TOSHIBA CMOS Integrated Circuit Silicon Monolithic

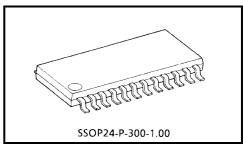
# TB6548F

#### 3-Phase Full-Wave PWM Sensorless Controller for Brushless DC Motors

TB6548F is a 3-phase full-wave sensorless controller for brushless DC motors. It is capable of controlling voltage by PWM signal input. It is capable of PWM type sensorless driving when used conjunction with TA84005F

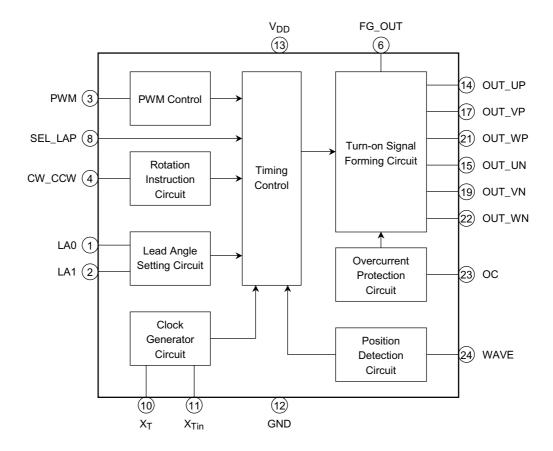
#### **Features**

- 3-phase full-wave sensorless drive
- PWM control (PWM signal is supplied from external sources.)
- Turn-on signal output current: 20 mA
- Built-in protection against overcurrent
- Forward/reverse modes
- Built-in lead angle control function (0, 7.5, 15 and 30 degrees)
- Built-in lap turn-on function

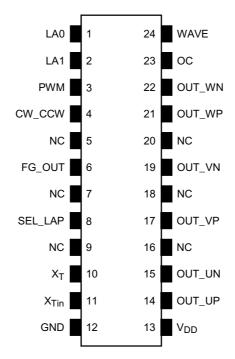


Weight: 0.32 g (typ.)

#### **Block Diagram**



### **Pin Assignment**



TB6548F



## **Pin Description**

Pin No.	Symbol	I/O	Description
			Lead angle setting signal input pin
1	LA0	- 1	LA0 = Low, LA1 = Low: Lead angle 0 degree
			LA0 = High, LA1 = Low: Lead angle 7.5 degree
	LA1	ı	LA0 = Low, LA1 = High: Lead angle 15 degree
2			LA0 = High, LA1 = High: Lead angle 30 degree
			Built-in pull-down resistor
	PWM		PWM signal input pin
3		ı	Inputs Low-active PWM signal
			Built-in pull-up resistor
			Disables input of duty-100% (Low) signal      High for OSS are a lower in the decision of
			High for 250 ns or longer is required.
	cw_ccw	ı	Rotation direction signal input pin
4			High: Reverse (U → W → V)  Here Cores Forward (H → W → M)
			Low, Open: Forward (U → V → W)      Ruilt in pull down register.
	NC		Built-in pull-down resistor  Not connected.
5	NC	_	Not connected
6	FG_OUT	0	Number of ratation detection signal output pin
_			Equiralent to U-phase signal (except PWM)
7	NC	_	Not connected
8	SEL_LAP	I	Lap turn-on select pin
			Low: Lap turn-on
			High: 120 degrees turn-on  B. It is a little and the provided and the
			Built-in pull-up resistor
9	NC	_	Not connected
10	X <sub>T</sub>		Resonator connecting pin
11	X <sub>Tin</sub>	_	<ul> <li>Selects starting commutation frequency.</li> <li>Starting commutation frequency f<sub>st</sub> = Resonator frequency f<sub>xt</sub>/(6 × 2<sup>17</sup>)</li> </ul>
12	GND		Connected to GND.
		_	
13	V <sub>DD</sub>		Connected to 5-V power supply.
			U-phase upper turn-on signal output pin
14	OUT_UP	0	U-phase winding wire positive ON/OFF switching pin ON Law OFF With
			ON: Low, OFF: High
45	OUT_UN	0	U-phase lower turn-on signal output pin
15			U-phase winding wire negative ON/OFF switching pin     ON: High OFF: Low.
40	NC		ON: High, OFF: Low
16	NC	_	Not connected
47	OUT_VP		V-phase upper turn-on signal output pin
17		_VP O	V-phase winding wire positive ON/OFF switching pin     ON: Low OFF: High
10	NC		ON: Low, OFF: High  Not connected.
18	NC	_	Not connected
40	OUT_VN	0	V-phase lower turn-on signal output pin
19			V-phase winding wire negative ON/OFF switching pin     ON High OFF Law
00	NO		ON: High, OFF: Low
20	NC		Not connected

Pin No.	Symbol	I/O	Description
21	OUT_WP	0	W-phase upper turn-on signal output pin  W-phase winding wire positive ON/OFF switching pin  ON: Low, OFF: High
22	OUT_WN	0	W-phase lower turn-on signal output pin  W-phase winding wire negative ON/OFF switching pin  ON: High, OFF: Low
23	ос	I	Overcurrent signal input pin  High on this pin can put constraints on the turn-on signal which is performing PWM control.  Built-in pull-up resistor
24	WAVE	I	Positional signal input pin     Inputs majority logic synthesis signal of three-phase pin voltage.     Built-in pull-up resistor

#### **Functional Description**

#### 1. Sensorless Drive

On receipt of PWM signal start instruction turn-in signal for forcible commutation (commutation irrespective of the motor's rotor position) is output and the motor starts to rotate. The motor's rotation causes induced voltage on winding wire pin for each phase.

When signals indicating positive or negative for pin voltage (including induced voltage) for each phase are input on respective positional signal input pin, the turn-on signal for forcible commutation is automatically switched to turn-on signal for positional signal (induced voltage).

Thereafter turn-on signal is formed according to the induced voltage contained in the pin voltage so as to drive the brushless DC motor.

#### 2. Starting commutation frequency (resonator pin and counter bit select pin)

The forcible commutation frequency at the time of start is determined by the resonator's frequency and the number of counter bit (within the IC).

Starting commutation frequency  $f_{st}$  = Resonator frequency  $f_{xt}/(6 \times 2^{(bit + 3)})$  bit = 14

The forcible commutation frequency at the time of start can be adjusted using inertia of the motor and load.

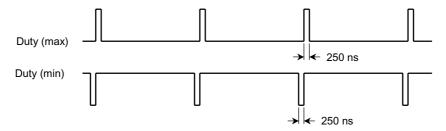
- The forcible commutation frequency should be set higher as the number of magnetic poles increases.
- The forcible commutation frequency should be set lower as the inertia of the load increases.

#### 3. PWM Control

PWM signal can be reflected in turn on signal by supplying PWM signal from external sources.

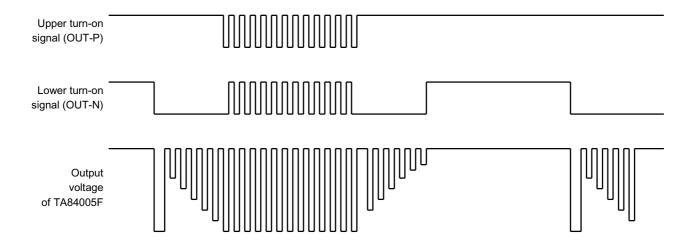
The frequency of the PWM signal should be set adequately high with regard to the electrical frequency of the motor and in accordance to the switching characteristics of the drive circuit.

Because positional detection is performed in synchronization with the falling edges of PWM signal, positional detection cannot be performed with 0% duty or 100% duty.



The voltage applied to the motor is duty 100% because of the storage time of the drive circuit even if the duty is 99%.

#### 4. PWM Control

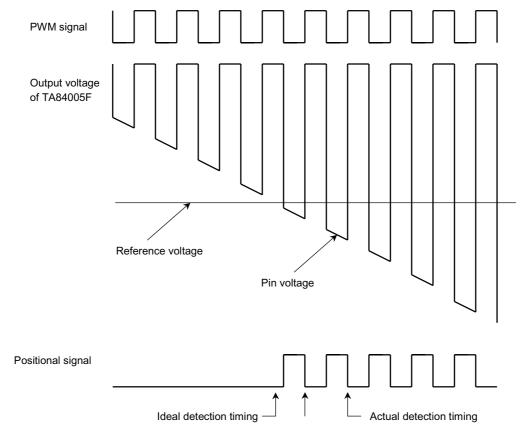




#### 5. Positional Variation

Since positional detection is performed in synchronization with PWM signal, positional variation occurs in connection with the frequency of PWM signal. Be especially careful when the IC is used for high-speed motors.

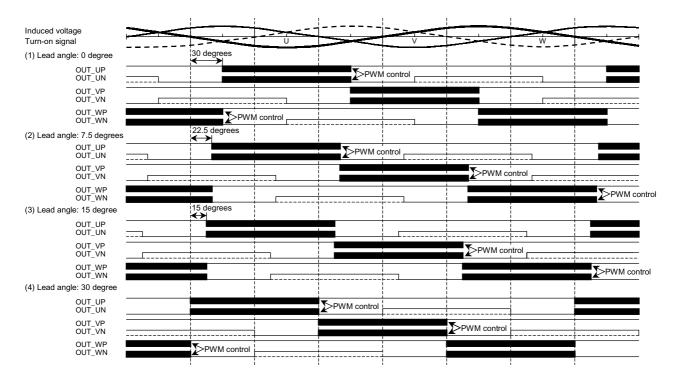
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Variation is calculated by detecting at two consecutive rising edges of PWM signal.  $1/f_p < Detection \ time \ variation < 2/f_p$  fp: PWM frequency

#### 6. Lead Angle Control

The lead angle is 0 degree during the starting forcible commutation and when normal commutation is started, automatically changes to the lead angle which has been set using LA0 and LA1. However, if both LA0 and LA1 are set for High, the lead angle is 30 degrees in the starting forcible commutation as well as in normal commutation.



#### 7. Lap Turn-on Control

When  $SEL\_LAP = High$ , the turn-on degree is 120 degrees. When  $SEL\_LAP = Low$ , Lap Turn-on Mode starts.

In Lap Turn-on Mode, the time between zero-cross point and the 120 degrees turn-on timing becomes longer (shaded area in the below chart) so as to create some overlap when switching turn on signals. The lap time differs depending ong the lead angle setting.

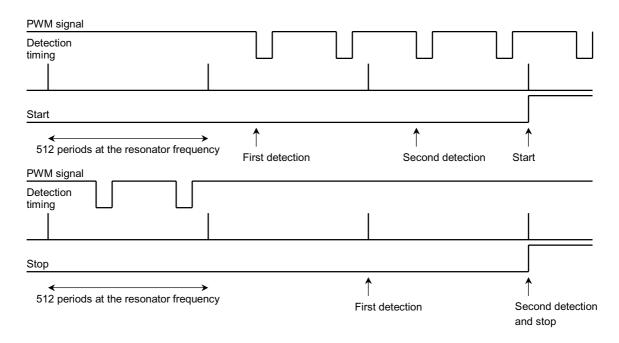


#### 8. Start/Stop Control

Start/Stop is controlled using PWM signal input pin.

A stop is acknowledged when PWM signal duty is 0, and a start is acknowledged when ON-signal of a frequency 4 times higher than the resonator frequency or even higher is input continuously.

### **Timing chart**



Note: Take sufficient care for noise on PWM signal input pin.

## Maximum Ratings (Ta = 25°C)

Characteristics	Symbol	Rating	Unit
Power supply voltage	$V_{DD}$	5.5	٧
Input voltage	V <sub>in</sub>	$-0.3$ to $V_{DD} + 0.3$	٧
Turn-on signal output current	Гоит	20	mA
Power dissipation	PD	590	mW
Operating temperature	T <sub>opr</sub>	-30 to 85	°C
Storage temperature	T <sub>stg</sub>	-55 to 150	°C

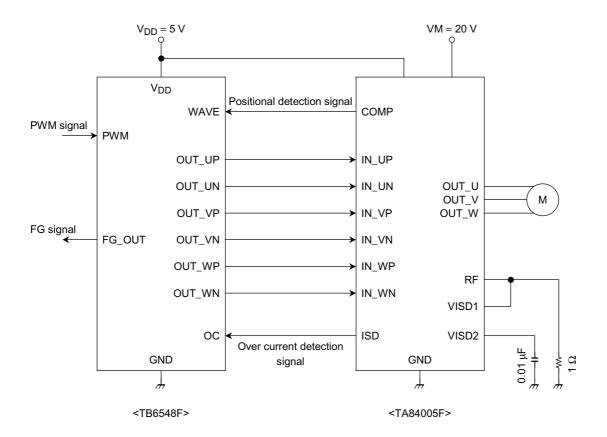
## Recommended Operating Conditions ( $Ta = -30 \text{ to } 85^{\circ}\text{C}$ )

Characteristics	Symbol	Test Condition	Min	Тур.	Max	Unit
Power supply voltage	$V_{DD}$	_	4.5	5.0	5.5	V
Input voltage	V <sub>in</sub>		-0.3	_	V <sub>DD</sub> + 0.3	V
PWM frequency	f <sub>PWM</sub>	_	_	16	_	kHz
Oscillation frequency	f <sub>osc</sub>	_	1.0	_	10	MHz

## Electrical Characteristics (Ta = 25°C, $V_{DD} = 5$ V)

Characteristics	Symbol	Test Circuit	Test Condition	Min	Тур.	Max	Unit
Static power supply current	I <sub>DD</sub>	_	PWM = H, X <sub>Tin</sub> = H	_	0.1	0.3	mA
Dynamic power supply current	I <sub>DD (opr)</sub>	_	PWM = 50% Duty, X <sub>Tin</sub> = 4 MHz	_	1	3	mA
	I <sub>IN-1</sub> (H)	_	V <sub>IN</sub> = 5 V, PWM, OC, WAVE_U, SEL_LAP	_	0	1	μА
Input current	I <sub>IN-1</sub> (L)	_	V <sub>IN</sub> = 0 V, PWM, OC, WAVE_U, SEL_LAP	-75	-50	_	
	I <sub>IN-2</sub> (H)	_	V <sub>IN</sub> = 5 V, CW_CCW, LA0, LA1	_	50	75	
	I <sub>IN-2</sub> (L)	_	V <sub>IN</sub> = 0 V, CW_CCW, LA0, LA1	-1	0	_	
Input voltage	V <sub>IN</sub> (H)	_	PWM, OC, SEL_LAP, CW_CCW WAVE_U, LA0, LA1	3.5	_	5	
	V <sub>IN</sub> (L)	_	PWM, OC, SEL_LAP, CW_CCW WAVE_U, LA0, LA1	GND	_	1.5	V
Input hysteresis voltage	V <sub>H</sub>	_	PWM, OC, SEL_LAP, CW_CCW WAVE_U, LA0, LA1	_	0.6	_	V
	V <sub>O-1</sub> (H)	_	I <sub>OH</sub> = -1 mA OUT_UP, OUT_VP, OUT_WP	4.3	_	V <sub>DD</sub>	
	V <sub>O-1</sub> (L)	_	I <sub>OL</sub> = 20 mA OUT_UP, OUT_VP, OUT_WP	GND	_	0.5	
	V <sub>O-2</sub> (H)	_	I <sub>OH</sub> = -20 mA OUT_UN, OUT_VN, OUT_WN	4.0	_	V <sub>DD</sub>	
Output voltage		_	I <sub>OL</sub> = 1 mA OUT_UN, OUT_VN, OUT_WN	GND	_	0.5	
	V <sub>O-3</sub> (H)	_	$I_{OH} = -0.5 \text{ mA}$ $FG\_OUT$	4.0	_	V <sub>DD</sub>	
	V <sub>O-3</sub> (L)	_	$I_{OL} = 0.5 \text{ mA}$ FG_OUT	GND	_	0.5	
	I <sub>L</sub> (H)	_	V <sub>DD</sub> = 5.5 V, V <sub>OUT</sub> = 0 V OUT_UP, OUT_VP, OUT_WP OUT_UN, OUT_VN, OUT_WN FG_OUT	_	0	10	μΑ
Output leak current	I <sub>L</sub> (L)	_	V <sub>DD</sub> = 5.5 V, V <sub>OUT</sub> = 5.5 V OUT_UP, OUT_VP, OUT_WP OUT_UN, OUT_VN, OUT_WN FG_OUT	_	0	10	
	t <sub>pLH</sub>		PWM-Output	_	0.5	1	μs
Output delay time	t <sub>pHL</sub>	1 —			0.5	1	

#### **Application Circuit Example**



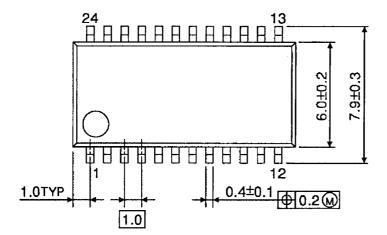
Note 1: Take enough care in designing output  $V_{DD}$  line and GND line to avoid short circuit between outputs,  $V_{DD}$  fault or GND fault which may cause the IC to break down.

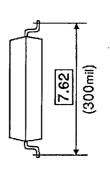
Note 2: The above application circuit and values mentioned are just an example for reference. Since the values may vary depending on the motor to be used, appropriate values must be determined through experiments before using the device.

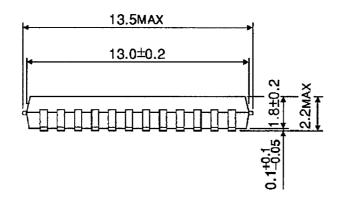
Unit: mm

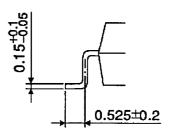
## **Package Dimensions**

SSOP24-P-300-1.00









Weight: 0.32 g (typ.)

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