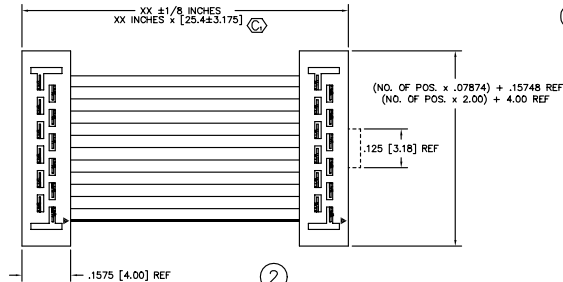


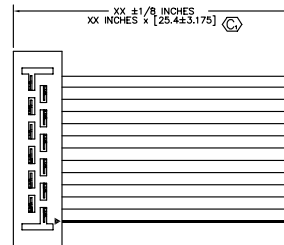
REVISION Y

-D (DOUBLE END)



-S (SINGLE END)

(SAME AS -D UNLESS OTHERWISE STATED)



DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE:		TITLE: 2mm DOUBLE ROW FEMALE IDC ASSEMBLY		DWG NO: TCSD-XX-X-XX-XX-01-XXX-XXX
ONE PLACE DECIMALS: ± .1	TWO PLACE DECIMALS: ± .01	THREE PLACE DECIMALS: ± .005	FOUR PLACE DECIMALS: ± .0020	ANGLES: ± 1°				SHEET 1 OF 1

TCSD-XX-X-XX-XX-01-XXX-XXX

NO. OF POSITIONS: 03, 04, 05, 07, 08, 10, 12, 13, 15, 17, 20, 22, 25

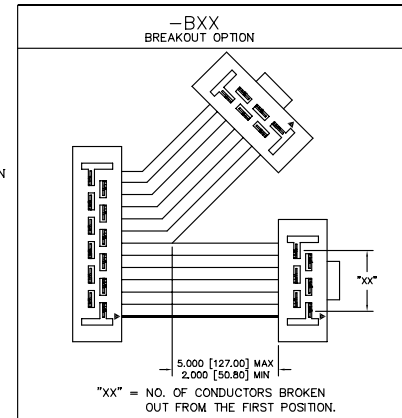
NOTE: OTHER POSITIONS AVAILABLE AS ASD. TOOL IS CAPABLE OF POSITIONS 2-25

ASSEMBLED LENGTH (2 INCH MINIMUM)

LEAD STYLE

OPTION #2 SEE OPTIONS BELOW

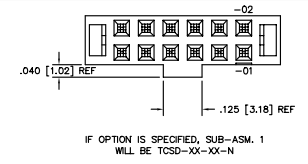
OPTIONS #1 SEE OPTIONS BELOW



PLATING

-L: .000015 GOLD ON CONTACT AREA, TIN ON REMAINDER
-F: .000003 GOLD ON CONTACT AREA, TIN ON REMAINDER
(STANDARD PLATING IS .000030 GOLD ON CONTACT AREA, TIN ON REMAINDER)

-N NOTCH POLARIZATION



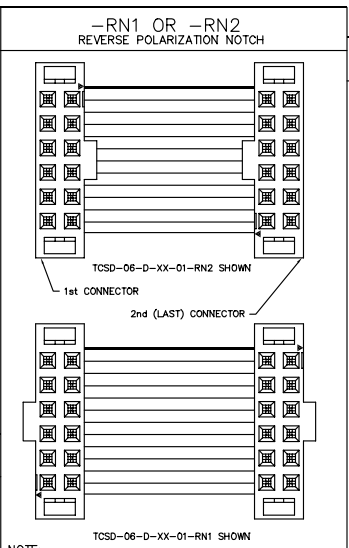
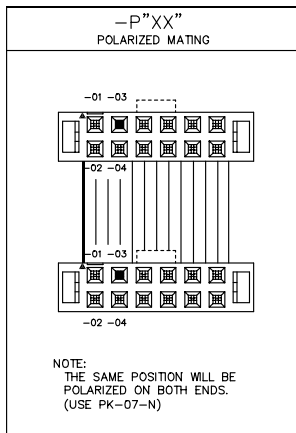
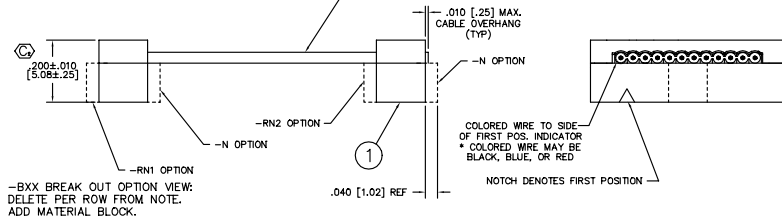
NOTE: AVAILABLE FOR 04 THRU 25 POSITIONS

- NOTES:
- HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -N OPTION.
 - ⊙ REPRESENTS CRITICAL DIMS.
 - AS OF REV 'C' ON TCB-50 CABLE, ASSEMBLIES WILL BE LEAD FREE
 - ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
 - ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 800V.

TABLE 1

1	2
TCSD-XX-XX-X	TCB-50

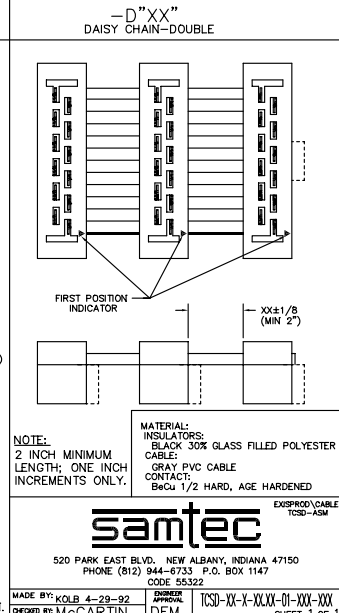
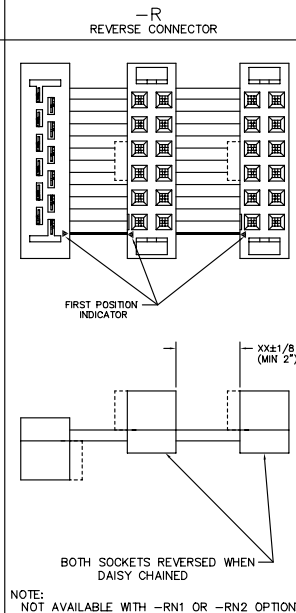
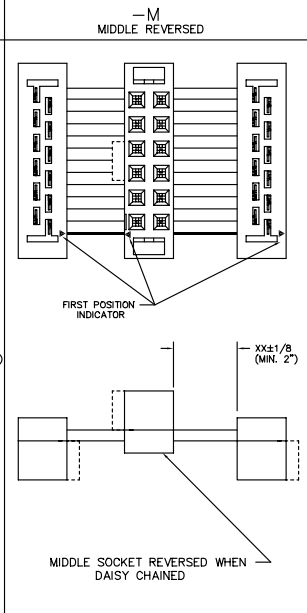
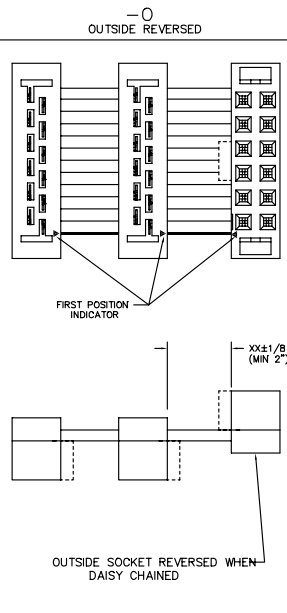
SPECIFY NO. OF POS. IN PART CALL OUT -XX



NOTE:

- RN1 = REVERSE NOTCH ON 1st CONNECTOR ONLY. (NOT AVAILABLE WITH -R OPTION)
- RN2 = REVERSE NOTCH ON 2nd CONNECTOR ONLY. (NOT AVAILABLE WITH -R OPTION)

(REVERSE NOTCH NOT AVAILABLE ON ANY DAISY CHAIN OPTIONS)



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