## DATA SHEET

For a complete data sheet，please also download：
－The IC06 74HC／HCT／HCU／HCMOS Logic Family Specifications
－The IC06 74HC／HCT／HCU／HCMOS Logic Package Information
－The IC06 74HC／HCT／HCU／HCMOS Logic Package Outlines

# 74HC／HCT534 <br> Octal D－type flip－flop；positive edge－trigger；3－state；inverting 

Product specification
Supersedes data of September 1993
File under Integrated Circuits，IC06

PHILIPS

## Octal D-type flip-flop; positive edge-trigger; 3-state; inverting

## 74HC/HCT534

## FEATURES

- 3-state inverting outputs for bus oriented applications
- 8-bit positive, edge-triggered register
- Common 3-state output enable input
- Output capability: bus driver
- Icc category: MSI.


## GENERAL DESCRIPTION

The 74HC/HCT534 are high-speed Si-gate CMOS devices and are pin compatible with low power Schottky TTL (LSTTL). They are specified in compliance with JEDEC standard no. 7A.

The 74HC/HCT534 are octal D-type flip-flops featuring separate D-type inputs for each flip-flop and inverting 3 -state outputs for bus oriented applications. A clock (CP) and an output enable ( $\overline{\mathrm{OE})}$ input are common to all flip-flops.

The 8 flip-flops will store the state of their individual D-inputs that meet the set-up and hold times requirements on the LOW-to-HIGH CP transition. When $\overline{\mathrm{OE}}$ is LOW, the contents of the 8 flip-flops are available at the outputs. When $\overline{\mathrm{OE}}$ is HIGH, the outputs go to the high impedance OFF-state. Operation of the $\overline{\mathrm{OE}}$ input does not affect the state of the flip-flops.

The " 534 " is functionally identical to the " 374 ", but has inverted outputs.

## QUICK REFERENCE DATA

$\mathrm{GND}=0 \mathrm{~V} ; \mathrm{T}_{\mathrm{amb}}=25^{\circ} \mathrm{C} ; \mathrm{t}_{\mathrm{r}}=\mathrm{t}_{\mathrm{f}}=6 \mathrm{~ns}$

| SYMBOL | PARAMETER | CONDITIONS | TYPICAL |  | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | HC | HCT |  |
| $\mathrm{t}_{\text {PHL }} / \mathrm{t}_{\text {PLH }}$ | propagation delay CP to $\overline{\mathrm{Q}}_{\mathrm{n}}$ | $\mathrm{C}_{\mathrm{L}}=15 \mathrm{pF} ; \mathrm{V}_{\mathrm{CC}}=5 \mathrm{~V}$ | 12 | 13 | ns |
| $\mathrm{f}_{\text {max }}$ | maximum clock frequency |  | 61 | 40 | MHz |
| $\mathrm{C}_{1}$ | input capacitance |  | 3.5 | 3.5 | pF |
| $\mathrm{C}_{\text {PD }}$ | power dissipation capacitance per flip-flop | notes 1 and 2 | 19 | 19 | pF |

## Notes

1. $\mathrm{C}_{P D}$ is used to determine the dynamic power dissipation ( $\mathrm{P}_{\mathrm{D}}$ in $\mu \mathrm{W}$ ):
$P_{D}=C_{P D} \times V_{C C}{ }^{2} \times f_{i}+\sum\left(C_{L} \times V_{C C}{ }^{2} \times f_{0}\right)$ where:
$\mathrm{f}_{\mathrm{i}}=$ input frequency in MHz .
$\mathrm{f}_{\mathrm{o}}=$ output frequency in MHz .
$\Sigma\left(C_{L} \times V_{C C}{ }^{2} \times f_{0}\right)=$ sum of outputs.
$\mathrm{C}_{\mathrm{L}}=$ output load capacitance in pF .
$\mathrm{V}_{\mathrm{CC}}=$ supply voltage in V .
2. For HC the condition is $\mathrm{V}_{\mathrm{I}}=\mathrm{GND}$ to $\mathrm{V}_{\mathrm{CC}}$; for HCT the condition is $\mathrm{V}_{\mathrm{I}}=\mathrm{GND}$ to $\mathrm{V}_{\mathrm{CC}}-1.5 \mathrm{~V}$.

ORDERING INFORMATION

| TYPE <br> NUMBER | PACKAGE |  |  |
| :--- | :---: | :--- | :---: |
|  | NAME | DESCRIPTION | VERSION |
| 74 HC 534 | SO20 | plastic small outline package; 20 leads; body width 7.5 mm | SOT163-1 |
| 74 HC 534 | DIP20 | plastic dual in-line package; 20 leads (300 mil) | SOT146-1 |
| 74 HCT534 | SO20 | plastic small outline package; 20 leads; body width 7.5 mm | SOT163-1 |
| 74 HCT534 | DIP20 | plastic dual in-line package; 20 leads (300 mil) | SOT146-1 |

## Octal D-type flip-flop; positive edge-trigger;

 3-state; inverting
## PIN DESCRIPTION

| PIN NO. | SYMBOL | NAME AND FUNCTION |
| :--- | :--- | :--- |
| 1 | $\overline{\mathrm{OE}}$ | 3-state output enable input (active LOW) |
| $2,5,6,9,12,15,16,19$ | $\overline{\mathrm{Q}}_{0}$ to $\overline{\mathrm{Q}}_{7}$ | 3-state outputs |
| $3,4,7,8,13,14,17,18$ | $\mathrm{D}_{0}$ to $\mathrm{D}_{7}$ | data inputs |
| 10 | GND | ground (0 V) |
| 11 | CP | clock input (LOW-to-HIGH, edge-triggered) |
| 20 | Vositive supply voltage |  |



Fig. 1 Pin configuration.


Fig. 2 Logic symbol.


Fig. 3 IEC logic symbol.

Octal D-type flip-flop; positive edge-trigger; 3-state; inverting


Fig. 4 Functional diagram.

## FUNCTION TABLE

| OPERATING MODES | INPUTS |  |  | INTERNAL FLIP-FLOPS | $\begin{gathered} \hline \text { OUTPUTS } \\ \hline \bar{Q}_{0} \text { to } \bar{Q}_{7} \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\overline{\mathrm{OE}}$ | CP | $\mathrm{D}_{\mathrm{n}}$ |  |  |
| load and read register | L | $\uparrow$ | I | L | H |
|  | L | $\uparrow$ | h | H | L |
| load register and disable outputs | H | $\uparrow$ | I | L | Z |
|  | H | $\uparrow$ | h | H | Z |

## Note

1. $\mathrm{H}=\mathrm{HIGH}$ voltage level; $\mathrm{h}=\mathrm{HIGH}$ voltage level one set-up time prior to the LOW-to-HIGH CP transition L = LOW voltage level; I = LOW voltage level one set-up time prior to the LOW-to-HIGH CP transition Z = high impedance OFF-state; $\uparrow=$ LOW-to-HIGH clock transition.

Octal D-type flip-flop; positive edge-trigger; 3-state; inverting


Fig. 5 Logic diagram.

## Octal D-type flip-flop; positive edge-trigger;

3-state; inverting
74HC/HCT534

## DC CHARACTERISTICS FOR 74HC

For the DC characteristics see chapter "74HC/HCT/HCU/HCMOS Logic Family Specifications".
Output capability: bus driver $\mathrm{I}_{\mathrm{CC}}$ category: MSI.

## AC CHARACTERISTICS FOR 74HC

GND $=0 \mathrm{~V} ; \mathrm{t}_{\mathrm{r}}=\mathrm{t}_{\mathrm{f}}=6 \mathrm{~ns} ; \mathrm{C}_{\mathrm{L}}=50 \mathrm{pF}$

| SYMBOL | PARAMETER | $\mathrm{T}_{\text {amb }}\left({ }^{\circ} \mathrm{C}\right)$ |  |  |  |  |  |  | UNIT | TEST CONDITIONS |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 74HC |  |  |  |  |  |  |  | $V_{\text {Cc }}$ <br> (V) | WAVEFORMS |
|  |  | +25 |  |  | -40 to +85 |  | -40 to +125 |  |  |  |  |
|  |  | min. | typ. | max. | min. | max. | min. | max. |  |  |  |
| $\mathrm{t}_{\text {PHL }} / \mathrm{t}_{\text {PLH }}$ | propagation delay $n C P$ to $n \bar{Q}_{n}$ |  | $\begin{aligned} & 41 \\ & 15 \\ & 12 \end{aligned}$ | $\begin{array}{\|l\|} \hline 165 \\ 33 \\ 28 \end{array}$ |  | $\begin{array}{\|l\|} \hline 205 \\ 41 \\ 35 \end{array}$ |  | $\begin{array}{\|l\|} \hline 250 \\ 50 \\ 43 \end{array}$ | ns | $\begin{aligned} & 2.0 \\ & 4.5 \\ & 6.0 \end{aligned}$ | Fig. 6 |
| $\mathrm{t}_{\text {PZH }} / \mathrm{t}_{\text {PZL }}$ | 3-state output enable time $\overline{\mathrm{OE}}$ to $\bar{Q}_{\mathrm{n}}$ |  | $\begin{aligned} & 33 \\ & 12 \\ & 10 \end{aligned}$ | $\begin{array}{\|l\|} \hline 150 \\ 30 \\ 26 \end{array}$ |  | $\begin{array}{\|l\|} \hline 190 \\ 38 \\ 33 \end{array}$ |  | $\begin{array}{\|l\|} \hline 225 \\ 45 \\ 38 \end{array}$ | ns | $\begin{aligned} & 2.0 \\ & 4.5 \\ & 6.0 \end{aligned}$ | Fig. 7 |
| $\mathrm{t}_{\text {PHZ }} / \mathrm{t}_{\text {PLZ }}$ | 3-state output disable time $\overline{\mathrm{OE}} \text { to } \overline{\mathrm{Q}}_{n}$ |  | $\begin{aligned} & 41 \\ & 15 \\ & 12 \end{aligned}$ | $\begin{array}{\|l\|} \hline 150 \\ 30 \\ 26 \end{array}$ |  | $\begin{array}{\|l\|} \hline 190 \\ 38 \\ 33 \end{array}$ |  | $\begin{array}{\|l\|} \hline 225 \\ 45 \\ 38 \end{array}$ | ns | $\begin{aligned} & 2.0 \\ & 4.5 \\ & 6.0 \end{aligned}$ | Fig. 7 |
| $\mathrm{t}_{\text {THL }} / \mathrm{t}_{\text {TLH }}$ | output transition time |  | $\begin{array}{\|l} 14 \\ 5 \\ 4 \end{array}$ | $\begin{aligned} & 60 \\ & 12 \\ & 10 \end{aligned}$ |  | $\begin{aligned} & 75 \\ & 15 \\ & 13 \end{aligned}$ |  | $\begin{array}{\|l} 90 \\ 18 \\ 15 \end{array}$ | ns | $\begin{aligned} & 2.0 \\ & 4.5 \\ & 6.0 \end{aligned}$ | Fig. 6 |
| tw | clock pulse width HIGH or LOW | $\begin{aligned} & \hline 80 \\ & 16 \\ & 14 \end{aligned}$ | $\begin{array}{\|l\|} \hline 19 \\ 7 \\ 6 \end{array}$ |  | $\begin{array}{\|l\|} \hline 100 \\ 20 \\ 17 \end{array}$ |  | $\begin{array}{\|l\|} \hline 120 \\ 24 \\ 20 \end{array}$ |  | ns | $\begin{array}{\|l\|} \hline 2.0 \\ 4.5 \\ 6.0 \end{array}$ | Fig. 6 |
| $\mathrm{t}_{\mathrm{su}}$ | $\begin{aligned} & \text { set-up time } \\ & D_{n} \text { to } C P \end{aligned}$ | $\begin{aligned} & 60 \\ & 12 \\ & 10 \end{aligned}$ | $\begin{array}{\|l\|} \hline 6 \\ 2 \\ 2 \end{array}$ |  | $\begin{array}{\|l\|} \hline 75 \\ 15 \\ 13 \end{array}$ |  | $\begin{aligned} & 90 \\ & 18 \\ & 15 \end{aligned}$ |  | ns | $\begin{array}{\|l\|} \hline 2.0 \\ 4.5 \\ 6.0 \end{array}$ | Fig. 8 |
| th | $\begin{aligned} & \text { hold time } \\ & D_{n} \text { to CP } \end{aligned}$ | $\begin{aligned} & 5 \\ & 5 \\ & 5 \end{aligned}$ | $\begin{array}{\|l} -3 \\ -1 \\ -1 \end{array}$ |  | $\begin{array}{\|l\|} \hline 5 \\ 5 \\ 5 \end{array}$ |  | $\begin{array}{\|l} 5 \\ 5 \\ 5 \end{array}$ |  | ns | $\begin{array}{\|l\|} \hline 2.0 \\ 4.5 \\ 6.0 \end{array}$ | Fig. 8 |
| $\mathrm{f}_{\text {max }}$ | maximum clock pulse frequency | $\begin{array}{\|l\|} \hline 6.0 \\ 30 \\ 35 \end{array}$ | $\begin{aligned} & \hline 18 \\ & 55 \\ & 66 \end{aligned}$ |  | $\begin{aligned} & 4.8 \\ & 24 \\ & 28 \end{aligned}$ |  | $\begin{aligned} & 4.0 \\ & 20 \\ & 24 \end{aligned}$ |  | MHz | $\begin{array}{\|l\|} \hline 2.0 \\ 4.5 \\ 6.0 \end{array}$ | Fig. 6 |

## Octal D-type flip-flop; positive edge-trigger;

 3-state; inverting
## DC CHARACTERISTICS FOR 74HCT

For the DC characteristics see chapter "74HC/HCT/HCU/HCMOS Logic Family Specifications".
Output capability: bus driver $\mathrm{I}_{\mathrm{CC}}$ category: MSI.

## Note to HCT types

The value of additional quiescent supply current $\left(\Delta I_{C C}\right)$ for a unit load of 1 is given in the family specifications. To determine $\Delta \mathrm{I}_{\mathrm{CC}}$ per input, multiply this value by the unit load coefficient shown in the table below.

|  | INPUT |
| :---: | :---: |
| $\overline{\mathrm{OE}}$ | UNIT LOAD COEFFICIENT |
| CP | 1.25 |
| $\mathrm{D}_{\mathrm{n}}$ | 0.90 |

## AC CHARACTERISTICS FOR 74HCT

$\mathrm{GND}=0 \mathrm{~V} ; \mathrm{t}_{\mathrm{r}}=\mathrm{t}_{\mathrm{f}}=6 \mathrm{~ns} ; \mathrm{C}_{\mathrm{L}}=50 \mathrm{pF}$

| SYMBOL | PARAMETER | $\mathrm{T}_{\text {amb }}\left({ }^{\circ} \mathrm{C}\right)$ |  |  |  |  |  |  | UNIT | TEST CONDITIONS |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 74HCT |  |  |  |  |  |  |  | $V_{c c}$ <br> (V) | WAVEFORMS |
|  |  | +25 |  |  | -40 to +85 |  | -40 to +125 |  |  |  |  |
|  |  | min. | typ. | max | min. | max. | min. | max. |  |  |  |
| $\mathrm{t}_{\text {PHL }} / \mathrm{t}_{\text {PLH }}$ | propagation delay CP to $\bar{Q}_{n}$ |  | 16 | 30 |  | 38 |  | 45 | ns | 4.5 | Fig. 6 |
| $\mathrm{t}_{\text {PZH }} / \mathrm{t}_{\text {PZL }}$ | 3-state output enable time $\overline{\mathrm{OE}}$ to $\overline{\mathrm{Q}}_{\mathrm{n}}$ |  | 16 | 30 |  | 38 |  | 45 | ns | 4.5 | Fig. 7 |
| $\mathrm{t}_{\text {PHZ }} \mathrm{t}_{\text {PLZ }}$ | 3-state output disable time $\overline{\mathrm{OE}}$ to $\bar{Q}_{n}$ |  | 18 | 30 |  | 38 |  | 45 | ns | 4.5 | Fig. 7 |
| $\mathrm{t}_{\text {THL }} / \mathrm{t}_{\text {TLL }}$ | output transition time |  | 5 | 12 |  | 15 |  | 18 | ns | 4.5 | Fig. 6 |
| tw | clock pulse width HIGH or LOW | 23 | 14 |  | 29 |  | 35 |  | ns | 4.5 | Fig. 6 |
| $\mathrm{t}_{\mathrm{su}}$ | $\begin{aligned} & \text { set-up time } \\ & D_{n} \text { to } C P \end{aligned}$ | 12 | 4 |  | 15 |  | 18 |  | ns | 4.5 | Fig. 8 |
| th | $\begin{array}{\|l\|} \hline \text { hold time } \\ D_{n} \text { to } \mathrm{CP} \\ \hline \end{array}$ | 5 | -1 |  | 5 |  | 5 |  | ns | 4.5 | Fig. 8 |
| $\mathrm{f}_{\text {max }}$ | maximum clock pulse frequency | 22 | 36 |  | 18 |  | 15 |  | MHz | 4.5 | Fig. 6 |

Octal D-type flip-flop; positive edge-trigger; 3-state; inverting

## AC WAVEFORMS


(1) $\mathrm{HC}: \mathrm{V}_{\mathrm{M}}=50 \% ; \mathrm{V}_{\mathrm{I}}=\mathrm{GND}$ to $\mathrm{V}_{\mathrm{CC}}$. $\mathrm{HCT}: \mathrm{V}_{\mathrm{M}}=1.3 \mathrm{~V} ; \mathrm{V}_{\mathrm{I}}=\mathrm{GND}$ to 3 V .

Fig. 6 Waveforms showing the clock (CP) to output $\left(\bar{Q}_{n}\right)$ propagation delays, the clock pulse width, output transition times and the maximum clock pulse frequency.

(1) $\mathrm{HC}: \mathrm{V}_{\mathrm{M}}=50 \% ; \mathrm{V}_{\mathrm{I}}=\mathrm{GND}$ to $\mathrm{V}_{\mathrm{CC}}$.
$\mathrm{HCT}: \mathrm{V}_{\mathrm{M}}=1.3 \mathrm{~V} ; \mathrm{V}_{\mathrm{I}}=\mathrm{GND}$ to 3 V .

Fig. 7 Waveforms showing the 3-state enable and disable times.

## Octal D-type flip-flop; positive edge-trigger; 3-state; inverting



The shaded areas indicate when the input is permitted to change for predictable output performance.
(1) $\mathrm{HC}: \mathrm{V}_{\mathrm{M}}=50 \% ; \mathrm{V}_{\mathrm{I}}=\mathrm{GND}$ to $\mathrm{V}_{\mathrm{Cc}}$.
$\mathrm{HCT}: \mathrm{V}_{\mathrm{M}}=1.3 \mathrm{~V} ; \mathrm{V}_{\mathrm{I}}=\mathrm{GND}$ to 3 V .
Fig. 8 Wavetorms showing the data set-up and hold times tor $D_{n}$ input.

## Octal D-type flip-flop; positive edge-trigger; 3-state; inverting

## PACKAGE OUTLINES

DIP20: plastic dual in-line package; 20 leads ( $\mathbf{3 0 0}$ mil)
SOT146-1


DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | A max. | $A_{1}$ min. | $A_{2}$ max. | b | $\mathrm{b}_{1}$ | C | $D^{(1)}$ | $E^{(1)}$ | e | $\mathbf{e}_{1}$ | L | $M_{E}$ | $\mathbf{M}_{\mathbf{H}}$ | w | $\mathrm{Z}^{(1)}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 4.2 | 0.51 | 3.2 | $\begin{aligned} & 1.73 \\ & 1.30 \end{aligned}$ | $\begin{aligned} & 0.53 \\ & 0.38 \end{aligned}$ | $\begin{aligned} & 0.36 \\ & 0.23 \end{aligned}$ | $\begin{aligned} & 26.92 \\ & 26.54 \end{aligned}$ | $\begin{aligned} & 6.40 \\ & 6.22 \end{aligned}$ | 2.54 | 7.62 | $\begin{aligned} & 3.60 \\ & 3.05 \end{aligned}$ | $\begin{aligned} & 8.25 \\ & 7.80 \end{aligned}$ | $\begin{gathered} 10.0 \\ 8.3 \end{gathered}$ | 0.254 | 2.0 |
| inches | 0.17 | 0.020 | 0.13 | $\begin{aligned} & 0.068 \\ & 0.051 \end{aligned}$ | $\begin{aligned} & 0.021 \\ & 0.015 \end{aligned}$ | $\begin{aligned} & 0.014 \\ & 0.009 \end{aligned}$ | $\begin{aligned} & 1.060 \\ & 1.045 \end{aligned}$ | $\begin{aligned} & 0.25 \\ & 0.24 \end{aligned}$ | 0.10 | 0.30 | $\begin{aligned} & 0.14 \\ & 0.12 \end{aligned}$ | $\begin{aligned} & 0.32 \\ & 0.31 \end{aligned}$ | $\begin{aligned} & 0.39 \\ & 0.33 \end{aligned}$ | 0.01 | 0.078 |

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

| OUTLINE VERSION | REFERENCES |  |  | EUROPEAN PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | EIAJ |  |  |
| SOT146-1 |  |  | SC603 | $\square$ ¢ | $\begin{aligned} & -92-11-17 \\ & 95-05-24 \end{aligned}$ |

Octal D-type flip-flop; positive edge-trigger;
74HC/HCT534 3-state; inverting


DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | A max. | $\mathrm{A}_{1}$ | $\mathrm{A}_{2}$ | $\mathrm{A}_{3}$ | $\mathrm{b}_{\mathrm{p}}$ | c | $D^{(1)}$ | $E^{(1)}$ | e | $\mathrm{H}_{\mathrm{E}}$ | L | $L_{p}$ | Q | v | w | y | $\mathrm{z}^{(1)}$ | $\theta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 2.65 | $\begin{aligned} & 0.30 \\ & 0.10 \end{aligned}$ | $\begin{aligned} & 2.45 \\ & 2.25 \end{aligned}$ | 0.25 | $\begin{aligned} & 0.49 \\ & 0.36 \end{aligned}$ | $\begin{aligned} & 0.32 \\ & 0.23 \end{aligned}$ | $\begin{aligned} & 13.0 \\ & 12.6 \end{aligned}$ | $\begin{aligned} & 7.6 \\ & 7.4 \end{aligned}$ | 1.27 | $\begin{aligned} & 10.65 \\ & 10.00 \end{aligned}$ | 1.4 | $\begin{aligned} & 1.1 \\ & 0.4 \end{aligned}$ | $\begin{aligned} & 1.1 \\ & 1.0 \end{aligned}$ | 0.25 | 0.25 | 0.1 | 0.9 0.4 | $\begin{aligned} & 8^{\circ} \\ & 0^{\circ} \end{aligned}$ |
| inches | 0.10 | $\begin{aligned} & 0.012 \\ & 0.004 \end{aligned}$ | $\begin{aligned} & 0.096 \\ & 0.089 \end{aligned}$ | 0.01 | $\begin{aligned} & 0.019 \\ & 0.014 \end{aligned}$ | $\begin{aligned} & 0.013 \\ & 0.009 \end{aligned}$ | $\begin{aligned} & 0.51 \\ & 0.49 \end{aligned}$ | $\begin{aligned} & 0.30 \\ & 0.29 \end{aligned}$ | 0.050 | $\begin{aligned} & 0.419 \\ & 0.394 \end{aligned}$ | 0.055 | $\begin{aligned} & 0.043 \\ & 0.016 \end{aligned}$ | $\begin{aligned} & 0.043 \\ & 0.039 \end{aligned}$ | 0.01 | 0.01 | 0.004 | $\begin{aligned} & 0.035 \\ & 0.016 \end{aligned}$ |  |

## Note

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.

| OUTLINE VERSION | REFERENCES |  |  | EUROPEAN PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | EIAJ |  |  |
| SOT163-1 | 075E04 | MS-013AC |  | $\square \oplus$ | $\begin{aligned} & \hline 95-01-24 \\ & 97-05-22 \end{aligned}$ |

# Octal D-type flip-flop; positive edge-trigger; 3-state; inverting 

## SOLDERING

## Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.
This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "Data Handbook IC26; Integrated Circuit Packages" (order code 9398652 90011).

## DIP

## SOLDERING BY DIPPING OR BY WAVE

The maximum permissible temperature of the solder is $260^{\circ} \mathrm{C}$; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ( $T_{\text {stg max }}$ ). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

## Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V ) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than $300^{\circ} \mathrm{C}$ it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and $400^{\circ} \mathrm{C}$, contact may be up to 5 seconds.

## SO

## Reflow soldering

Reflow soldering techniques are suitable for all SO packages.

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary between 50 and 300 seconds depending on heating method. Typical reflow temperatures range from 215 to $250^{\circ} \mathrm{C}$.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 minutes at $45^{\circ} \mathrm{C}$.

## Wave soldering

Wave soldering techniques can be used for all SO packages if the following conditions are observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The longitudinal axis of the package footprint must be parallel to the solder flow.
- The package footprint must incorporate solder thieves at the downstream end.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Maximum permissible solder temperature is $260^{\circ} \mathrm{C}$, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than $150^{\circ} \mathrm{C}$ within 6 seconds. Typical dwell time is 4 seconds at $250^{\circ} \mathrm{C}$.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

## Repairing soldered joints

Fix the component by first soldering two diagonallyopposite end leads. Use only a low voltage soldering iron (less than 24 V ) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to $300^{\circ} \mathrm{C}$. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and $320^{\circ} \mathrm{C}$.

Octal D-type flip-flop; positive edge-trigger;
3-state; inverting

## DEFINITIONS

| Data sheet status |  |
| :--- | :--- |
| Objective specification | This data sheet contains target or goal specifications for product development. |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification | This data sheet contains final product specifications. |
| Limiting values |  |
| Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or <br> more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation <br> of the device at these or at any other conditions above those given in the Characteristics sections of the specification <br> is not implied. Exposure to limiting values for extended periods may affect device reliability. |  |
| Application information |  |
| Where application information is given, it is advisory and does not form part of the specification. |  |

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