceeded.

#### **MCR218 Series**

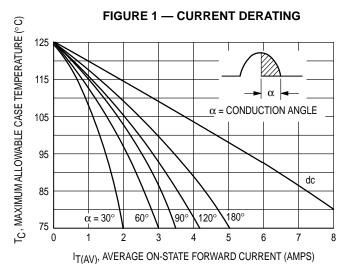
#### THERMAL CHARACTERISTICS

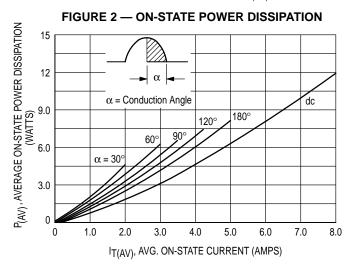
Characteristic	Symbol	Max	Unit
Thermal Resistance, Junction to Case	$R_{ heta JC}$	2	°C/W

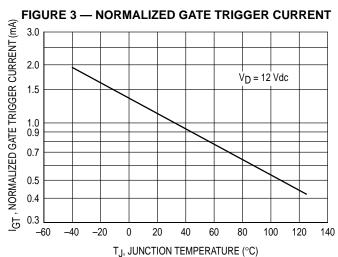
### **ELECTRICAL CHARACTERISTICS** ( $T_J = 25^{\circ}C$ unless otherwise noted.)

Characteristic	Symbol	Min	Тур	Max	Unit
Peak Forward or Reverse Blocking Current ( $V_{AK}$ = Rated $V_{DRM}$ or $V_{RRM}$ , Gate Open) $T_J = 25^{\circ}C$ $T_J = 125^{\circ}C$	I <sub>DRM</sub> , I <sub>RRM</sub>	_	_	10 2	μA mA
Peak On-State Voltage <sup>(1)</sup> (I <sub>TM</sub> = 16 A Peak)	Vтм	_	1.5	1.8	Volts
Gate Trigger Current (Continuous dc) (V <sub>D</sub> = 12 V, R <sub>L</sub> = 100 Ohms)	IGT	_	10	25	mA
Gate Trigger Voltage (Continuous dc) (V <sub>D</sub> = 12 V, R <sub>L</sub> = 100 Ohms) (Rated V <sub>DRM</sub> , R <sub>L</sub> = 1000 Ohms, T <sub>J</sub> = 125°C)	VGT	— 0.2	_	1.5 —	Volts
Holding Current (Anode Voltage = 24 Vdc, Peak Initiating On-State Current = 0.5 A, 0.1 to 10 ms Pulse, Gate Trigger Source = 7 V, 20 Ohms)	lн	_	16	30	mA
Critical Rate-of-Rise of Off-State Voltage (V <sub>D</sub> = Rated V <sub>DRM</sub> , Exponential Waveform, Gate Open, T <sub>J</sub> = 125°C)	d∨/dt	_	100	_	V/μs

<sup>1.</sup> Pulse Test: Pulse Width = 1 ms, Duty Cycle ≤ 2%.

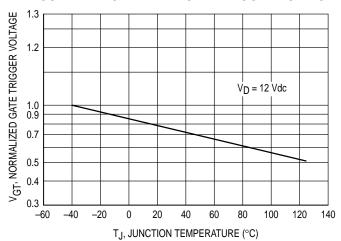




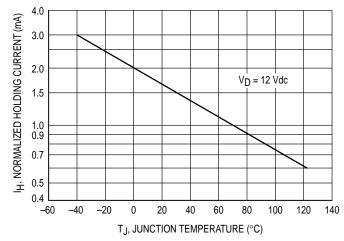


### **MCR218 Series**

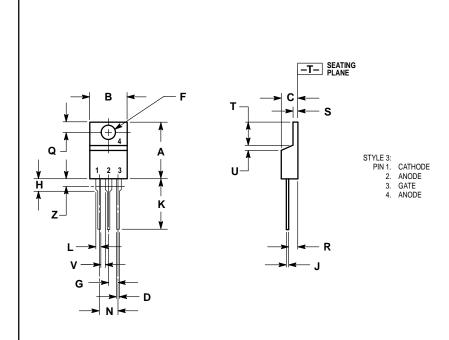




### FIGURE 5 — NORMALIZED HOLDING CURRENT



#### PACKAGE DIMENSIONS



#### NOTES:

- DIMENSIONING AND TOLERANCING PER ANSI
   V14 5M 1082
- Y14.5M, 1982. 2. CONTROLLING DIMENSION: INCH.
- DIMENSION Z DEFINES A ZONE WHERE ALL BODY AND LEAD IRREGULARITIES ARE ALLOWED.

	INCHES		MILLIMETERS		
DIM	MIN	MAX	MIN	MAX	
Α	0.570	0.620	14.48	15.75	
В	0.380	0.405	9.66	10.28	
С	0.160	0.190	4.07	4.82	
D	0.025	0.035	0.64	0.88	
F	0.142	0.147	3.61	3.73	
G	0.095	0.105	2.42	2.66	
Н	0.110	0.155	2.80	3.93	
L	0.014	0.022	0.36	0.55	
K	0.500	0.562	12.70	14.27	
L	0.045	0.055	1.15	1.39	
N	0.190	0.210	4.83	5.33	
Q	0.100	0.120	2.54	3.04	
R	0.080	0.110	2.04	2.79	
S	0.045	0.055	1.15	1.39	
Т	0.235	0.255	5.97	6.47	
C	0.000	0.050	0.00	1.27	
٧	0.045		1.15		
Z		0.080		2.04	

CASE 221A-04 (TO-220AB)

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