

# PS-800E High Performance Production Soldering System

#### Designed to be the perfect, compact system for repetitive manual soldering and touch-up.

The PS-800E Soldering System features an innovative, compact power supply which is ideal for demanding production environments. The system allows operators to produce high quality product quickly, easily and safely. It is a reliable, hassle-free production tool that can be used to solder lead-free PCBs immediately without needing to be continually re-calibrated, like traditional technologies, to meet the higher temperature requirements.

## **Power Heater Tips for Production Soldering**

OK International has developed a comprehensive line of large diameter, high power soldering tip geometries for the PS-800E Soldering System. The result is extended tip life without reducing thermal performance.

The Power Heater Tips offer a combination of performance and value. The replaceable tips are used with the PS-HC2 Soldering Hand piece and deliver high power, economical soldering in high volume production applications. The tips come in a thermally optimized large diameter tip that includes additional iron plating for longer life.

# Perfect For Lead-Free Hand Soldering

The most important technical challenge of lead-free hand soldering is being able to solder heat sensitive components at 215-220°C, without causing damage. This requires a soldering iron that can respond to the thermal energy demands of the application and deliver the correct amount of energy to the joint without overshoot that can cause damage.

OK International's PS-800E Soldering System is perfect for lead-free hand soldering. SmartHeat® technology allows the higher thermal performance requirements of lead-free alloys to be met without increasing the tip temperature. Thus, the risk of thermal damage is eliminated.









#### **PS-800E Soldering System**

System Includes Power Supply with Power Cord, Hand-Piece With Cord, Auto Sleep Workstand With Sponge And Cartridge Removal Pad

Part No.	Description
PS-800E	PS-800E High Performance Soldering System

## **Accessories & Spare Parts**

Part No.	Description			
PS-PW1	PS-800 Power Supply			
PS-WSAS	PS-800 Auto Sleep Workstand with Sponge			
AC-YS4	Sponge 3.12" ø x 1" (pack of 10)			
PS-HC2	PS-800E Soldering Handle with Coil Assembly			
PS-CA2	PS-800E Coil Assembly			
AC-CP2	Heater Tip Removal Pad			
AC-PM	Power Meter AC			

#### **Lead Free Process Identification**

To easily identify the lead-free processes, we have designed visual indicators that fit on the system parts where cross contamination can occur, such as tips & work stand sponges.

Part I	No.	Description		
PS-W	SAS-G	Green Auto Sleep Workstand		
AC-C	K4	Green Cartridge Identification Ring for SFV Consumables (Pack of 50)		

## **Power Heater Tips for Production Soldering**

	Part No.	Solder Tip		Part No.	Solder Tip
0.04° 11.0mm	SFV-CH10	Chisel Solder Tip, 30° 1.0mm (.04")	0.51° 13.0mm	SFV-CNB05	Conical Bent Solder Tip, 0.5mm (.02")
0.8°	SFV-CH20	Chisel Solder Tip, 2.0mm (.08")	0.53* 13.6mm	SFV-CNL04	Conical Long Solder Tip, 0.4mm (.016")
0.43' 11.0mm	SFV-CH25	Chisel Solder Tip, 2.5mm (.10")	0.04* 1.0mm	SFV-CNL10	Conical Long Solder Tip, 1.0mm (.04")
0.2' 5.0mm	SFV-CH50	Extra Large Chisel Solder Tip, 5.0mm (.20")	0.59° 15.0mm	SFV-CNL14	Conical Long Tip, 1.4mm (.055")
0.06° 1.5mm 0.48° 12.2mm	SFV-CHB15	Chisel Bent 30° Solder Tip, 1.5mm (.06")	0.8' 14.0mm 2.0mm	SFV-DRH20	Conical Bevel Solder Tip, 2.0mm (.08")
0.02* 0.5mm	SFV-CN05	Conical Solder Tip, 0.5mm (.02")	2.4mm .085* 5.0mm 1 45* 20° 1 14mm .55*	SFV-DRK50	Knife Solder Tip, 5.0mm (.20")

To order specialty versions of the Power Heater Tips replace the "F" in the part number with the appropriate letter designate for your application when ordering: T = Temperature Sensitive C = Ceramic or Heavy Load

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