# **Sequenced Linear Dual-Voltage Regulator**

The NCV8509 Series are dual voltage regulators whose output voltages power up in such a manner as to protect the integrity of modern day microcontroller I/O and ESD input structures. Newer generation microcontrollers require two power supplies. One voltage is used for powering the core, while the other powers the I/O.

#### **Features**

- Power-Up Sequence
- Output Voltage Options:
  - ◆ V<sub>OUT1</sub> 5 V (±2%) 115 mA, V<sub>OUT2</sub> 2.6 V (2%) 100 mA
  - V<sub>OUT1</sub> 5 V (±2%) 115 mA, V<sub>OUT2</sub> 2.5 V (2%) 100 mA
  - ◆ V<sub>OUT1</sub> 3.3 V (±2%) 115 mA, V<sub>OUT2</sub> 1.8 V (2%) 100 mA
- Low 175 µA Quiescent Current
- Power Shunt
- Programmable RESET Time
- Programmable SLEW Rate Control
   Thermal Short!
- Thermal Shutdown
- 16 Lead SOW Exposed Pad
- NCV Prefix, for Automotive and Other Applications Requiring Site and Change Control

#### **Typical Applications**

- Automotive Powertrain
- Telematics

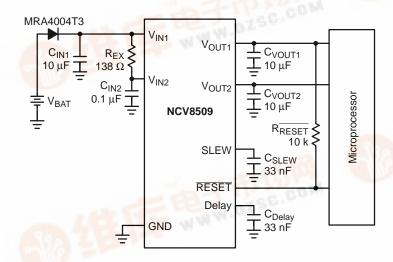


Figure 1. Application Diagram



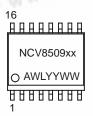
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**SOIC 16 LEAD WIDE BODY EXPOSED PAD PDW SUFFIX CASE 751R** 

#### MARKING DIAGRAM



= Voltage Ratings as Indicated Below:

26 = 5 V/2.6 V

25 = 5 V/2.5 V

18 = 3.3 V/1.8 V

= Assembly Location

WL = Wafer Lot

WW = Work Week

#### PIN CONNECTIONS



#### ORDERING INFORMATION

See detailed ordering and shipping information in the package dimensions section on page 15 of this data sheet.



# **MAXIMUM RATINGS\***

Ra	Value	Unit	
V <sub>IN1</sub> (dc)	-0.3 to 50	V	
V <sub>IN1</sub> Peak Transient Voltage		50	V
V <sub>IN2</sub> (dc)		50	V
V <sub>IN2</sub> (Current out of pin)		10	mA
Operating Voltage		50	V
Input Voltage Range (SLEW, RESET, Delay)	-0.3 to 10	V	
V <sub>OUT1</sub>		10	V
V <sub>OUT2</sub>		10	V
ElectrosElectrostatic Discharge (Human Body Mo (Machine Model)	del)	4.0 400	kV V
Package Thermal Resistance, SOW-16 E Pad:	Junction–to–Case, R <sub>θJC</sub> Junction–to–Ambient, R <sub>θJA</sub>	16 57	°C/W
Lead Temperature Soldering:	Reflow: (SMD styles only) (Note 1)	240 peak (Note 2)	°C

<sup>\*</sup>The maximum package power dissipation must be observed.

# **ELECTRICAL CHARACTERISTICS** (6.0 V < V<sub>IN1</sub> < 18 V, I<sub>VOUT1</sub> = 5.0 mA, I<sub>VOUT2</sub> = 5.0 mA, $-40^{\circ}$ C < T<sub>J</sub> < 125°C, C<sub>VOUT1</sub> = C<sub>VOUT2</sub> = 10 $\mu$ F; unless otherwise noted.)

Characteristic	Test Conditions	Min	Тур	Max	Unit
V <sub>OUT1</sub>					
Output Voltage					
5 V Option	1.0 mA < I <sub>VOUT1</sub> < 100 mA	4.9	5.0	5.1	V
3.3 V Option	1.0 mA < I <sub>VOUT1</sub> < 100 mA	3.234	3.3	3.366	V
Dropout Voltage (V <sub>IN1</sub> – V <sub>OUT1</sub> )	I <sub>OUT</sub> = 100 mA	_	400	600	mV
	I <sub>OUT</sub> = 100 μA	_	100	200	mV
Load Regulation	1.0 mA < I <sub>VOUT1</sub> < 100 mA	-	10	50	mV
Line Regulation	6.0 V < V <sub>IN1</sub> < 18 V	-	10	50	mV
Current Limit	$V_{OUT1} = V_{OUT1}$ (typ) – 500 mV	115	305	610	mA
	V <sub>OUT1</sub> = 0 V	_	105	300	mA
V <sub>OUT2</sub>			_		
Output Voltage					
2.6 V Option	1.0 mA < I <sub>VOUT2</sub> < 100 mA	2.548	2.6	2.652	V
2.5 V Option	1.0 mA < I <sub>VOUT2</sub> < 100 mA	2.450	2.5	2.550	V
1.8 V Option	1.0 mA < I <sub>VOUT2</sub> < 100 mA	1.764	1.8	1.836	V
Load Regulation	1.0 mA < I <sub>VOUT2</sub> < 100 mA	_	5.0	50	mV
Line Regulation	6.0 V < V <sub>IN1</sub> = V <sub>IN2</sub> < 18 V	_	10	50	mV
Current Limit	$V_{OUT2} = V_{OUT2}$ (typ) – 500 mV	105	305	610	mA
	V <sub>OUT2</sub> = 0 V	_	105	300	mA
General					
Quiescent Current	I <sub>OUT1</sub> = I <sub>OUT2</sub> = 100 μA, V <sub>IN1</sub> = 12 V	_	75	175	μΑ
	$I_{OUT1} = I_{OUT2} = 50 \text{ mA}, V_{IN1} = 14 \text{ V}$	_	5.0	10	mA
Thermal Shutdown (Note 3)	(Guaranteed by Design)	150	180	210	°C

<sup>3.</sup> Both outputs will turn off.

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<sup>1. 60</sup> second maximum above 183°C.

<sup>2.</sup>  $-5^{\circ}$ C/ $+0^{\circ}$ C allowable conditions.

 $\textbf{ELECTRICAL CHARACTERISTICS (continued)} \ (6.0 \ \text{V} < \text{V}_{\text{IN1}} < 18 \ \text{V}, \ \text{I}_{\text{VOUT1}} = 5.0 \ \text{mA}, \ \text{I}_{\text{VOUT2}} = 5.0 \ \text{mA}, \ -40 ^{\circ}\text{C} < \text{T}_{\text{J}} < 125 ^{\circ}\text{C}, \ \text{C} <$  $C_{VOUT1} = C_{VOUT2} = 10 \mu F$ ; unless otherwise noted.)

Characteristic	Test Conditions	Min	Тур	Max	Unit
SLEW					
SLEW Charging Current	SLEW = 1.0 V	4.0	6.0	8.0	μΑ
V <sub>OUT1</sub> SLEW Rate (Note 4)	C <sub>SLEW</sub> = 33 nF				
5 V Option		_	710	_	V/s
3.3 V Option		_	469	_	V/s
V <sub>OUT2</sub> SLEW Rate	C <sub>SLEW</sub> = 33 nF				
2.6 V Option		_	370	_	V/s
2.5 V Option		_	355	_	V/s
1.8 V Option		-	256	_	V/s
SLEW Control Threshold	(See Figure 41)	1.5	1.8	2.1	V
RESET					
RESET Threshold Increasing (Note 5)	-	94.5	96.5	98.5	%
RESET Threshold Decreasing	-				
5 V Option		4.5	4.73	$0.965 \times V_{OUT}$	V
3.3 V Option		2.97	3.12	$0.965 \times V_{OUT}$	V
2.6 V Option		2.34	2.46	$0.965 \times V_{OUT}$	V
2.5 V Option		2.25	2.36	$0.965 \times V_{OUT}$	V
1.8 V Option		1.62	1.70	$0.965 \times V_{OUT}$	V
RESET Output Low	I <sub>RESET</sub> = 1.0 mA	-	0.1	0.4	V
RESET Output Peak	Power Down (See Figure 29)	_	0.6	1.0	V
RESET Threshold Hysteresis	-				
5 V Option		50	100	150	mV
3.3 V Option		33	66	99	mV
2.6 V Option		26	52	78	mV
2.5 V Option		25	50	75	mV
1.8 V Option		18	36	54	mV
Delay	1	1		T	
Delay Switching Threshold	-	1.125	1.5	1.875	V
Delay Charge Current	Delay = 1.0 V	4.0	6.0	8.0	μΑ
Delay Saturation Voltage	V <sub>OUT1</sub> Out of Regulation	_	_	0.1	V
Delay Discharge Current	Delay = 5.0 V V <sub>OUT1</sub> out of Regulation	10	-	_	mA
Output Tracking					
Delta 1 [V <sub>OUT1</sub> – V <sub>OUT2</sub> ]					
5 V Option	$C_{OUT1} = C_{OUT2}$ , $I_{OUT1} = I_{OUT2}$	_	_	3.2	V
3.3 V Option	$C_{OUT1} = C_{OUT2}$ , $I_{OUT1} = I_{OUT2}$	-	_	2.8	V
Delta 2 [V <sub>OUT2</sub> – V <sub>OUT1</sub> ]	$C_{OUT1} = C_{OUT2}$ , $I_{OUT1} = I_{OUT2}$	_	_	100	mV
Power Shunt		<u> </u>			
Shunt Voltage 1 (V <sub>IN2</sub> )	V <sub>IN1</sub> = 6.0 V, I <sub>OUT2</sub> = 100 mA, No R <sub>EX</sub>	3.3	-	4.6	V
Shunt Voltage 2 (V <sub>IN2</sub> )	V <sub>IN1</sub> = 12 V, 1.0 mA < I <sub>OUT2</sub> < 100 mA, No R <sub>EX</sub>	3.25	4.5	5.75	V
4 Not a tested parameter	1 3012 · LX	1		1	

<sup>4.</sup> Not a tested parameter.
5. RESET signal sensitive to V<sub>OUT1</sub> and V<sub>OUT2</sub>.

#### **PIN DESCRIPTION**

Pin No.	Symbol	Description	
1	SLEW	Control for output rise time during power up. Requires capacitor to ground.	
2	Delay	Timing capacitor for RESET function.	
3	GND	Ground.	
4, 5, 7–9, 11, 14, 16	NC	No connection.	
6	RESET	Active reset (accurate to V <sub>OUT</sub> > 1.0 V).	
10	V <sub>OUT2</sub>	100 mA output (±2% output voltage) for powering microprocessor core.	
12	V <sub>IN2</sub>	Input voltage for V <sub>OUT2</sub> .	
13	V <sub>IN1</sub>	Input voltage for V <sub>OUT1</sub> , and internal circuitry.	
15	V <sub>OUT1</sub>	100 mA output (±2% output voltage) for powering microprocessor I/O.	

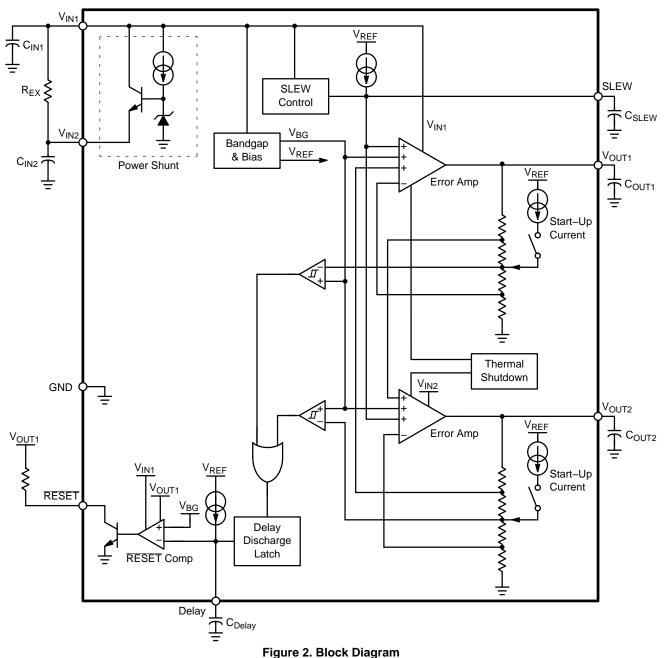
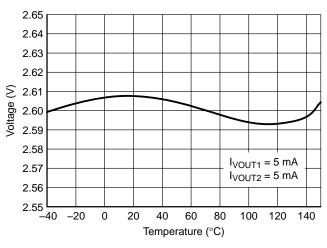


Figure 2. Block Diagram



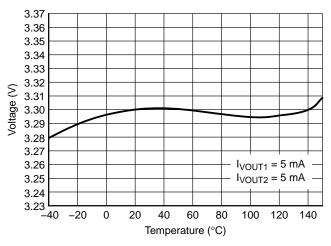
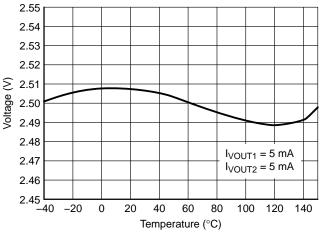


Figure 3. 2.6 V Output Voltage

Figure 4. 3.3 V Output Voltage



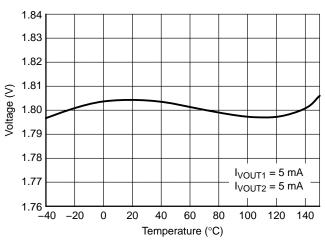
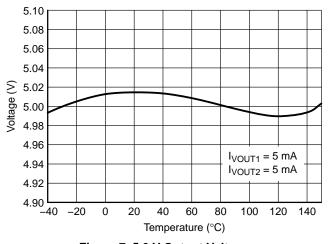


Figure 5. 2.5 V Output Voltage

Figure 6. 1.8 V Output Voltage



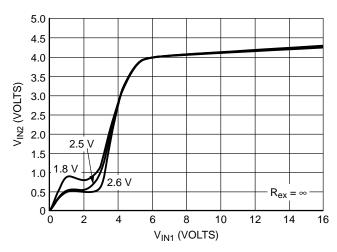
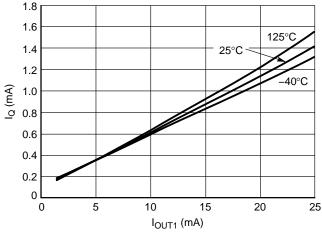


Figure 7. 5.0 V Output Voltage

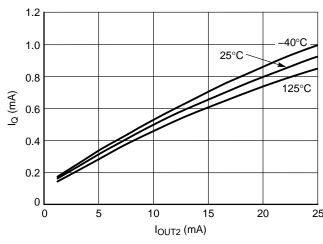
Figure 8.  $V_{\text{IN}2}$  versus  $V_{\text{IN}1}$ 



12 125°C 10 25°C 8 I<sub>Q</sub> (mA) 6 2 10 70 0 20 30 50 60 80 90 100  $I_{OUT1}$  (mA)

Figure 9.  $I_Q$  versus  $I_{OUT1}$ 

Figure 10.  $I_Q$  versus  $I_{OUT1}$ 



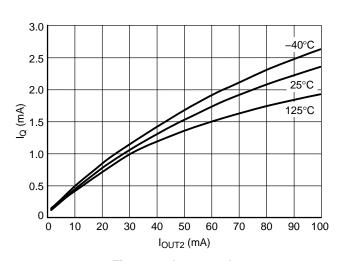
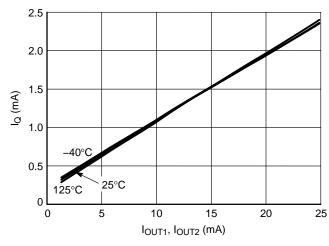


Figure 11.  $I_Q$  versus  $I_{OUT2}$ 

Figure 12. I<sub>Q</sub> versus I<sub>OUT2</sub>



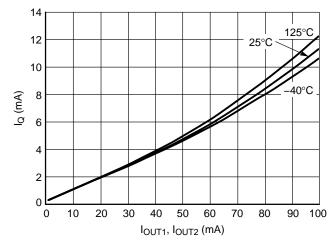
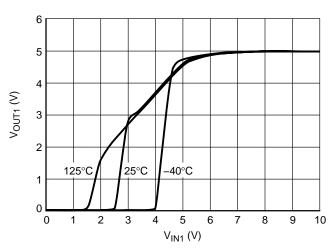


Figure 13.  $I_Q$  versus  $I_{OUT}$  ( $V_{OUT1}$  &  $V_{OUT2}$ )

Figure 14. I<sub>Q</sub> versus I<sub>OUT</sub> (V<sub>OUT1</sub> & V<sub>OUT2</sub>)



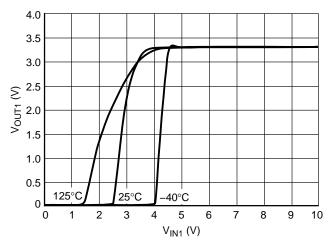
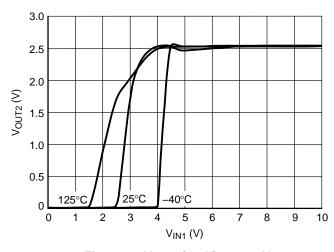


Figure 15. V<sub>OUT1</sub> (5 V) versus V<sub>IN1</sub>

Figure 16. V<sub>OUT1</sub> (3.3 V) versus V<sub>IN1</sub>



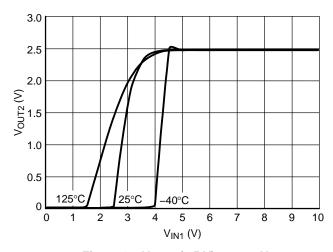


Figure 17. V<sub>OUT2</sub> (2.6 V) versus V<sub>IN1</sub>

Figure 18.  $V_{OUT2}$  (2.5 V) versus  $V_{IN1}$ 

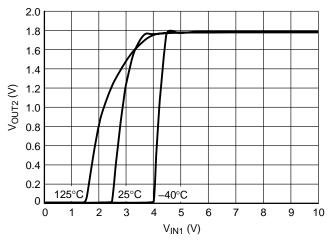
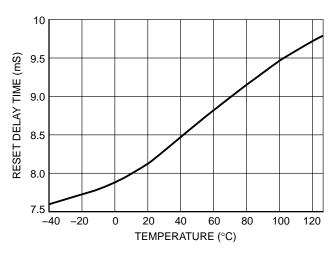


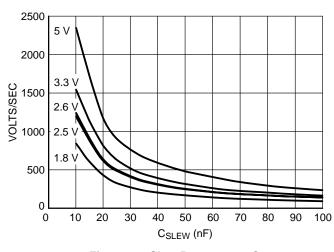
Figure 19.  $V_{OUT2}$  (1.8 V) versus  $V_{IN1}$ 



TIME (mS) C<sub>Delay</sub> (nF)

Figure 20. Reset Delay Time versus Temperature

Figure 21. Reset Delay Time versus  $C_{\mathrm{Delay}}$ 



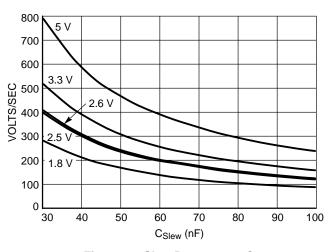
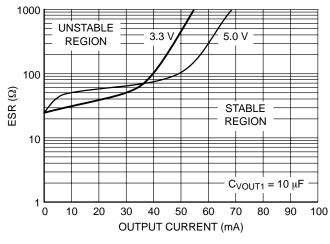


Figure 22. Slew Rate versus C<sub>Slew</sub>

Figure 23. Slew Rate versus C<sub>Slew</sub>



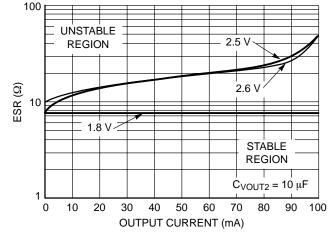


Figure 24. V<sub>OUT1</sub> Output Capacitor ESR

Figure 25.  $V_{OUT2}$  Output Capacitor ESR

#### **TIMING DIAGRAMS**

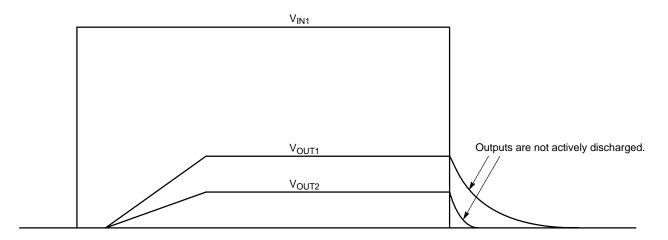


Figure 26. Response to Impulse

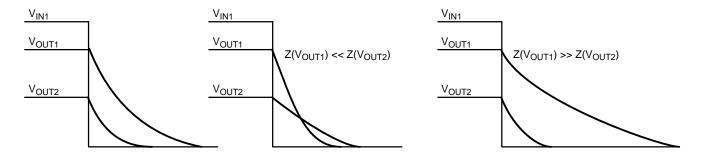


Figure 27. Output Decay vs. Load Impedance

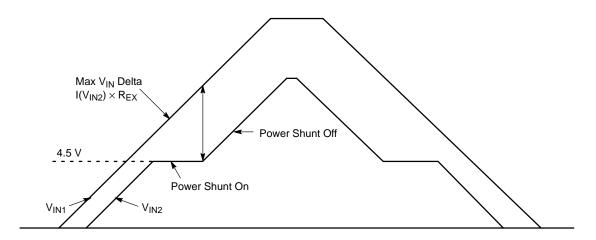


Figure 28.  $V_{\rm IN}$  Power Shunt

#### **CIRCUIT DESCRIPTION**

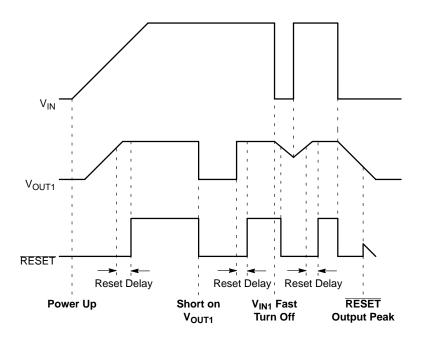


Figure 29. Dual Drive RESET Valid

#### RESET

The  $\overline{RESET}$  function gets its drive from both the input  $(V_{IN1})$  and the output  $(V_{OUT1})$ . Because of this, it is able to maintain a more reliable reset valid signal. Most regulators maintain a valid reset signal down to 1 V on the output voltage. The reset on the NCV8509 is valid down to 0 V on the output voltage  $V_{OUT1}$  (power is provided via  $V_{IN1}$ ) and the reset on the NCV8509 is valid down to 0 V on the input voltage  $V_{IN1}$  (power is provided via  $V_{OUT1}$ ). Refer to Figure 29 for operation timing diagrams.

# **Delay Function**

The reset delay circuit provides a programmable (by external capacitor) delay on the  $\overline{RESET}$  output lead.

The delay lead provides source current (typically 6.0  $\mu A$ ) to the external delay capacitor during the following proceedings:

- 1. During power up (once the regulation threshold has been verified);
- 2. After a reset event has occurred and the device is back in regulation.

The delay capacitor is discharged when the regulation (RESET threshold) has been violated. This is a latched incident. The capacitor will fully discharge and wait for the device to regulate before going through the delay time event again.

#### **Power Shunt**

 $R_{EX}$  routes some of the current used in the  $V_{OUT2}$  to a second input pin ( $V_{IN2}$ ). This is accomplished by using an internal shunt. A simplified version of this shunt is shown in Figure 30. This has the effect of reducing the amount of power dissipated on chip. The effects of choosing the external resistor value are shown in Figure 31.

Selection of the optimum Rex resistor value can be done using the following equation:

$$\frac{(Vin(max) - 4.5)}{I_{out2(max)}}$$

When not using the power shunt, short  $V_{IN1}$  to  $V_{IN2}$ .

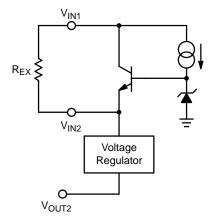


Figure 30. Power Shunt

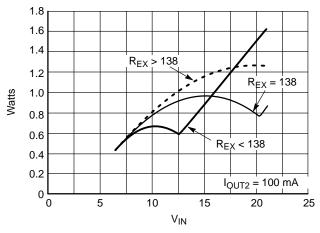
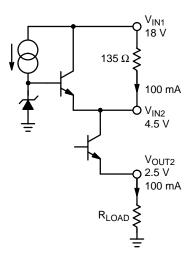


Figure 31. Power On Chip





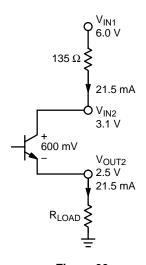


Figure 33.

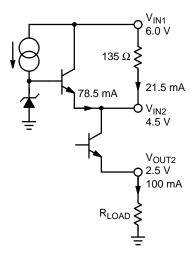


Figure 34.

#### Why Use a Power Shunt?

The power shunt circuitry helps manage and optimize power dissipation on the integrated circuit.

Figure 32 shows a 100 mA load. A 135  $\Omega$  resistor dissipates 1.35 W as shown.

Without the power shunt, the 135  $\Omega$  resistor would run into head room issues at 6.0 V and would only be able to drive 21.5 mA as shown in Figure 33 before causing the 2.5 V output to collapse.

Figure 34 shows the power shunt circuitry adding the current back in at low voltage operation. So the power is moved off chip at high voltage where it is needed most.

To further clarify, Figure 35 shows the maximum allowed resistor value (29  $\Omega$ ) without the power shunt for 6.0 V operation.

Figure 36 shows the scenario at high voltage. Only 290 mW of power is dissipated off chip compared to Figure 32 with 1.35 W.

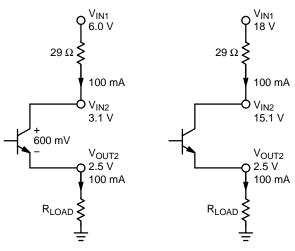


Figure 35.

Figure 36.

#### **Power Dissipation**

NCV8509 has a power shunt circuit which reduces the power on chip by utilizing an external resistor,  $R_{EX}$ . Thus the power on chip,  $P_{IC}$ , is equal to the total power,  $P_{T}$ , minus the power dissipated in the resistor  $P_{REX}$ . Refer to Figure 37.

$$PIC = PTOTAL - PREX$$
 (1)

where

$$PTOTAL = (V_{IN1} - V_{OUT1}) I_{OUT1}$$
 (2)

+ 
$$(V_{IN1} - V_{OUT2}) I_{OUT2} + (V_{IN1} \times Iq)$$

and

$$P_{REX} = (V_{IN1} - V_{IN2}) I_{OUT2}$$
 (3)

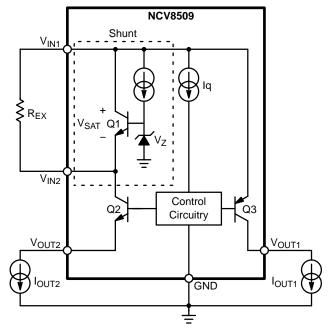


Figure 37.

$$\label{eq:VIN2} V_{IN2} = \begin{cases} V_{IN1} - V_{SAT} & \text{for } V_{IN1} < (V_{REF} + V_{SAT}) \\ V_{REF} & \text{for } (V_{REF} + V_{SAT}) < V_{IN1} < (V_{REF} + (I_{OUT2} \times R_{EX})) \\ V_{IN1} - (I_{OUT2} \times R_{EX}) & \text{for } (V_{REF} + (I_{OUT2} \times I_{OUT})) < V_{IN1} \end{cases}$$

where  $V_{REF} = V_Z - V_{BE}$  when Q1 is normally conducting.

Based on equation 3, the power in  $R_{EX}$  is dependent on  $V_{IN2}$ . The voltage on  $V_{IN2}$  is controlled by the shunt circuit, which has three modes of operation, as seen in Figure 38.

**Mode 1.** At low battery  $V_{IN2}$  is equal to  $V_{IN1}$  minus the saturation voltage of the shunt output NPN.

**Mode 2.** Once  $V_{IN1}$  rises above the reference voltage of the shunt circuit,  $V_{IN2}$  will regulate at the  $V_{REF}$ .

**Mode 3.**  $V_{IN2}$  would continue to regulate at  $V_{REF}$ , but since  $I_{OUT2}$  is not infinite, when  $V_{IN1}$  rises higher than the

reference voltage plus the voltage drop across the external resistor  $R_{EX},$  it will force  $V_{IN2}$  to be  $V_{IN1}-(I_{OUT2}\times R_{EX}).$ 

Equation 4 provides a summary for V<sub>IN2</sub>.

Combining equations 3 and 4 gives three different equations for power across  $R_{\rm EX}$ .

$$PMODE1 = (VSAT \times IOUT2)$$
 (5)

$$PMODE2 = (VIN1 - VREF) \times IOUT2$$
 (6)

$$PMODE3 = IOUT2^2 \times REX$$
 (7)

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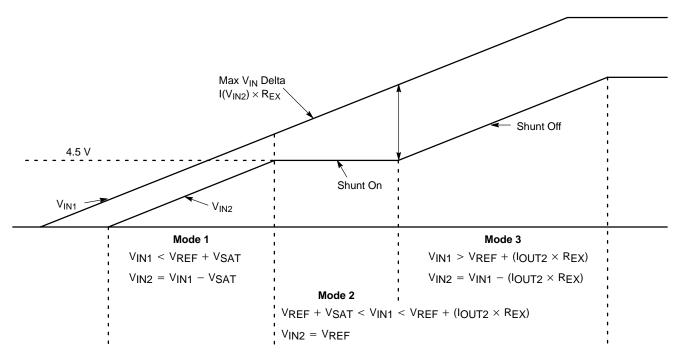


Figure 38. V<sub>IN</sub> Shunt

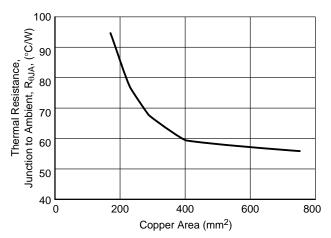


Figure 39. 16 Lead SOW (Exposed Pad),  $\theta$ JA as a Function of the Pad Copper Area (2 oz. Cu Thickness), Board Material = 0.0625" G-10/R-4

Once the value of  $P_{IC(max)}$  is known, the maximum permissible value of  $R_{\theta JA}$  can be calculated:

$$R_{\theta}JA = \frac{150^{\circ}C - T_{A}}{P_{IC}}$$
 (8)

The value of  $R_{\theta JA}$  can then be compared with those in the package section of the data sheet. Those packages with

 $R_{\theta JA}$ 's less than the calculated value in equation 2 will keep the die temperature below 150°C.

In some cases, none of the packages will be sufficient to dissipate the heat generated by the IC, and an external heatsink will be required.

#### **Heat Sinks**

A heat sink effectively increases the surface area of the package to improve the flow of heat away from the IC and into the surrounding air.

Each material in the heat flow path between the IC and the outside environment will have a thermal resistance. Like series electrical resistances, these resistances are summed to determine the value of  $R_{\theta IA}$ :

$$R_{\theta}JA = R_{\theta}JC + R_{\theta}CS + R_{\theta}SA \tag{9}$$

where:

 $R_{\theta JC}$  = the junction-to-case thermal resistance,

 $R_{\theta CS}$  = the case–to–heatsink thermal resistance, and

 $R_{\theta SA}$  = the heatsink-to-ambient thermal resistance.

 $R_{\theta JC}$  appears in the package section of the data sheet. Like  $R_{\theta JA}$ , it too is a function of package type.  $R_{\theta CS}$  and  $R_{\theta SA}$  are functions of the package type, heatsink and the interface between them. These values appear in heat sink data sheets of heat sink manufacturers.

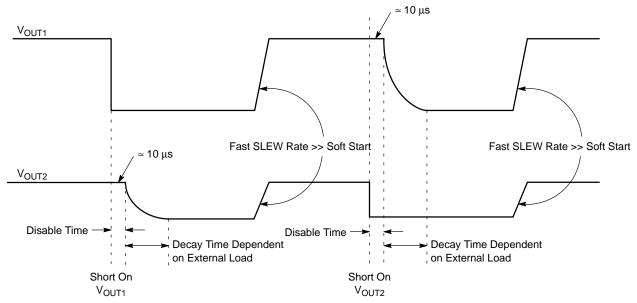


Figure 40. Fault Response. Note the High SLEW Rate Coming Out of Fault Conditions. Soft Start Only Applies to a Power Up Sequence.

#### **Slew Rate Control**

Figure 41 shows the circuitry associated with Slew Rate Control. The diagram highlights the control of one output for simplicity. V<sub>OUT1</sub> and V<sub>OUT2</sub> are both controlled on the IC.

The slew rate capacitor (C<sub>SLEW</sub>) is charged with an on-chip current source runing at 6.0 µA (typ.). Charging a capacitor with a current source creates a linear voltage ramp as shown in Figure 42.

The lowest voltage to the positive terminals of the comparator (Error Amp) dominates the output voltage (V<sub>OUT</sub>). Consequently, when C<sub>SLEW</sub> is fully discharged on power up, it is the dominant factor on the positive terminal and disables the output. The output (VOUT) follows the linear ramp on the SLEW pin (after being gained up with R1 and R2) until V<sub>BG</sub> becomes the dominant voltage. This occurs when  $SLEW = V_{BG} + V_{D1}$  or approximately 1.8 V.

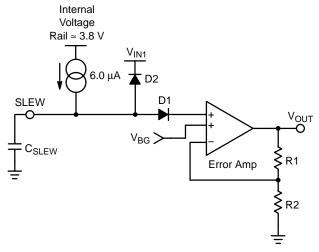


Figure 41. Slew Control Circuitry

Slew time can be calculated using the standard capacitor equation.

$$I \,=\, C \frac{dv}{dt} \ , \ \ t \,=\, \frac{C(\Delta V)}{I}$$

Using a 33 nF capacitor, the slew time is:

$$t = \frac{(33 \text{ nF})(1.8 \text{ V})}{6 \mu A} = 9.9 \text{ ms}$$

The corresponding slew rate for this is 1.8 V/9.9 ms =182 V/s ON THE SLEW PIN.

To calculate the slew rate on outputs, you must multiply by the gain set up by R1 and R2.

$$A_V = \frac{VOUT}{1.28 \text{ V}}$$

For a 5 V output, the gain would be:

$$A_V = \frac{5 \text{ V}}{1.28 \text{ V}} = 3.9 \text{ V/V}$$

assuming  $V_{BG} = 1.28 \text{ V}$ .

The resultant slew rate on the output is the slew rate on the SLEW pin multiplied by the gain, or:

$$(182 \text{ V/s}) \times (3.9 \text{ V/V}) = 710 \text{ V/s}$$

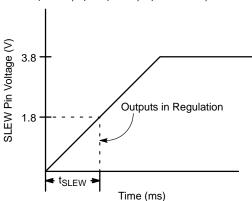


Figure 42.

#### **ORDERING INFORMATION**

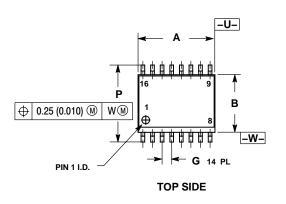
Device	Output Voltage	Package	Shipping
NCV8509PDW26	5.7/0.07/		47 Units/Rail
NCV8509PDW26R2	5 V/2.6 V		1000 Tape & Reel
NCV8509PDW25	5.770.577	SOIC 16 Lead Wide Body Exposed Pad	47 Units/Rail
NCV8509PDW25R2	5 V/2.5 V		1000 Tape & Reel
NCV8509PDW18	0.07/4.07/		47 Units/Rail
NCV8509PDW18R2	3.3 V/1.8 V		1000 Tape & Reel

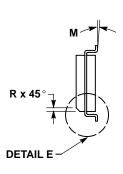
<sup>†</sup>For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.

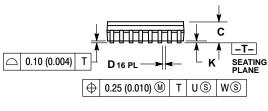
#### **PACKAGE DIMENSIONS**

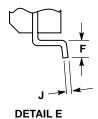
#### SOIC 16 LEAD WIDE BODY EXPOSED PAD PDW SUFFIX

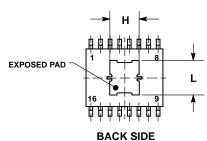
CASE 751R-02 ISSUE A











#### NOTES:

- DIMENSIONING AND TOLERANCING PER ANSI Y14.5M. 1982.
- 2. CONTROLLING DIMENSION: MILLIMETER.
- DIMENSION A AND B DO NOT INCLUDE MOLD PROTRUSION.
- MAXIMUM MOLD PROTRUSION 0.15 (0.006) PER SIDE.
   DIMENSION D DOES NOT INCLUDE DAMBAR
- DIMENSION D DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE PROTRUSION SHALL BE 0.13 (0.005) TOTAL IN EXCESS OF THE D DIMENSION AT MAXIMUM MATERIAL CONDITION.
- 6. 751R-01 OBSOLETE, NEW STANDARD 751R-02.

	MILLIMETERS		INCHES		
DIM	MIN	MAX	MIN	MAX	
Α	10.15	10.45	0.400	0.411	
В	7.40	7.60	0.292	0.299	
C	2.35	2.65	0.093	0.104	
D	0.35	0.49	0.014	0.019	
F	0.50	0.90	0.020	0.035	
G	1.27 BSC		0.050 BSC		
Н	3.76	3.86	0.148	0.152	
J	0.25	0.32	0.010	0.012	
K	0.10	0.25	0.004	0.009	
L	4.58	4.78	0.180	0.188	
M	0 °	7 °	0 °	7 °	
Р	10.05	10.55	0.395	0.415	
R	0.25	0.75	0.010	0.029	

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