## INTRODUCTION

As a pre－signal \＆servo signal processor for the DISC－MAN，S1L9225X is a low voltage，low consumption current IC that can read CD－RW，and CD－R discs and can be applied to various products，such as the CDP／VCD／CD－MP3 for the DISC－MAN．It is a hard－wired free－adjustment servo，which automatically controlled the control point of the pre－signal portion．


## FEATURES

－RF amplifier（CD，CD－R，CD－RW applicable）
－Gain setting \＆monitoring for the CD－R，CD－RW DISC
－Focus error amp \＆Febias adjustment
－Tracking error amp \＆balance，gain adjustment
－FOK，defect，mirror detect
－Center voltage amplifier
－APC（Automatic Power Control）
－APC laser controller（Controlled by Tracking Summing Signal）
－RF AGC \＆EQ control（AGC Level Control Compatible）
－Enhanced EFM slice（Double Asymmetry Method）
－Focus servo loop \＆offset adjustment
－Tracking servo loop \＆offset adjustment
－Sled servo loop
－Spindle servo loop
－Auto－sequence
－Fast search mode（1－36000 track jump）
－Interruption countermeasure
－Focus \＆Tracking servo muting controlled by EFM duty check
－RF peaking prevention system by EFM duty check
－Focus，tracking，spindle loop pole move option
－Operating voltage $2.7 \mathrm{~V}-3.3 \mathrm{~V}$
－Power saving mode
＜Notice＞LPC Control used by side beam signal，it related to pick－up assurance．
When used pick－up，the specification is present extra．

## ORDERING INFORMATION

| Device | Package | Supply Voltage | Operating Temperature |
| :---: | :---: | :---: | :---: |
| S1L9225X01－Q0R0 | $64-$ LQFP－1414 | $2.7 \mathrm{~V}-3.3 \mathrm{~V}$ | $-20^{\circ} \mathrm{C}-+75^{\circ} \mathrm{C}$ |

## BLOCK DIAGRAM



## APPLICATION DIAGRAM


simsung

## PIN CONFIGURATION



## PIN DESCRIPTION

Table 1. Pin Description

| Pin No | Symbol | I/O | Description |
| :---: | :---: | :---: | :---: |
| 1 | EQO | O | RF equalizer output |
| 2 | EFMI | 1 | EFM slice input. (input impedance 47K) |
| 3 | DCC1 | O | Time constant connection output to detect defects |
| 4 | DCC2 | 1 | Time constant connection input to detect defects |
| 5 | MCP | I | CAP connection terminal for mirror hold |
| 6 | DCB | I | CAP terminal to limit defect detection |
| 7 | VSSA/GND | G | RF, servo ground |
| 8 | FRSH | 1 | CAP connection terminal for focus search |
| 9 | FSET | 1 | Filter bias for focus, tracking, spindle |
| 10 | FLB | I | CAP terminal to make focus loop rising low band |
| 11 | FGD | 1 | Terminal to change the high frequency gain of the focus loop |
| 12 | FDFCT | 1 | CAP connection terminal to integrate the focus error |
| 13 | FSEO | 0 | Focus error output |
| 14 | FSI | 1 | Focus servo input |
| 15 | ATSCO | O | Shock level detect output (shock: L: state) |
| 16 | TGU | 1 | Time constant connection to change the high frequency gain of the tracking loop. |
| 17 | VDDA | P | Power supply for the servo |
| 18 | ISTAT2 | O | Internal status output pin (FOK, TRCNT) |
| 19 | ISTAT1 | 0 | Internal status output pin |
| 20 | MCK | 1 | Micom clock pin |
| 21 | MDATA | 1 | Data input pin |
| 22 | MLT | 1 | Data latch input pin |
| 23 | RESET | 1 | Reset input pin |
| 24 | WDCK | 1 | 88.2kHz input terminal from DSP |
| 25 | CLVI | I | Control output input terminal of DSP spindle |
| 26 | LOCK | 1 | Sled run away prevention pin (L: sled off and tracking gain up) |
| 27 | ASY | 1 | Auto asymmetry control input terminal |
| 28 | EFM2 | 0 | Output for EFM pulse integration |
| 29 | EFM | 0 | EFM output terminal for RFO slice (to DSP) |
| 30 | SSTOP | 1 | PICK UP's maximum lead-in diameter position check pin |
| 31 | VSS | G | Digital ground |
| 32 | VDD | P | Digital power |

Table 1. Pin Description (Continued)

| Pin No | Symbol | I/O | Description |
| :---: | :---: | :---: | :---: |
| 33 | SPDLM | 1 | Spindle amp inverting input pin |
| 34 | SPDLO | O | Spindle amp output pin |
| 35 | FEM | 1 | Focus servo amp inverting input pin |
| 36 | FEO | 0 | Focus servo amp output pin |
| 37 | SLM | I | Sled servo inverting input |
| 38 | SLO | O | Sled servo output |
| 39 | SLP | I | Sled servo non inverting input |
| 40 | TEM | 1 | Tracking servo amp inverting input pin |
| 41 | TEO | 0 | Tracking servo amp output pin |
| 42 | ATSC | I | Anti-shock input pin |
| 43 | TZC | I | Tracking zero crossing input pin |
| 44 | TEIO | B | Tracking error output \& tracking servo input pin |
| 45 | LPFT1 | I | Tracking error integration input terminal 1 (automatic control) |
| 46 | LPFT2 | 1 | Tracking error integration input terminal 2 (automatic control) |
| 47 | LD | O | APC AMP output pin |
| 48 | PD | 1 | APC AMP input pin |
| 49 | PDA | I | Photo-diode A/C RF I/V amp1 inverting input pin |
| 50 | PDB | I | Photo-diode B/D RF I/V amp2 inverting input pin |
| 51 | PDC | 1 | Photo-diode A/C RF I/V amp1 inverting input pin |
| 52 | PDD | 1 | Photo-diode B/D RF I/V amp2 inverting input pin |
| 53 | PDF | 1 | Photo-diode F with tracking (F) I/V amp inverting input pin |
| 54 | PDE | 1 | Photo-diode E with tracking (E) I/V amp inverting input pin |
| 55 | VREF | O | (VCC+GND)/2 voltage reference output pin |
| 56 | VCC | P | RF part VCC power supply pin |
| 57 | EQC | I | AGC_ equalize level control terminal and VCA input connection cap terminal |
| 58 | LPB | 1 | Laser power level control resistance terminal |
| 59 | LPC | 1 | Laser power control tracking summing signal integration terminal |
| 60 | TESO | 0 | Tracking error summing signal |
| 61 | RFM2 | I | RF summing amp $2 x$ filter on/off |
| 62 | RFM | I | RF summing amp inverting input terminal |
| 63 | RFO | 0 | RF summing amp output terminal |
| 64 | EQI | I | RFO dc control input terminal (use by MIRROR, FOK, AGC\&EQ terminals) |

## MAXIMUM ABSOLUTE RATINGS

| Item | Symbol | Rating | Unit |
| :--- | :---: | :---: | :---: |
| Power supply voltage | $\mathrm{V}_{\mathrm{DD}}$ | $-0.3-5.5$ | V |
| Input supply voltage | $\mathrm{V}_{\mathrm{I}}$ | $-0.3-\mathrm{V}_{\mathrm{DD}}+0.3$ | V |
| Operating temperature | $\mathrm{T}_{\text {OPR }}$ | $-20-75$ | ${ }^{\circ} \mathrm{C}$ |
| Storage temperature | $\mathrm{T}_{\text {STG }}$ | $-40-125$ | ${ }^{\circ} \mathrm{C}$ |

## ELECTRICAL CHARACTERISTICS

Table 2. Electrical Characteristics

| No. | Inspection Items | Symbols | Inspection Block | Spec |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Supply current 2.7V | ICCTY |  | 6 | 10 | 14 | mA |
| 2 | RF AMP offset voltage | Vrfo | RF AMP | -85 | 0 | +85 | mV |
| 3 | RF AMP oscillation voltage | Vrfosc |  | 0 | 50 | 100 | mV |
| 4 | RF AMP voltage gain AC | Grfac |  | 16.2 | 14.7 | 17.7 | dB |
| 5 | RF AMP voltage gain BD | Grfbd |  | 16.2 | 14.7 | 17.7 | dB |
| 6 | RF RHD characteristic | Rfthd |  | - | - | 5 | \% |
| 7 | RF AMP maximum output voltage | Vrfh |  | 2.35 | - | - | V |
| 8 | RF AMP minimum output voltage | Vrfl |  | - | - | 0.85 | V |
| 9 | RF CDRW gain AC1 | GRWAC1 |  | 5.5 | 7.7 | 9.9 | - |
| 10 | RF CDRW gain AC2 | GRWAC2 |  | 11.0 | 13.1 | 16.2 | - |
| 11 | RF CDRW gain AC3 | GRWAC3 |  | 18.0 | 21.3 | 24.6 | - |
| 12 | RF CDRW gain BD1 | GRWBD1 |  | 5.5 | 7.7 | 9.9 | - |
| 13 | RF CDRW gain BD2 | GRWBD2 |  | 11.0 | 13.1 | 16.2 | - |
| 14 | RF CDRW gain BD3 | GRWBD3 |  | 18.0 | 21.3 | 24.6 | - |
| 15 | RF IVSEL connection AC | RFSELAC |  | 24 | 47 | 70 | k $\Omega$ |
| 16 | RF IVSEL connection BD | RFSELBD |  | 24 | 47 | 70 | k $\Omega$ |
| 17 | RF AMP offset conversion 1 | Vrfoff1 |  | 0 | -100 | -200 | mV |
| 18 | RF AMP offset conversion 2 | Vrfoff2 |  | -100 | -200 | -300 | mV |
| 19 | Focus error offset voltage | VFEO1 | Focus Error <br> Amplifier | -525 | -250 | -50 | mV |
| 20 | Focus error auto voltage | VFEO2 |  | -35 | 0 | +35 | mV |
| 21 | ISTAT state after FEBIAS control | VISTAT1 |  | 2.5 | - | - | V |
| 22 | Focus ERROR voltage gain 1 | GFEAC |  | 18 | 21 | 24 | dB |
| 23 | Focus ERROR voltage gain 2 | GFEBD |  | 18 | 21 | 24 | dB |
| 24 | Focus ERROR voltage gain difference | $\triangle$ GFE |  | -3 | 0 | +3 | dB |
| 25 | Focus ERROR AC difference | VFEACP |  | 0 | 50 | 100 | mV |
| 26 | FERR maximum output voltage H | VFEPPH |  | 2.3 | - | - | V |
| 27 | FERR minimum output voltage L | VFEPPL |  | - | - | 0.4 | V |
| 28 | AGC max gain | GAGC | AGC_Equalize | 16 | 19 | 22 | dB |
| 29 | AGC EQ gain | GEQ |  | 0 | 1 | 2 | dB |
| 30 | AGC normal gain | GAGC2 |  | 3 | 6 | 9 | dB |
| 31 | AGC compress ratio | CAGC |  | 0 | 2.5 | 5 | dB |
| 32 | AGC frequency | FAGC |  | -1.5 | 0 | 2.5 | dB |

Table 2. Electrical Characteristics (Continued)

| No. | Inspection Items | Symbols | Inspection Block | Spec |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 33 | TERR sum voltage gain SF | GTSF | Tracking Error <br> Amplifier | 16.5 | 19.5 | 22.5 | dB |
| 34 | TERR sum voltage gain SE | GTSE |  | 16.5 | 19.5 | 22.5 | dB |
| 35 | TERR sum voltage gain S2 | GTS2 |  | 22.5 | 25.5 | 28.5 | dB |
| 36 | TERR gain voltage gain 1 | GTEF1 |  | -1.5 | 0.5 | 2 | dB |
| 37 | TERR gain voltage gain 2 | GTEF2 |  | 1 | 1.7 | 2.4 | - |
| 38 | TERR gain voltage gain 3 | GTEF3 |  | 1 | 1.3 | 1.6 | - |
| 39 | TERR gain voltage gain 4 | GTEF4 |  | 1 | 1.45 | 1.9 | - |
| 40 | TERR gain voltage gain 5 | GTEF5 |  | 1 | 1.55 | 2.1 | - |
| 41 | TERR gain voltage gain 6 | GTEF6 |  | 1 | 1.45 | 1.9 | - |
| 42 | TERR gain voltage gain 7 | GTEF7 |  | 1 | 1.45 | 1.9 | - |
| 43 | TERR balance gain | GTEE |  | 10.5 | 13.5 | 16.5 | dB |
| 44 | TERR balance mode 1 | TBE1 |  | 1.0 | 1.05 | 1.1 | - |
| 45 | TERR balance mode 2 | TBE2 |  | 1.0 | 1.05 | 1.1 | - |
| 46 | TERR balance mode 3 | TBE3 |  | 1.0 | 1.05 | 1.1 | - |
| 47 | TERR balance mode 4 | TBE4 |  | 1.0 | 1.25 | 1.5 | - |
| 48 | TERR balance mode 5 | TBE5 |  | 1.0 | 1.20 | 1.4 | - |
| 49 | TERR balance mode 6 | TBE6 |  | 1.0 | 1.3 | 1.75 | - |
| 50 | TERR EF voltage gain difference | $\triangle$ GTEF |  | 10.0 | 13.0 | 16.0 | dB |
| 51 | TERR maximum output voltage H | VTPPH |  | 2.0 | - | - | V |
| 52 | TERR maximum output voltage L | VTPPL |  | - | - | 0.7 | V |
| 53 | APC PSUB voltage L | APSL | $\begin{gathered} \text { APC } \\ \& \\ \text { Laser } \\ \text { Control } \end{gathered}$ | - | - | 1.0 | V |
| 54 | APC PSUB voltage H | APSH |  | 2.0 | - | - | V |
| 55 | APC PSUB LDOFF | APSLOF |  | 2.2 | - | - | V |
| 56 | APC current drive H | ACDH |  | 1.35 | - | - | V |
| 57 | APC current drive L | ACDL |  | - | - | 1.35 | V |
| 58 | LPC RF differential 1 | LPRF1 |  | 0.4 | 0.5 | 0.6 | V |
| 59 | LPC RF differential 2 | LPRF2 |  | 0.4 | 0.5 | 0.6 | V |
| 60 | LPC TE differential | LPTE |  | 0.4 | 0.5 | 0.6 | V |
| 61 | MIRROR minimum operating frequency | FMIRB | MIRROR | - | 550 | 900 | HZ |
| 62 | MIRROR maximum operating frequency | FMIRP |  | 30 | 75 | - | kHz |
| 63 | MIRROR AM characteristic | FMIRA |  | - | 400 | 600 | HZ |
| 64 | MIRROR minimum input voltage | VMIRL |  | - | 0.1 | 0.2 | V |
| 65 | MIRROR maximum input voltage | VMIRH |  | 1.8 | - | - | V |

Table 2. Electrical Characteristics (Continued)

| No. | Inspection Items | Symbols | Inspection Block | Spec |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 66 | FOK threshold voltage | VFOKT | FOK | -420 | -360 | -300 | mV |
| 67 | FOK output voltage H | VFOHH |  | 2.2 | - | - | V |
| 68 | FOK output voltage L | VFOKL |  | - | - | 0.5 | V |
| 69 | FOK FEEQ. characteristic | FFOK |  | 40 | 45 | 50 | kHz |
| 70 | Defect bottom voltage | FDFCTB | Defect | - | 670 | 1000 | HZ |
| 71 | Defect CUTOFF voltage | FDFCTC |  | 2.0 | 4.7 | - | kHz |
| 72 | Defect minimum input voltage | VDFCTL |  | - | 0.3 | 0.5 | V |
| 73 | Defect maximum input voltage | VDFCTH |  | 1.8 | - | - | V |
| 74 | Normal EFM duty voltage 1 | NDEFMN | EFM Slice | -50 | 0 | +50 | mV |
| 75 | Normal EFM duty symmetry | NDEFMA |  | 0 | 5 | 10 | \% |
| 76 | Normal EFM duty voltage 3 | NDEFMH |  | 0 | +50 | +100 | mV |
| 77 | Normal EFM duty voltage 4 | NDEFML |  | -100 | -50 | 0 | mV |
| 78 | Normal EFM minimum input voltage | NDEFMV |  | - | - | 0.12 | V |
| 79 | Normal EFM duty difference 1 | NDEFM1 |  | 30 | 50 | 70 | mV |
| 80 | Normal EFM duty difference 2 | NDEFM2 |  | 30 | 50 | 70 | mV |
| 81 | EFM2 duty voltage 1 | EDEFMN1 | Enhanced EFM Slicer | -50 | 0 | +50 | mV |
| 82 | EFM2 duty voltage 2 | EDEFMN2 |  | -50 | 0 | +50 | mV |
| 83 | EFM2 duty symmetry | EDEFMA |  | 0 | 5 | 10 | \% |
| 84 | EFM2 duty voltage 3 | EDEFMH1 |  | 0 | +50 | +100 | mV |
| 85 | EFM2 duty voltage 4 | EDEFMH2 |  | 0 | +60 | +120 | mV |
| 86 | EFM2 duty voltage 5 | EDEFML1 |  | -100 | -50 | 0 | mV |
| 87 | EFM2 duty voltage 6 | EDEFML2 |  | -120 | -60 | 0 | mV |
| 88 | EFM2 minimum input voltage | EDEFMV |  | - | - | 0.12 | V |
| 89 | FZC threshold voltage | VFZC | Interface | 35 | 69 | 100 | mV |
| 90 | ANTI-shock detection H | VATSCH |  | 7 | 32 | 67 | mV |
| 91 | ANTI-shock detection L | VATSCL |  | -67 | -32 | -7 | mV |
| 92 | TZC threshold voltage | VTZC |  | -30 | 0 | +30 | mV |
| 93 | SSTOP threshold voltage | VSSTOP |  | -100 | -65 | -30 | mV |
| 94 | Tracking gain win T1 | VTGWT1 |  | 200 | 250 | 300 | mV |
| 95 | Tracking gain win T2 | VTGWT2 |  | 100 | 150 | 200 | mV |
| 96 | Tracking gain win 11 | VTGWI1 |  | 250 | 300 | 350 | mV |
| 97 | Tracking gain win I 2 | VTGWI2 |  | 150 | 200 | 250 | mV |
| 98 | Tracking BAL win T1 | VTGW11 |  | -50 | 0 | +50 | mV |
| 99 | Tracking BAL win T2 | VTGW12 |  | -40 | 0 | +40 | mV |

Table 2. Electrical Characteristics (Continued)

| No. | Inspection Items | Symbols | Inspection Block | Spec |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 100 | VFRSH voltage | VFRSH | Interface | 0.35 | 0.5 | 0.65 | V |
| 101 | Reference voltage | VREF |  | -100 | 0 | +100 | mV |
| 102 | Reference current H | IREFH |  | -100 | 0 | +100 | mV |
| 103 | Reference current L | IREFL |  | -100 | 0 | +100 | mV |
| 104 | F. Servo off offset | VOSF1 | Focus Servo | -100 | 0 | +100 | mV |
| 105 | F. Servo DAC on offset | VOSF2 |  | 0 | +250 | +550 | mV |
| 106 | F. Servo auto offset | VAOF |  | -65 | 0 | +65 | mV |
| 107 | F. Servo auto ISTAT | VISTAT2 |  | 2.3 | - | - | V |
| 108 | FERR FEBIAS status | VFEBIAS |  | -50 | 0 | +50 | mV |
| 109 | F. Servo loop gain | GF |  | 19 | 21.5 | 24 | dB |
| 110 | F. Servo output voltage H | VFOH |  | 2.2 | - | - | V |
| 111 | F. Servo output voltage L | VFOL |  | - | - | 0.5 | V |
| 112 | F. Servo oscillation voltage | VFOSC |  | 0 | +100 | +185 | mV |
| 113 | F. Servo feed through | GFF |  | - | - | -35 | dB |
| 114 | F. Servo search voltage H | VFSH |  | +0.35 | +0.50 | +0.65 | V |
| 115 | F. Servo search voltage L2 | VFSH2 |  | +0.20 | +0.25 | +0.30 | V |
| 116 | F. Servo search voltage H2 | VFSL2 |  | -0.30 | -0.50 | -0.20 | V |
| 117 | F. Servo search voltage L | VFSL |  | -0.65 | -0.50 | -0.35 | V |
| 118 | Focus full gain | GFSFG |  | 40.0 | 42.5 | 45.0 | dB |
| 119 | F. Servo AC gain 1 | GFA1 |  | 19.0 | 23.0 | 27.0 | dB |
| 120 | F. Servo AC phase 1 | PFA1 |  | 30 | 60 | 90 | deg |
| 121 | F. Servo AC gain 1 | GFA2 |  | 14.0 | 18.5 | 23.0 | dB |
| 122 | F. Servo AC phase 1 | PFA2 |  | 30 | 60 | 90 | deg |
| 123 | F. Servo muting | GMUTT |  | - | - | -15 | dB |
| 124 | F. Servo AC characteristic 1 | GFAC1 |  | 0.75 | 0.85 | 0.95 | - |
| 125 | F. Servo AC characteristic 2 | GFAC2 |  | 0.68 | 0.78 | 0.88 | - |
| 126 | F. Servo AC characteristic 3 | GFAC3 |  | 0.60 | 0.70 | 0.80 | - |
| 127 | F. Servo AC characteristic 4 | GFAC4 |  | 0.68 | 0.78 | 0.88 | - |
| 128 | F. Servo AC characteristic 5 | GFAC5 |  | 0.94 | 1.04 | 1.14 | - |
| 129 | F. Servo AC characteristic 6 | GFAC6 |  | 0.73 | 0.83 | 0.93 | - |
| 130 | T. Servo DC gain | GTO | Tracking <br> Servo | 13.0 | 15.5 | 17.75 | dB |
| 131 | T. Servo off offset | VOST1 |  | -100 | 0 | +100 | mV |
| 132 | T. Servo DAC offset | VTDAC |  | 150 | 320 | 550 | mV |
| 133 | T. Servo on offset | VOST2 |  | -250 | 0 | +250 | mV |

Table 2. Electrical Characteristics (Continued)

| No. | Inspection Items | Symbols | Inspection Block | Spec |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 134 | T. Servo auto offset | VTAOF | Tracking Servo | -50 | 0 | +50 | mV |
| 135 | T. Servo oscillation | VTOSC |  | 0 | +100 | +185 | mV |
| 136 | T. Servo atsc gain | GATSC |  | 17.5 | 20.5 | 23.5 | dB |
| 137 | T. Servo lock gain | GLOCK |  | 17.5 | 20.5 | 23.5 | dB |
| 138 | T. Servo gain up | GTUP |  | 17.5 | 20.5 | 23.5 | dB |
| 139 | T. Servo output voltage H | VTSH |  | 2.2 | - | - | V |
| 140 | T. Servo output voltage L | VTSL |  | - | - | 0.5 | V |
| 141 | T. Servo jump H | VTJH |  | 0.35 | 0.5 | 0.65 | V |
| 142 | T. Servo jump L | VTJL |  | -0.65 | -0.5 | -0.35 | V |
| 143 | T. Servo dirc H | VDIRCH |  | 0.35 | 0.5 | 0.65 | V |
| 144 | T. Servo DIRC L | VDIRCL |  | -0.65 | -0.5 | -0.35 | V |
| 145 | T. Servo output voltage L | GTFF |  | - | - | -39 | dB |
| 146 | T. Servo AC gain 1 | GTA1 |  | 9.0 | 12.5 | 16.5 | dB |
| 147 | T. Servo AC phase 1 | PTA1 |  | -140 | -115 | -90 | deg |
| 148 | T. Servo AC gain 1 | GTA2 |  | 17.5 | 21.5 | 25.5 | dB |
| 149 | T. Servo AC phase 1 | PTA2 |  | -195 | -150 | -100 | deg |
| 150 | T. Servo full gain | GTFG |  | 29.5 | 32 | 34.75 | dB |
| 151 | T. Servo AC characteristic1 | GTAC1 |  | 0.59 | 0.69 | 0.90 | - |
| 152 | T. Servo AC characteristic2 | GTAC2 |  | 0.75 | 0.85 | 0.95 | - |
| 153 | T. Servo AC characteristic3 | GTAC3 |  | 0.65 | 0.75 | 0.85 | - |
| 154 | T. Servo AC characteristic4 | GTAC4 |  | 1.30 | 1.35 | 1.50 | - |
| 155 | T. Servo AC characteristic5 | GTAC5 |  | 1.15 | 1.25 | 1.35 | - |
| 156 | T. Servo AC characteristic6 | GTAC6 |  | 1.01 | 1.11 | 1.21 | - |
| 157 | T. Servo loop mutt | TSMUTT |  | -250 | 0 | +250 | mV |
| 158 | T. Servo loop mutt AC | TSMTAC |  | 0 | +50 | +100 | mV |
| 159 | T. Servo int mutt M1 | TSMTM1 |  | 0 | +50 | +100 | mV |
| 160 | T. Servo int mutt M2 | TSMTM2 |  | 0 | +50 | +100 | mV |
| 161 | T. Servo int mutt M3 | TSMTM3 |  | 0 | +50 | +100 | mV |
| 162 | SL. Servo DC gain | GSL | Sled Servo | 10.5 | 12.5 | 14.5 | dB |
| 163 | SL. Servo feed through | GSLF |  | - | - | -34 | dB |
| 164 | SL. Servo offset | VSLOFF |  | -100 | 0 | +100 | mV |
| 165 | Sled forward kick | VSKH |  | 0.45 | 0.60 | 0.75 | V |
| 166 | Sled reverse kick | VSKL |  | -0.75 | -0.60 | -0.45 | V |
| 167 | Sled output voltage H | VSLH |  | 2.2 | - | - | V |

Table 2. Electrical Characteristics (Continued)

| No. | Inspection Items | Symbols | Inspection Block | Spec |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 168 | Sled output voltage L | VSLL | Sled Servo | - | - | 0.5 | V |
| 169 | Sled lock off | VSLOCK |  | -100 | 0 | 100 | mV |
| 170 | SP. Servo 1X gain | GSP | CLV Servo | 14.0 | 16.5 | 19.0 | dB |
| 171 | SP. Servo 2X gain | GSP2 |  | 19.5 | 23.0 | 27.0 | dB |
| 172 | SP. Servo output voltage H | VSPH |  | 2.2 | - | - | V |
| 173 | SP. Servo output voltage L | VSPL |  | - | - | 0.5 | V |
| 174 | SP. Servo AC gain 1 | GSPA1 |  | -7.0 | -3.5 | 0 | dB |
| 175 | SP. Servo AC phase 1 | PSPA1 |  | -120 | -90 | -60 | deg |
| 176 | SP. Servo AC gain 2 | GSPA2 |  | 5.5 | 9.0 | 12.5 | dB |
| 177 | SP. Servo AC phase 2 | PSPA2 |  | -110 | -80 | -50 | deg |

## OPERATION DESCRIPTION

## MICOM COMMAND

\$0X, \$1X

| Item | Address |  |  |  | Data |  |  |  | Istat Output |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | D7 D | D6 D | D5 | D4 | D3 | D2 | D1 | D0 |  |
| Focus control | 0 | 00 | 0 | 0 | FS4 <br> Focus on | FS3 <br> Gain down | FS2 <br> Search on | FS1 <br> Search up | FZC |
| Tracking control |  | 00 | 0 | 1 | Anti - shock | Brake - on | TG2 <br> Gain set | TG1 Gain set | ATSC |

Tracking Gain Setting According to Anti-Shock

| D7 | D6 | D5 | D4 | D3 |  | D2 |  | D1 |  | D0 |  | $\begin{aligned} & \text { Istat } \\ & \hline \text { ATSC } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 0 | 0 | 1 | ANTI - shock |  | Lens. Brake - on |  | TG2 (D3 = 1) |  | TG1 |  |  |
|  |  |  |  | 0 | 1 | 0 | 1 | 0 | 1 | 0 | 1 |  |
| 0 |  |  |  | ANTI shock off | ANTI shock on | Lens brake off | Lens brake on | High Freq. gain down | High - <br> Freq. <br> gain <br> normal | Gain normal | Gain up |  |


| Item | Hex | AS $=\mathbf{0}$ |  | AS =1 |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Tracking gain control <br>  <br> TG1. TG2 = 1 $\rightarrow$ gain up |  | TG1 | TG2 | TG1 |  |
|  |  | $\$ 10$ | 0 | 0 | 0 |

\$2X

| D7 | D6 | D5 | D4 | D3 |  | D2 |  | D1 |  | D0 |  | Istat |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 0 | 1 | 0 | Tracking Servo Mode |  |  |  | Sled Servo Mode |  |  |  |  |
| Operation of mode <br> (TM1-TM7) |  |  |  | MODE | TM7 | TM6 | TM5 | TM4 | TM3 | TM2 | TM1 | TZC |
| TM1 |  |  |  | \$20 | 1 | 0 | 1 | 0 | 1 | 1 | 0 |  |
| 0 | Track. servo off |  |  | \$21 | 1 | 0 | 1 | 0 | 1 | 0 | 0 |  |
| 1 | Track. servo on |  |  | \$22 | 1 | 0 | 0 | 0 | 1 | 1 | 0 |  |
| TM2 |  |  |  | \$23 | 1 | 1 | 1 | 0 | 1 | 1 | 0 |  |
| 0 | Sled. | ervo on |  | \$24 | 1 | 0 | 1 | 0 | 1 | 1 | 1 |  |
| 1 | Sled. | ervo off |  | \$25 | 1 | 0 | 1 | 0 | 1 | 0 | 1 |  |
| TM4 | TM3 | Track. |  | \$26 | 1 | 0 | 0 | 0 | 1 | 1 | 1 |  |
| 0 | 0 | Fwd. ju |  | \$27 | 1 | 1 | 1 | 0 | 1 | 1 | 1 |  |
| 0 | 1 | Jump of |  | \$28 | 1 | 0 | 1 | 0 | 0 | 1 | 0 |  |
| 1 | 1 | Rev. ju |  | \$29 | 1 | 0 | 1 | 0 | 0 | 0 | 0 |  |
| TM6 | TM5 | Sled kick |  | \$2A | 1 | 0 | 0 | 0 | 0 | 1 | 0 |  |
| 0 | 0 | Fwd ki |  | \$2B | 1 | 1 | 1 | 0 | 0 | 1 | 0 |  |
| 0 | 1 | Kick off |  | \$2C | 1 | 0 | 1 | 1 | 1 | 1 | 0 |  |
| 1 | 1 | Rev kic |  | \$2D | 1 | 0 | 1 | 1 | 1 | 0 | 0 |  |
| TM7 (jump) |  |  |  | \$2E | 1 | 0 | 0 | 1 | 1 | 1 | 0 |  |
| 1 | Lens brake on |  |  | \$2F | 1 | 0 | 0 | 1 | 1 | 1 | 0 |  |

DIRC (DIRECT 1 Track Jump) Tracking Condition

| Item | Hex | DIRC = 1 | DIRC $=0$ | DIRC = 1 |
| :---: | :---: | :---: | :---: | :---: |
|  |  | TM 654321 | 654321 | 654321 |
| Tracking Mode | \$20 | 000000 | 001000 | 000011 |
|  | \$21 | 000010 | 001010 | 000011 |
|  | \$22 | 010000 | 011000 | 100001 |
|  | \$23 | 100000 | 101000 | 100001 |
|  | \$24 | 000001 | 000100 | 000011 |
|  | \$25 | 000011 | 000110 | 000011 |
|  | \$26 | 010001 | 010100 | 100001 |
|  | \$27 | 100001 | 100100 | 100001 |
|  | \$28 | 000100 | 001000 | 000011 |
|  | \$29 | 000110 | 001010 | 000011 |
|  | \$2A | 010100 | 011000 | 100001 |
|  | \$2B | 100100 | 101000 | 100001 |
|  | \$2C | 001000 | 000100 | 000011 |
|  | \$2D | 001010 | 000100 | 000011 |
|  | \$2E | 011000 | 000100 | 100001 |
|  | \$2F | 101000 | 100100 | 100001 |

Register \$3X

| Address | Focus Search |  |  | Sled Kick |  |  | Tracking Jump |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| D15 - D12 | D11 |  | D10 | D9 |  | D8 | D7 |  | D6 | D5 |
| 0011 | PS4 <br> Search+2 |  | PS3 <br> Search+1 | $\begin{gathered} \text { PS2 } \\ \text { Kick+2 } \end{gathered}$ |  | $\begin{gathered} \text { PS1 } \\ \text { Kick+1 } \end{gathered}$ | $\begin{gathered} \text { PS5 } \\ \text { Jump+1 } \end{gathered}$ |  | PS6 Jump 1/2 | PS7 <br> Jump 1/4 |
|  | D11 | D10 | Focus search | D9 | D8 | Sled Kick | D7 | D6 | D5 | Tracking Jump |
|  | 0 | 0 | 1X (5u) | 0 | 0 | 1X (10u) | 0 | 0 | 0 | 0X (0u) |
|  |  |  |  |  |  |  | 0 | 0 | 1 | 0.25X (1.25u) |
|  | 0 | 1 | 2 X (10u) | 0 | 1 | 2 X (20u) | 0 | 1 | 0 | 0.50X (2.50u) |
|  |  |  |  |  |  |  | 0 | 1 | 1 | 0.75X (3.75u) |
|  | 1 | 0 | 3 X (15u) | 1 | 0 | 3 X (30u) | 1 | 0 | 0 | 1.00X (5.00u) |
|  |  |  |  |  |  |  | 1 | 0 | 1 | 1.25X (6.25u) |
|  | 1 | 1 | 4X (20u) | 1 | 1 | 4X (40u) | 1 | 1 | 0 | 1.50X (7.50u) |
|  |  |  |  |  |  |  | 1 | 1 | 1 | 1.75X (8.75u) |
| Initial |  |  | 0 |  |  | 0 |  |  | 0 | 0 |


| Address | Focus Servo Gain |  |  |  | FSET |  |  | OffCK |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| D15-D12 | D4 |  | D3 |  | D2 |  | D1 | D0 |
| 0011 | Focus Gain 60K |  | Focus Gain 120K |  | Fset19K |  | Fset2 18K | Febias, Focus servo |
|  | D4 | D3 | \$08 | \$0C | D2 | D1 | Equivalence Resistance |  |
|  | 0 | 0 | 580K | 180K | 0 | 0 | 141K (535K) | Offset control |
|  | 0 | 1 | 460K | 60K | 0 | 1 | 122K (464K) | clock |
|  | 1 | 0 | 520K | 120K | 1 | 0 | 131K (498K) | 1: ON |
|  | 1 | 1 | 400K | OK | 1 | 1 | 113K (430K) | 0: off |
| Initial | 0 |  | 0 |  | 1 |  | 1 | 1 |

Select (First 8 bits of 16 bits)

| D15 | D14 | D13 | D12 | D11 | D10 | D9 | D8 | Istat |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 0 | 1 | 1 | Focus Servo Search Level Control |  | Sled Servo Kick Level Control |  | SSTOP |
|  |  |  |  | PS4 | PS3 | PS2 | PS1 |  |
|  |  |  |  | Search +2 | Search +1 | Kick +2 | Kick +1 |  |
| Data Mode (level) |  |  |  | Search X1 | \$30XX-\$33XX | Kick X1 | $\begin{aligned} & \$ 30 X X, \$ 34 X X, \\ & \$ 38 X X, \$ 3 C X X \end{aligned}$ |  |
|  |  |  |  | Search X2 | \$34XX-\$37XX | Kick X2 | $\begin{aligned} & \$ 31 \mathrm{XX}, \$ 35 \mathrm{XX} \\ & \text { \$39XX, \$3DXX } \end{aligned}$ |  |
|  |  |  |  | Search X3 | \$38XX-\$3BXX | Kick X3 | $\begin{aligned} & \$ 32 \mathrm{XX}, \$ 36 \mathrm{XX} \\ & \$ 3 A X X, \$ 3 E X X \end{aligned}$ |  |
|  |  |  |  | Search X4 | \$3CXX-\$3FXX | Kick X4 | $\begin{aligned} & \$ 33 X X, \$ 37 X X, \\ & \$ 3 B X X, \$ 3 F X X \end{aligned}$ |  |
| Data |  |  |  | S.X1, K.X1 | S.X2, K.X2 | S.X3, K.X3 | S.X4, K.X4 |  |
|  |  |  |  | \$30XX | \$35XX | \$3AXX | \$3FXX |  |

## Auto-Sequence Mode

| Address |  |  |  | Data |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 1 | 0 | 0 | D3 | D2 | D1 | D0 |
| Auto-sequence cancel |  |  |  | 0 | 0 | 0 | 0 |
| Auto-focus |  |  |  | 0 | 1 | 1 | 1 |
| 1-track jump |  |  |  | 1 | 0 | 0 | 0: FWD |
| 10-track jump |  |  |  | 1 | 0 | 1 | 1: REV |
| 2N-track jump |  |  |  | 1 | 1 | 0 |  |
| M-track jump |  |  |  | 1 | 1 | 1 |  |
| Fast search |  |  |  | 0 | 1 | 0 |  |

Speed Related Command (\$F00, F03)

| Address |  |  |  |  |  |  |  |  |  | Data |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| D11 | D10 | D9 | D8 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |  |  |
| 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 |  |  |  |  |  |  |
| 1X Speed (\$F00, \$F04, \$08, \$F0C) |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 2X Speed (\$F03, \$F07, \$F0B, \$F0F) |  |  |  |  |  |  |  |  |  |  |  |  |  |

RAM Register Set
Table 1. RAM Register Set

| Item |  | Data |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Address |  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| Blind A, E <br> Overflow. C | \$50XX | 0.18 ms | 0.09 ms | 0.04 ms | 0.02 ms |  |  |  |  |
| BRAKE. B |  | 0.36 ms | 0.18 ms | 0.09 ms | 0.04 ms |  |  |  |  |
| FAST F |  | 23.2 ms | 11.6 ms | 5.80 ms | 2.90 ms |  |  |  |  |
| FAST K |  |  |  |  |  | 0.72 ms | 0.36 ms | 0.18 ms | 0.09 ms |
| INI. |  | 1 | 0 | 0 | 0 | 1 | 0 | 0 | 0 |
| Control <br> Register | \$51XX | PS3X | PSTZC | OFFS | FZCOFF | SBAD | GSEL | MCC1 | MCC2 |
|  |  | SSTOP on/off | TZC on/off | T. Window on/off | FZC on/off | Terr sum gain | $\begin{aligned} & \text { CDRW- } \\ & \text { Win } \\ & \text { TGH } \end{aligned}$ | Mirror bottom | Mirror peak |
|  | 0 | Off | Off | Off | Off | DivideX2 | $\begin{gathered} 400 \mathrm{mV} \text { — } \\ 500 \mathrm{mV} \end{gathered}$ | 1X | 1X |
|  | 1 | On | On | On | On | Sum | $\begin{gathered} 200 \mathrm{mV} \text { - } \\ 300 \mathrm{mV} \end{gathered}$ | 2X (Recommend) | 2X (Recommend) |
| INI. |  | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 |
| Control <br> Register | \$52XX | MGA1 | MGA2 | MGA3 | FGS1 | FGS2 | TGC1 | TGC2 | GEFM |
|  |  | Mirror gain1.5X | Mirror gain2X | Mirror bias S . | F. Servo DC gain | F. Servo AC gain | T. Servo AC gain | T. Servo DC gain | EFM. ASY gain sel |
|  | 0 | Normal | Normal | Off | Up | Up | Up | Normal | 5X Normal |
|  | 1 | Up (recommend) | Up | Bias | Normal | Normal | Normal | Up | 8X Up |
| INI. |  | 1 | 1 | 0 | 1 | 1 | 1 | 0 | 0 |
| Control <br> Register | \$53XX | TZCS1 | EC9 | LIMITS | SPEAK | IVSEL | On/Off | TOCD | TRSTS |
|  |  | Trent, TZC sel | Track I. setting 3 | C1-Flag SSTOP | $\begin{gathered} 44 \mathrm{~K}, 88 \mathrm{~K} \\ \text { sel. } \end{gathered}$ | Voltage current sel | EFM peaking | T. Servo offset C | T. Bal \& gain reset |
|  | 0 | Trent | On | SSTOP | 88K | Voltage | Off | Reset | Reset |
|  | 1 | TZC | Off | C1-Flag | 44K | Current | On | Set | Set |
| INI. |  | 0 | 1 | 1 | 0 | 0 | 0 | 1 | 1 |
| Control Register | \$54XX | DSP3 | DSP2 | DSP1 | ALOCK | Complete | TASY | EFMMODE | TZCRC |
|  |  | $\begin{gathered} \text { FlagHold } \\ 46.4 \mathrm{~ms} \end{gathered}$ | $\begin{gathered} \text { FlagHold } \\ 23.2 \mathrm{~ms} \end{gathered}$ | FlagHold <br> 11.6 ms | Lock On/Off | TRCNT complete | TES output | Double ASY meth. | TZC noise filter |
|  | 0 | 0 ms | 0 ms | 0 ms | Lock = 1 | Duty repeat | FOK | ASY compensation | TZC Ori. |
|  | 1 | 46.4 ms | 23.2 ms | 11.6 ms | Lock 0, 1 | Complete | TES | VREF | TZC Fil. |
| INI. |  | 1 | 0 | 0 | 1 | 1 | 1 | 1 | 0 |

Table 1. RAM Register Set (Continued)

| Item |  | Data |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Address |  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| Control | \$55XX | FJTS | TCNT | Febias Offset Control |  |  |  |  |  |
| Register |  | Fast search TEO output | Trent clock rate | Positive Offset |  |  | Negative Offset |  |  |
|  |  |  |  | MSB | 10mv/step | LSB | MSB | $10 \mathrm{mv} / \mathrm{step}$ | LSB |
|  | 0 | T. Jump | $1: 1$ | Off | Off | Off | On | On | On |
|  | 1 | T. Mute | 16:1 | On | On | On | Off | Off | Off |
| INI. |  | 1 | 0 | 0 | 0 | 0 | 1 | 1 | 1 |


| Item |  | DATA |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | D7 |  | D5 |  | D5 |  | D4 |  |
| \$51XX | Function | PS3X | * SSTOP <br> comparator ON/OFF <br> * OFF 0 output <br> * SSTOP input <br> 47K pull-up resistance | PSTZC | * TZC <br> comparator ON/OFF * Off 0 output | OFFS | * Tbal. Tgain comparator ON/OFF * Off 0 output | FZCOFF | * FZC <br> comparator <br> ON/OFF <br> * Off 0 <br> output |
|  |  | SSTOP <br> ON/OFF |  | $\begin{gathered} \text { TZC } \\ \text { ON/OFF } \end{gathered}$ |  | T.Window ON/OFF |  | $\begin{gathered} \text { FZC } \\ \text { ON/OFF } \end{gathered}$ |  |
|  | 0 | OFF |  | OFF |  | OFF |  | OFF |  |
|  | 1 | ON |  | ON |  | ON |  | ON |  |
|  | INI. | 1 |  | 1 |  | 1 |  | 1 |  |
|  |  | D3 |  | D5 |  | D5 |  | D4 |  |
|  | Function | SBAD | * TES output Control | GSEL | * TGH window comparator input select | MCC1 | * 2X Mirror <br> detect strengthen $2 X$ <br> (recommend) | MCC2 | * 2X Mirror <br> detect strengthen 2X <br> (recommend) |
|  |  | Terr sum gain |  | CDRW-Win <br> TGH |  | Mirror <br> Bottom |  | Mirror peak |  |
|  | 0 | 1X SUM |  | $\begin{gathered} 400 \mathrm{mV} \text { - } \\ 500 \mathrm{mV} \end{gathered}$ |  | 1X |  | 1X |  |
|  | 1 | 1.25X SUM |  | $\begin{gathered} 200 \mathrm{mV} \text { — } \\ 300 \mathrm{mV} \end{gathered}$ |  | 2 X |  | 2 X |  |
|  | INI. | 1 |  | 0 |  | 0 |  | 0 |  |


| Item |  | DATA |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | D7 |  | D5 |  | D5 |  | D4 |  |
| \$52XX | Function | MGA1 | * Mirror input voltage level select 1:recommend | MGA2 | * Mirror input voltage level select 0 : recommend | MGA3 | * Mirror input <br> Voltage level bias select | FGS1 | * Focus servo <br> DC Gain select |
|  |  | Mirror Gain1. 5X |  | Mirror Gain2X |  | Mirror <br> Bias S. |  | F.Servo DC Gain |  |
|  | 0 | Normal |  | Normal |  | Off |  | UP |  |
|  | 1 | Up |  | UP |  | Bias |  | Normal |  |
|  | INI. | 1 |  | 1 |  | 0 |  | 1 |  |
|  |  |  |  |  | 5 |  |  |  |  |
|  | Function | FGS2 | * Focus servo | MGA2 | * Track servo | TGC2 | * Track servo | GEFM | * EFM slice |
|  |  | F.Servo <br> AC Gain | DC Gain select | Mirror Gain2X | $\begin{aligned} & \text { DC Gain } \\ & \text { select } \end{aligned}$ | T.Servo <br> DC Gain | $\begin{aligned} & \text { DC Gain } \\ & \text { select } \end{aligned}$ | EFM. ASY Gain Sel | Asymmetry Loop gain |
|  | 0 | UP |  | UP |  | Normal |  | 5X Normal | select |
|  | 1 | Normal |  | Normal |  | UP |  | 8X UP |  |
|  | INI. | 1 |  | 1 |  | 0 |  | 0 |  |


| Item |  | DATA |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | D7 |  | D5 |  | D5 |  | D4 |  |
| \$53XX | Function | TZCS1 | * Track count clock select | EC9 | *Tracking <br> servo pole <br> Freq. select | LIMITS | * Pin 30 output select | SPEAK | * F.Servo <br> servo mute <br> \& EFM slice |
|  |  | $\begin{aligned} & \text { Trent, } \\ & \text { TZC Sel } \end{aligned}$ |  | Track I. Setting3 |  | $\begin{aligned} & \text { C1-Flag } \\ & \text { SSTOP } \end{aligned}$ |  | 44K, 88K Sel. |  |
|  | 0 | Trent |  | ON |  | SSTOP | 0 : SSTOP in | 88K | Hold |
|  | 1 | TZC |  | Off |  | C1-Flag | 1: C1-Flag out | 44K | judgment |
|  | INI. | 0 |  | 1 |  | 1 |  | 0 | clock select |
|  |  |  |  |  |  |  |  |  |  |
|  | Function | IVSEL | * Voltage, <br> Current <br> pick-up <br> Type select <br> mode setting | ON/OFF | * F.Servo. <br> T. servo mutt \& EFM slice Hold using control | TOCD | * Tracking <br> servo offset value reset control | TRSTS |  <br> T.Gain DAC <br> value <br> reset <br> control |
|  |  | Current voltage sel |  | $\begin{gathered} \text { EFM } \\ \text { peaking } \end{gathered}$ |  | T.Servo Offset C |  | T.Bal \& Gainreset |  |
|  | 0 | Voltage |  | Off |  | Reset |  | Reset |  |
|  | 1 | Current |  | ON |  | Set |  | Set |  |
|  | INI. | 0 |  | 0 |  | 1 |  | 1 |  |


| Item |  | DATA |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | D7 | D6 | D5 | Video-CD | frontation C1flag | select signal | D |  |
| \$54XX | Function | DSP3 | DSP2 | DSP1 | Defect, Cpeak C1flag control signal generator cycle select H: C1point 1, L: C1point 0 |  |  | ALOCK |  |
|  |  | FlagHold 46.4 ms | $\begin{aligned} & \text { FlagHold } \\ & 23.2 \mathrm{~ms} \end{aligned}$ | $\begin{gathered} \text { FlagHold } \\ 11.6 \mathrm{~ms} \end{gathered}$ |  |  |  | LOCK ON/OFF | According to <br> Alock <br> signal SSP lock control |
|  | 0 | 0 | 0 | 0 | Only Defect Time |  |  | $\left\{\begin{array}{c} \text { 0: LOCK=1 } \\ 1: \text { LOCK } 0,1 \\ \text { by DSP } \end{array}\right.$ |  |
|  | 1 | 0 | 0 | 1 | Defect + 11.6ms |  |  |  |  |
|  | 2 | 0 | 1 | 0 | Defect +23.2 ms |  |  |  |  |
|  | 3 | 0 | 1 | 1 | Defect + 34.8 ms |  |  |  |  |
|  | 4 | 1 | 0 | 0 | Defect + 46.4ms |  |  |  |  |
|  | 5 | 1 | 0 | 1 | Defect + 58.0ms |  |  |  |  |
|  | 6 | 1 | 1 | 0 | Defect + 69.6ms |  |  |  |  |
|  | 7 | 1 | 1 | 1 | Defect + 81.2ms |  |  |  |  |
|  | INI. | 1 | 0 | 0 |  |  |  |  |  |
|  |  | D3 |  | D5 |  | D5 |  | D4 |  |
|  | Function | $\begin{array}{\|c\|} \hline \text { COMPLETE } \\ \hline \text { TRCNT } \\ \text { complete } \\ \hline \end{array}$ | * Trent count value for Micom move | TASY <br> TES output | * Pin 60 <br> Output <br> select | $\begin{array}{\|c\|} \hline \text { EFMMODE } \\ \hline \text { Double } \\ \text { ASY meth. } \end{array}$ | $\begin{array}{\|c\|} \hline \text { * EFM mode } \\ \text { Double ASY } \\ \text { mode } \\ \text { control } \end{array}$ | TZCRC <br> TZC noise <br> filter | * Control <br> by TZC <br> Filter at <br> Using TZC of Trent |
|  |  |  |  |  |  |  |  |  |  |
|  | 0 | duty repeat |  | FOK |  | ASY requital |  | TZC Ori. |  |
|  | 1 | complete |  | TES |  | VREF |  | TZC Fil. |  |
|  | INI. | 1 |  | 1 |  | 1 |  | 0 |  |




## AUTOMATIC CONTROL COMMAND

Tracking Balance and Gain Control

| Address | Address |  |  |  | Data |  |  |  | Istat | Trent |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |  |  |
| Tracking BAL. \$800X - \$801X | 0 | 0 | 0 | B4 | B3 | B2 | B1 | B0 | BAL | TRCNT |
| Initial V. |  |  |  | 0 | 1 | 1 | 1 | 1 |  |  |
| Tracking Gain. \$810X - \$811X | 0 | 0 | 0 | G4 | G3 | G2 | G1 | G0 | TGH | TGL |
| Initial V. |  |  |  | 1 | 0 | 0 | 0 | 0 |  |  |

## Tracking Balance and Gain Control Window

| Address | Data |  |  |  |  |  |  |  |  | Istat | Trent |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | D7 |  | D6 | D5 | D4 | D3 | D2 | D1 | D0 |  |  |
|  | T. Gain |  | T. BAL | F.S.O.C | F.E.O.C | INTC | INTC2 | INTC3 | DSPMC |  |  |
| \$84XX | Tracking gain control window |  | Tracking balance control window | F. Servooffsetcontrol | FE. Bias offset control | T. Servo cpeak mute | T. Servo mirror mute | F. Servo cpeak mute | C1 Falg defect ref. | $\$ 841$ <br> (F.ERR) <br> $\$ 842$ <br> (F.SER) | TRCNT |
|  | TRCNT | ISTAT | ISTAT |  |  |  |  |  |  |  |  |
| 0 | 250 mV | 200 mV | -10-15mV | Off | Off | Off | Off | Off | 0.54 ms |  |  |
| 1 | 150 mV | 300 mV | -20-20mv | On | On | On | On | On | 0.73 ms |  |  |
| INITIAL |  |  | 0 | 0 | 0 | 0 | 1 | 1 | 1 |  |  |

## APC (Automatic Power Control)

| Address | Data |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
|  | LDON | LPCOFF | ALPC1 | ALPC2 | APCL1 | APCL2 | AHOLD | ASEL3 |
| \$85XX | APC on/off | LPC laser control ON/OFF default (recommend) | Laser mediation control default (recommend) | Laser mediation control default (recommend) | Laser <br> range <br> control <br> default <br> (recommend) | Laser <br> range <br> control <br> default <br> (recommend) | Laser control hold default (recommend) | Laser <br> control gain default (recommend) |
| 0 | On | Off | Off | Off | Off | Off | Hold | 2 X |
| 1 | Off | On | On | On | On | On | Off | 1X |
| Initial | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 |

<Notice> Recommend default value ( D6 - D7)

Additional Register Set 1


Additional Register Set 2

| Address | Data |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | - |
|  | DIRC | RSTS | AGCL2 | AGCL1 | EFMBC | MT2 | MT1 | MT0 | - |
| \$87XX | DIRC control | Febias reset | AGC size control D5 D5, D4 001.6 V 011.45 V 101.25 V 111.0 V <br> * Recom mend D5 D4 <br> 11 |  | EFM <br> double ASY. revision | 0 | 0 | 0 | FSDFCT |
|  |  |  |  |  | 0 | 0 | 1 | Fecmpo |
|  |  |  |  |  | 0 | 1 | 0 | Defect |
|  |  |  |  |  | 0 | 1 | 1 | Mirror |
|  |  |  |  |  | 1 | 0 | 0 | Cpeak |
|  |  |  |  |  | 1 | 0 | 1 | Dfctint |
|  |  |  |  |  | 1 | 1 | 0 | BALH |
|  |  |  |  |  | 1 | 1 | 1 | BALL |
| 0 | Enable | Reset | On | On |  | Off |  |  |  |  |
| 1 | Disenable | Set | Off | Off |  | On |  |  |  |  |
| Initial V. | 1 | 1 | 0 | 0 |  | 0 | 1 | 1 | 1 |  |

## \$8EXX Focus \& Tracking Servo Filter Control Command

| Address | Data |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| \$8EXX | Track. S Freq. movement 0: low frequency <br> 1: high frequency) |  | F. Servo Phase shift 0: low frequency <br> 1: high frequency |  |  | CLV Freq. movement <br> 0: low frequency <br> 1: high frequency |  |  |
| 0 | On | On | On | On | On | On | On | On |
| 1 | Off | Off | Off | Off | Off | Off | Off | Off |
| Initial V. | 1 | 0 | 1 | 1 | 0 | 1 | 1 | 0 |

## \$8FXX Tracking Servo Offset Control Command

| Address | Data |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| $\begin{gathered} \$ 8 F 00 \\ -\$ 8 F 1 F \end{gathered}$ | X | X | X | Tracking servo offset control command $\begin{aligned} & 8 F(000 X X X X X) \\ & \$ 8 F 1 F \rightarrow \$ 8 F 00 \\ & (-160 \mathrm{mV} \rightarrow+160 \mathrm{mV}) \end{aligned}$ <br> Control window is used with the balance window and monitors the ISTAT output <br> Because tracking offset of approximately $+30 \mathrm{mV}-+50 \mathrm{mV}$ is ideal in the system, consider the control setting by raising to (\$8F1F $\rightarrow$ $\$ 8 F 00) 3-5$ steps after controlling the offset to 0 mV . <br> <Notice> Consider the measure setting by $\$ 8010$ command of tracking switch and \$811F command of tracking gain switch after \$24 command. |  |  |  |  |
| Initial V. | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |

Photo-Diode I/V AMP Gain Setting for CD-R and CD-RW

| Address | DATA |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | D7 | D6 | D5 | D4 | RF \& FERRGAIN |  | RFO ONLYGAIN |  | RFO TOTAL |  |
|  | $\begin{gathered} \text { RWC1 } \\ 1.0 \mathrm{X} \end{gathered}$ | $\begin{gathered} \text { RWC2 } \\ 1.5 \mathrm{X} \\ \hline \end{gathered}$ | $\begin{gathered} \text { RWC3 } \\ 2.0 \mathrm{X} \end{gathered}$ | $\begin{gathered} \text { RWC4 } \\ 1.25 X \end{gathered}$ | I/V AMP Equivalence | Input resistance at 55 K GAIN | RWC4 Summing resistance | RFO Feed resistance rate 22 K | RFO loop total |  |
| \$82XX | RFO \& Focus error gain R |  |  |  | 1 stage GAIN |  | 2 stage GAIN |  | ROF total | compared with OF |
| OE | 1 | 1 | 1 | 0 | 58.5K | 1.06 | 10K | $22 \mathrm{~K} / 10 \mathrm{~K}=2.2$ | 9.33 | 1.00 |
| OF | 1 | 1 | 1 | 1 | 58.5K | 1.06 | 8K | $22 \mathrm{~K} / 8 \mathrm{~K}=2.75$ | 11.66 | 1.25 |
| 06 | 0 | 1 | 1 | 0 | 91.5K | 1.66 | 10K | $22 \mathrm{~K} / 10 \mathrm{~K}=2.2$ | 14.61 | 1.56 |
| 07 | 0 | 1 | 1 | 1 | 91.5K | 1.66 | 8K | 22K/8K=2.75 | 18.26 | 1.96 |
| OA | 1 | 0 | 1 | 0 | 121.75K | 2.21 | 10K | $22 \mathrm{~K} / 10 \mathrm{~K}=2.2$ | 19.45 | 2.08 |
| 0B | 1 | 0 | 1 | 1 | 121.75K | 2.21 | 8K | 22K/8K=2.75 | 24.31 | 2.60 |
| 02 | 0 | 0 | 1 | 0 | 154.75K | 2.81 | 10K | 22K/10K=2.2 | 24.73 | 2.65 |
| 03 | 0 | 0 | 1 | 1 | 154.75K | 2.81 | 8K | 22K/8K=2.75 | 30.91 | 3.31 |
| OC | 1 | 1 | 0 | 0 | 154.75K | 2.81 | 10K | 22K/10K=2.2 | 24.73 | 2.65 |
| 0D | 1 | 1 | 0 | 1 | 154.75K | 2.81 | 8K | 22K/8K=2.75 | 30.91 | 3.31 |
| 04 | 0 | 1 | 0 | 0 | 187.75K | 3.41 | 10K | $22 \mathrm{~K} / 10 \mathrm{~K}=2.2$ | 30.00 | 3.21 |
| 05 | 0 | 1 | 0 | 1 | 187.75K | 3.41 | 8K | $22 \mathrm{~K} / 8 \mathrm{~K}=2.75$ | 37.51 | 4.02 |
| 08 | 1 | 0 | 0 | 0 | 218.00K | 3.96 | 10K | $22 \mathrm{~K} / 10 \mathrm{~K}=2.2$ | 34.84 | 3.73 |
| 09 | 1 | 0 | 0 | 1 | 218.00K | 3.96 | 8K | $22 \mathrm{~K} / 8 \mathrm{~K}=2.75$ | 43.56 | 4.66 |
| 00 | 0 | 0 | 0 | 0 | 251.00K | 4.56 | 10K | $22 \mathrm{~K} / 10 \mathrm{~K}=2.2$ | 40.33 | 4.32 |
| 01 | 0 | 0 | 0 | 1 | 251.00K | 4.56 | 8K | $22 \mathrm{~K} / 8 \mathrm{~K}=2.75$ | 50.16 | 5.37 |
| 0 | up | up | up | normal | CD-RW mode set by 0 , if more gain up set by 1 and gain value is more big set by 8 . |  |  |  |  |  |
| 1 | normal | normal | normal | up |  |  |  |  |  |  |
| INITIAL | 1 | 1 | 1 | 0 |  |  |  |  |  |  |

Tracking Error CD-RW Mode Gain

| Address | DATA |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | D3 | D2 | D1 | D0 | Tracking Error |  |  |  | RFO TOTAL |  |
|  | $\begin{gathered} \text { RWC6 } \\ \text { 1.0X } \end{gathered}$ | $\begin{gathered} \text { RWC7 } \\ 1.5 \mathrm{X} \end{gathered}$ | $\begin{gathered} \text { RWC8 } \\ 2.0 \mathrm{X} \end{gathered}$ | $\begin{gathered} \text { RWC9 } \\ 1.5 \mathrm{X} \end{gathered}$ | I/V AMP Equivalence resistance | Input resistance at 82 K gain | RWC9 difference resistance | Tracking Feed resistance rate 22K | TERR LOOP TOTAL |  |
| \$82XX | Tracking Error Gain |  |  | T.E difference | 1 stage GAIN |  | 2 stage GAIN |  | Terr total | compared with OE |
| OF | 1 | 1 | 1 | 0 | 391K | 1.06 | 30K | $96 \mathrm{~K} / 30 \mathrm{~K}=3.2$ | 9.33 | 2.00 |
| OE | 1 | 1 | 1 | 1 | 391K | 1.06 | 15K | $22 \mathrm{~K} / 15 \mathrm{~K}=6.4$ | 11.66 | 1.00 |
| 07 | 0 | 1 | 1 | 0 | 583K | 1.66 | 30K | 96K/30K=3.2 | 14.61 | 2.98 |
| 06 | 0 | 1 | 1 | 1 | 583K | 1.66 | 15K | 22K/15K=6.4 | 18.26 | 1.49 |
| 0B | 1 | 0 | 1 | 0 | 786K | 2.21 | 30K | 96K/30K=3.2 | 19.45 | 4.02 |
| OA | 1 | 0 | 1 | 1 | 786K | 2.21 | 15K | 22K/15K=6.4 | 24.31 | 2.01 |
| 03 | 0 | 0 | 1 | 0 | 979K | 2.81 | 30K | 96K/30K=3.2 | 24.73 | 5.01 |
| 02 | 0 | 0 | 1 | 1 | 979K | 2.81 | 15K | $22 \mathrm{~K} / 15 \mathrm{~K}=6.4$ | 30.91 | 2.50 |
| OD | 1 | 1 | 0 | 0 | 979K | 2.81 | 30K | 96K/30K=3.2 | 24.73 | 5.01 |
| OC | 1 | 1 | 0 | 1 | 979K | 2.81 | 15K | $22 \mathrm{~K} / 15 \mathrm{~K}=6.4$ | 30.91 | 2.50 |
| 05 | 0 | 1 | 0 | 0 | 1171K | 3.41 | 30K | 96K/30K=3.2 | 30.00 | 6.00 |
| 04 | 0 | 1 | 0 | 1 | 1171K | 3.41 | 15K | $22 \mathrm{~K} / 15 \mathrm{~K}=6.4$ | 37.51 | 3.00 |
| 09 | 1 | 0 | 0 | 0 | 1374K | 3.96 | 30K | 96K/30K=3.2 | 34.84 | 7.03 |
| 08 | 1 | 0 | 0 | 1 | 1374K | 3.96 | 15K | 22K/15K=6.4 | 43.56 | 3.51 |
| 01 | 0 | 0 | 0 | 0 | 1567K | 4.56 | 30K | 96K/30K=3.2 | 40.33 | 8.02 |
| 00 | 0 | 0 | 0 | 1 | 1567K | 4.56 | 15K | $22 \mathrm{~K} / 15 \mathrm{~K}=6.4$ | 50.16 | 4.01 |
| 0 | up | up | up | normal |  |  | D-RW mode | t by 0 (4.01X) |  |  |
| 1 | normal | normal | normal | up |  |  | ain value mo | big setting by 8 |  |  |
| INITIAL | 1 | 1 | 1 | 0 |  |  |  |  |  |  |

Photo-Diode I/V AMP Gain Setting and RFO Offset Control for CD-R and CD-RW.


## AUTO-SEQUENCE

This function executes the chain of commands that execute auto-focus, track jump, and move. MLT latches the data at time $L$, and ISTAT is L during auto-sequence. It output H upon.

## Auto Focus

Flow-Chart


## Timing Chart

Auto-focus receives the auto-focus command from the MICOM in the focus search down state and focus search up. The SSP becomes focus servo on when FZC changes to $L$ after the internal FOK RZC satisfy 'H', all the time set blind 'E' (Register \$5X). All the internal auto focus executes ended. And this status is sent to micom through the ISTAT output.


## SAMSUNG

1 Track Jump \{\$48(FWD), \$49(REV)\}

## Flow-Chart



1 Track Jump Timing Chart \{\$48(FWD), \$49(REV) inside ( ) Reverse\}


Receives \$48 (\$49) for 1 track jump and sets the blind and brake times through register \$5X.

## 10 Track Jump \{\$4A(FWD), \$4B(REV)\}

## Flow-Chart



## 10 Track Jump Timing Chart \{\$4A(FWD), \$4B(REV) inside ( )Reverse \}



10 track jump executes the tracking forward jump up to trent 5track count and turns on the tracking and sled servos after a tracking reverse jump until trcnt 1 's cycle is longer than the overflow ' C ' time. This operation checks whether the actuator speed is sufficient to turn on the servo.

## 2N Track Jump

## Flow-Chart



2N Track Jump Timing Chart \{\$4C(FWD), \$4D(REV) inside () Reverse \}


Similar to 10 tracks and executes by adding sled kick by the amount of kick 'D' time and the servo turns on after lens brake starts.

## M Track Jump \{\$4E(FWD), \$4F(REV)\}

## Flow-Chart



## M Track Jump Timing Chart \{\$4E(FWD), \$4F(REV) inside () Reverse\}



Makes Trcnt to clock and counts to the value of M count, set by register 7 , to execute sled kick.

## Fast Search

## Flow-Chart



Fast Search Timing Chart (\$44(FWD), \$45(REV) inside () Reverse\}


## To Note During use of Auto-Sequence

1. Must send tracking gain up and brake on (\$17) during 1, 10, 2N, track jump, and fast search.
2. Before the auto-sequence mode, MLT becomes 'L' and sequence operation executes at the initial WDCK falling edge after data latch.
3. During play, determine as FOK and GFS, not ISTAT.
4. Tracking gain up, brake, anti-shock and focus gain down are not executed in auto-sequence, and separate command must be provided.
5. If the Auto-sequence does not operate as Istat Max time over, apply $\$ 40$ and use after clearing the SSP internal state.
6. The above indicated WDCK receives 88.2 kHz from DSP. ( $2 \mathrm{x} \rightarrow 176 \mathrm{kHz}$ )
7. The auto-sequence internal trent and the actual trent are slightly different.
8. Problems can be generated in the algorithm for 2 N and M tracks if jump of more than 512 tracks are attempted;
therefore,
use them for less than 512 track jumps, if at all possible.
9. Use the fast-search algorithm for more than 512 tracks, if possible.
10. When the track is moved by micom, the internal trent count setting is created by the \$CXXX command, and complete and continuous complete signals are output to ISTAT.

## TRACKING BALANCE CONTROL CONCEPT

In tracking balance control, the micom compares and monitors the previously set DC voltage window and the tracking error DC offset, extracted from the external LPF for automatic control.


## Summary of Operation

When the focus and spindle servos are on, tracking balance control turns off the tracking and servo loops to open the tracking loop, extracts the DC offset by sending the error signal, passed through the optical pick-up and tracking error amp, through the external LPF, then this offset to the previously set window comparator level, and then informs of the completion the balance control to the micom through the ISTAT, when the dc offset of the tracking error amp in window is extracted. At this time, Tracking E beam-side I/V amps gain is selected by MICOM, and the 5 -bit resistance arrays resistance value is selected by the 5 -bit control signal.
The values that MICOM applies are $00000 \rightarrow 11111$. If you select the switch, TESO DC offset increases the $(2.5 \mathrm{~V}-\Delta \mathrm{V}) \rightarrow(2.5 \mathrm{~V}+\Delta \mathrm{V})$ one step at a time, to enter the pre-selected DC window level. When it enters that level, the balance adjust is completed, and the switch condition is latched at this time
Because the TESO signal frequency is distributed up to 2 kHz , the DC offset that passed through the LPF is not a correct value, if a DC component exists, and therefore, micom monitors the window output when the TESO signal frequency is above 1 kHz . At this time, the frequency check the Trcnt pin. When TBAL output is H , balance control is complete.

|  | $\mathrm{Vdc}<\mathrm{RLI}<\mathrm{RHI}$ | $\mathrm{RLI}<\mathrm{Vdc}<\mathrm{RHI}$ | $\mathrm{RLI}<\mathrm{RHI}<\mathrm{Vdc}$ |
| :---: | :---: | :---: | :---: |
| RHO | H | H | L |
| RLO | L | H | H |
| TBAL (AND gate) | L | H | L |

- RHI: High level threshold value
- RLI: Low level threshold value
- Vdc: Window comparator input voltage
- TBAL: And gate output value of the window comparator output


## An Example of Tracking Balance Control

Out of $\$ 8000 \rightarrow \$ 801 F 32$ steps, the upper and lower 32 steps are used. After receiving $\$ 8110$ as the gain when the focus and tracking are on, the control flow checks TRCNT frequency to see if the more than 7 TRCNT entered during 10 ms . If yes, it checks the ISTAT, if no, it checks the number of TRCNT three times and goes on to the ISTAT check.

Repeats fail, it raises the balance switch by 1 step. If ISTAT does not immediately go to H , it for 10 ms during ISTAT check after which it check whether ISTAT is H continuously for 10 ms , is repeated three times. If the three repeats fail, it raises the balance switch by 1 step.

The above wait 10 ms while running the system. It finds the average of the values obtained the three repeated execution of the entire above balance control. If only the balance values are from two of the three repeats, these values are averaged. If only two out of the three tries were successful in getting a balance value, average the two values. Set as balance switch, this average value +2 . This is because the balance for the system and the minus value for the DC is stable in the system. Precision is important in balance adjust, and about $1+2$ sec is spent as adjust time, which is accounted for.

## Balance Control Flowchart 1



## Balance Control Flowchart 2



## When Tracking Balance

- The balance adjust is from $\$ 8000$ to $\$ 801 F$, and the switch mode is changed one step at a time by 16 -bit data transmission. After adjustment, a separate latch pulse is not necessary.
- If the Trent freq. is not high enough, the balance control can be adjusted at $\$$ F03 applied $2 x$ mode .
- Here, we have suggested tracking off status for the balance adjust, but the same amount of flow can be balance adjusted while in track move.
- Among the 16 bit data, the tracking balance window setting level can be selected from $0:-10 \mathrm{mV}-+15 \mathrm{mV}$ 1: $-20 \mathrm{mV}-+20 \mathrm{mV}$ through the D 6 bit.
- When the tracking balance adjust is complete, the tracking gain control starts.

Tracking Balance Equivalent Resistance


## TRACKING GAIN CONTROL CONCEPT



## Operation Summary

Tracking gain control is executed by comparing the previously set gain set value of the window with the only the pure AC component of the signal TESO ( $\mathrm{DC}+\mathrm{AC}$ ), which was extracted the resistance divide of the tracking error amp output, passed through the LPF and DC offset .

The resistance divide regulates the gain by changing the 5 bit resistance combination with micom command. The tracking gain control is executed under the balance control, the same of focus loop on, spindle servo on, tracking servo off and sled servo off and controls amount of optical pick-up reflection and tracking error amp gain.
External LPF cut-off freq. Is $1010 \mathrm{~Hz}-100 \mathrm{~Hz}$. The window comparator comparison level can be selected between $+150 \mathrm{mV}-+300 \mathrm{mV}$ and $+250 \mathrm{mV}-200 \mathrm{mV}$ using the micom command.

TGL outputs the +150 mV and +250 mV comparator outputs to TRCNT.
TGH outputs the +300 mV and +200 mV comparator outputs to ISTAT.

|  | Vac $<\mathrm{GLI}<\mathrm{GHI}$ | $\mathrm{GLI}<\mathrm{Vac}<\mathrm{GHI}$ | $\mathrm{GLI}<\mathrm{GHI}<$ Vac |
| :---: | :---: | :---: | :---: |
| TGH (ISTAT output) | H | H | L |
| TGL (TRCNT output) | L | H | H |

Gain control completes control when TGL output is H .

|  | 1 | 2 | 3 |
| :---: | :---: | :---: | :---: |
| Window Input |  |  |  |
| TGH (pin19) |  | $\underline{\square}$ |  |
| TGL (pin18) | $\square$ |  | $\sqrt{\square}$ |

## Tracking Gain Control

- In balance control, 16 bit data transmission changes the switch mode by 1 step from $\$ 811 \mathrm{~F} \rightarrow \$ 8100$, and, after adjustment, a separate latch pulse is not needed.
- The H duty check reference of TGL output of Trent output is above 0.1 ms .
- The most appropriate method is chosen among the 4 control modes listed besides the ones above for control.
- Among the 16 bit data, the tracking balance window setting level can be selected from $0:+250 \mathrm{mV}$ (TGL) $-+200 \mathrm{mV}(\mathrm{TGH}), 1:+150 \mathrm{mV}(\mathrm{TGL})-+300 \mathrm{mV}(\mathrm{TGH})$ through the D 7 bit.
- When the tracking gain adjust is complete, it enters the tracking \& sled servo loop and TOC read.


## Gain Control Flowchart 1



In gain control, the micom command from $\$ 811 \mathrm{~F} \rightarrow \$ 8100$ successively executes the down command and goes status 1 to $2 \rightarrow 3$. If it reaches status 2 , control ends.

- Gain Control Method 1

The micom monitors the TGL output of Trent and, when it detects the output's H duty ( 0.1 ms ), ends. The window comparator level at this time is $+150 \mathrm{mV}-+300 \mathrm{mV}$.

- Gain Control Method 2

The micom monitors the TGO output of Istat and, when it detects the output's H duty $(0.1 \mathrm{~ms})$, ends. The window comparator level at this time is $+150 \mathrm{mV}-+300 \mathrm{mV}$.

- Gain Control Method 3

The micom monitors the TGL output of Trent and, when it detects the output's H duty ( 0.1 ms ), ends. It changes the window comparator level at this time from $+150 \mathrm{mV}-+300 \mathrm{mV}$ to $+250 \mathrm{mV}-+200 \mathrm{mV}$. Then it remonitors the TGL output of Trcnt, and, if it detects the output's H duty $(0.1 \mathrm{~ms})$, control ends. If it latches the middle command between the previous micom command value and latter command value, +200 mV gain control becomes possible.

- Gain Control Method 4

The micom monitors the TGL output of Trent and, when it detects the output's H duty ( 0.1 ms ), it down the micom command by 1 and control ends. The window comparator level at this time is $+150 \mathrm{mV}-+300 \mathrm{mV}$.

- Gain Control Method 5

Gain control is set to 32 steps in total and gain window is set to +250 mV .
(That is, start from $\$ 811 \mathrm{~F}$ and head toward $\$ 8110$ ) after setting $\$ 811 \mathrm{~F}$, it monitors the Trcnt to check whether five Trents were detected for 10 ms . If yes, control ends, and, if not, it as gain switch is lowered by 1 step. The above process is repeated three times and the average value obtained from this repetition set as the gain control switch.

## GAIN CONTROL FLOWCHART 2



Tracking Gain Equivalent Resistance

|  | Tracking Gain |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Data | TERR <br> Gain | TERR Gain | 5Bit Gain Ratio | Proportional Resistance | Combined Resistance | 7.5K | 7.5K | 3.75K | 2.0K | 1K | Comments |
| \$811F | 0.096 | 96K/32K | 0.032 | 15.0K | 0.5K | 1 | 1 | 1 | 1 | 1 | The gain at |
| \$811E | 0.272 | $\rightarrow \times 3.0$ | 0.090 | 15.0K | 1.5K | 1 | 1 | 1 | 1 | 0 | ratio is |
| \$811D | 0.428 |  | 0.142 | 15.0K | 2.5K | 1 | 1 | 1 | 0 | 1 | calculated in |
| \$811C | 0.567 |  | 0.189 | 15.0K | 3.5K | 1 | 1 | 1 | 0 | 0 | the TSIO |
| \$811B | 0.662 |  | 0.220 | 15.0K | 4.25K | 1 | 1 | 0 | 1 | 1 | terminal. |
| \$811A | 0.777 |  | 0.259 | 15.0K | 5.25K | 1 | 1 | 0 | 1 | 0 |  |
| \$8119 | 0.882 |  | 0.294 | 15.0K | 6.25K | 1 | 1 | 0 | 0 | 1 |  |
| \$8118 | 0.977 |  | 0.325 | 15.0K | 7.25K | 1 | 1 | 0 | 0 | 0 |  |
| \$8117 | 1.043 |  | 0.347 | 15.0K | 8.0K | 1 | 0 | 1 | 1 | 1 |  |
| \$8116 | 1.144 |  | 0.381 | 15.0K | 9.25K | 1 | 0 | 1 | 1 | 0 |  |
| \$8115 | 1.200 |  | 0.400 | 15.0K | 10.0K | 1 | 0 | 1 | 0 | 1 |  |
| \$8114 | 1.269 |  | 0.423 | 15.0K | 11.0K | 1 | 0 | 1 | 0 | 0 |  |
| \$8113 | 1.317 |  | 0.439 | 15.0K | 11.75 K | 1 | 0 | 0 | 1 | 1 |  |
| \$8112 | 1.378 |  | 0.459 | 15.0K | 12.75K | 1 | 0 | 0 | 1 | 0 |  |
| \$8111 | 1.434 |  | 0.478 | 15.0K | 13.75K | 1 | 0 | 0 | 0 | 1 |  |
| \$8110 | 1.487 |  | 0.495 | 15.0K | 14.75K | 1 | 0 | 0 | 0 | 0 |  |
| \$810F | 1.548 |  | 0.516 | 7.5K | 8.0K | 0 | 1 | 1 | 1 | 1 |  |
| \$810E | 1.636 |  | 0.545 | 7.5K | 9.0K | 0 | 1 | 1 | 1 | 0 |  |
| \$810D | 1.714 |  | 0.571 | 7.5K | 10.0K | 0 | 1 | 1 | 0 | 1 |  |
| \$810C | 1.783 |  | 0.594 | 7.5K | 11.0K | 0 | 1 | 1 | 0 | 0 |  |
| \$810B | 1.860 |  | 0.620 | 7.5K | 12.25K | 0 | 1 | 0 | 1 | 1 |  |
| \$810A | 1.888 |  | 0.629 | 7.5K | 12.75K | 0 | 1 | 0 | 1 | 0 |  |
| \$8109 | 1.941 |  | 0.647 | 7.5K | 13.75K | 0 | 1 | 0 | 0 | 1 |  |
| \$8108 | 1.988 |  | 0.662 | 7.5K | 14.75K | 0 | 1 | 0 | 0 | 0 |  |
| \$8107 | 2.021 |  | 0.673 | 7.5K | 15.50K | 0 | 0 | 1 | 1 | 1 |  |
| \$8106 | 2.0625 |  | 0.6875 | 7.5K | 16.50K | 0 | 0 | 1 | 1 | 0 |  |
| \$8105 | 2.100 |  | 0.700 | 7.5K | 17.50K | 0 | 0 | 1 | 0 | 1 |  |
| \$8104 | 2.134 |  | 0.711 | 7.5K | 18.50K | 0 | 0 | 1 | 0 | 0 |  |
| \$8103 | 2.158 |  | 0.719 | 7.5K | 19.25K | 0 | 0 | 0 | 1 | 1 |  |
| \$8102 | 2.189 |  | 0.729 | 7.5K | 20.25K | 0 | 0 | 0 | 1 | 0 |  |
| \$8101 | 2.217 |  | 0.739 | 7.5K | 21.25K | 0 | 0 | 0 | 0 | 1 |  |
| \$8100 | 2.243 |  | 0.747 | 7.5K | 22.25K | 0 | 0 | 0 | 0 | 0 |  |

## EXAMPLE OF SYSTAM CONTROL



## FEBIAS OFFSET CONTROL



Febias offset control starts when it receives the febias offset control start command \$841X from the micom. Febias offset control ends when the focus error amp output above 1/2 VDD after the focus output with 1/2 VDD at the focus error amp final output terminal. The voltage per 1 step of the focus offset control is approximately 17 mV . The 5bit resistance DAC changes from 112 mV up to -112 mV in 1 step, after which $1 / 2$ step, approximately -8 mV offset, is applied.

The offset dispersion after febias offset control exists between $-8 \mathrm{mV}-+8 \mathrm{mV}$. The time per 1 step is 5.8 ms ; for 5 bits and total of 32 steps, the maximum required time is 256 ms .

Hardware performs the control from minus offset to plus offset. The febias offset re-control is when 4bit DAC is reset by $\$ 8780$. And Reset can be canceled only when the $\$ 87 \mathrm{~F} 0$ applied D2 bit is changed from $0 \rightarrow 1$. The Febias DAC latch block reset for electrostatics and system operation is reset by Micom DATA and not by RESET terminal, the system reset.

## FOCUS OFFSET CONTROL



Focus Offset control starts when it receives the Focus Offset control start command \$842X from micom. Focus Offset control ends when the focus error amp output below 1.2 VDD after the focus output with 1/2 VDD at the focus error amp final output terminal. The voltage per 1 step of the focus offset control is approximately 40 mV . The 4 bit resistance DAC changes from 320 mV up to -320 mV in 1 step, after which $1 / 2$ step, approximately 20 ms offset, is applied. The offset dispersion after Focus offset control exists between $-20 \mathrm{mV}-+20 \mathrm{mV}$. The Febias Offset can be changed in 10 mV step within the micom's $\pm 100 \mathrm{mV}$ range after focus offset control. The required per 1 step is 5.8 ms ; for 4 bits and total of 16 steps, the maximum required time is 128 ms .

Also, lens-collision-sounds can be generated when adjusting the pick-up with a sensitive focus actuator, so the Time division that uses 46 ms per step, spending a total of 736 ms , is used. The adjustment is carried out by Hardware, and it goes from plus offset to minus offset.

For focus offset readjust, 4-bit DAC is reset by $\$ 867$, and reset can be canceled only when the $\$ 86 \mathrm{FX}$ applied D2 bit is changed from $0 \rightarrow 1$. The Febias DAC latch block reset for electrostatics and operation error is reset by micom DATA and not by RESET terminal, the system reset.

## Febias Offset Setting

## Febias Control

The FEBIAS offset control is automatically controlled to 0 mV and can be controlled to $\pm 100 \mathrm{mV}$. After the focus offset automatic control ends after FEBIAS offset automatic control, the command sets the internal positive and negative offsets in 10 mV units to the micom.

## RF SUMMING AMPLIFIER APPICATION

The internal switch for the $1 x$ and $2 x$ filter select turns on when it is $1 x$ and off, when $2 x$. The time constant to fit the set. The RF 1/V AMP can be controlled to 0.5 X 16Step up to $1 \mathrm{X}-8 \mathrm{X}$ CD-R and CDRW. The information related to CDR, CDRW disc detector is output as RFO level through the ISTAT. The RFO offset control is installed to prevent RF level clipping during low RFO voltage and the RFO offset information is output to ISTAT so that micom can know the RFO information.


## RF EQUALIZE \& AGC



The modulator output, which had the Veqc's Tanh term multiplied at the input, passes through the approximately 3 X gain terminal to the ARF pad. On the one hand, the output is - rectified as it passes through the HPF having 50 kHz pole frequency and follows the peak envelope the RF level. At this time, the pole frequency of the HPF is set to 50 kHz so that the 3T-11T component can pass through without attenuation. The RF level peak value is integrated at the 's CAP node after wave rectification. If this peak value is less than the already set voltage comparison, sinking current is output and, if not, sourcing current is output. The maximum peak value at this time is 10 uA , which is $I / V$ converted and applied as the modulator control voltage. Under the sinking condition, the Vcagc increases to 1outx10K and multiplied by Tanh (1-X); the sourcing condition, Vcagc decreases to lout x10K and multiplied by Tanh $(1+\mathrm{X})$, where X is (Veqc/2Vt).

Overall, after detecting the 3T and 11T levels by full-wave rectification, it is compared to Tanh using the modulator and multiplied to the gain to realize the wave-form equalize. The above is related to the AGC concept, which means that a specific RF level is always taken

## OTHER BLOCK

## Tracking Error Amplifier

The side spot photo diode current input to terminals E and F passes through the E Loop I-V and F Loop I-V Amps. It is then converted into voltage, in order to gain the difference signal in the Tracking Error Amp. This portion can perform 0.5 X 16 step gain control up to $1 \mathrm{X}-8 \mathrm{X}$ for CD-R and CD-RW. Has the micom programming, which controls the balance by controlling gain at the $E$ terminal and controls the gain at TEIO.


## Focus OK circuit

Focus Ok circuit makes the timing window, which turns on the focus in the focus search state by "output" FOK as $L \rightarrow H$ if the RF level is above the reference after the difference in DC between and RFO terminals extracted and compared to the reference DC value.


## S^MSUNG

## MIRROR CIRCUIT

After amplifying the RFI signal, the mirror signal peak and bottom holds.
Peak hold can follow even at defect type traverse and bottom hold counts the tracks by following RF envelop at a jump. The mirror output is " L " on the disc track and " H " between tracks. Even if above 1.4 ms is detected, it outputs "H".


## EFM Comparator

The EFM Comparator makes the Rf signal into a secondary signal. The Asymmetry generated by a fault during Disc production cannot be eliminated by only AC coupling, so control the standard voltage of the EFM Comparator to eliminate it.


## Defect Circuit

After RFO signal inversion, bottom hold is carried out using only 2. Except, the bottom hold of holds the coupling level just before the coupling. Differentiate this with the coupling, then level shift it. Compare the signals to either direction to generate the defect detect signal.


## APC Circuit

When the laser diode operates in electrostatic field, the laser output temperature highly negative so the monitor photo diode controls the laser output at a fixed level. The laser control system is installed to absorb the deviation of the disc reflection. System controls the laser power using the tracking summing signal of the side beam to a fixed laser output.


## Center Voltage Generation Circuit

The center voltage is made by using the resistance divide.


## RF Equalize Circuit

The AGC block, which maintains the RF peak to peak level, possess the 3T gain boost. It detects the RF envelop and compares it to the reference voltage to control the gain.

Receives the RF output to stabilize the RF level to 1Vpeak-peak, which is applied to the EFM slice input.


## ATSC

The detection circuit for shock tracking gain up is composed of the window comparator.


## Focus Servo

If the focus servo loop phase has been compensated, the focus servo loop mutts if the defect is. The focus error signal at this time is differentiated by the 0.1 uF capacitor to be connected to the terminal and the 470kohms resistance and is output es through the servo loop. Therefore, the focus output is held to value before the defect error during defect. The FSET terminal changes the at which the focus loop compensation is at its maximum. If the resistance to VDDA connected to the terminal, the phase compensation frequency is changed 1.2 kHz below, and GND connected to the terminal, the frequency is changed 1.2 kHz above.
During focus search, Fs4 turns on to cutoff the error signal and to output the focus search signal through the FEO. When the focus is on, FS2 turns on, and the focus error signal input through the FSI is output through the loop to the output pin.


## Tracking Servo

The tracking servo phase compensate the tracking servo loop and differentiates the tracking error signal, after which it outputs the signal through the servo loop. TGU exchanges the tracking gain up/down time constant.

As in the focus loop, the phase compensation peak frequency is varied by the Fset terminal. If the resistance connected to the FSET terminal changes, the OP Amp dynamic range offeset changes also.


The TM7 switch is a brake switch which turns the tracking loop on/off when the actuator is unstable after a jump. After the servo jumps 10 tracks, the servo circuit leaves the linear range and the actuator sometimes pursues the unstable track, preventing unnecessary jumps from undesired tracking errors. As the terminal which controls the tracking servo loop's high frequency gain, the Tgu terminal controls the desired frequency range of the gain through the external cap.

## Sled Servo

This servo differentiates the tracking servo and moves the pick-up. It also outputs the sled kick voltage to make a track jump in the sled axis during track movement.


## Spindle Servo \& Low Pass Filter

The 200 Hz LPF, composed of an external 20kohms resistance and 0.33 uF cap, eliminiates the high frequency carrier component.


## Mirror \& Cpeak Mute (use only for tracking mute )

Used against ABEX-725A, this circuit processes the tracking mutting when mirror is detected.
(No recommend) the tracking mutting when EFM duty is above $22 T$ after it is checked.
Mute does not operate in the following four cases.

- Micom tracking gain up command transmission (TG1, TG2 = 1)
- Anti-shock detection (ATSC)
- Lock falls to L
- Defect detection


## TRCNT Output

TRCNT is output of mirror and TZC.
Mirror is the track movement detection output of the main beam; TZC is the track movement detection output of the side beam. TRCNT receives these two inputs to determine whether the present pick-up is moving from the inside to the outside or from the outside to the inside. It is used at $\$ 17$ tracking brake operation.


