

POWEREX INC

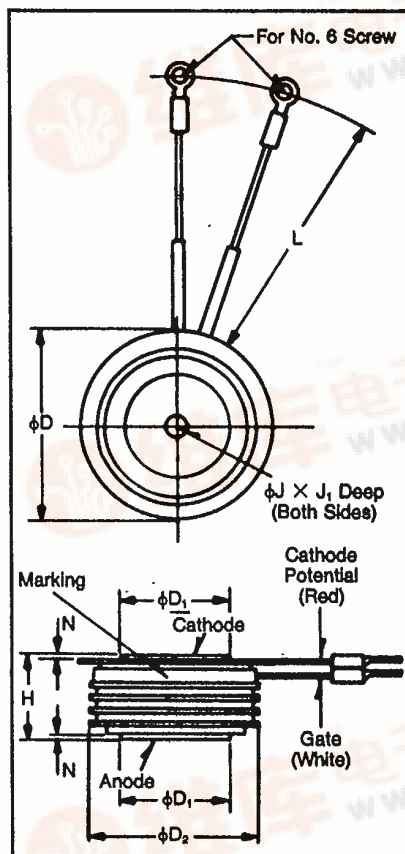
02 DE 7294621 0003086 6

T-25-21

**POWEREX****TA20**

Powerex, Inc. Hillis Street, Youngwood, Pennsylvania 15697 (412) 925-7272

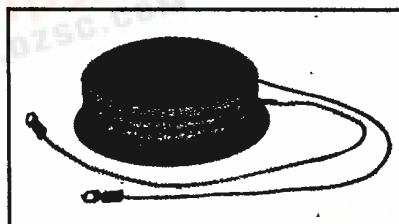
Powerex Europe, S.A., 428 Ave. G. Durand, BP107, 72003 LeMans, France (43) 72.75.15

**Phase Control SCR**  
**1200-1400 Amperes Avg**  
**2400-4000 Volts****TA2**  
**Outline Drawing**

| Dimensions | Inches |       | Millimeters |        |
|------------|--------|-------|-------------|--------|
|            | Min.   | Max.  | Min.        | Max.   |
| $\phi D$   | 3.910  | 3.950 | 99.31       | 100.33 |
| $\phi D_1$ | 2.470  | 2.480 | 62.74       | 63.00  |
| $\phi D_2$ | 3.440  | 3.560 | 87.38       | 90.42  |
| H          | 1.280  | 1.300 | 32.00       | 33.02  |
| $\phi J$   | .135   | .145  | 3.43        | 3.68   |
| $J_1$      | .075   | .090  | 1.91        | 2.29   |
| L          | 11.50  | 12.50 | 292.10      | 317.50 |
| N          | .050   | —     | 1.27        | —      |

Creep Distance—1.40 in. min. (35.56 mm)  
Strike Distance—.98 in. min. (24.89 mm).  
(In accordance with NEMA standards.)  
Finish—Nickel Plate.  
Approx. Weight—2.1 lb. (950 g).

1. Dimension "H" is a clamped dimension.

**TA20**  
**Phase Control SCR**  
**1200-1400 Amperes/2400-4000 Volts****Description**

Powerex Silicon Controlled Rectifiers (SCR) are designed for phase control applications. These are all-diffused, Press-Pak (Pow-R-Disc) devices employing the field-proven amplifying (di/namic) gate.

**Features:**

- ☐ Low On-State Voltage
- ☐ High di/dt
- ☐ High dv/dt
- ☐ Hermetic Packaging
- ☐ Excellent Surge and I<sup>2</sup>t Ratings

**Applications:**

- ☐ Power Supplies
- ☐ Battery Chargers
- ☐ Motor Control
- ☐ Light Dimmers
- ☐ VAR Generators

**Ordering Information**

Example: Select the complete eight digit part number you desire from the table — i.e. TA202412 is a 2400 Volt, 1200 Ampere Phase Control SCR.

| Type | Voltage                              |      | Current              |      |
|------|--------------------------------------|------|----------------------|------|
|      | V <sub>ORM</sub><br>V <sub>RRM</sub> | Code | I <sub>T</sub> (avg) | Code |
| TA20 | 2400                                 | 24   | 1200                 | 12   |
|      | 2600                                 | 26   | 1400                 | 14   |
|      | 2800                                 | 28   |                      |      |
|      | 3000                                 | 30   |                      |      |
|      | 3200                                 | 32   |                      |      |
|      | 3400                                 | 34   |                      |      |
|      | 3600                                 | 36   |                      |      |
|      | 3800                                 | 38   |                      |      |
|      | 4000                                 | 40   |                      |      |



Powerex, Inc., Hillis Street, Youngwood, Pennsylvania 15697 (412) 925-7272

Powerex Europe, S.A., 428 Ave. G. Durand, BP107, 72003 LeMans, France (43) 72.75.15

#### TA20

#### Phase Control SCR

1200-1400 Amperes Avg/2400-4000 Volts

### Absolute Maximum Ratings

|                                                                                      | Symbol       | TA20 — 12          | TA20 — 14         | Units              |
|--------------------------------------------------------------------------------------|--------------|--------------------|-------------------|--------------------|
| RMS On-State Current                                                                 | $I_{T(RMS)}$ | 1800               | 2200              | Amperes            |
| Average On-State Current                                                             | $I_{T(av)}$  | 1200               | 1400              | Amperes            |
| Peak One-Cycle Surge (Non Repetitive) On-State Current (60Hz) <sup>①</sup>           | $I_{TSM}$    | 23,500             | 25,000            | Amperes            |
| Peak One-Cycle Surge (Non-Repetitive) On-State Current (50Hz) <sup>①</sup>           | $I_{TSM}$    | 21,450             | 22,800            | Amperes            |
| Critical Rate-of-Rise of On-State Current (Non-Repetitive) <sup>②</sup> <sup>③</sup> | $di/dt$      | 400                | 400               | Amperes/ $\mu$ s   |
| Critical Rate-of-Rise of On-State Current (Repetitive)                               | $di/dt$      | 150                | 150               | Amperes/ $\mu$ s   |
| $I^2t$ (for Fusing), One Cycle at 60Hz                                               | $I^2t$       | $1.67 \times 10^6$ | $2.6 \times 10^6$ | A <sup>2</sup> sec |
| Peak Gate Power Dissipation                                                          | $P_{GM}$     | 16                 | 16                | Watts              |
| Average Gate Power Dissipation                                                       | $P_{G(av)}$  | 3                  | 3                 | Watts              |
| Storage Temperature                                                                  | $T_{STG}$    | -40 to 150         | -40 to 150        | °C                 |
| Operating Temperature                                                                | $T_J$        | -40 to 125         | -40 to 125        | °C                 |
| Mounting Force <sup>④</sup>                                                          |              | 9000 to 11,000     | 9000 to 11,000    | lb.                |
| Mounting Force <sup>④</sup>                                                          |              | 4100 to 5000       | 4100 to 5000      | kg                 |

### Electrical and Thermal Characteristics

|                                                                  | Symbol          | Test Conditions                                                                                                                        | TA20 — 12 | TA20 — 14 | Units              |
|------------------------------------------------------------------|-----------------|----------------------------------------------------------------------------------------------------------------------------------------|-----------|-----------|--------------------|
| <b>Current—Conducting State Maximums</b>                         |                 |                                                                                                                                        |           |           |                    |
| Peak On-State Voltage                                            | $V_{TM}$        | $I_{TM} = 3000A, T_J = 25^\circ C$                                                                                                     | 3.15      | 2.50      | Volts              |
| <b>Voltage—Blocking State Maximums<sup>①</sup></b>               |                 |                                                                                                                                        |           |           |                    |
| Forward Leakage, Peak                                            | $I_{DRM}$       | $T_J = 125^\circ C, V_{DRM} = \text{rated}$                                                                                            | 250       |           | mA                 |
| Reverse Leakage, Peak                                            | $I_{RRM}$       | $T_J = 125^\circ C, V_{RRM} = \text{rated}$                                                                                            | 250       |           | mA                 |
| <b>Switching</b>                                                 |                 |                                                                                                                                        |           |           |                    |
| Typical Turn-Off Time                                            | $t_q$           | $I_T = 250A, T_J = 125^\circ C,$<br>$di/dt = 50A/\mu\text{sec}, \text{reapplied}$<br>$dv/dt = 20V/\mu\text{sec linear to } 0.8V_{DRM}$ | 400       |           | $\mu\text{sec}$    |
| Typical Turn-On Time <sup>②</sup>                                | $t_{on}$        | $I_{TM} = 1000A, V_D = 1500V$                                                                                                          | 8.0       |           | $\mu\text{sec}$    |
| Min. Critical dv/dt exponential to $V_{DRM}$ <sup>③</sup>        | $dv/dt$         | $T_J = 125^\circ C$                                                                                                                    | 300       |           | V/ $\mu\text{sec}$ |
| <b>Thermal</b>                                                   |                 |                                                                                                                                        |           |           |                    |
| Maximum Thermal Resistance, <sup>④</sup><br>double sided cooling |                 |                                                                                                                                        |           |           |                    |
| Junction to Case                                                 | $R_{\theta JC}$ |                                                                                                                                        | .015      |           | °C/Watt            |
| Case to Sink, Lubricated                                         | $R_{\theta CS}$ |                                                                                                                                        | .007      |           | °C/Watt            |
| <b>Gate—Maximum Parameters</b>                                   |                 |                                                                                                                                        |           |           |                    |
| Gate Current to Trigger                                          | $I_{GT}$        | $T_J = 25^\circ C, V_D = 12V$                                                                                                          | 200       |           | mA                 |
| Gate Voltage to Trigger                                          | $V_{GT}$        | $T_J = 25^\circ C, V_D = 12V$                                                                                                          | 3.0       |           | Volts              |
| Non-Triggering Gate Voltage                                      | $V_{GDM}$       | $T_J = 125^\circ C, \text{rated } V_{DRM}$                                                                                             | .15       |           | Volts              |
| Peak Forward Gate Current                                        | $I_{GTM}$       |                                                                                                                                        | 4         |           | Amperes            |
| Peak Reverse Gate Voltage                                        | $V_{GRM}$       |                                                                                                                                        | 5         |           | Volts              |

① Consult recommended mounting procedures.

② Applies for zero or negative gate bias.

③ Per JEDEC RS-397, 5.2.2.1.

④ With recommended gate drive.

⑤ Higher dv/dt ratings available, consult factory.

⑥ Per JEDEC standard RS-397, 5.2.2.6.



Powerex, Inc., Hillis Street, Youngwood, Pennsylvania 15697 (412) 925-7272

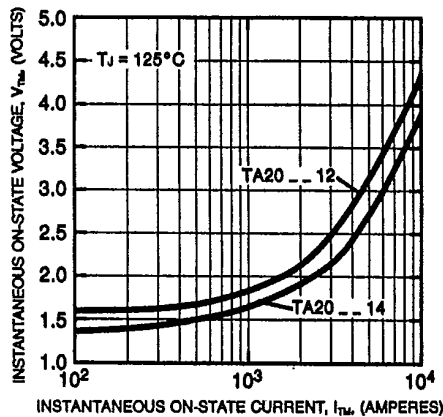
Powerex Europe, S.A., 428 Ave. G. Durand, BP107, 72003 LeMans, France (43) 72.75.15

### TA20

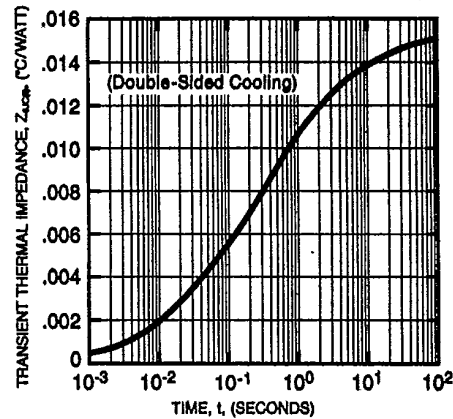
#### Phase Control SCR

1200-1400 Amperes Avg/2400-4000 Volts

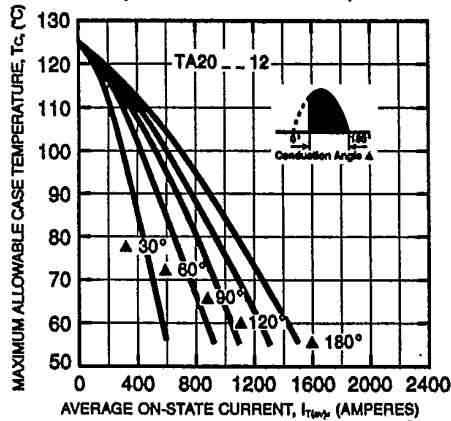
MAXIMUM ON-STATE CHARACTERISTICS



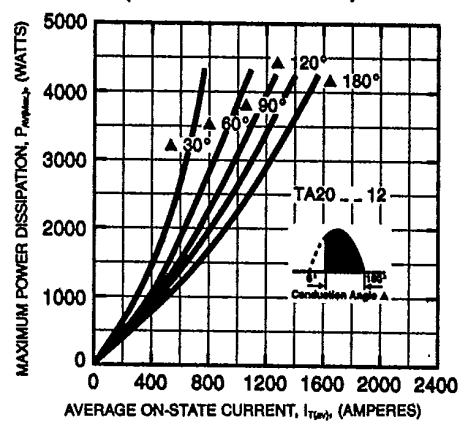
TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (JUNCTION TO CASE)



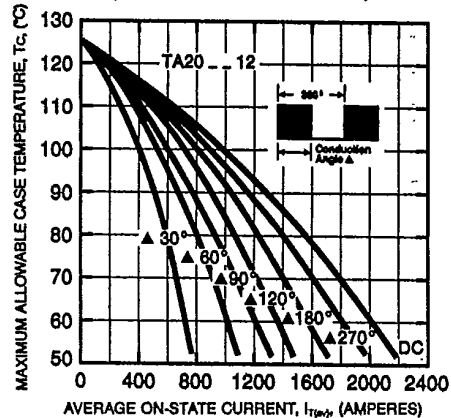
MAXIMUM ALLOWABLE CASE TEMPERATURE (SINUSOIDAL WAVEFORM)



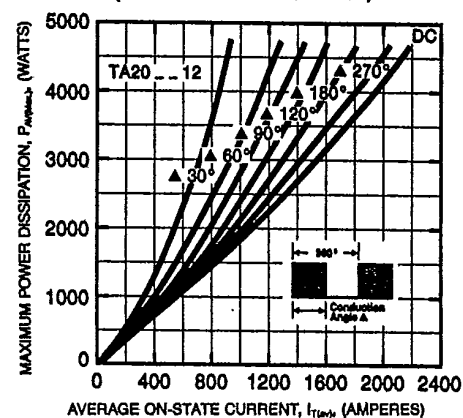
MAXIMUM ON-STATE POWER DISSIPATION (SINUSOIDAL WAVEFORM)



MAXIMUM ALLOWABLE CASE TEMPERATURE (RECTANGULAR WAVEFORM)



MAXIMUM ON-STATE POWER DISSIPATION (RECTANGULAR WAVEFORM)





Powerex, Inc., Hillis Street, Youngwood, Pennsylvania 15697 (412) 925-7272

Powerex Europe, S.A., 428 Ave. G. Durand, BP107, 72003 LeMans, France (43) 72.75.15

TA20

Phase Control SCR

1200-1400 Amperes Avg/2400-4000 Volts

